
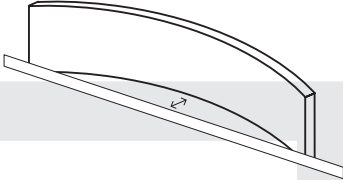
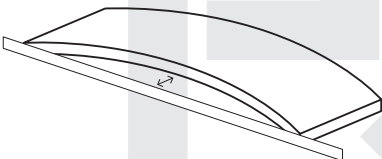

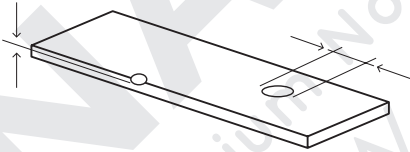
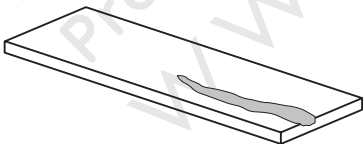
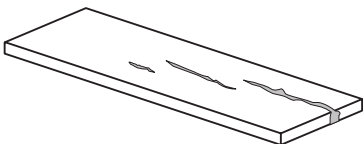


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Main profiles	Interior cladding, exterior cladding, flooring, decking, four-sides planed timber.
Slash (spike, splay) knots	No limitation.
Sound (incl. black) knots	No limitation.
Unsound rotten knots	No limitation.
Bark-ringed knots	No limitation.
Loose knots or knotholes	No limitation.
Max. permitted knots per meter	No limitation.
Checks	No limitation.
End splits	No limitation.
Ring shakes	Not allowed.
Wane and mechanical damages	Allowed for hidden and unused side of the board.
Resin pockets	No limitation.
Bark pocket, scar	No limitation.
Compression wood	No limitation.
Discoloration (mould, blue stain, rot)	Hard rot and blue stain allowed. Sort rot not allowed.
Insect damage	No limitation.
Moisture content	16 ± 2 %
Surface quality	Maximum allowed length of hit & miss on the visible sides is 4 times of the board width. Hit & miss on the edges of visible sides allowed up to 20% of width of the board on the worst side, in maximum 20% of the total volume.
Tolerance	Length: ± 10 mm Thickness: ± 0,5 mm Width: ± 0,5 mm
	Max 5% deviation in quality grading allowed from total volume.

<p>Twist</p> 	<p>No limitation.</p>
<p>Bow</p> 	<p>No limitation.</p>
<p>Edge bow (crook)</p> 	<p>No limitation.</p>
<p>Wane</p> 	<p>Allowed on the hidden and unused side of the board, should not limit the usage of the board.</p>
<p>Knots</p> 	<p>No limitation.</p>
<p>Discoloration (rot, fungus, blue stain)</p> 	<p>Blue stain and dote allowed. Soft rot is not allowed.</p>
<p>Checks and end shakes</p> 	<p>No limitation.</p>