
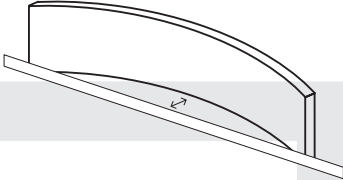
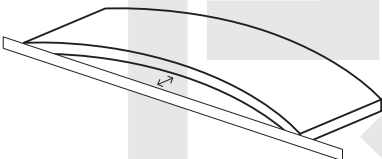

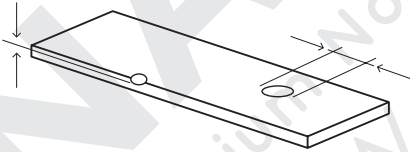
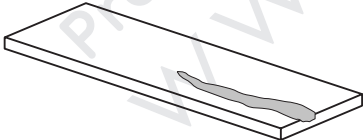
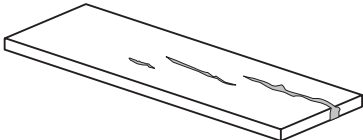


	AB
Main profiles	Four-sides planed timber.
Slash (spike, splay) knots	No limitation.
Sound (incl. black) knots	No limitation.
Unsound rotten knots	Not allowed on visible side.
Bark-ringed knots	Closed knots allowed, maximum size 1/3 of the width of the board. 1 per meter.
Loose knots or knotholes	Considered as a defect but may occur in max. 10% of the volume, single knot holes with the max. size 10% of the width.
Max. permitted knots per meter	No limitation.
Checks	Permitted in max. 35% of the length, with the max. width not over 0,5 mm. Through checks not allowed.
End splits	Allowed up to length is the board width, up to 30% of the total volume, including through splits.
Ring shakes	Not allowed.
Wane and mechanical damages	Not allowed.
Resin pockets	Max. length ½ from board width, max. total length volume 200 mm, with the max. width not over 2 mm. Length less than 10 mm not considered.
Bark pocket, scar	Length maximum up to board width. Total length up to 250mm.
Compression wood	Allowed up to 20% of the total volume.
Fungus infection (mould, blue stain, rot)	Mould is not allowed. Light blue stain or dote allowed for maximum 10% of the volume on one wide surface and on the edge.
Insect damage	Not allowed.
Moisture content	16 ± 2 %
Surface quality	Maximum allowed length of hit & miss on the visible sides is double of the board width. Hit & miss on the edges of visible sides allowed up to 10% of width of the board on the worst side, in maximum 10% of the total volume.
Tolerance	Length: ± 10 mm Thickness: ± 0,5 mm Width: ± 0,5 mm
	Max 5% deviation in quality grading allowed from total volume.

<p>Twist</p> 	<p>8 mm per worst 2 m of the board, should not limit the usage of the material.</p>
<p>Bow</p> 	<p>15 mm per worst 2 m, should not limit the usage of the material.</p>
<p>Edge bow (crook)</p> 	<p>6 mm per worst 2 m, should not limit the usage of the material.</p>
<p>Wane</p> 	<p>Not allowed.</p>
<p>Knots</p> 	<p>See details on page 1.</p>
<p>Discoloration (rot, fungus, blue stain)</p> 	<p>Fungus not allowed. Light blue stain or discoloration (dote) allowed in maximum 10% of the volume on one wide surface and on the edge.</p>
<p>Checks and end shakes</p> 	<p>Checks allowed in maximum 35% of the length, maximum width not over 0.5 mm. Through the board not allowed. Maximum allowed length of the shakes is board width, maximum 30% of total volume. Through shakes allowed.</p>