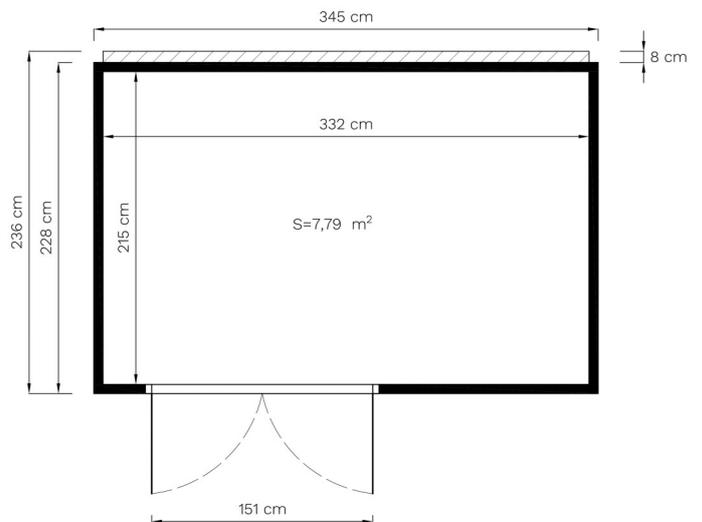
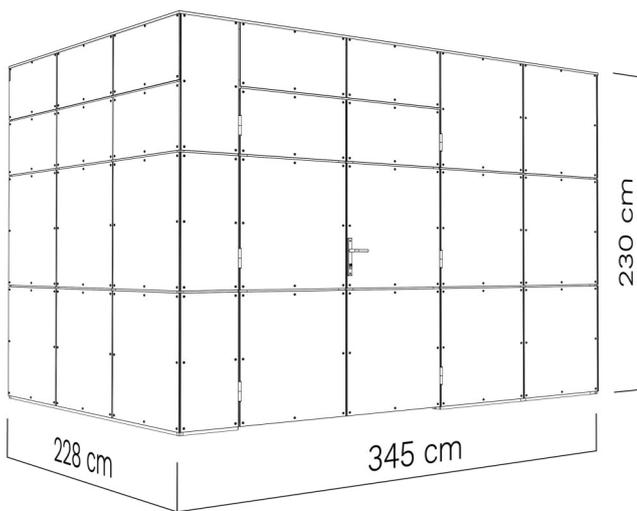
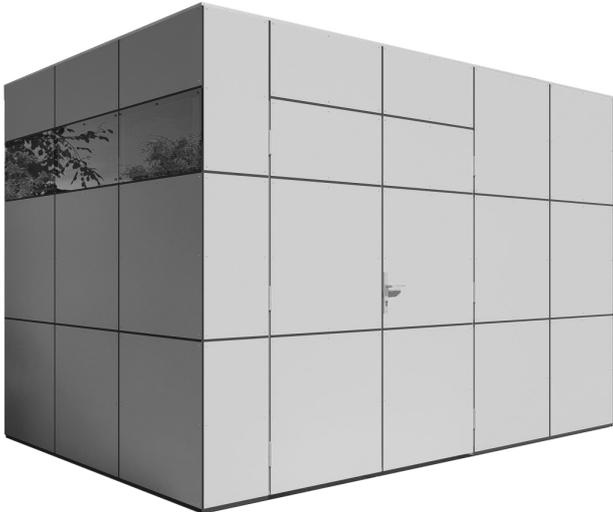


# HPL 2

V.7



DE - Technische Änderungen vorbehalten.

Alle Maße sind ca. Maße.

EN - Technical modifications reserved.

All dimensions are approximate dimensions.



# HPL 2

## DE **Bevor Sie beginnen**

• Es ist empfehlenswert sich etwas Zeit zu nehmen, um die Aufbauanleitung anzusehen, bevor mit dem Aufbau begonnen wird. • Alle Schritte für den Aufbau werden – auch in Detailbildern – dargestellt. • Die vorgegebene Reihenfolge ist zu beachten. • Bitte prüfen Sie vor dem Aufbau anhand der Teileliste die Vollständigkeit und den Zustand der Lieferung. • Besonders wichtig ist der Holzschutz! Die Boden-elemente sind vor dem Aufbau von unten mit einem geeigneten Holzschutz zu behandeln! • Das für die meisten Produkte online verfügbare Datenblatt bietet weitere wichtige Hinweise für den Aufbau. • Beigefügt sind auch die Garantiebedingungen.

## FR **Avant de commencer**

• il est recommandé de prendre le temps de lire les instructions de montage avant de commencer. • Toutes les étapes du montage sont présentées, y compris sur des illustrations détaillées. • L'ordre prescrit doit être respecté. • Avant le montage, vérifiez l'exhaustivité et l'état de la livraison à l'aide de la liste des pièces. • La protection du bois est particulièrement importante! Avant le montage, les éléments de plancher doivent être traités par le bas avec un produit de protection du bois approprié! • La fiche technique disponible en ligne pour la plupart des produits fournit d'autres informations importantes pour le montage. • Les conditions de garantie y sont également jointes.

## CZ **Než začnete**

• Doporučujeme, abyste si vzali trochu času k prohlédnutí montážního návodu, než s montáží začnete. • Všechny montážní kroky jsou zobrazeny - také na podrobných obrázcích. • Je nutné dodržovat uvedený postup. • Před montáží zkontrolujte podle seznamu dílů, zda jste obdrželi všechny díly a zda je dodávka v dobrém stavu. • Obzvláště důležitá je dřevěná botka! Podlahové prvky musí být před montáží zespoda ošetřeny vhodným ochranným přípravkem na dřevo! • Datový list, který je k dispozici online pro většinu produktů, poskytuje další důležité pokyny k montáži. • V příloze naleznete také záruční podmínky.

## DK **Før du starter**

• Det kan anbefales at tage sig tid til at kigge på samlevejledningen, før du starter samlingen. • Alle trin i samlingen bliver vist – også i detaljerede billeder. • Overhold den angivne rækkefølge. • Kontrollér, at leveringen er fuldstændig og i den rette tilstand ved hjælp af delelisten, før du starter samlingen. • Særligt vigtig er træbeskyttelsen! Gulvelementerne skal behandles med egnede træbeskyttelse nedefra, før du starter samlingen! • Til de fleste produkter kan du finde datablade online, der indeholder yderligere vigtige informationer til samlingen. • Garantibetingelserne er også vedlagt.

## NL **Voordat u begint**

• Het is aan te bevelen om de tijd te nemen om de opbouwhandleiding door te nemen voordat er met het opbouwen wordt begonnen. • Alle stappen voor het opbouwen worden - ook met gedetailleerde afbeeldingen - weergegeven. • Neem de aangegeven volgorde in acht. • Controleer voor het opbouwen aan de hand van de onderdelenlijst de volledigheid en de hoedanigheid van de levering. • Bijzonder belangrijk is de bescherming van het hout! De vloerelementen moeten voor het opbouwen van onderen met een geschikt houtbeschermingsmiddel worden behandeld! • Het voor de meeste producten online beschikbare gegevensblad bevat verdere belangrijke aanwijzingen voor de opbouw. • Bijgevoegd zijn ook de

## PL **Przed rozpoczęciem**

• Wskazane jest, aby przed przystąpieniem do montażu zapoznać się z instrukcją montażu. • Pokazane są wszystkie etapy montażu – również na szczegółowych zdjęciach. • Należy przestrzegać podanej kolejności. • Przed montażem należy skorzystać z listy części, aby sprawdzić, czy dostawa jest kompletna i w dobrym stanie. • Ochrona drewna jest szczególnie ważna! Przed montażem elementy podłogowe należy zabezpieczyć od dołu odpowiednim środkiem do konserwacji drewna! • Arkusz danych, który jest dostępny online dla większości produktów, zawiera dalsze ważne informacje dotyczące montażu. • Załączone są również warunki gwarancji.

## SV **Innan du börjar**

• Vi rekommenderar att du åsidosätter lite tid för att titta igenom monteringsanvisningen innan du påbörjar monteringen. • Alla monteringsstegen visas – även med detaljerade bilder. • Den angivna ordningen måste följas. • Kontrollera att leveransen är komplett och i gott skick innan monteringen påbörjas med hjälp av listan över delar. • Träskyddet är av yttersta vikt! Golvelementen ska behandlas underifrån med lämpligt träskyddsmedel före monteringen! • Annan viktig information före montering finns i databladet (tillgängligt online för de flesta produkter). • Garantivillkoren bifogas också.

## RO **Înainte să începeți**

• Vă recomandăm să dedicați puțin timp pentru a consulta Instrucțiunile de asamblare înainte de a începe asamblarea. • Toate etapele de asamblare sunt prezentate amănunțit - și în forma unor figuri detaliate. • Respectați ordinea specificată. • Înainte de asamblare, vă rugăm să verificați lista de componente pentru a vă asigura că furnitura este completă și în stare bună. • Acordați o deosebită atenție protecției lemnului! Elementele de podea trebuie tratate de dedesubt cu o substanță conservantă adecvată pentru protecția lemnului înainte de asamblare! • Fișa de date, care este disponibilă și online pentru majoritatea produselor, oferă informații suplimentare importante cu privire la asamblare. • Atașat veți găsi și condițiile de garanție.

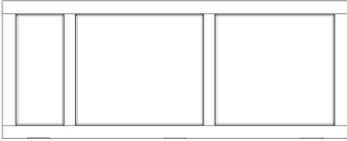
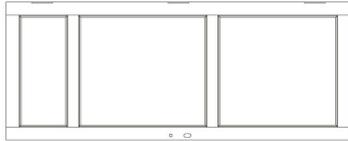
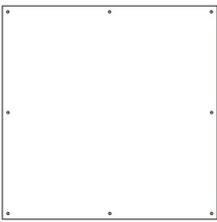
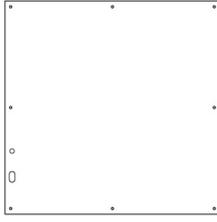
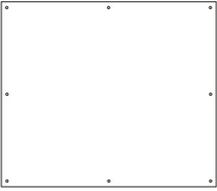
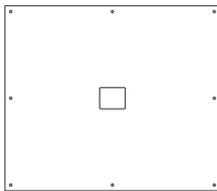
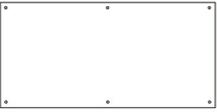
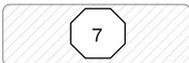
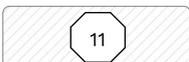
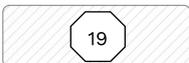
## EE **Soovitused enne paigalduse alustamist**

• Soovitame enne paigalduse alustamist võtta aega ja tutvuda paigaldusjuhendiga. • Kõik kokkupaneku etapid on näidatud ka üksikasjalikel piltidel. • Paigaldustööd tuleks teha etteantud järjekorras. • Enne paigalduse alustamist kontrollige detailide nimekirja alusel, kas kõik elemendid on olemas ja ega need pole kahjustada saanud. • Puidukaitse on eriti oluline! Põrandaelemente tuleb enne kokkupanekut töödelda altpoolt sobiva puidukaitsevahendiga! • Andmeleht, mis on enamiku toodete kohta internetis saadaval, pakub kokkupanekuks täiendavat olulist teavet. • Lisatud on ka garantiitingimused.

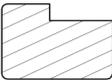
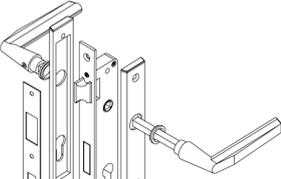
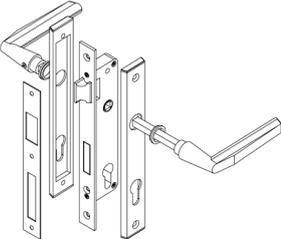
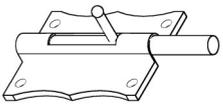
## EN **Before assembly**

• We recommend that time is taken to read the assembly instructions prior to assembly. • All assembly steps are shown – also in detailed images. • The step-by-step instructions must be followed. • Before assembly, please use the parts list to check that all components are accounted for and in good condition. • Wood protection is particularly important! The floor elements must be treated from below with a suitable wood preservative before assembly! • The data sheet, which is available online for most products, offers further important information for assembly. • The guarantee conditions are also attached.

# HPL 2

ID	Details in mm (Tolerance/Toleranz ...+ 2mm)	Pcs.	ID	Details in mm (Tolerance/Toleranz ...+ 2mm)	Pcs.
60	32 x 760 x 1893 	x 1	61	32 x 760 x 1893 	x 1
1059	6 x 754 x 754 TRESPA 	x 32	1060	6 x 754 x 754 TRESPA 	x 1
1061	6 x 654 x 754 TRESPA 	x 3	1062	6 x 654 x 754 TRESPA 	x 1
1063	6 x 372 x 754 TRESPA 	x 12	1081	6 x 372 x 654 TRESPA 	x 1
1029	28 x 80 x 2300 	x 21	1030	28 x 80 x 2268 	x 9
1031	28 x 80 x 2205 	x 6	1033	28 x 80 x 2161 	x 12
1034	28 x 80 x 1752 	x 1	1035	28 x 80 x 1442 	x 3
1036	28 x 80 x 1030 	x 8	1037	28 x 80 x 684 	x 28
1038	28 x 80 x 676 	x 4	1039	28 x 80 x 657 	x 19
1040	28 x 80 x 636 	x 4	1041	28 x 80 x 632 	x 4
1042	28 x 80 x 601 	x 3	1043	28 x 80 x 590 	x 2
1044	28 x 80 x 541 	x 6	1045	28 x 80 x 387 	x 3
1046	28 x 80 x 332 	x 5	1047	28 x 80 x 302 	x 4
1048	28 x 80 x 296 	x 3	1049	28 x 80 x 254 	x 4
1050	28 x 80 x 224 	x 8	1051	28 x 80 x 208 	x 1

# HPL 2

ID	Details in mm (Tolerance/Toleranz ...+ 2mm)	Pcs.	ID	Details in mm (Tolerance/Toleranz ...+ 2mm)	Pcs.
<b>1052</b>	28 x 80 x 136 	x 1	<b>1053</b>	40 x 60 x 1913  	x 2
<b>1058</b>	12 x 42 x 1894 	x 1	<b>1064</b>	6 x 372 x 754 PLEXIGLASS 	x 3
<b>516</b>	12 x 830 x 1150 	x 8	<b>1561</b>	MR2628 	x 1
<b>1500</b>	∅5 x 120 	x 56	<b>1505</b>	∅4,5 x 50 	x521
<b>1506</b>	∅3,4 x 35 	x134	<b>1560</b>	∅4,8 x 32 Grey/white ∅4,8 x 32 Anthrazite 	X392 X392
<b>1531</b>		x 1	<b>1502</b>	∅4,5 x 75 	x 8
<b>1554</b>	 	x 1	<b>828</b>	28 x 28 x 1660 	x 2
<b>1527</b>		x 3	<b>1570</b>	38 x 65 x 2184  	x 1
<b>1555</b>		x 3	<b>1571</b>	38 x 65 x 1186  	x 1
<b>1517</b>		x 2	<b>1559</b>	EPDM 95 rm/lfm 	
<b>1082</b>	19 x 45 x 2000 	x 1	<b>1100</b>	19 x 45 x 560 	x 3
<b>1101</b>	10 x 10 x 754 	x 2	<b>1565</b>	∅4 x 16 	x 4
<b>1566</b>	1 x 9 	x 4	<b>1567</b>	3 x 7 	x 4
<b>1563</b>	12 x 65 x 1175 	x 7	<b>1564</b>	∅4,8 x 38 	x 29

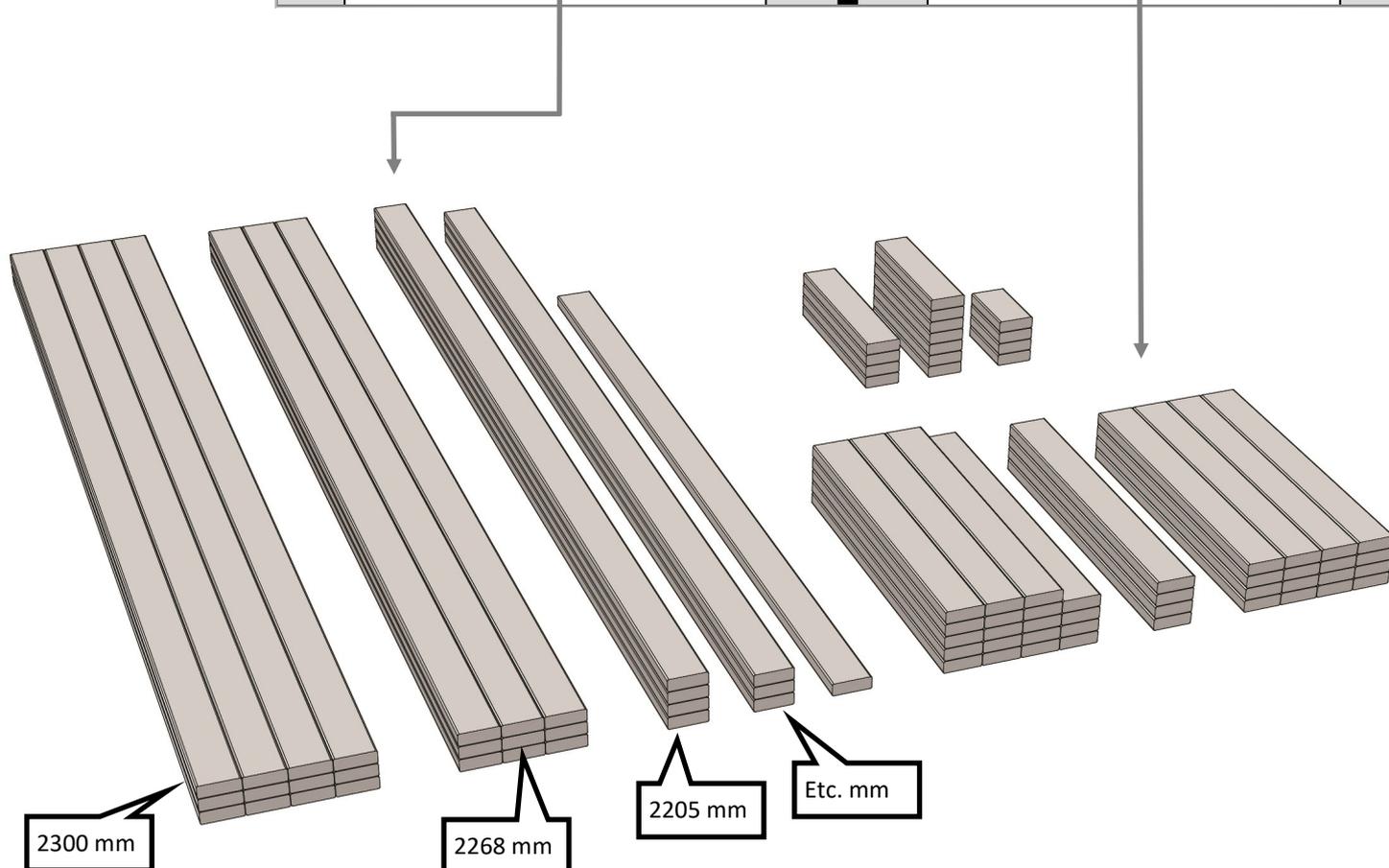
# HPL 2

Before assembly the shed, sort frame pieces by length!

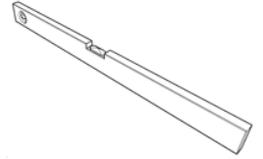
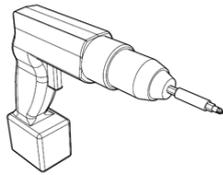
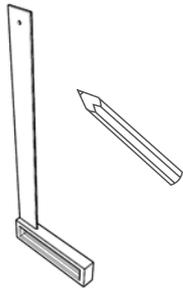
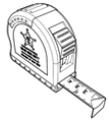
Vor dem Zusammenbauen sind die Holzteile der Länge nach zu sortieren!



<b>1029</b>	28 x 80 x 2300		x 21	<b>1030</b>	28 x 80 x 2268		x 9
<b>1031</b>	28 x 80 x 2205		x 6	<b>1033</b>	28 x 80 x 2161		x 12
<b>1034</b>	28 x 80 x 1752		x 1	<b>1035</b>	28 x 80 x 1442		x 3
<b>1036</b>	28 x 80 x 1030		x 8	<b>1037</b>	28 x 80 x 684		x 28
<b>1038</b>	28 x 80 x 676		x 4	<b>1039</b>	28 x 80 x 657		x 19
<b>1040</b>	28 x 80 x 636		x 4	<b>1041</b>	28 x 80 x 632		x 4
<b>1042</b>	28 x 80 x 612		x 4	<b>1043</b>	28 x 80 x 590		x 2
<b>1044</b>	28 x 80 x 541		x 6	<b>1045</b>	28 x 80 x 387		x 3
<b>1046</b>	28 x 80 x 332		x 5	<b>1047</b>	28 x 80 x 302		x 4
<b>1048</b>	28 x 80 x 296		x 3	<b>1049</b>	28 x 80 x 254		x 4
<b>1050</b>	28 x 80 x 224		x 8	<b>1051</b>	28 x 80 x 208		x 1

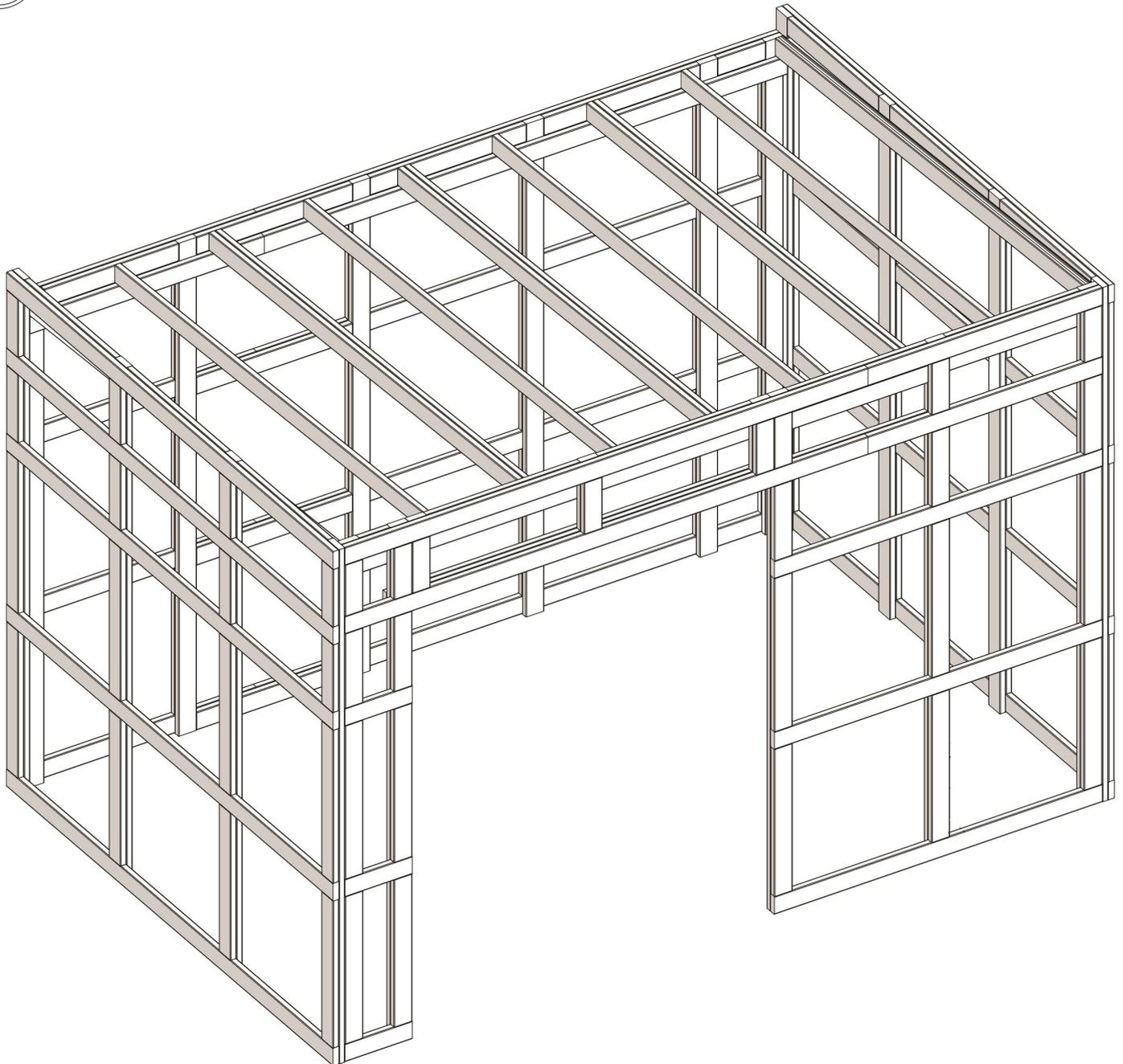


# HPL 2



Ø 4 mm  
Ø 8 mm

1.



