
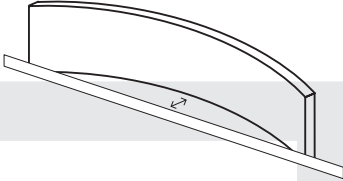
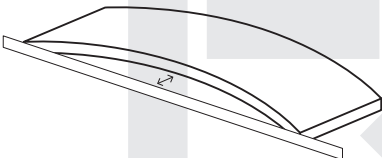

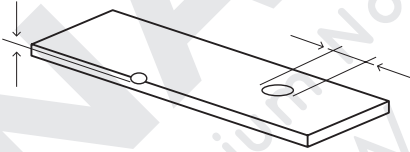
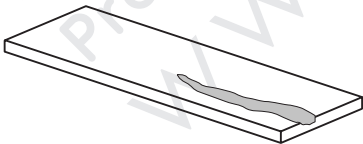
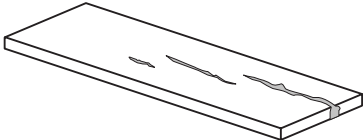


	AB
Main profiles	Interior cladding and flooring.
Slash (spike, splay) knots	No limitation.
Sound (incl. black) knots	Knots allowed maximum size 1/3 of the board width.
Unsound rotten knots	Not allowed on the visible side.
Bark-ringed knots	Closed knot allowed, but not over 1/3 of the material width.
Loose knots or knotholes	Not allowed on visible side. Allowed on the edge provided no visible through hole shall remain after joining the tongue and groove. Knot defects not running through are allowed.
Max. permitted knots per meter	No limitation.
Checks	Allowed in maximum 10% of the length, with the maximum width not over 0.5 mm. No limitations for the back side. Through checks not allowed.
End splits	Allowed up to length is the board width, including through splits.
Ring shakes	Not allowed.
Wane and mechanical damages	Not allowed.
Resin pockets	Max. length 1/3 from board width, max. total length volume 200 mm, with the max. width not over 1 mm. Length less than 10 mm not considered.
Bark pocket, scar	Not allowed.
Compression wood	Allowed up to 20% of the total volume.
Fungus infection (mould, blue stain, rot)	Not allowed.
Insect damage	Not allowed.
Moisture content	16 ± 2 %. Special dry floor board 10 ± 2 %.
Surface quality	Maximum length of hit & miss surface allowed on visible side is the board width.
Tolerance	Length: ± 10 mm Thickness: ± 0,5 mm Width: ± 0,5 mm
	Max 5% deviation in quality grading allowed from total volume.

<p>Twist</p> 	<p>8 mm per worst 2 m of the board, should not limit the usage of the material.</p>
<p>Bow</p> 	<p>15 mm per worst 2 m, should not limit the usage of the material.</p>
<p>Edge bow (crook)</p> 	<p>6 mm per worst 2 m, should not limit the usage of the material.</p>
<p>Wane</p> 	<p>Not allowed.</p>
<p>Knots</p> 	<p>See details on page 1.</p>
<p>Discoloration (rot, fungus, blue stain)</p> 	<p>Rot, blue stain and fungus not allowed.</p>
<p>Checks and end shakes</p> 	<p>Allowed in maximum 10% of the length, with the maximum width not over 0.5 mm. No limitations for the back side. Through the board fissure not allowed. Max. permitted length of end shakes is the board width, including through splits.</p>