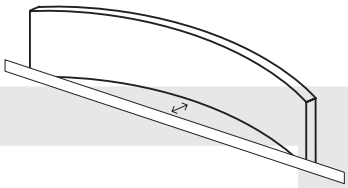
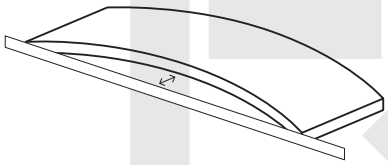
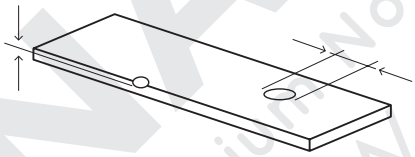
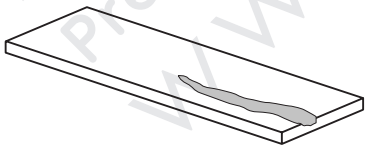
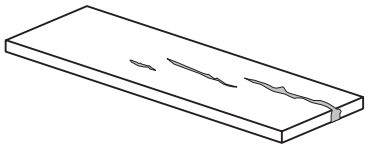
NATURAL
Premium Nordic Softwood

Date:	ABC
Main profiles	**Interior cladding, exterior cladding, flooring, decking, four-sides planed timber.**
Slash (spike, splay) knots	No limitation.
Sound (incl. black) knots	No limitation.
Unsound rotten knots	No limitation.
Bark-ringed knots	No limitation.
Loose knots or knotholes	Allowed for maximum 20% of the total volume. 1 per 2 m allowed. Not allowed wider than 20% of the board width.
Max. permitted knots per meter	No limitation.
Checks	Allowed for maximum 50% of the total volume. Not more than 25% of the length, not wider than 0,5 mm.
End splits	Maximum allowed length double of the board width, maximum 30% of the total volume, through shakes allowed.
Ring shakes	Not allowed.
Wane and mechanical damages	Allowed for maximum 20% of the total volume.
Resin pockets	No limitation.
Bark pocket, scar	No limitation.
Compression wood	Allowed for maximum 40% of the total volume.
Fungus infection (mould, blue stain, rot)	Mould not allowed. Blue stain and rot allowed for maximum 20% of the total volume.
Insect damage	Not allowed.
Moisture content	16 ± 2 %
Surface quality	Maximum allowed length of hit & miss on the visible sides is double of the board width. Hit & miss on the edges of visible sides allowed up to 10% of width of the board on the worst side, in maximum 10% of the total volume.
Tolerance	Length: ± 10 mm Thickness: ± 0,5 mm Width: ± 0,5 mm
	Max 5% deviation in quality grading allowed from total volume.

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Twist 	8 mm per worst 2 m of the board, should not limit the usage of the material.
Bow 	15 mm per worst 2 m, should not limit the usage of the material.
Edge bow (crook) 	6 mm per worst 2 m, should not limit the usage of the material.
Wane 	Allowed for maximum 20% of the volume on hidden and unused side.
Knots 	See details on page 1.
Discoloration (rot, fungus, blue stain) 	Fungus not allowed. Blue stain and rot allowed in maximum 20% of the total volume.
Checks and end shakes 	Checks allowed for maximum 50% of the total volume, up to 25% of the length, maximum 0.5 mm. Through the board not allowed. Maximum allowed length of the shakes is double of the board width, maximum 30% of total volume, Through shakes allowed.

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