# HPL 2

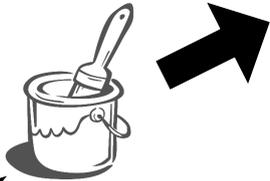
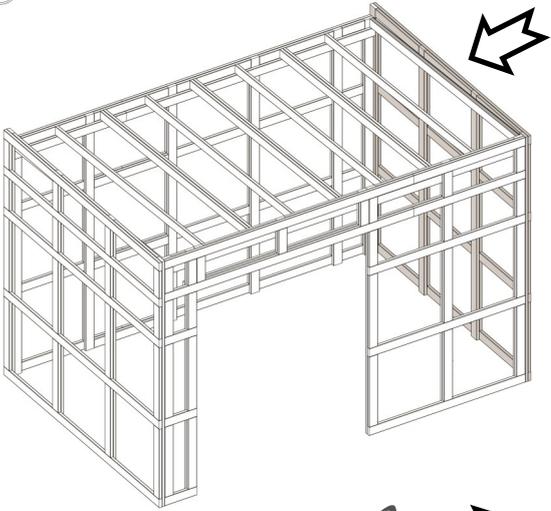


7 Hours

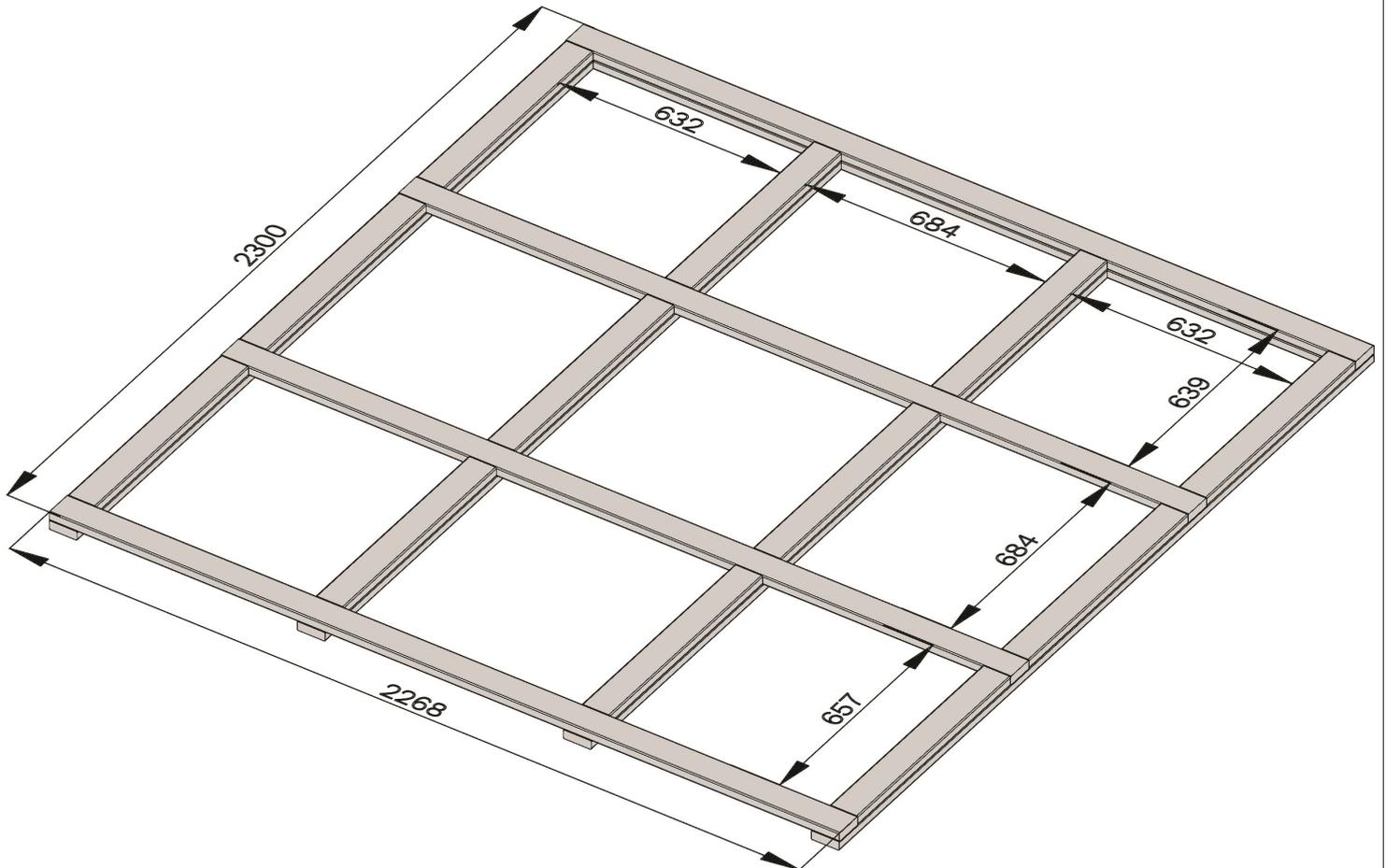
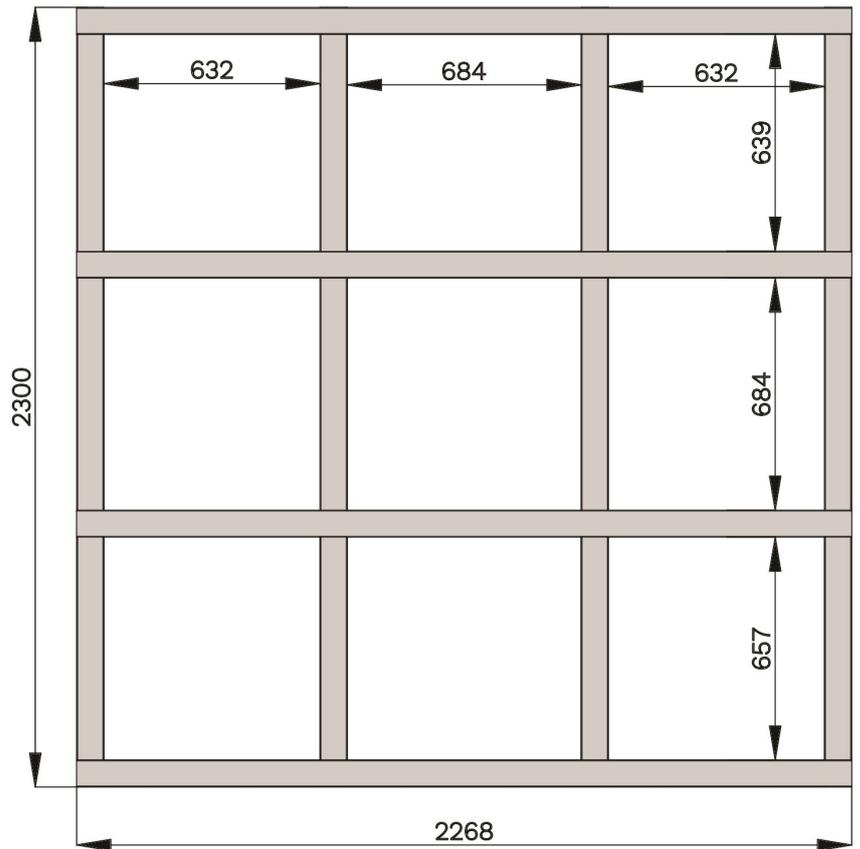


# HPL 2

2.



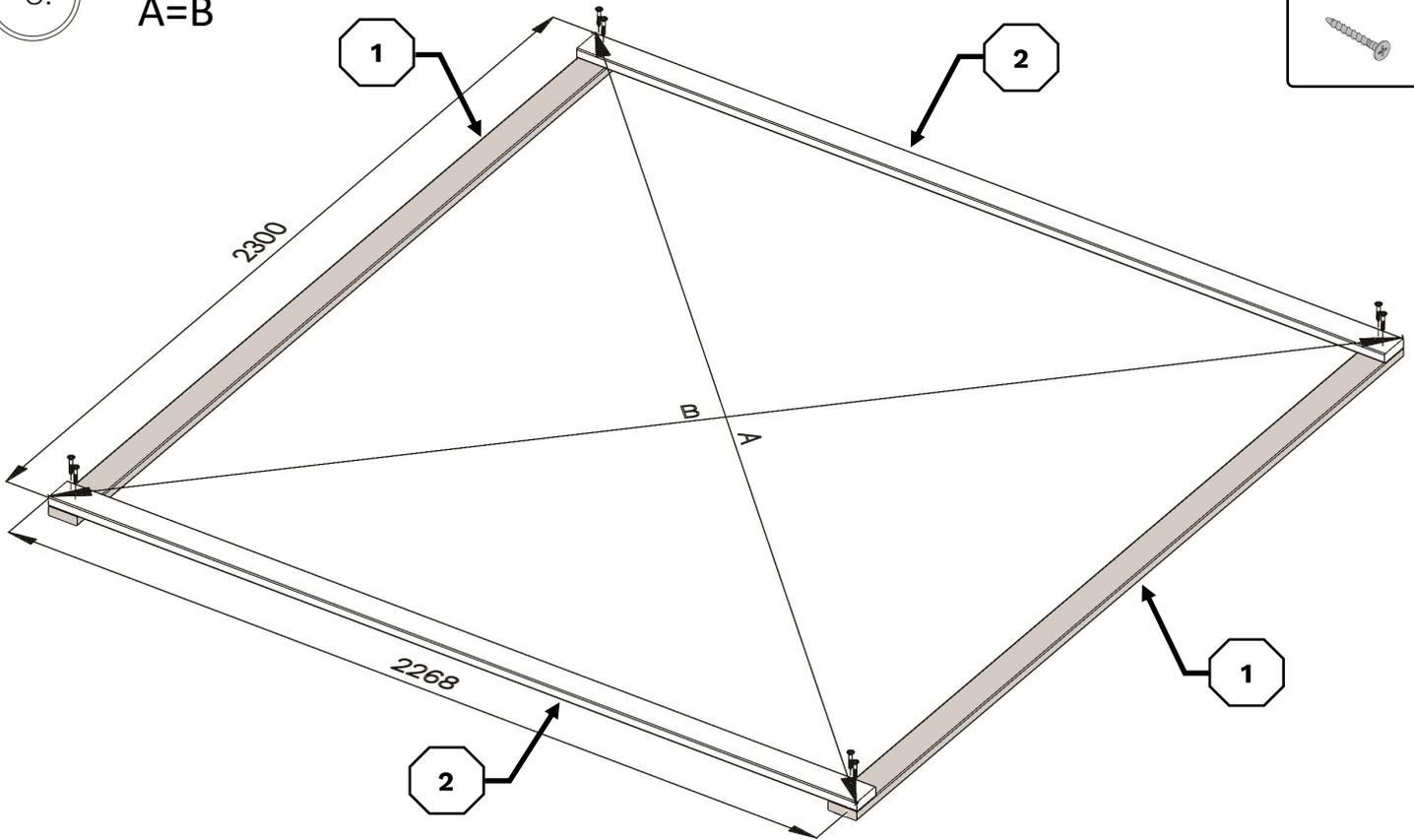
Holzschutzmittel / Wood preservative



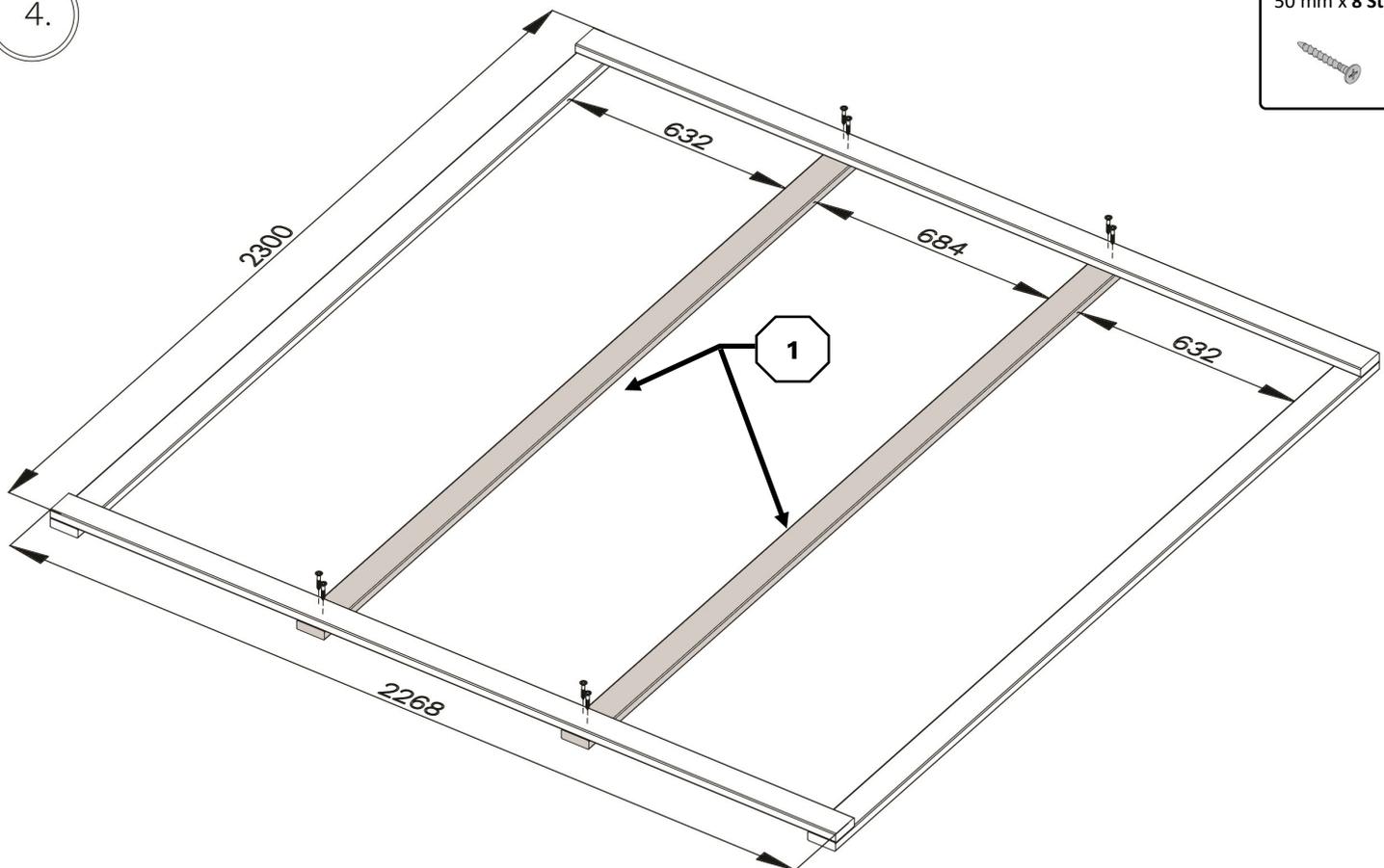
# HPL 2

3.

A=B

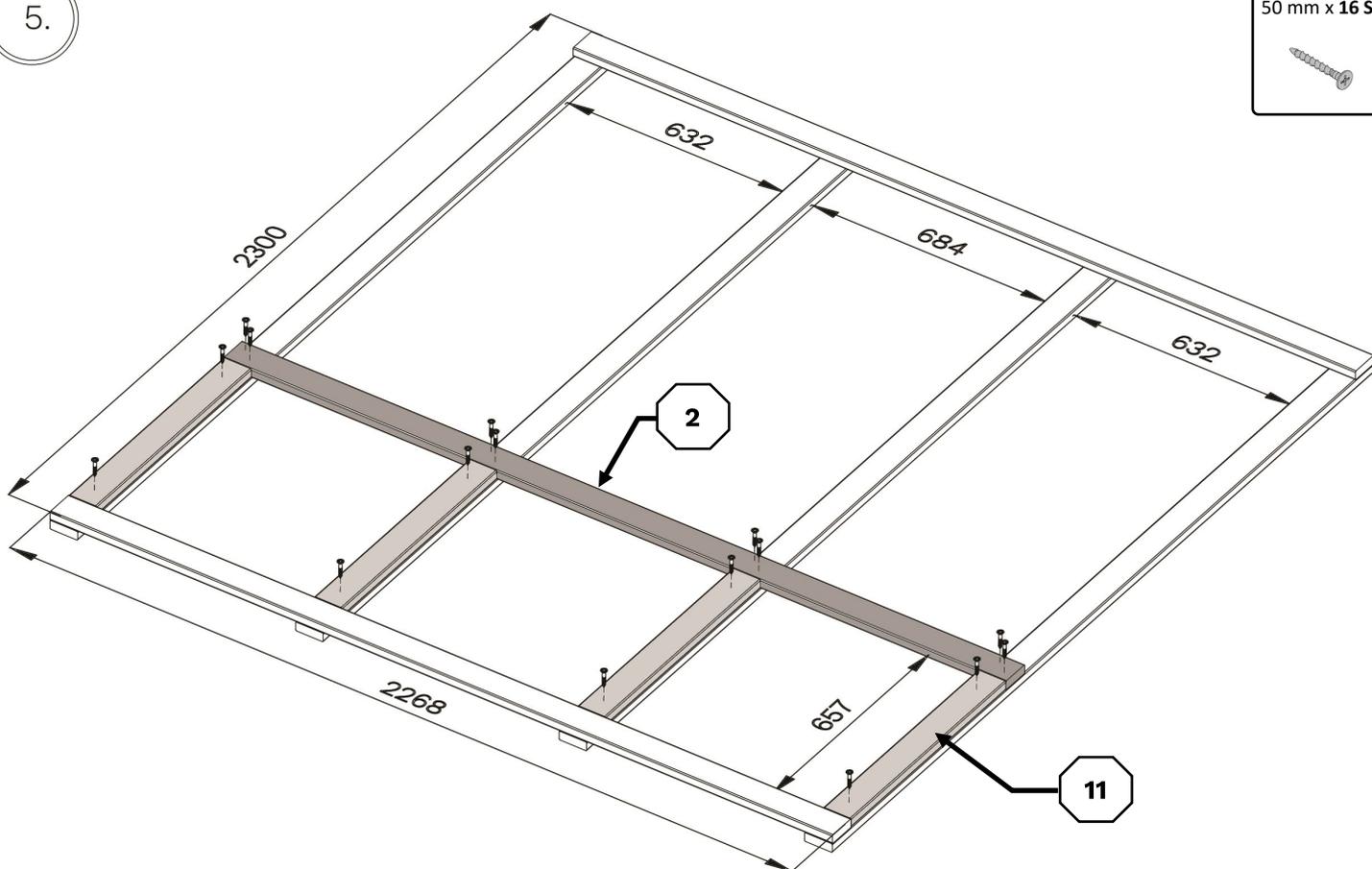


4.



# HPL 2

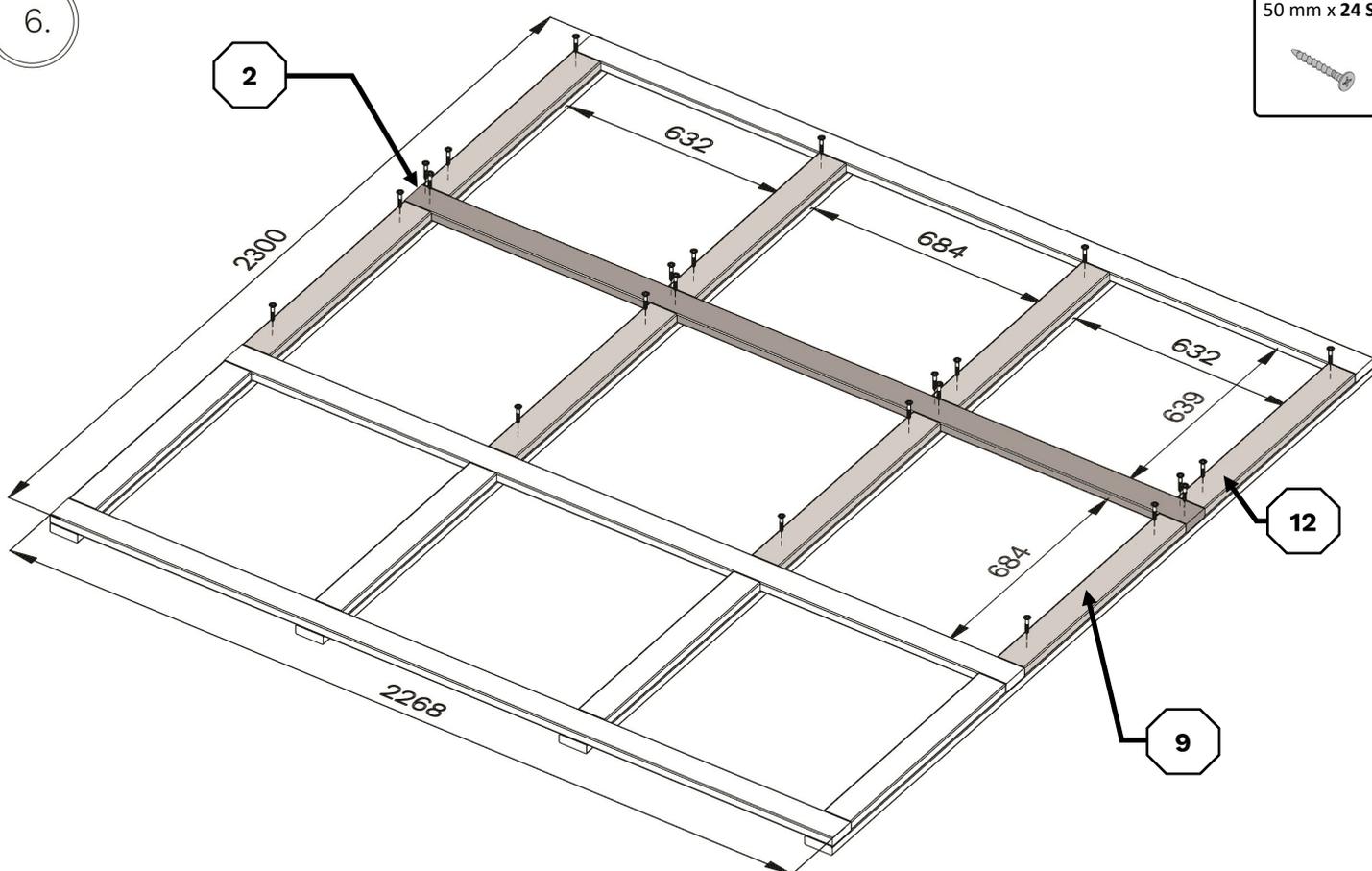
5.



50 mm x 16 St



6.

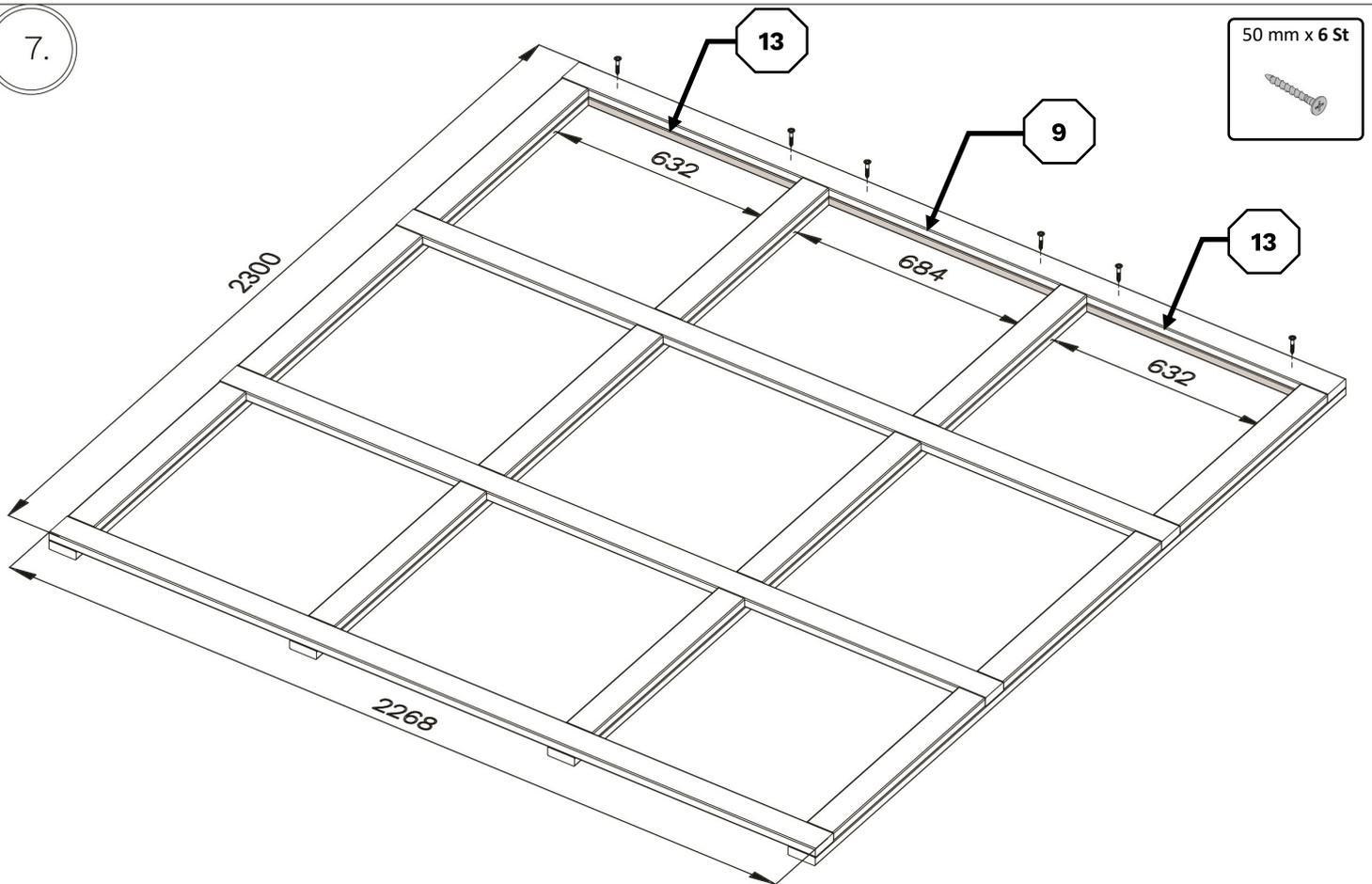


50 mm x 24 St

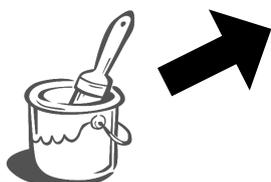
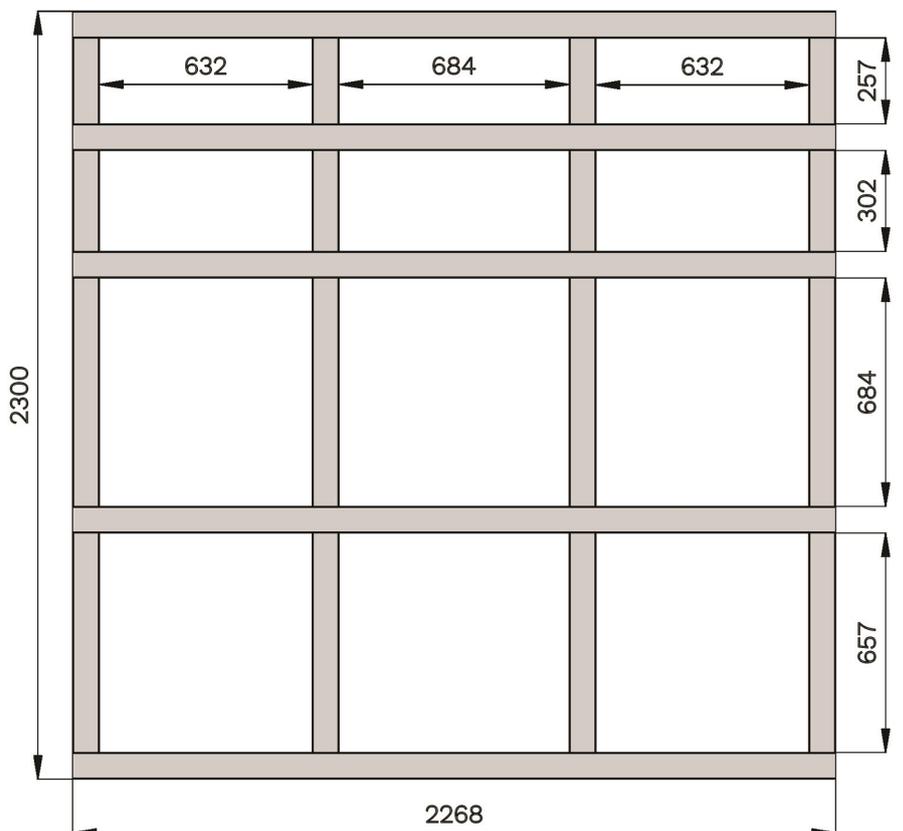
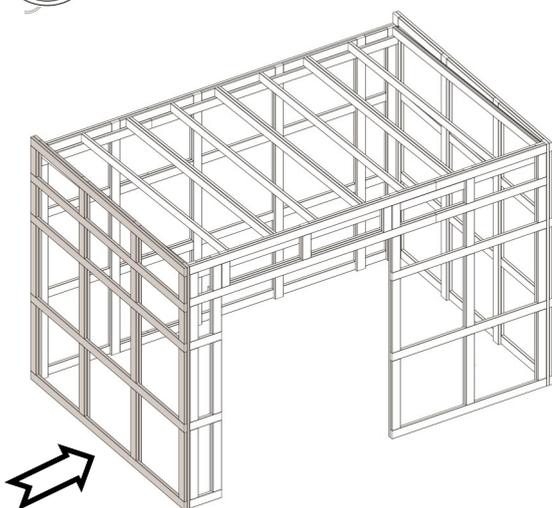


# HPL 2

7.



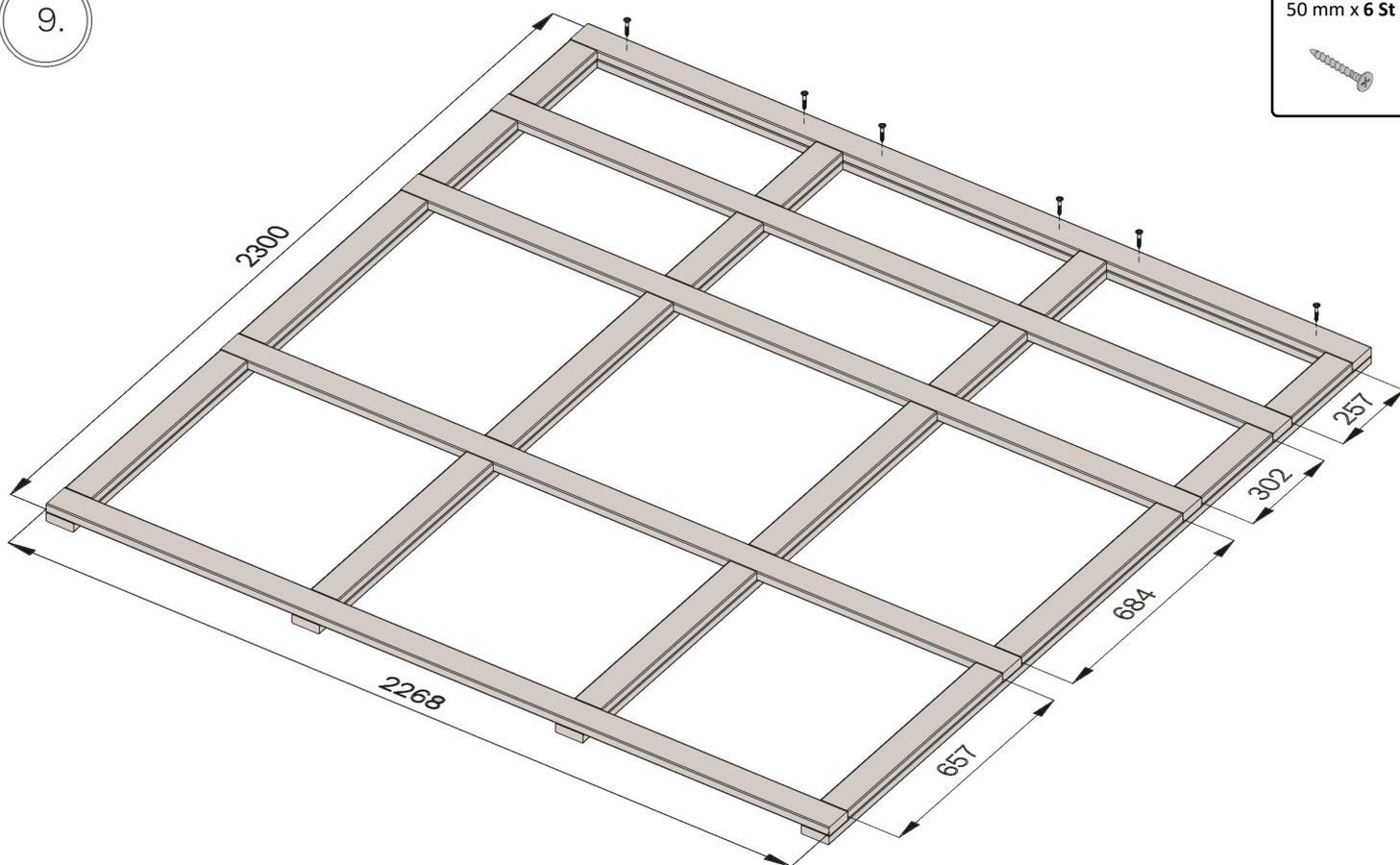
8.



Holzschutzmittel / Wood preservative

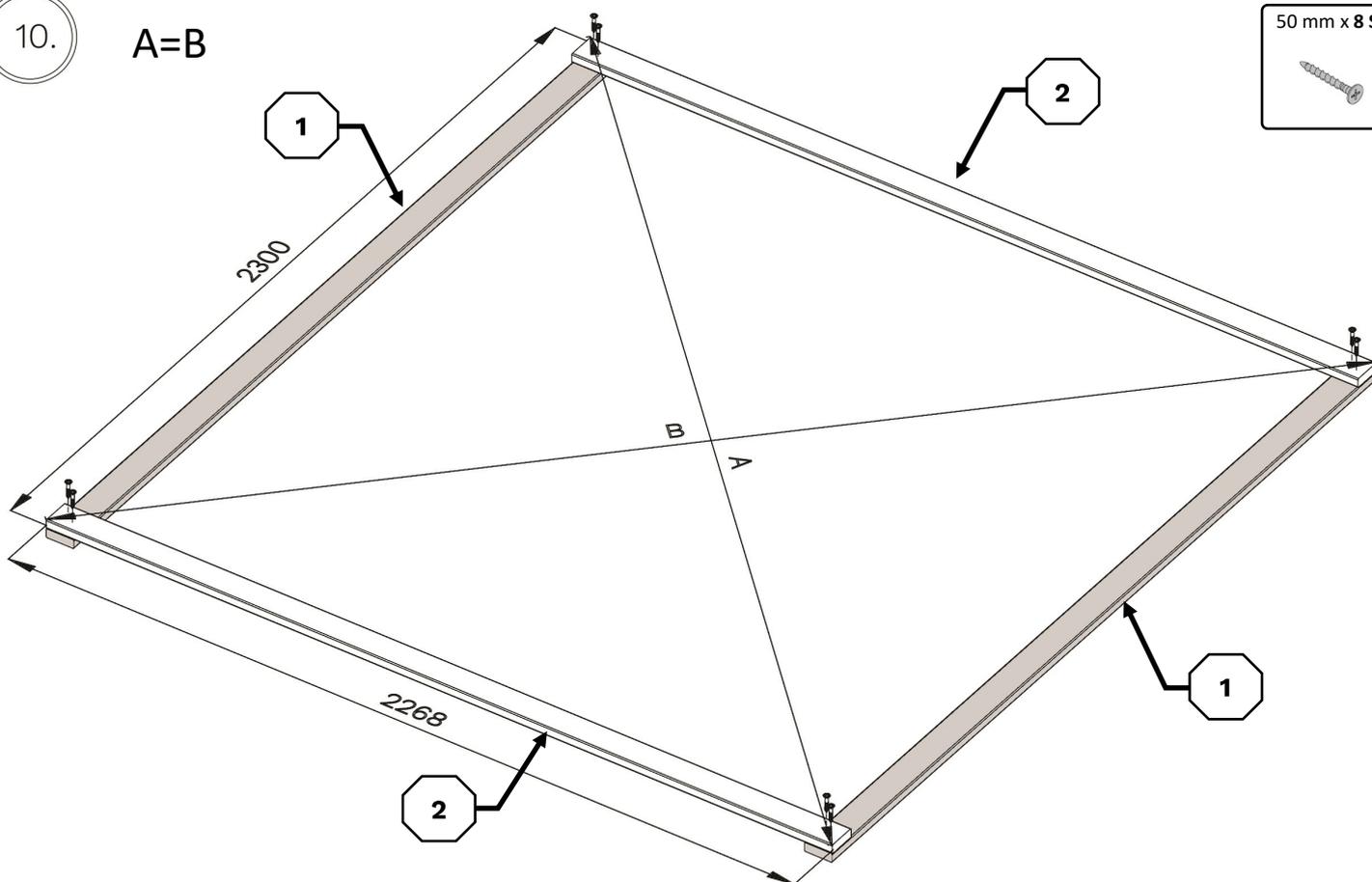
# HPL 2

9.



10.

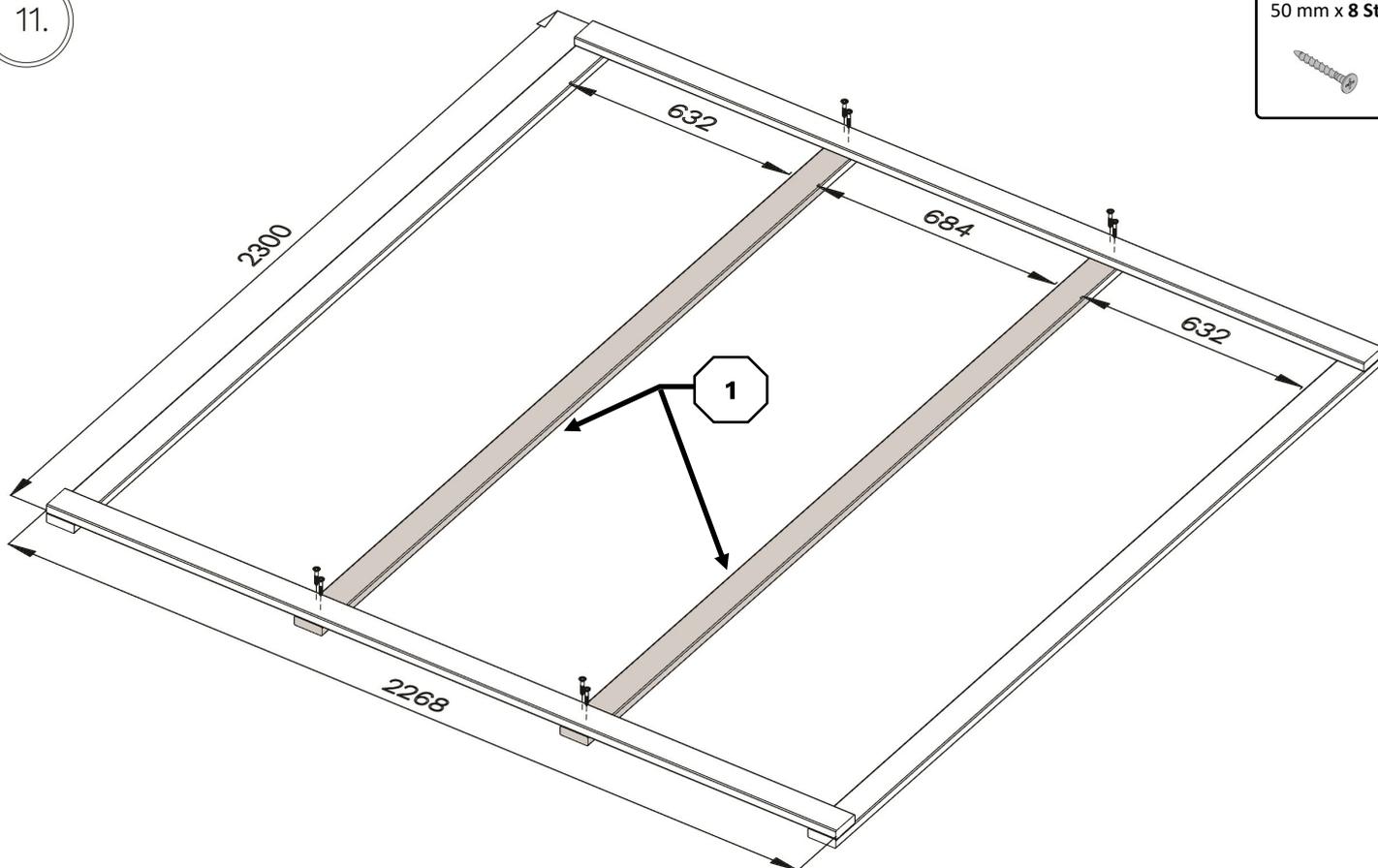
A=B



# HPL 2

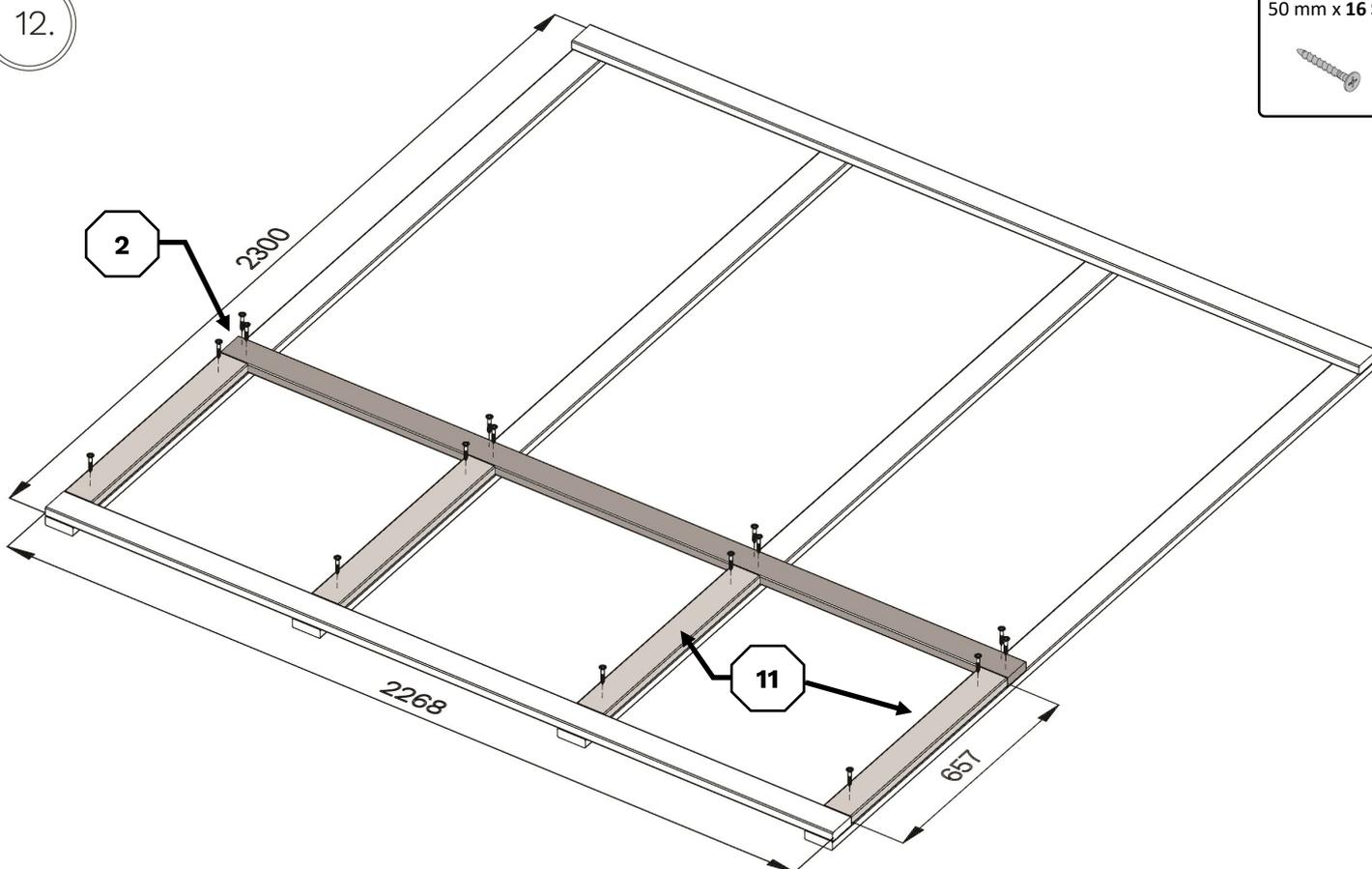
11.

50 mm x 8 St



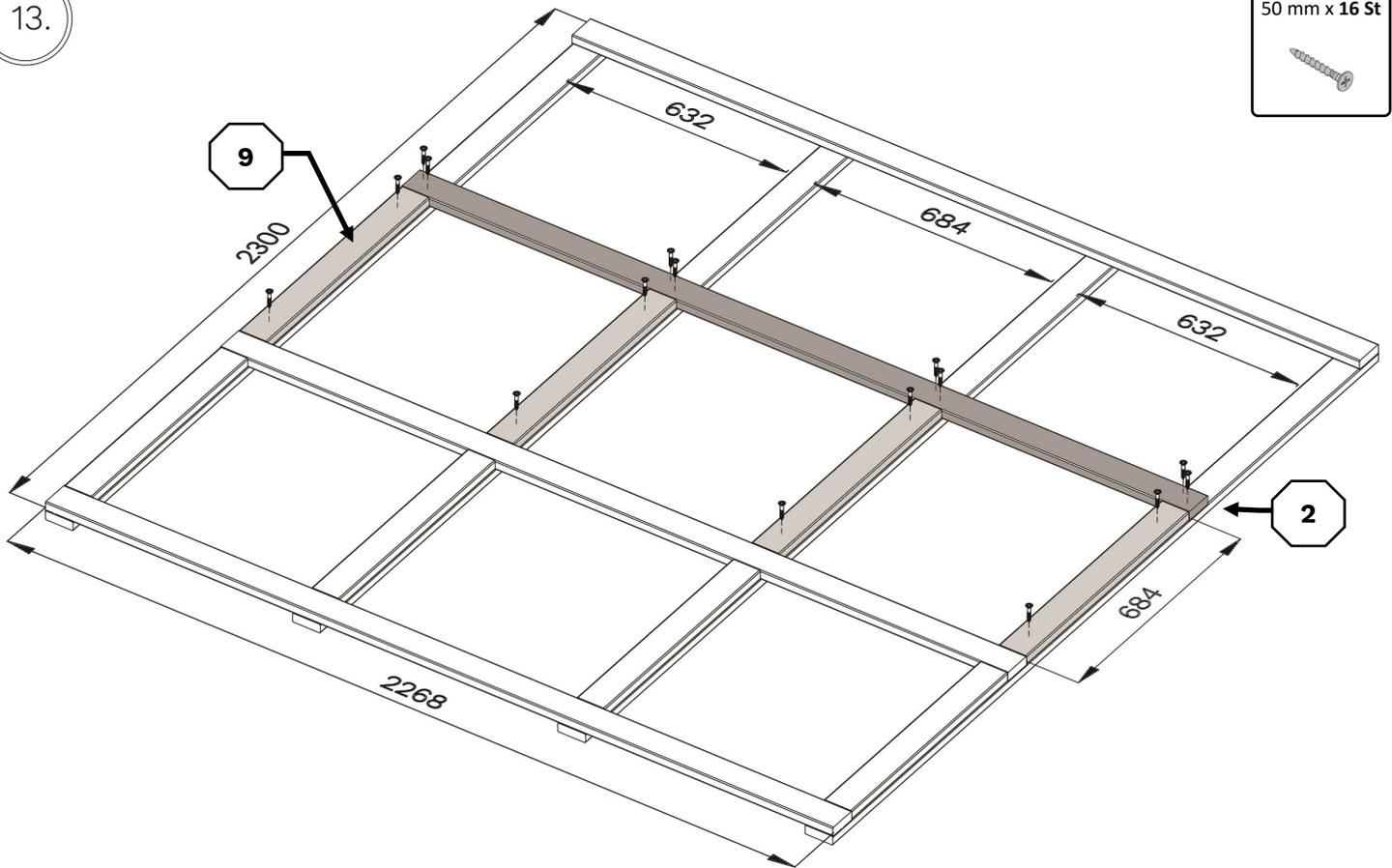
12.

50 mm x 16 St

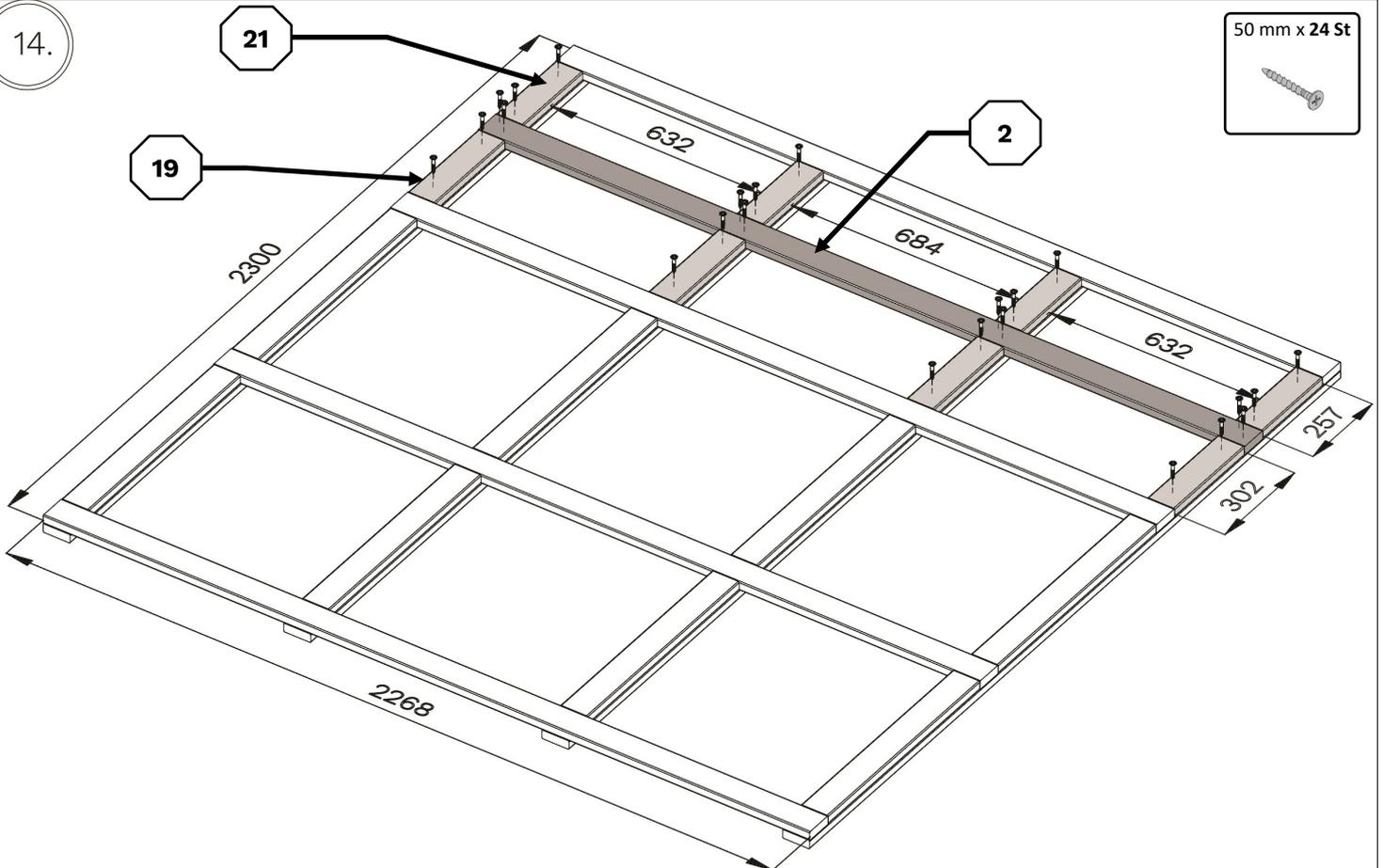


# HPL 2

13.

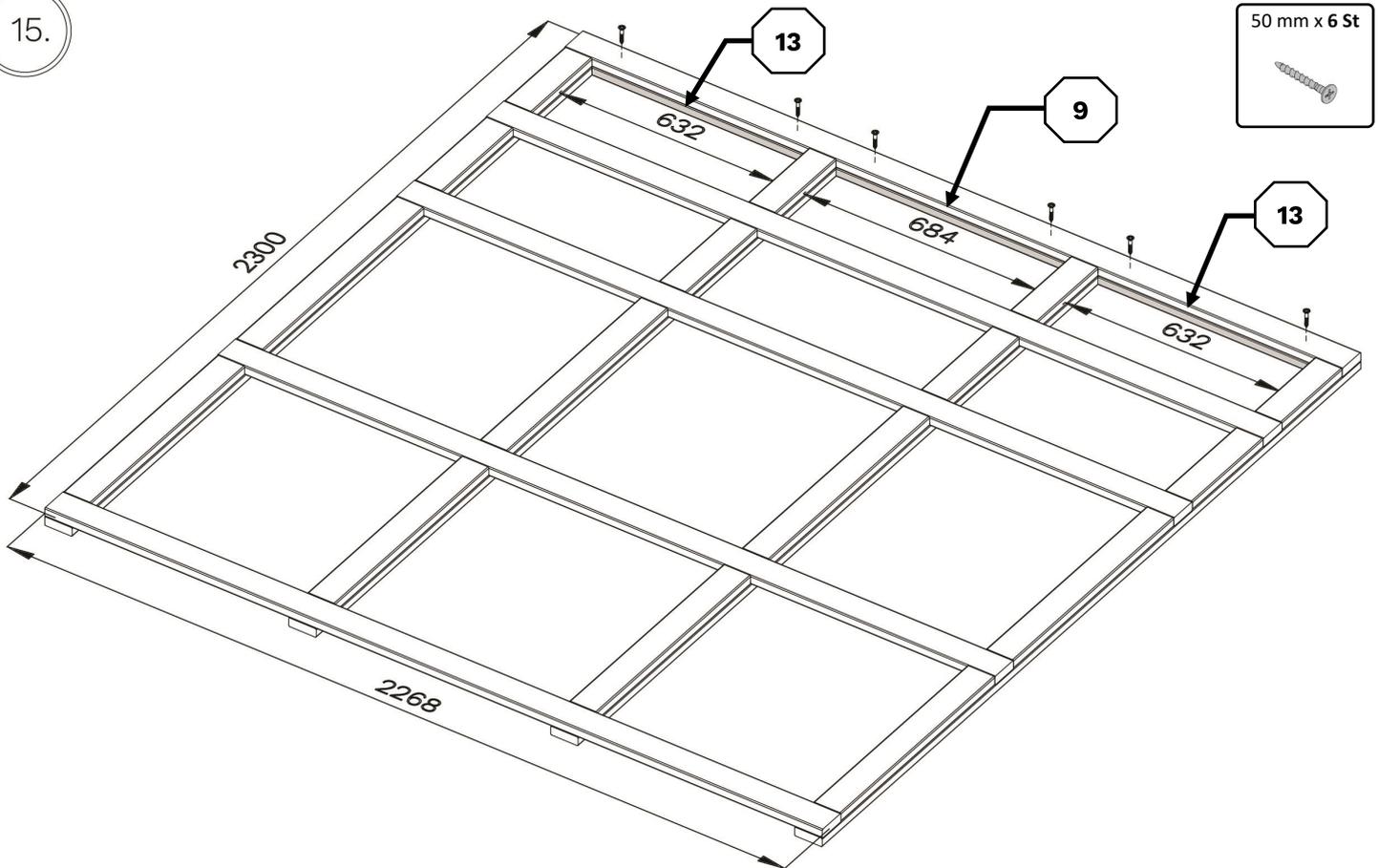


14.

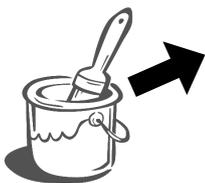
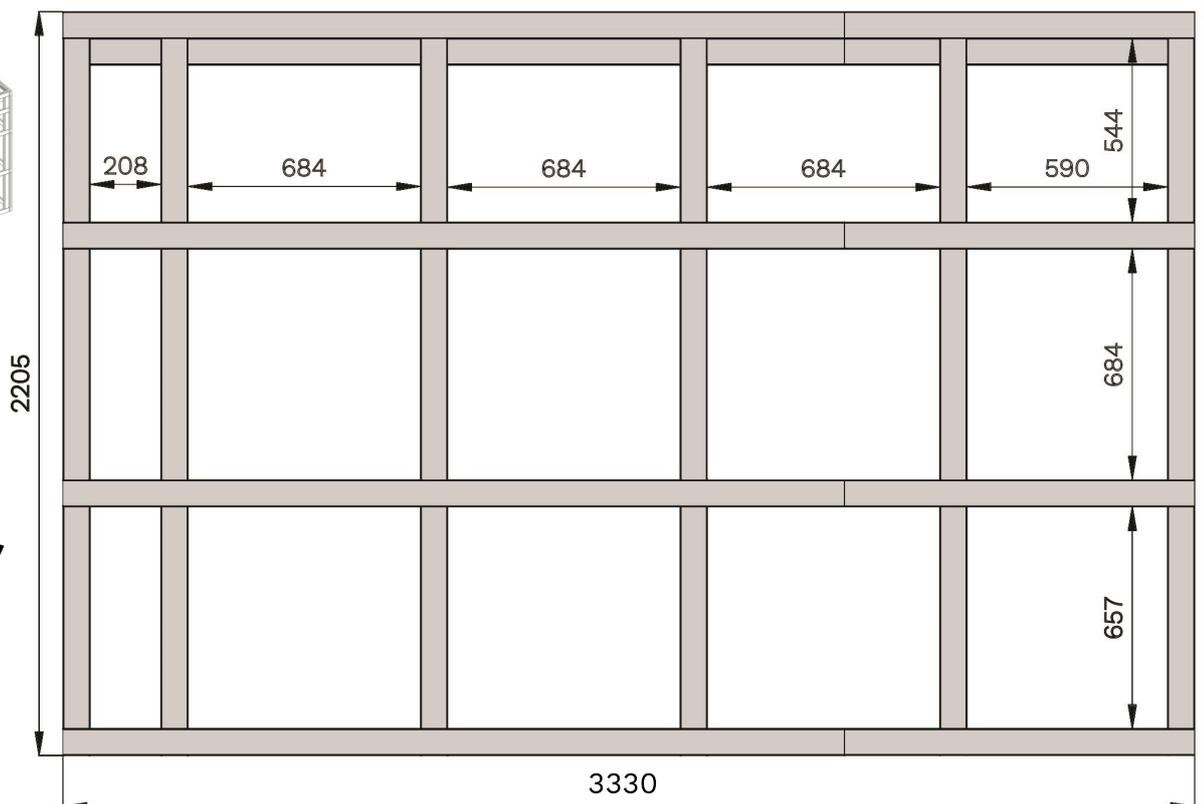
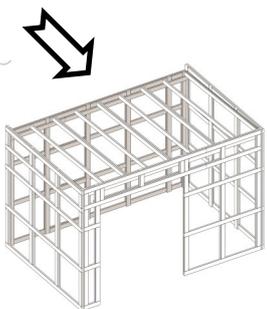


# HPL 2

15.

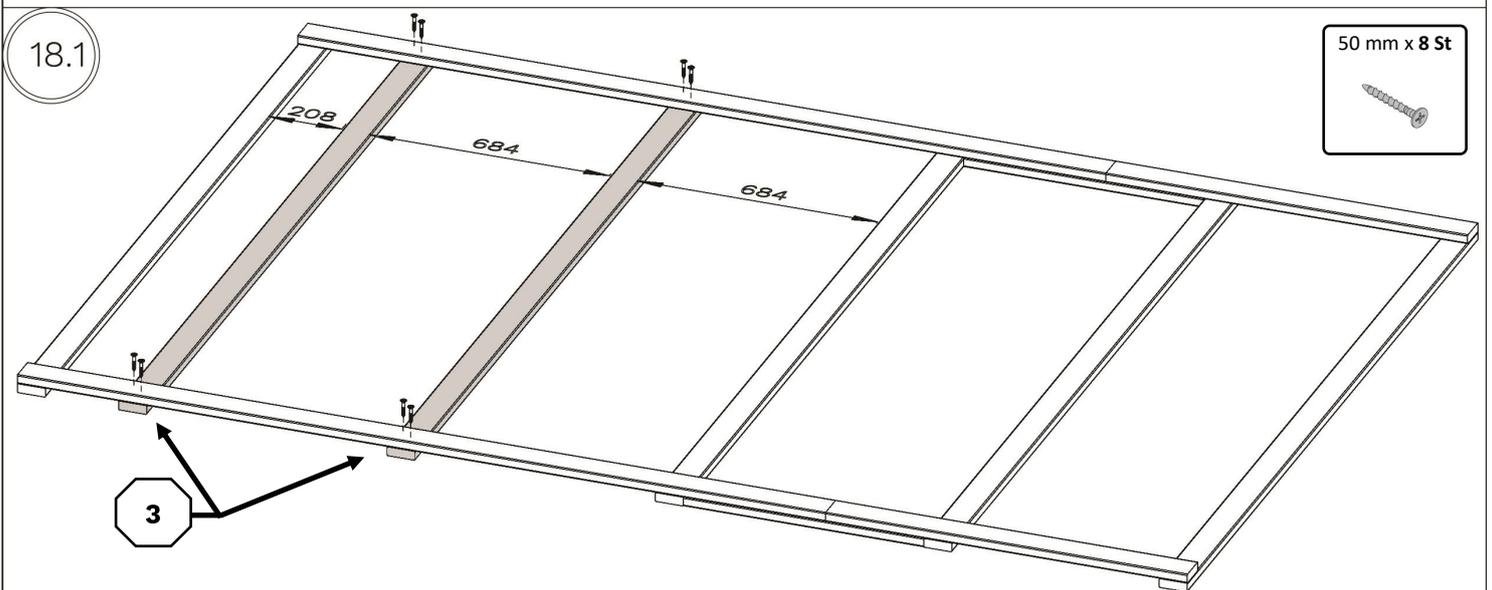
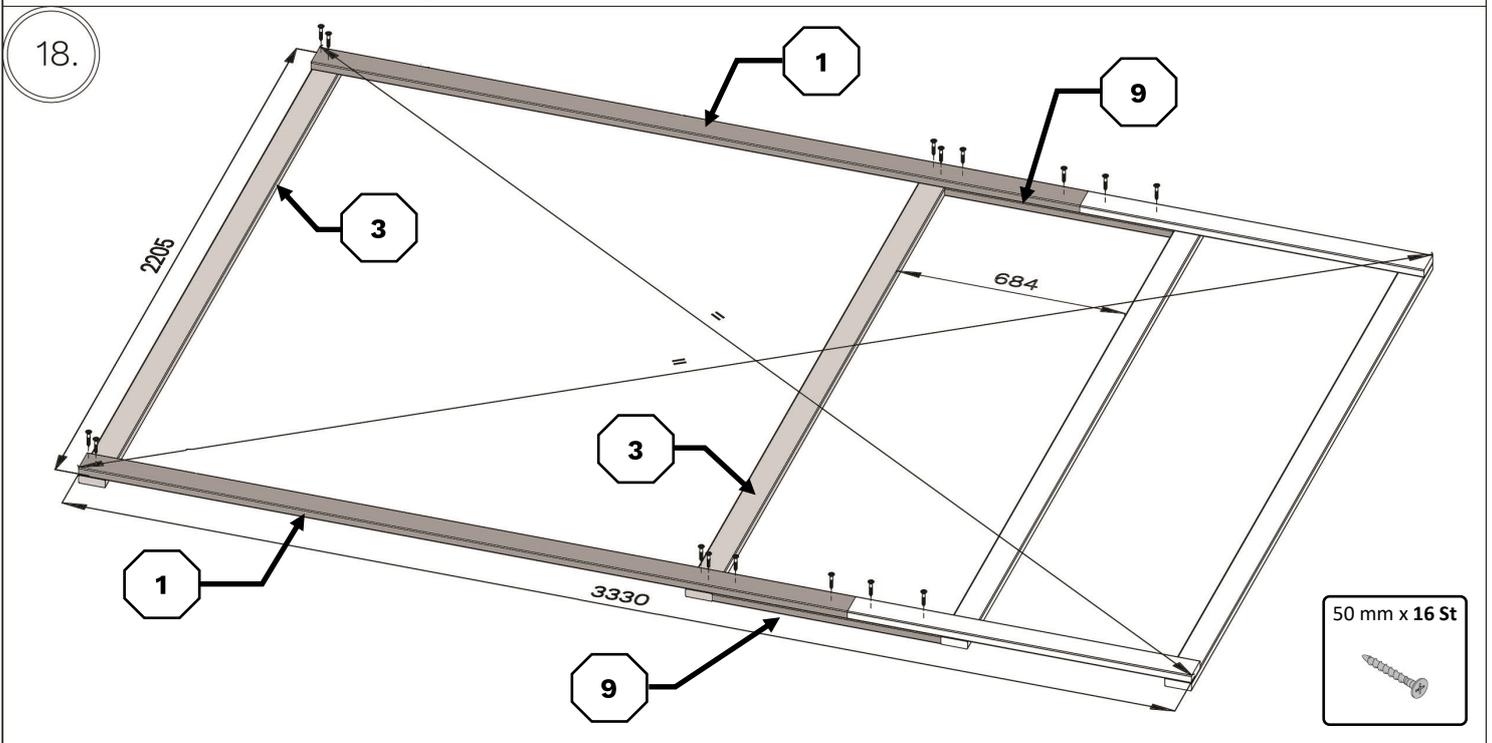
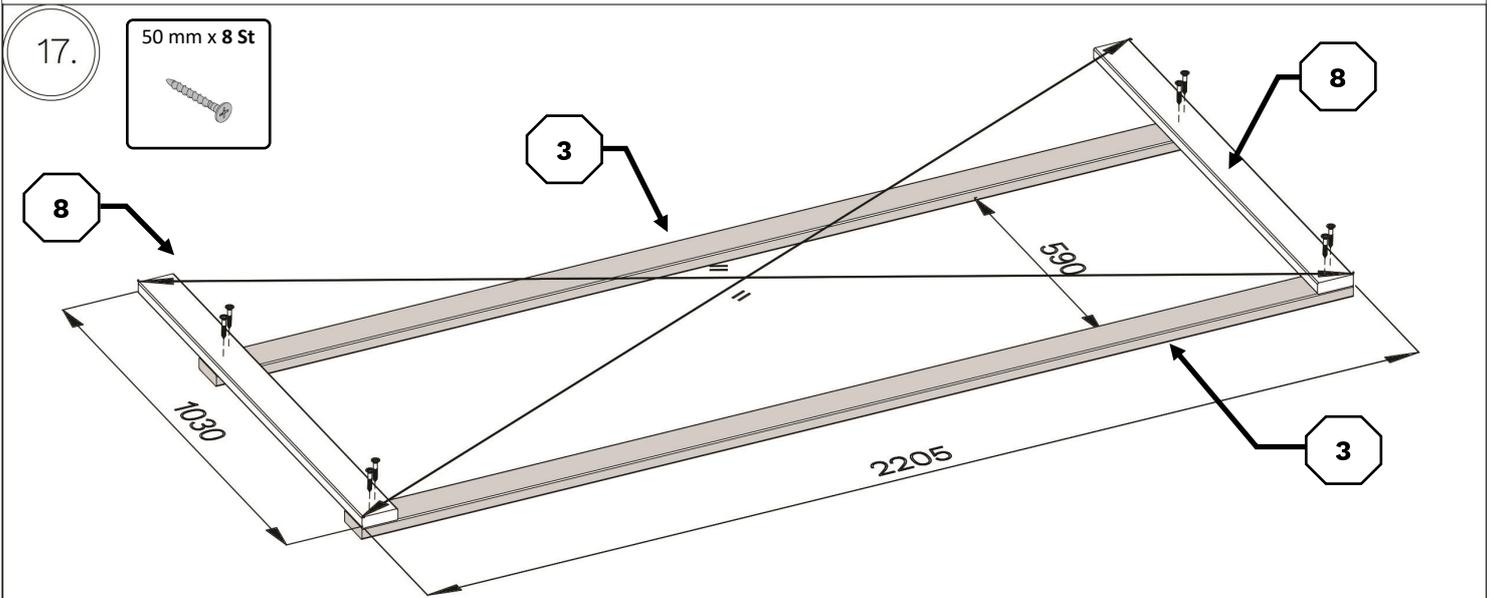


16.



Holzschutzmittel /  
Wood preservative

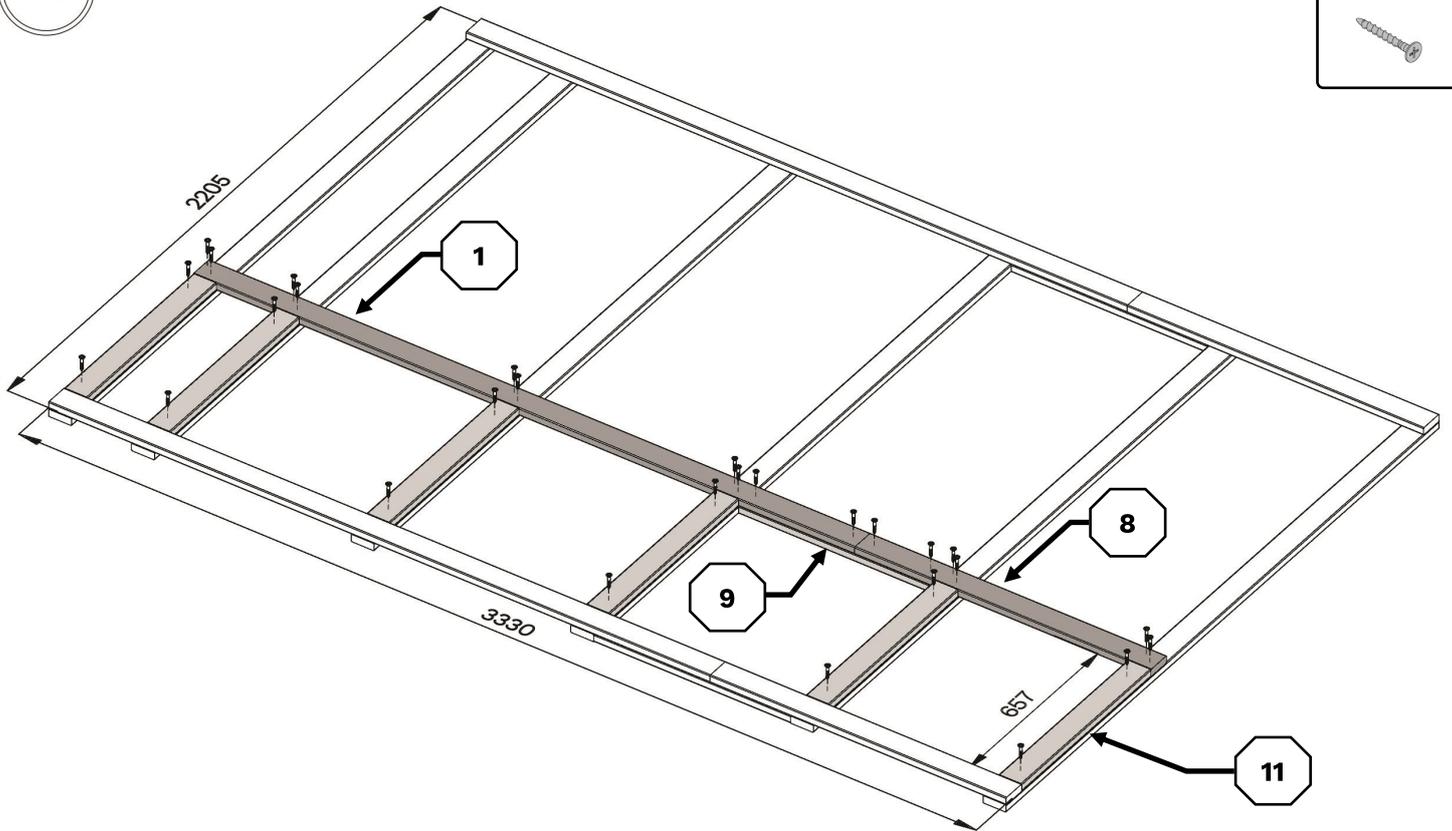
# HPL 2



# HPL 2

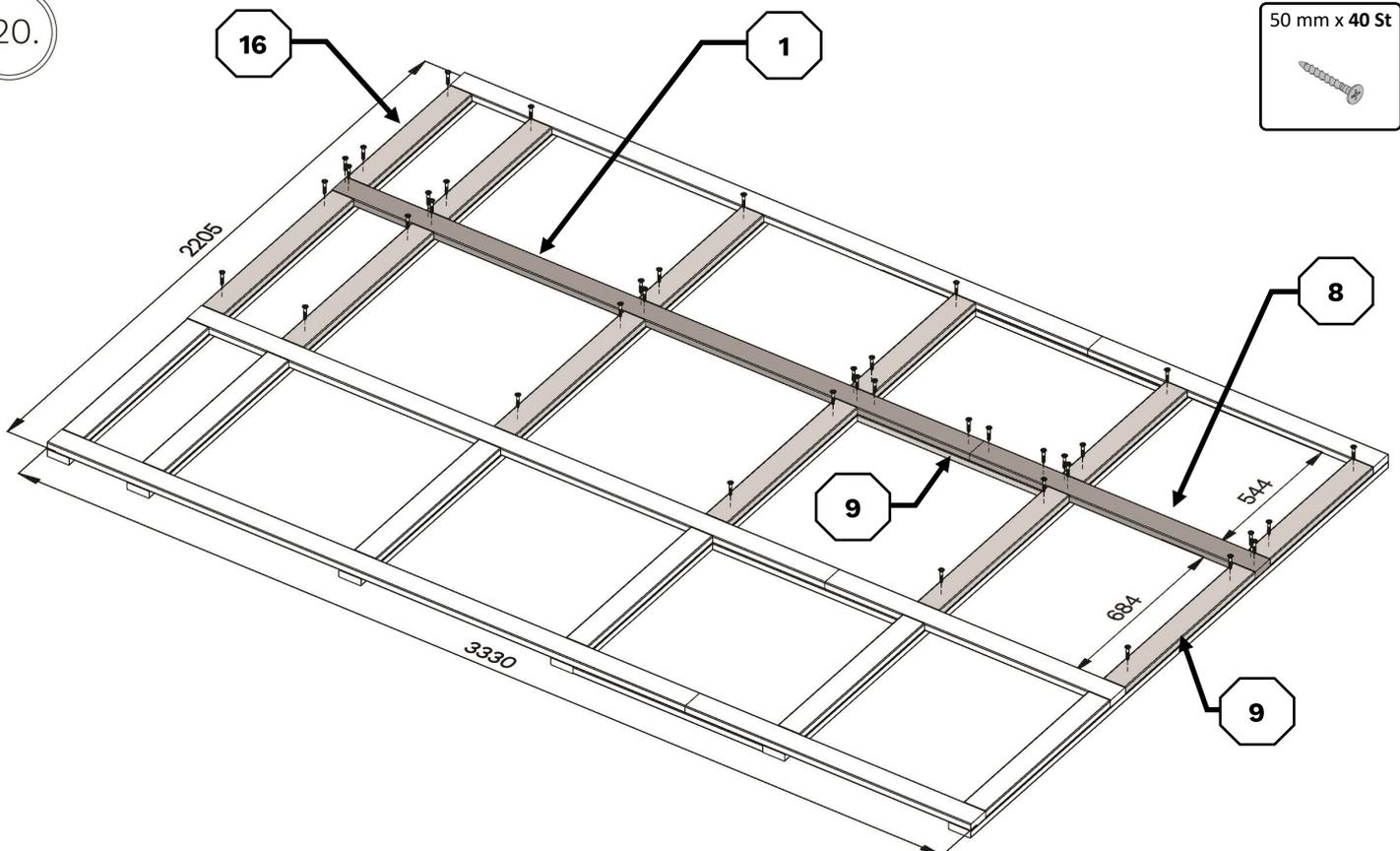
19.

50 mm x 28 St



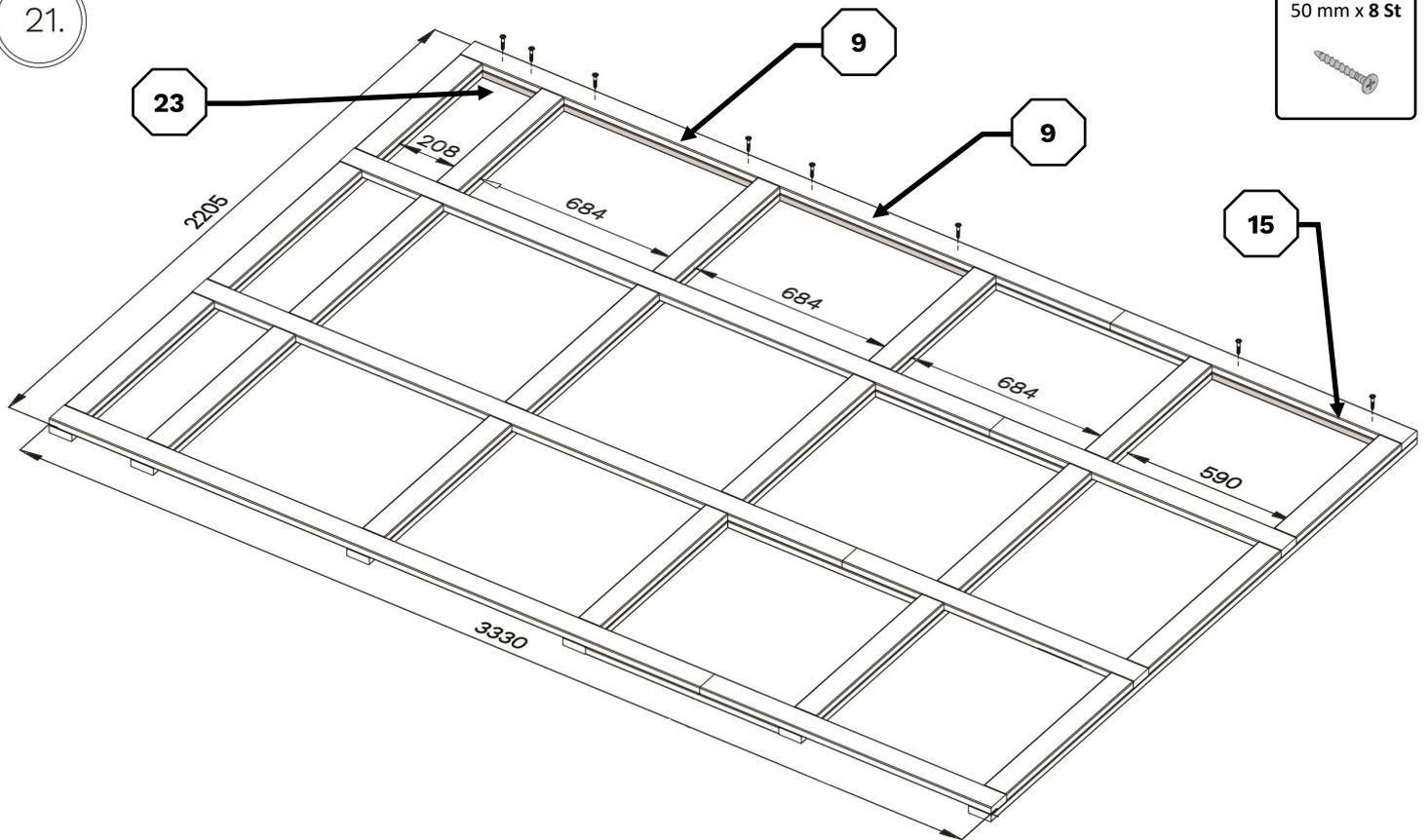
20.

50 mm x 40 St

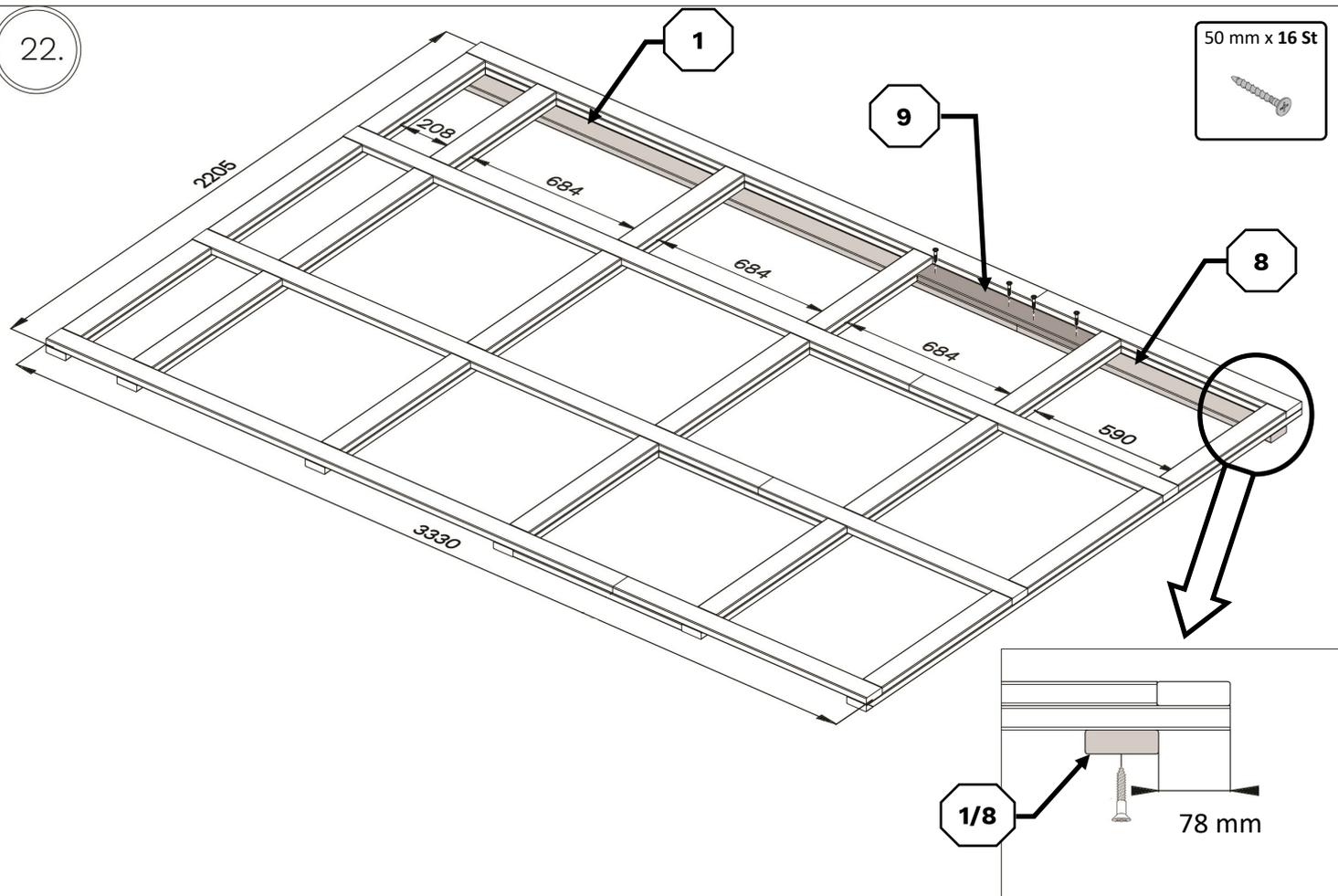


# HPL 2

21.

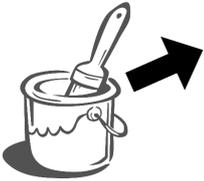
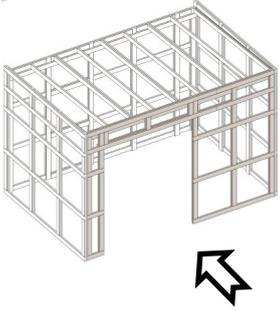


22.

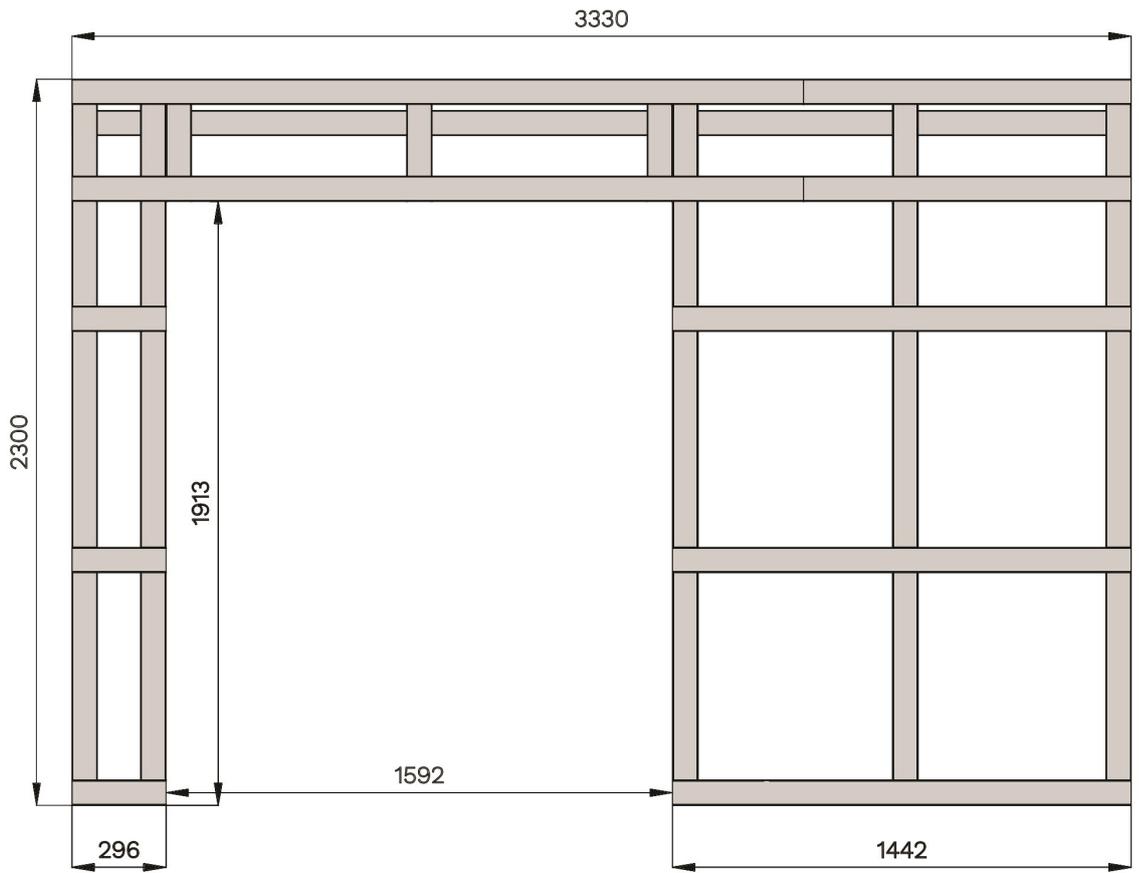


# HPL 2

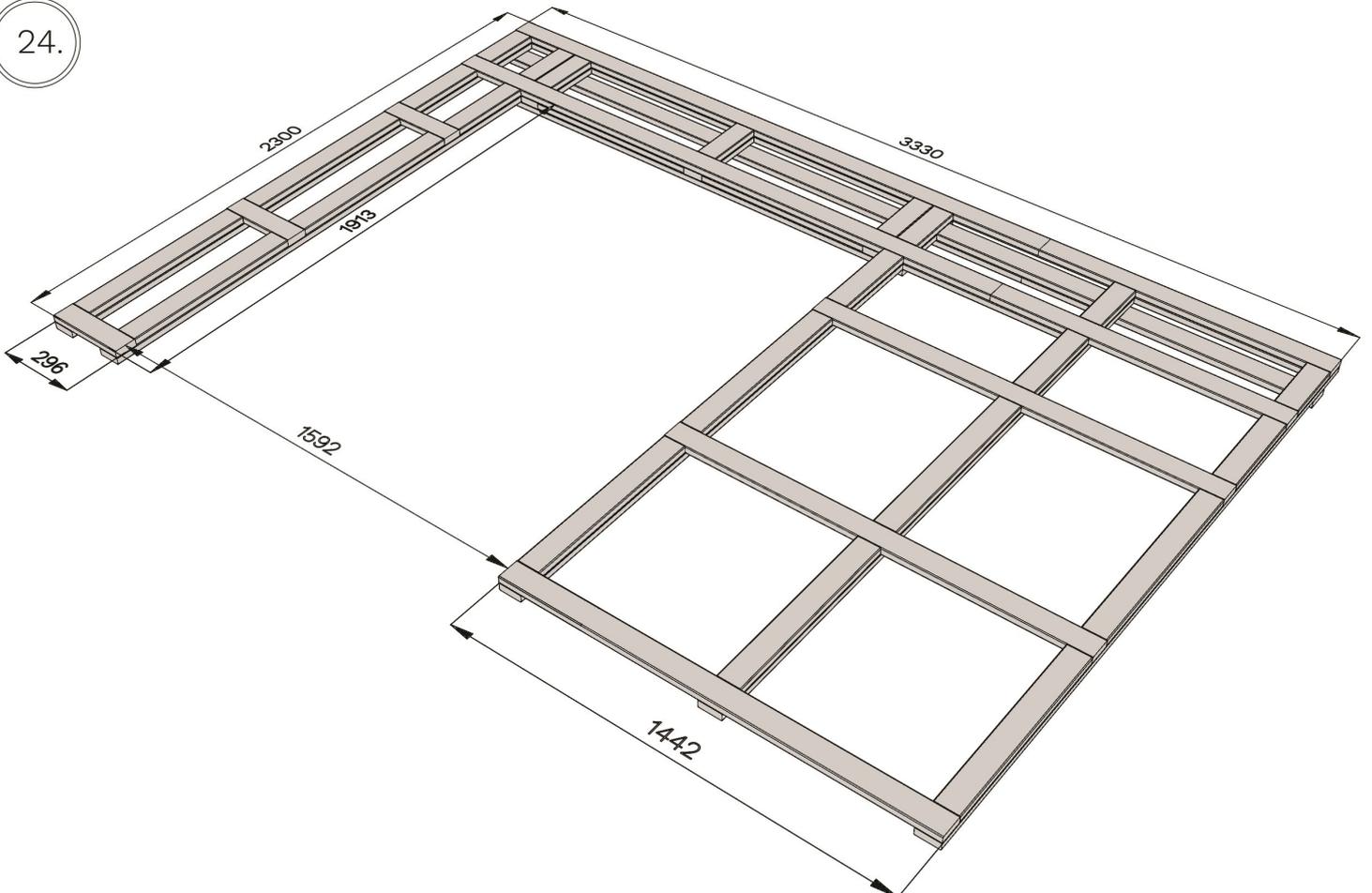
23.



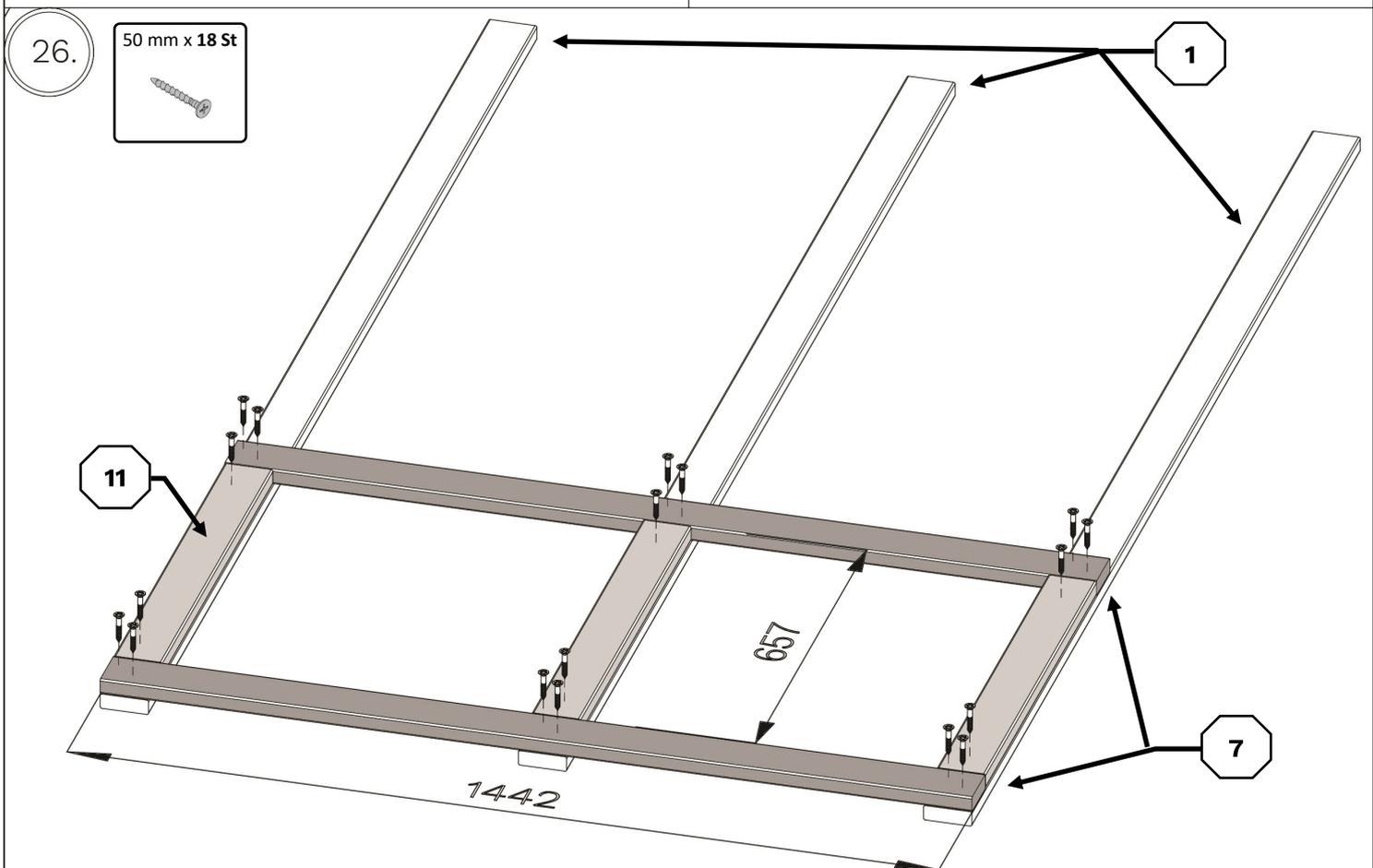
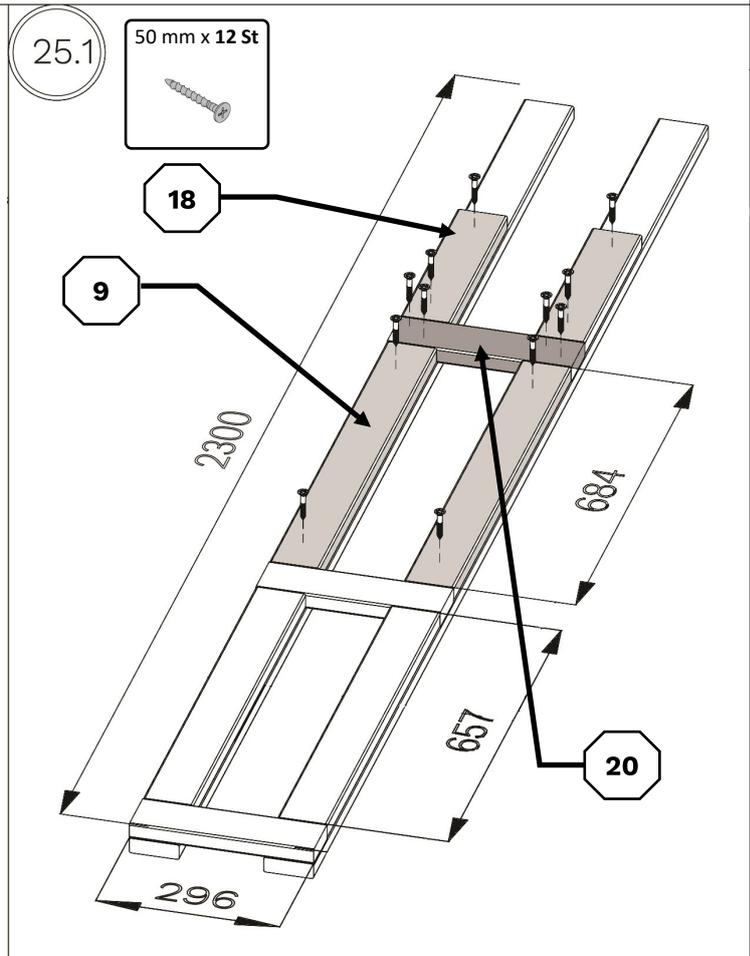
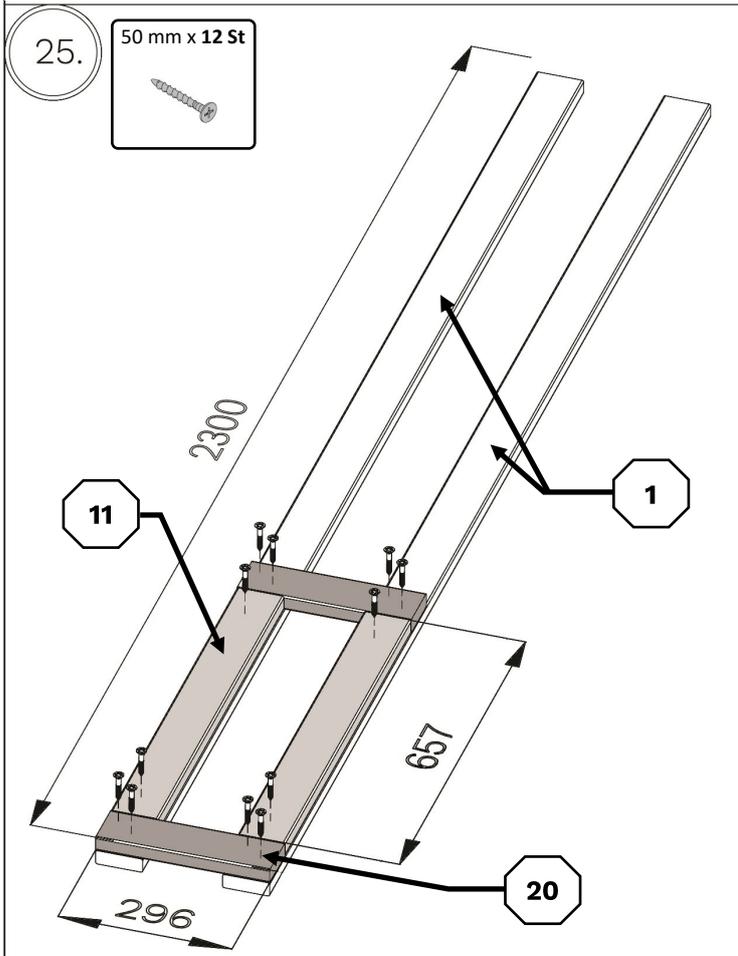
Holzschutzmittel /  
Wood preservative



24.



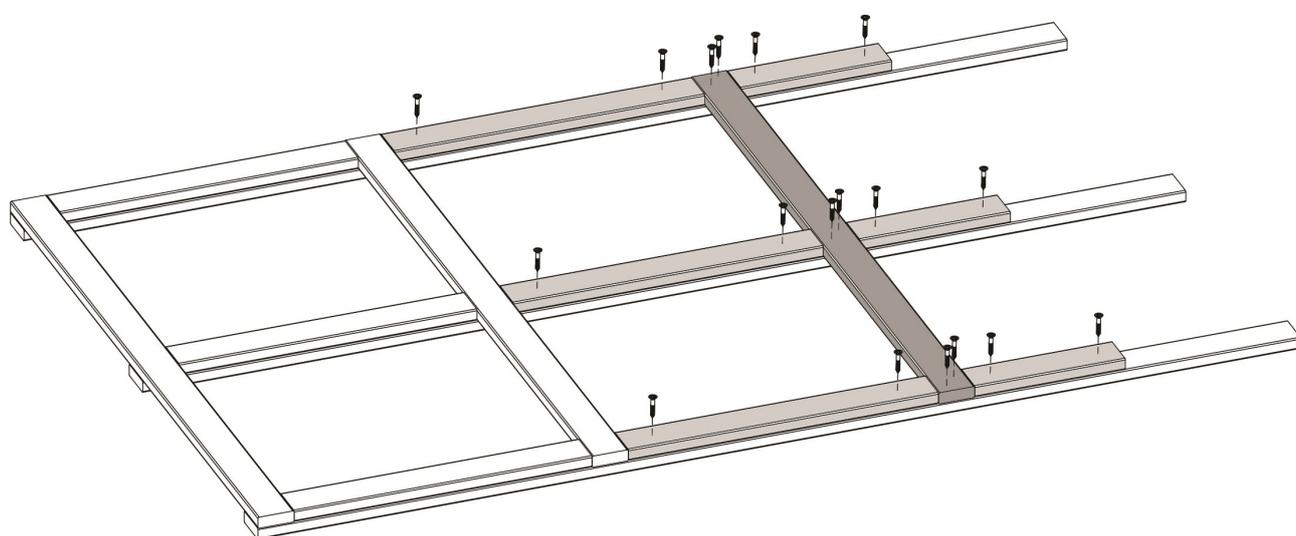
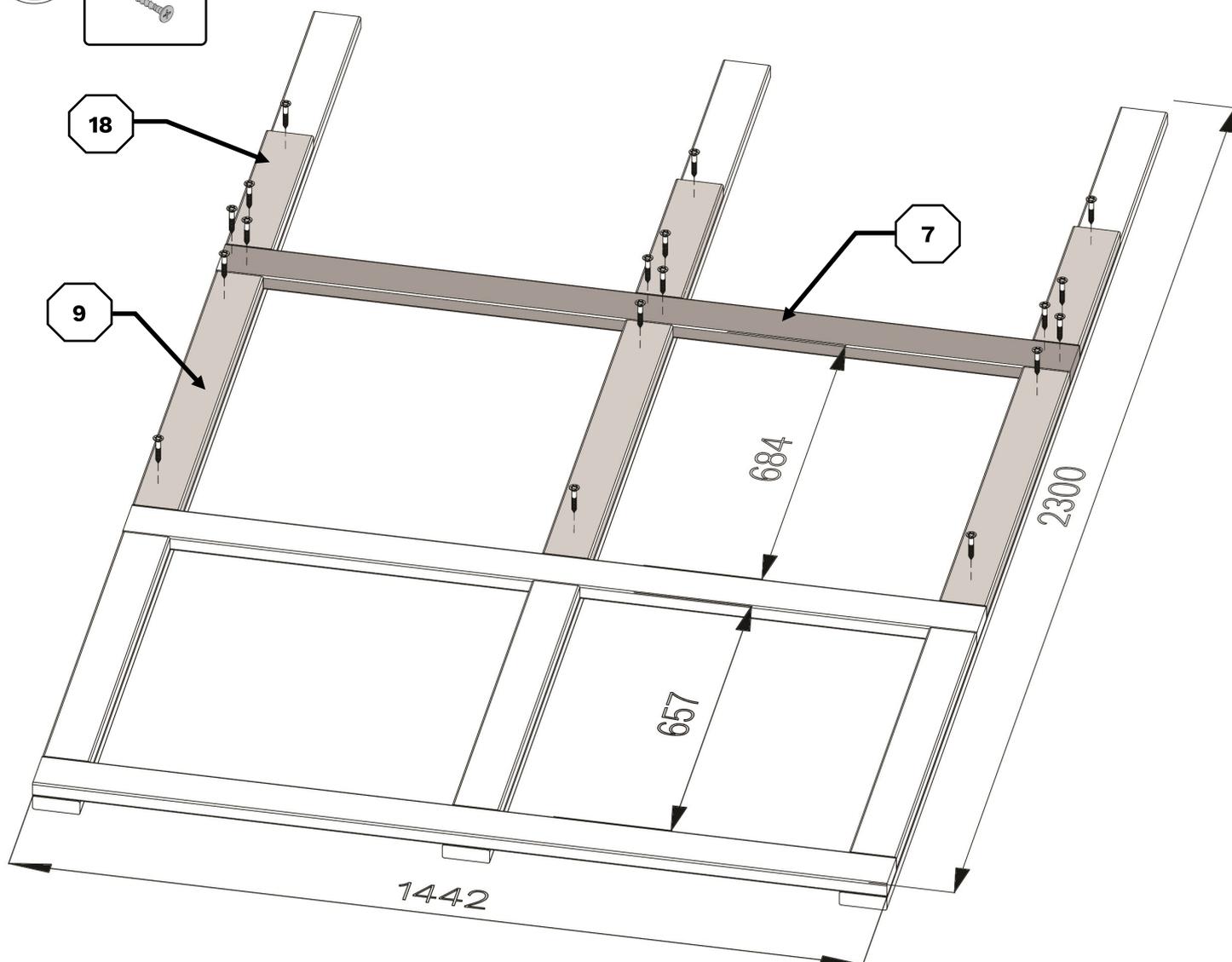
# HPL 2



# HPL 2

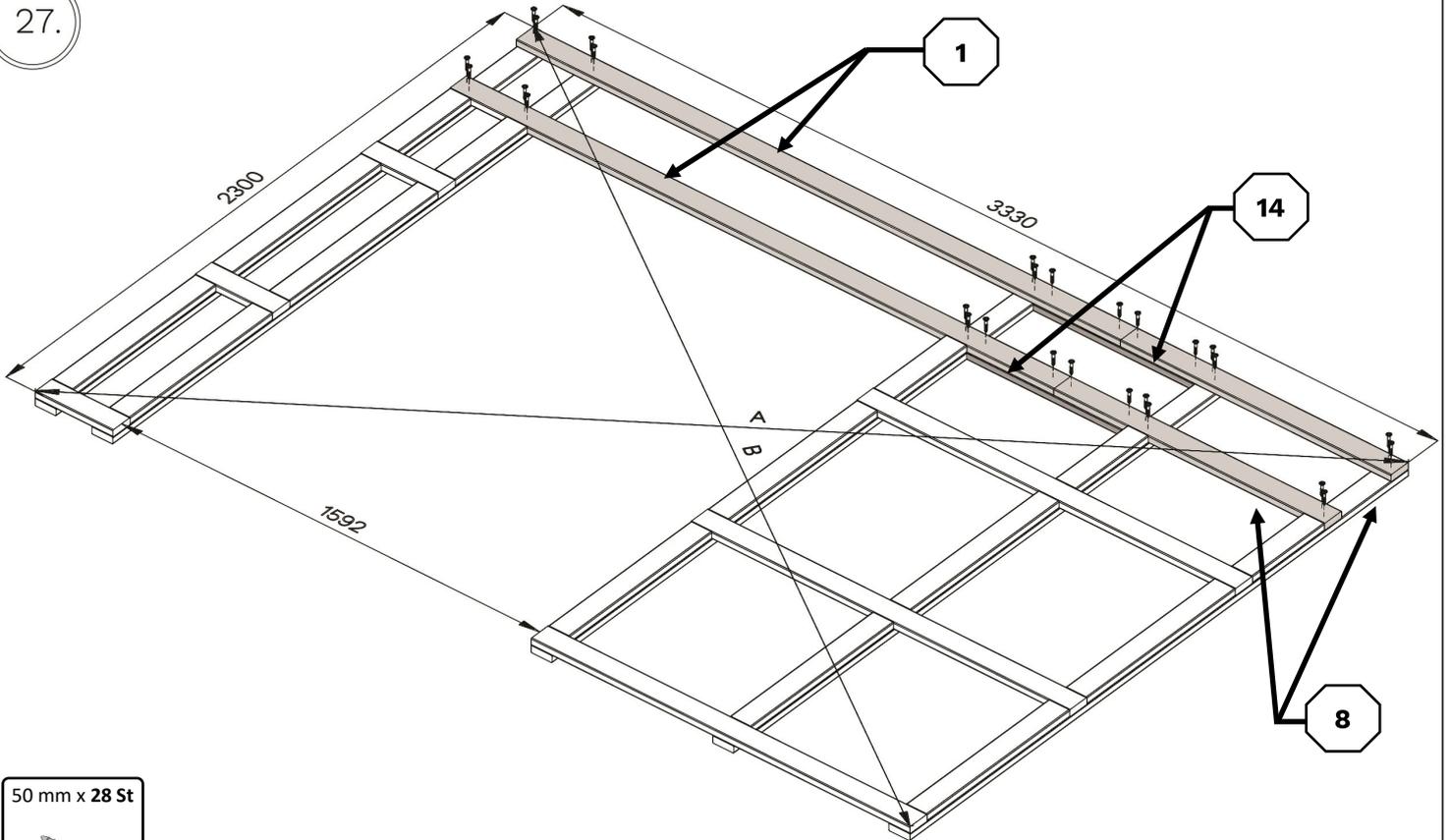
26.1

50 mm x 18 St



# HPL 2

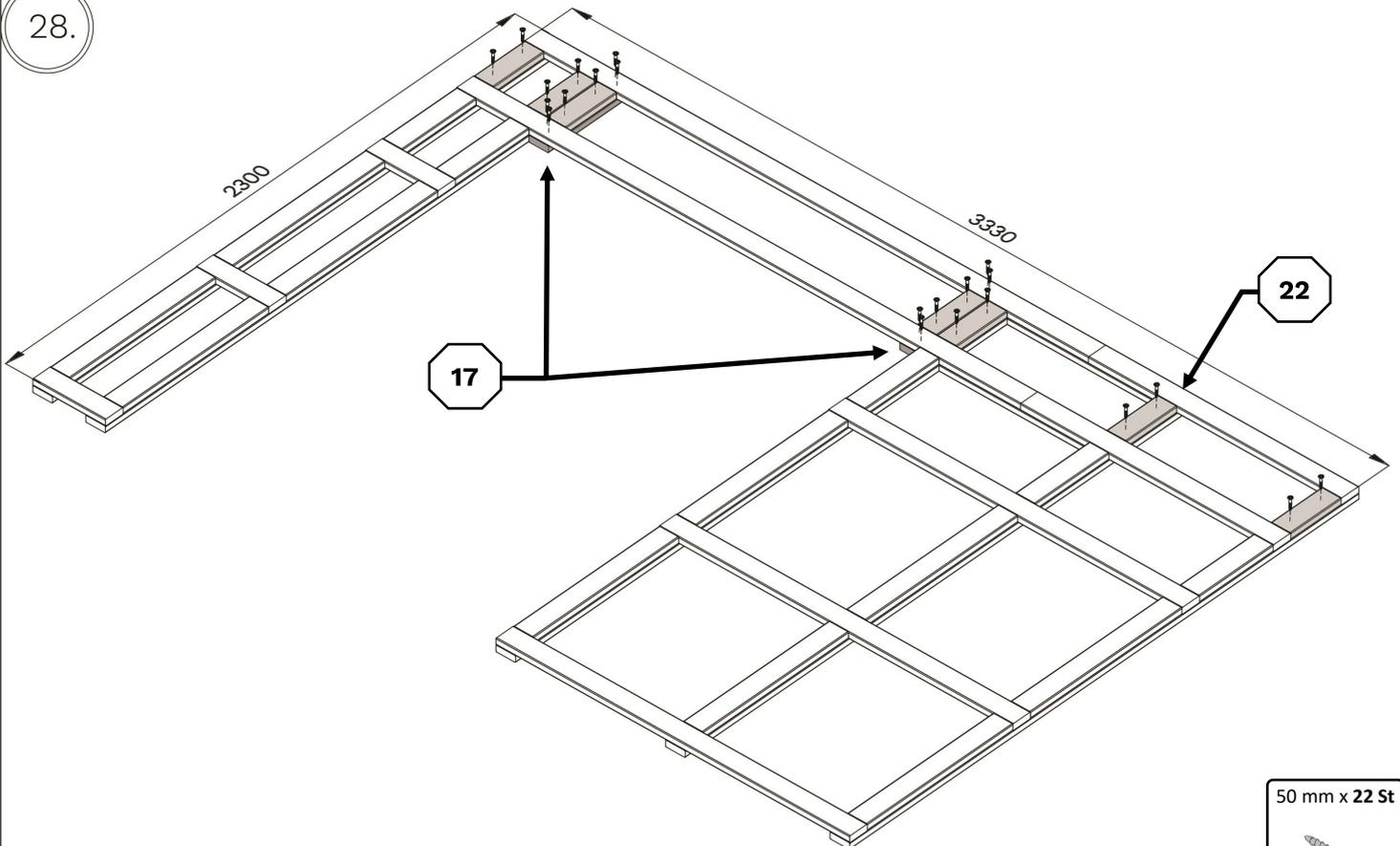
27.



50 mm x 28 St



28.

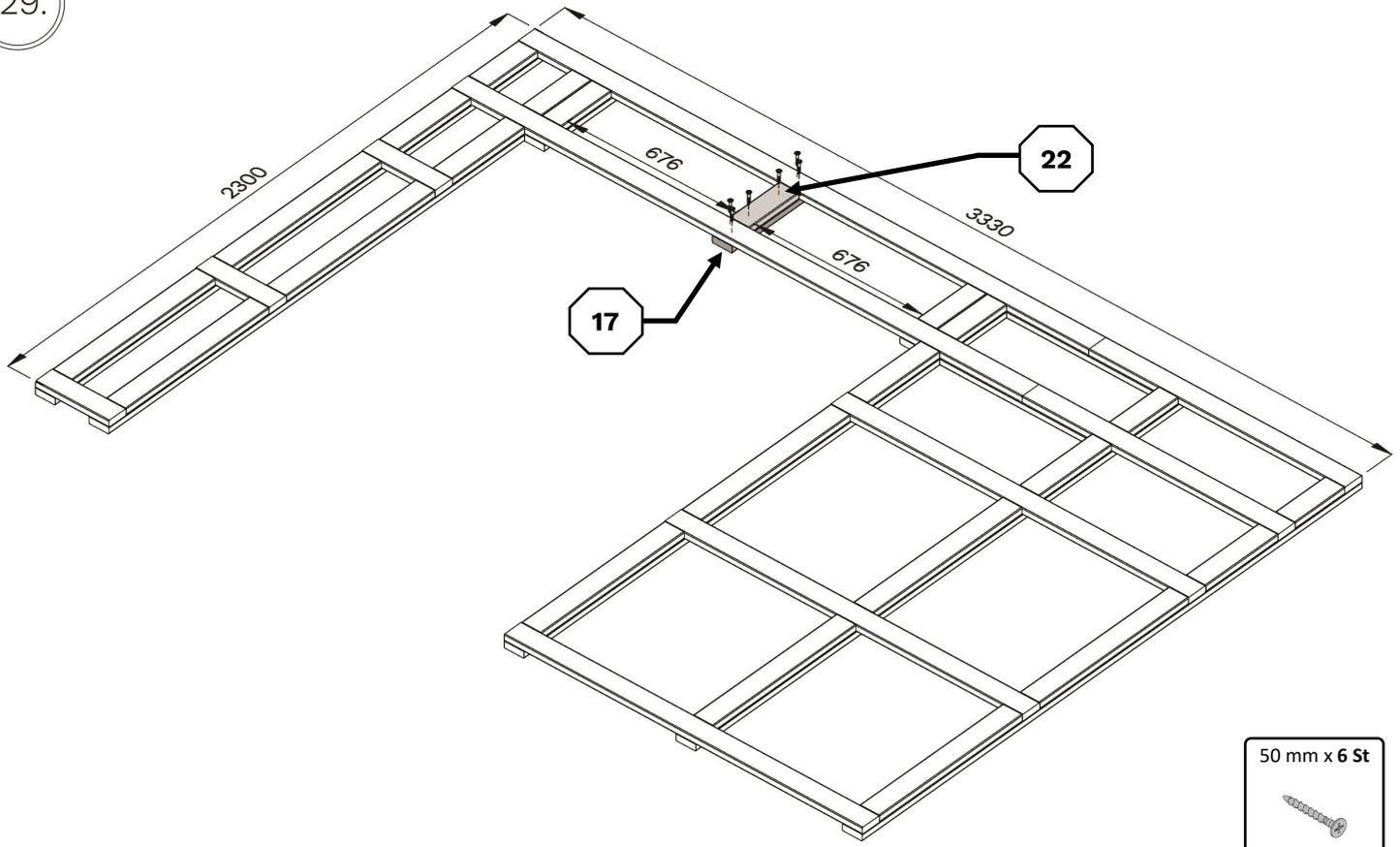


50 mm x 22 St



# HPL 2

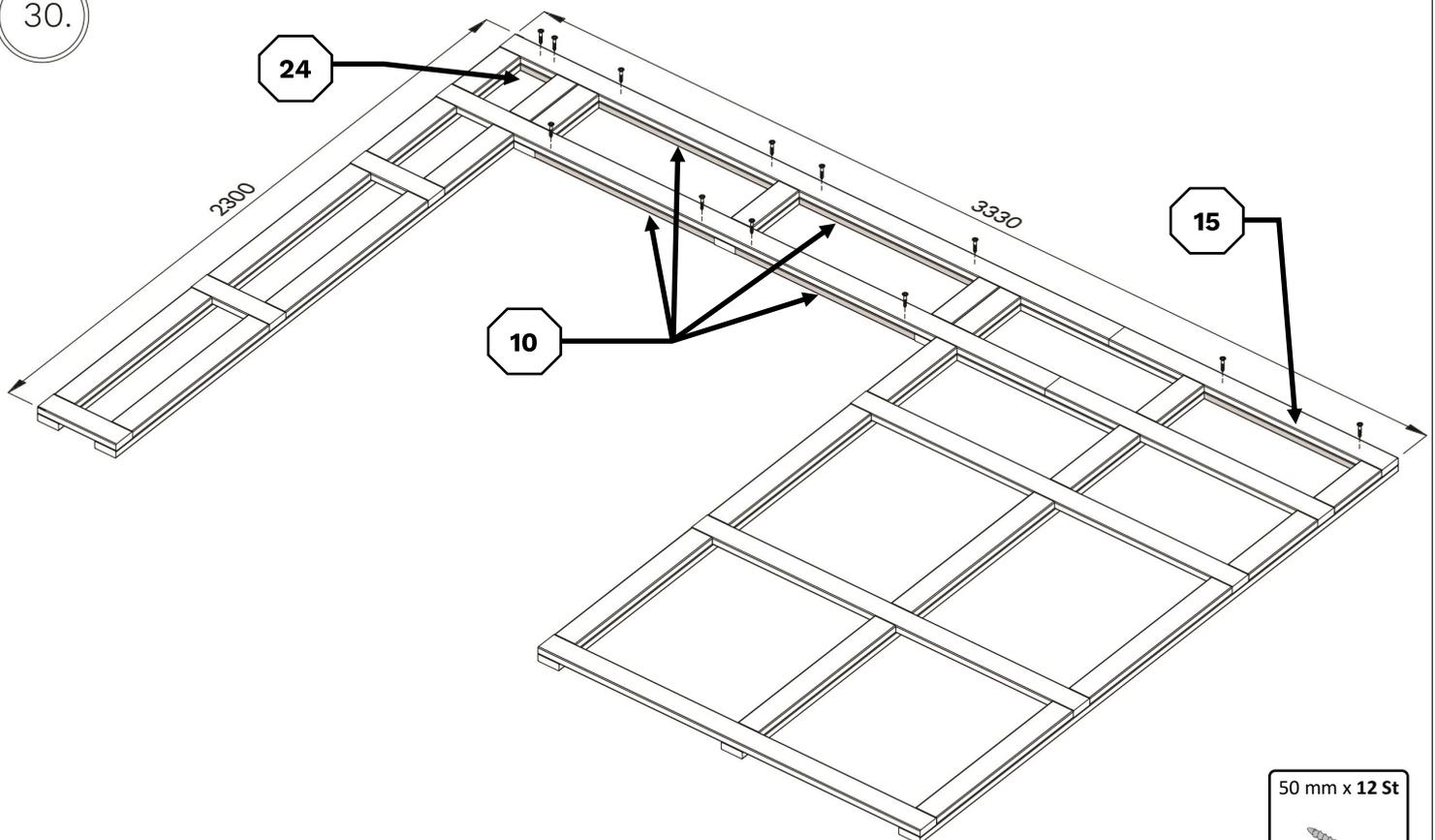
29.



50 mm x 6 St



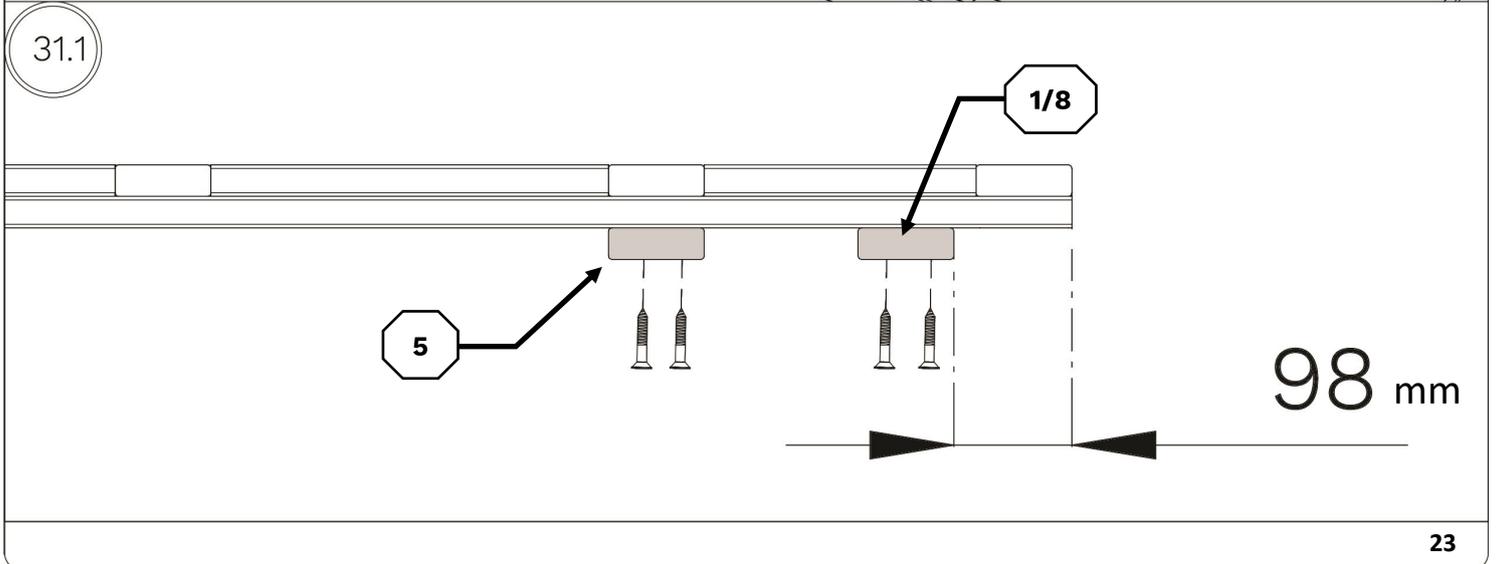
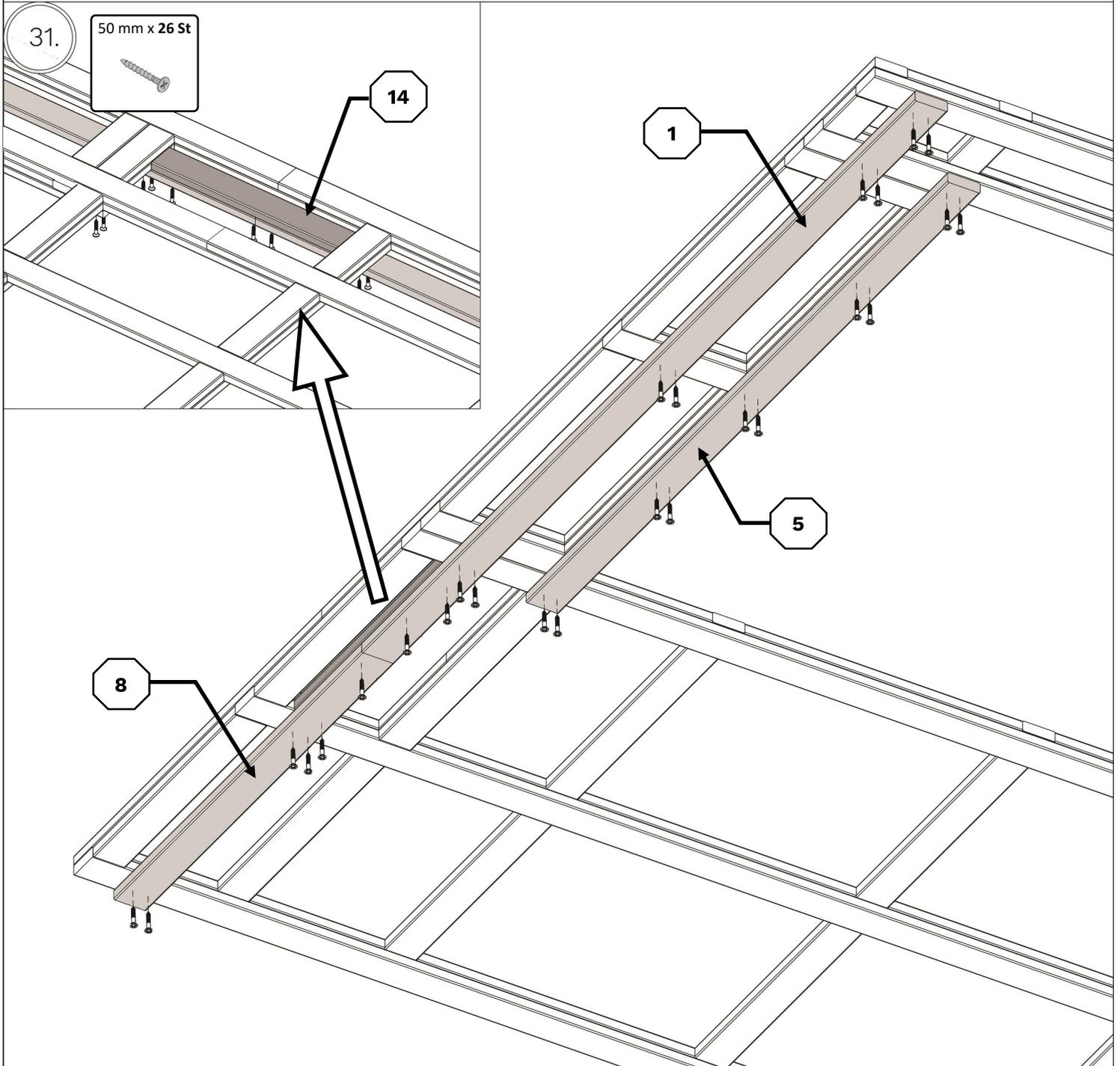
30.



50 mm x 12 St



# HPL 2



**NB!** Empfohlen bei Aufbau auf besonders feuchtem Untergrund. (**Nicht im Lieferumfang enthalten!**)

Recommended for assembly on moist ground. (**Not included!**)

\* Unterlegpads /  
\* Patio Pads

Min. 9100 l/mm/rmm



+€

\* Imprägniert Kantholz /  
\* Impregnated beam

~40\*60\*9100 l/mm/rmm



+€

\* Schraube /  
\* Screw

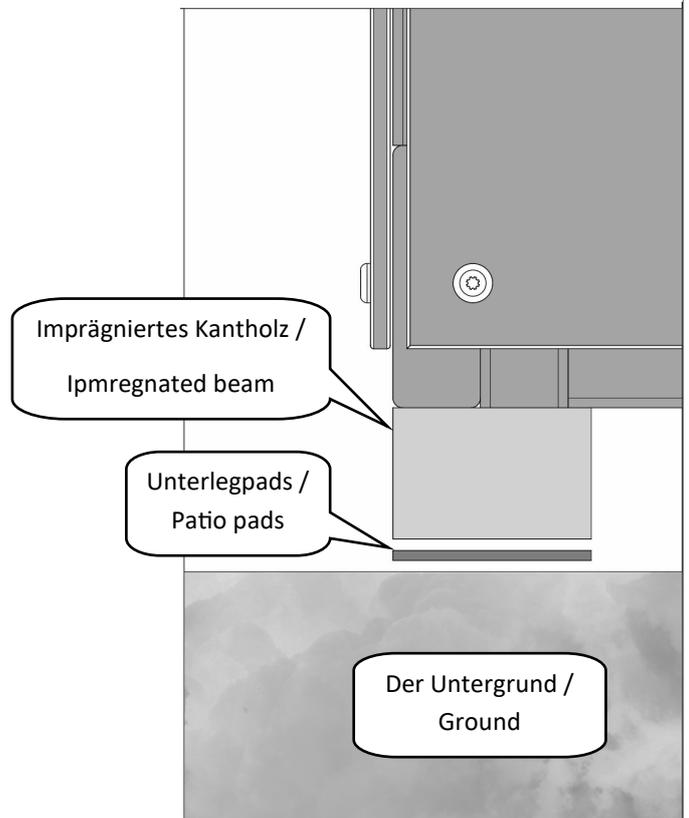
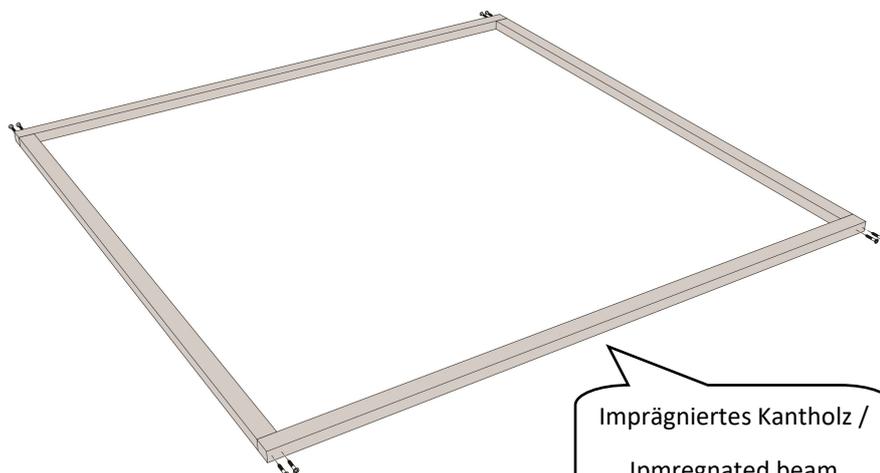
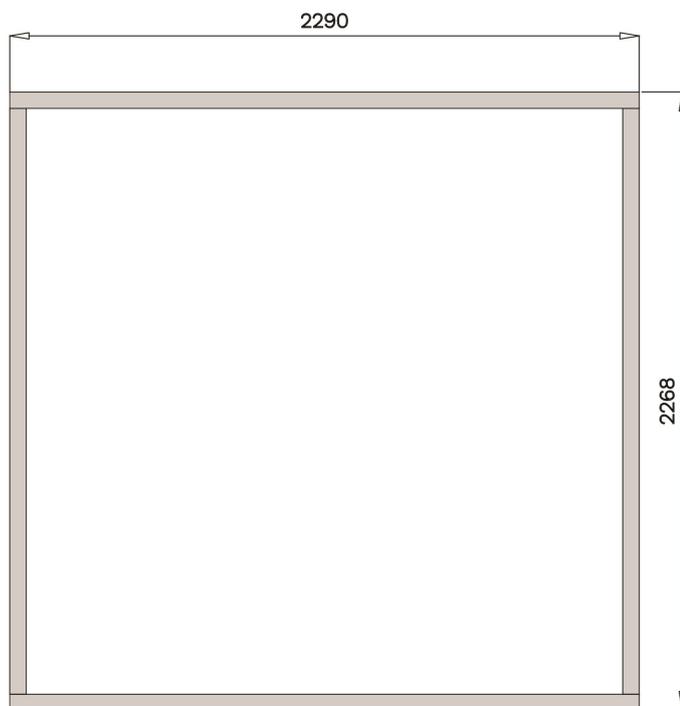
5\*120 mm

8 St./Pcs



+€

## Fundamentplan / Foundation Plan



### **Vor dem Aufbau!**

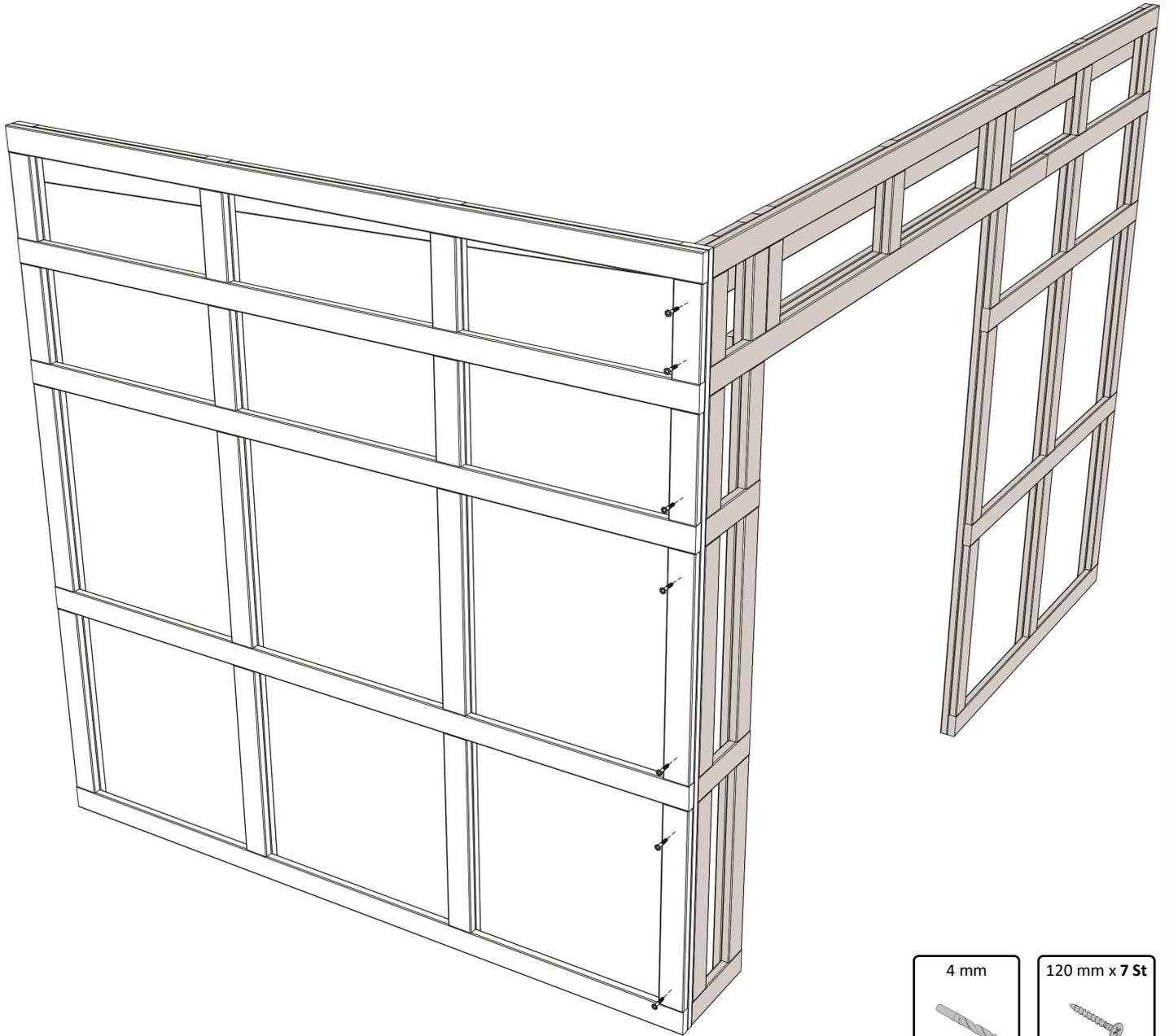
Erkundigen Sie sich vor der Montage, ob für den Bau eine Genehmigung erforderlich ist.

### **Before installation!**

Prior to assembly please check whether a permit is required.

# HPL 2

32.



4 mm



120 mm x 7 St



32.1



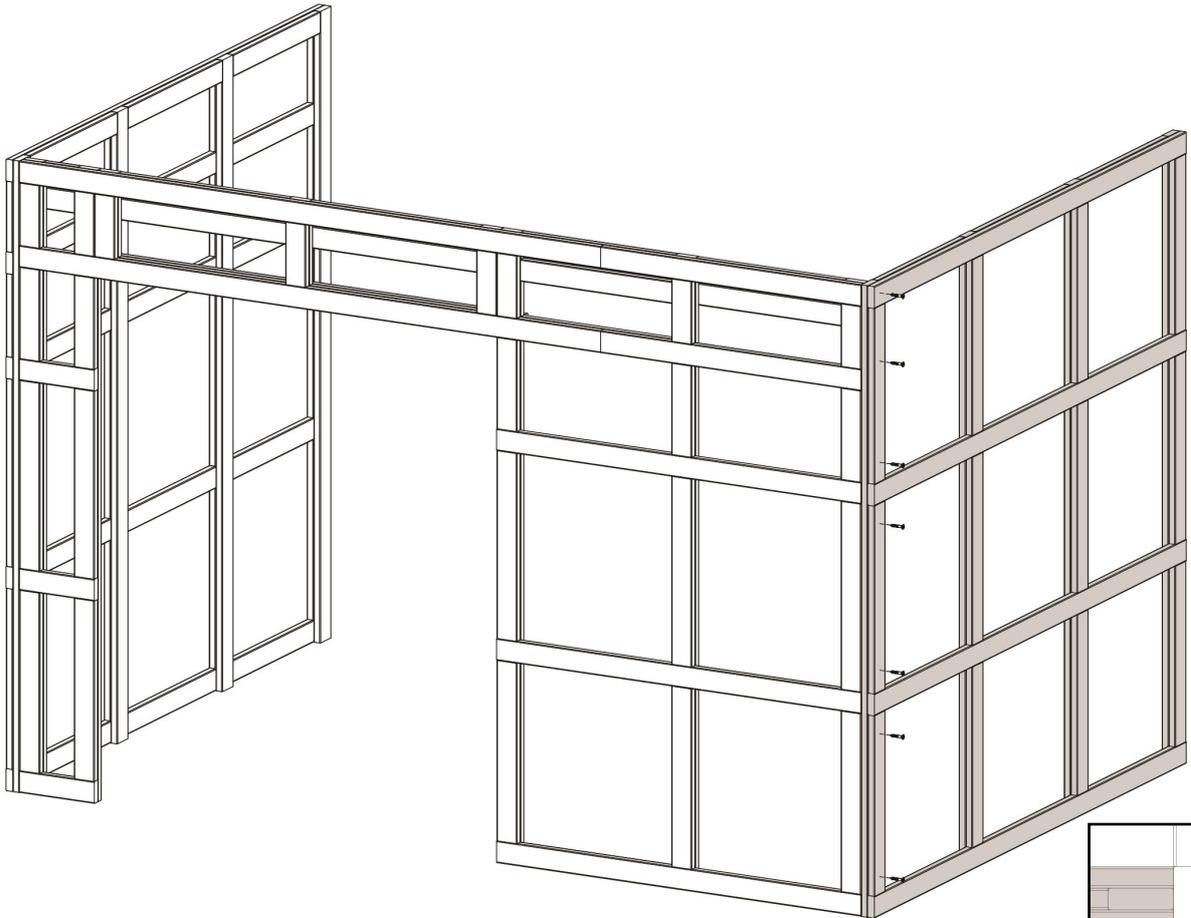
# HPL 2

33.

4 mm



120 mm x 7 St

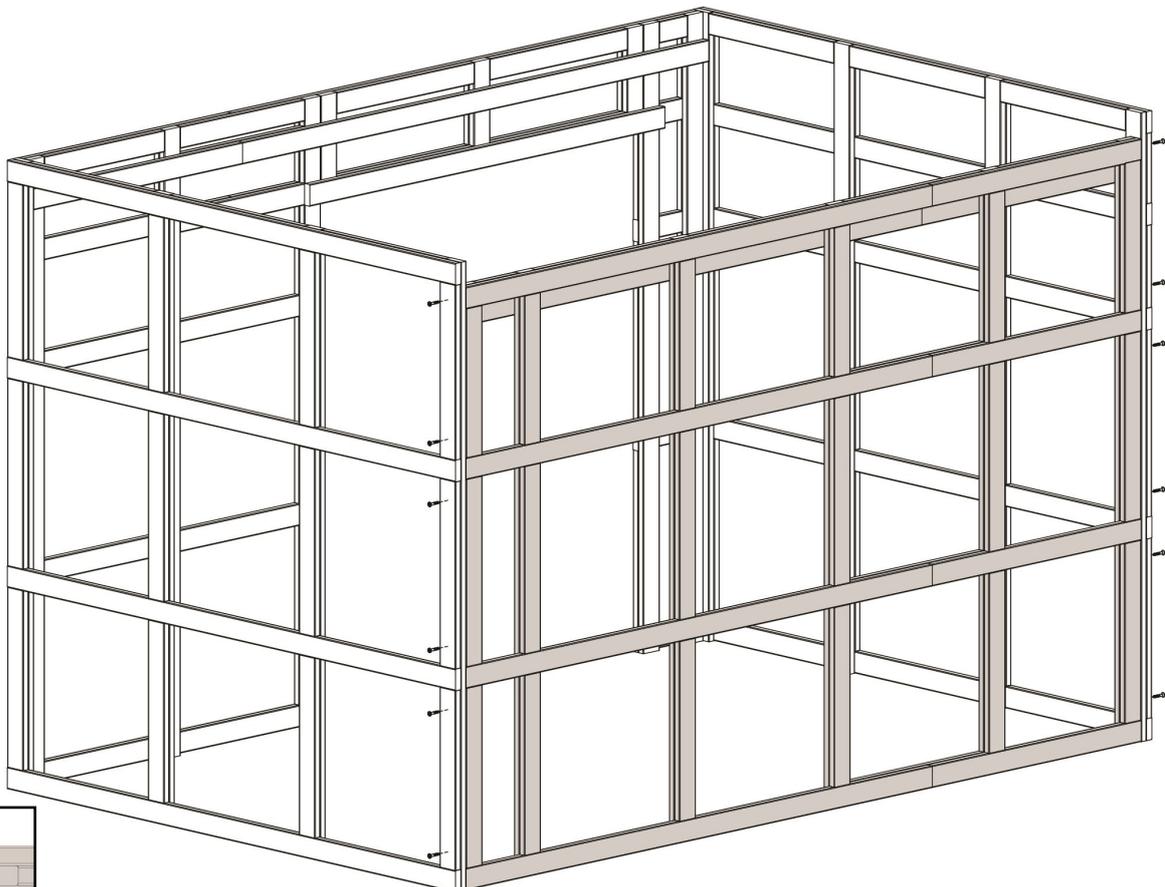


34.

4 mm

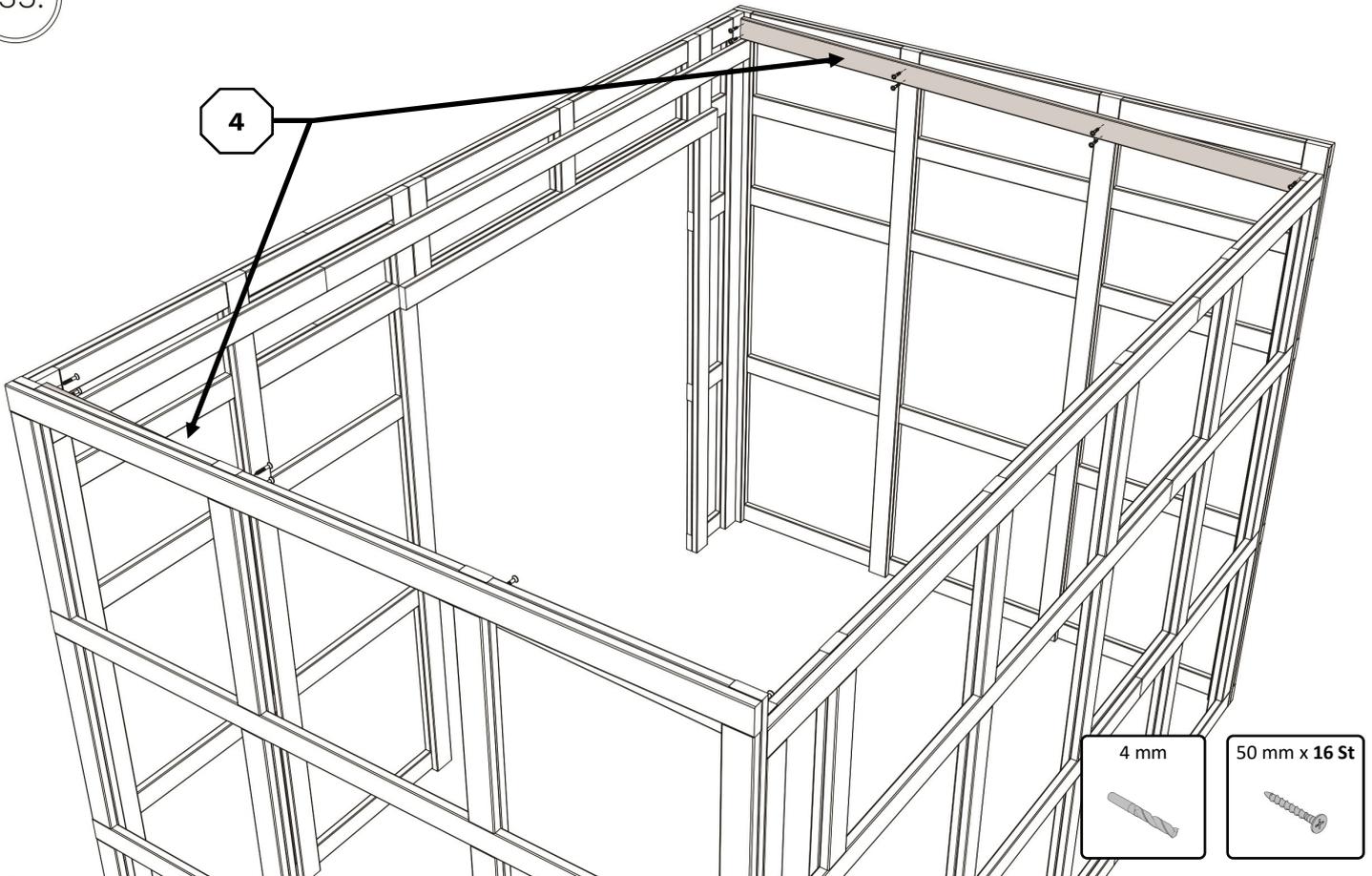


120 mm x 14 St

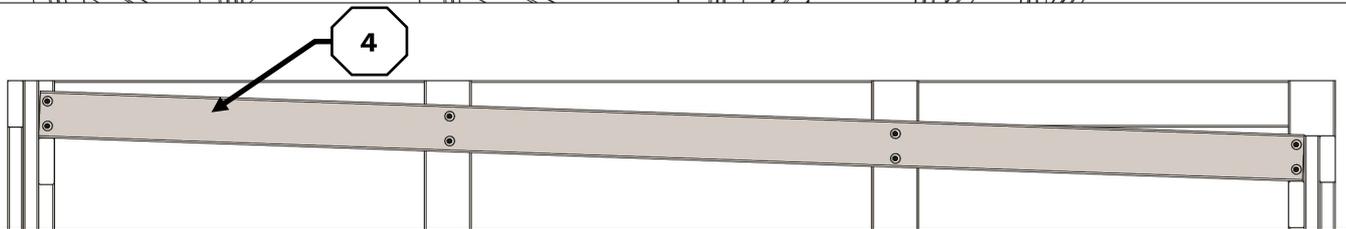


# HPL 2

35.

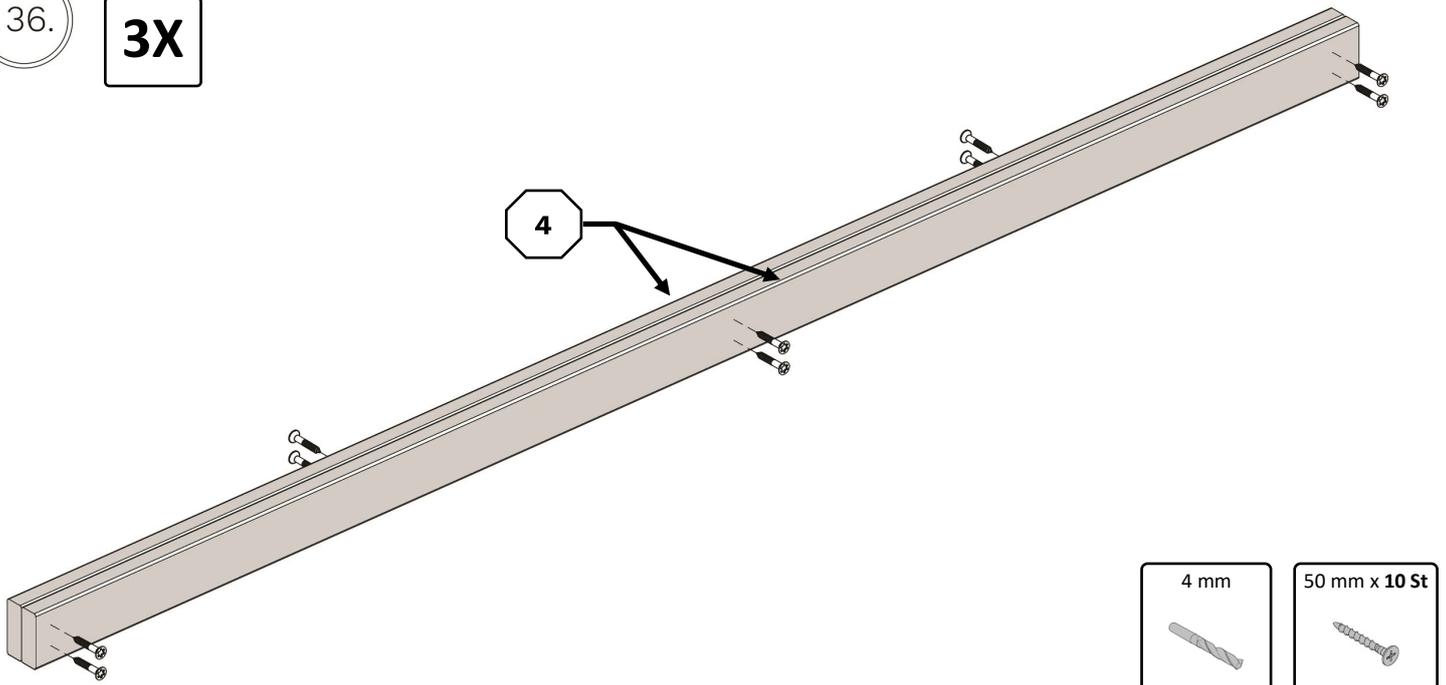


35.1



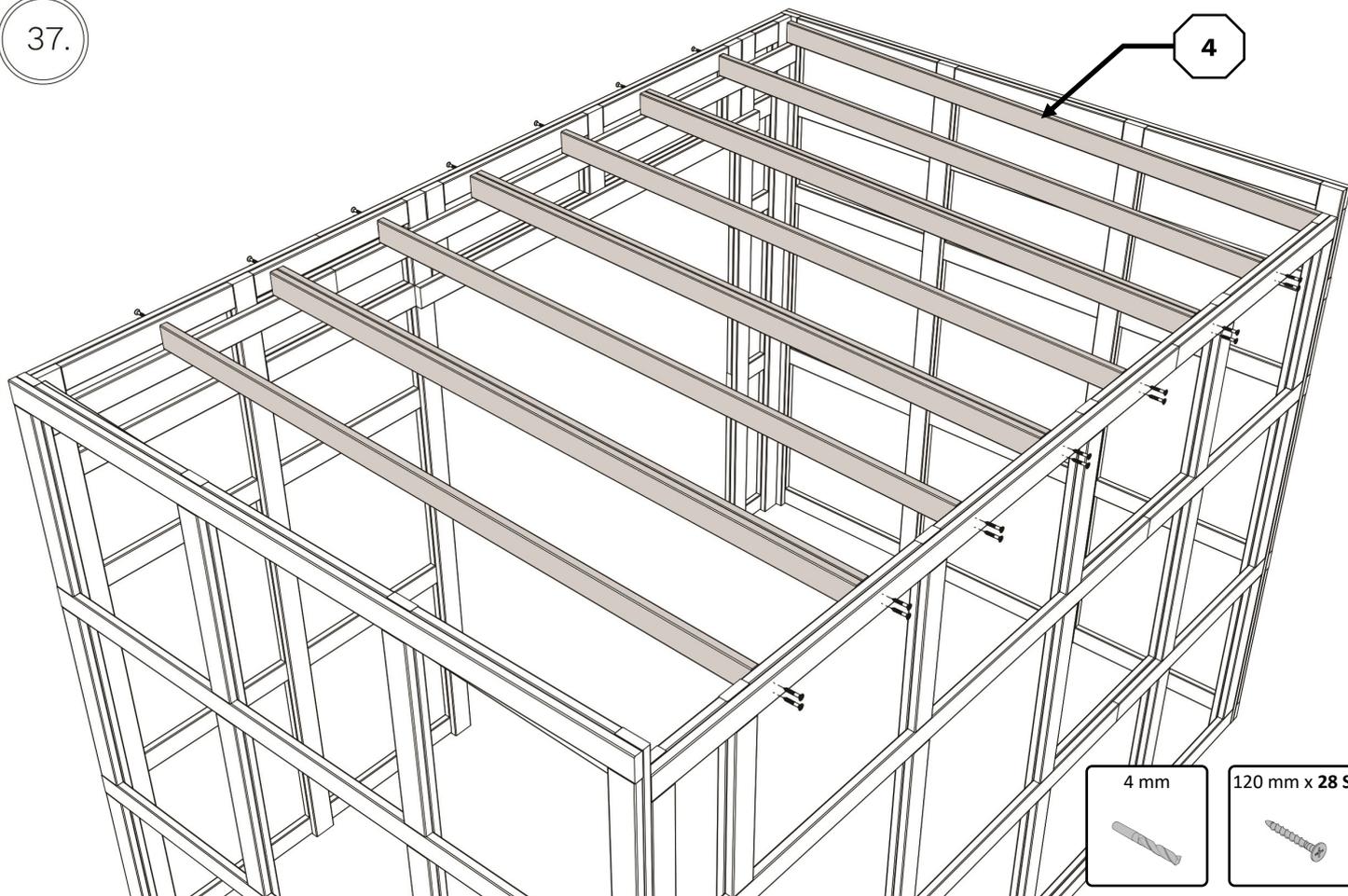
36.

**3X**

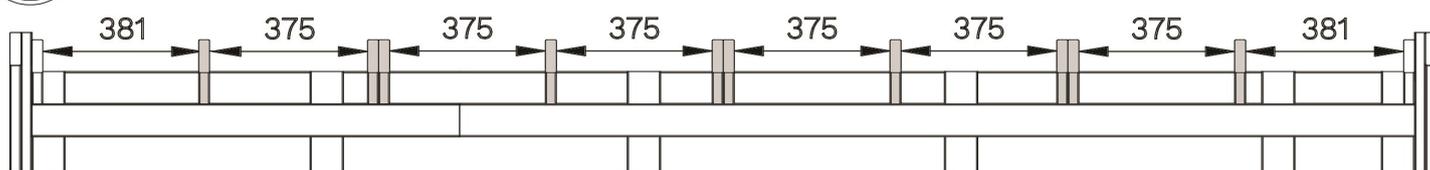


# HPL 2

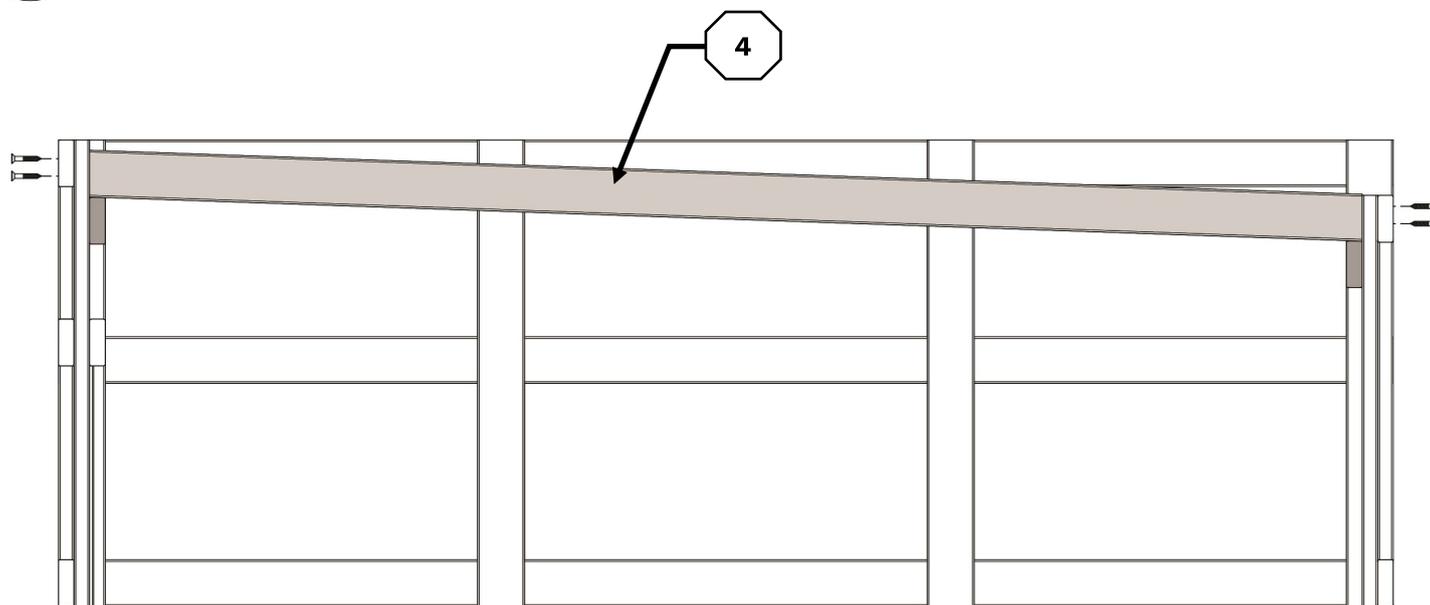
37.



37.1

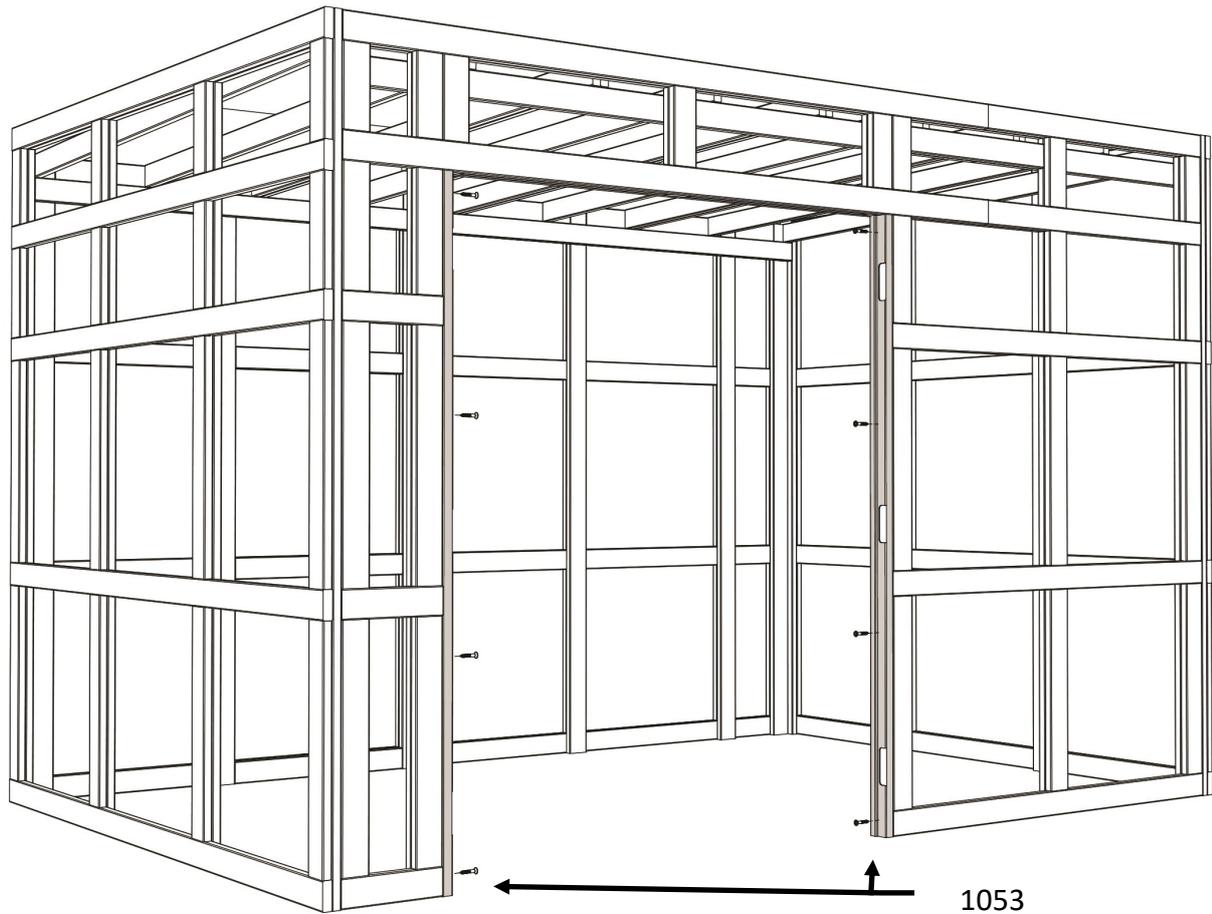


37.2



# HPL 2

38.



4 mm



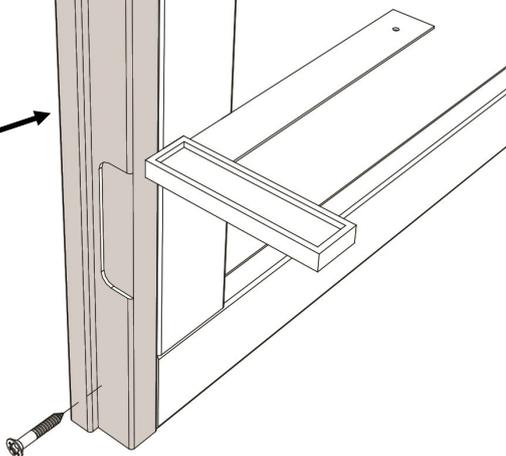
75 mm x 8 St



38.1



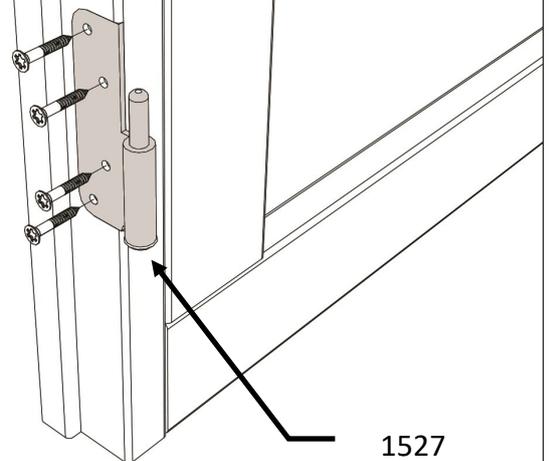
1053



39.

6X

50 mm x 4 St



1527

1555

# HPL 2

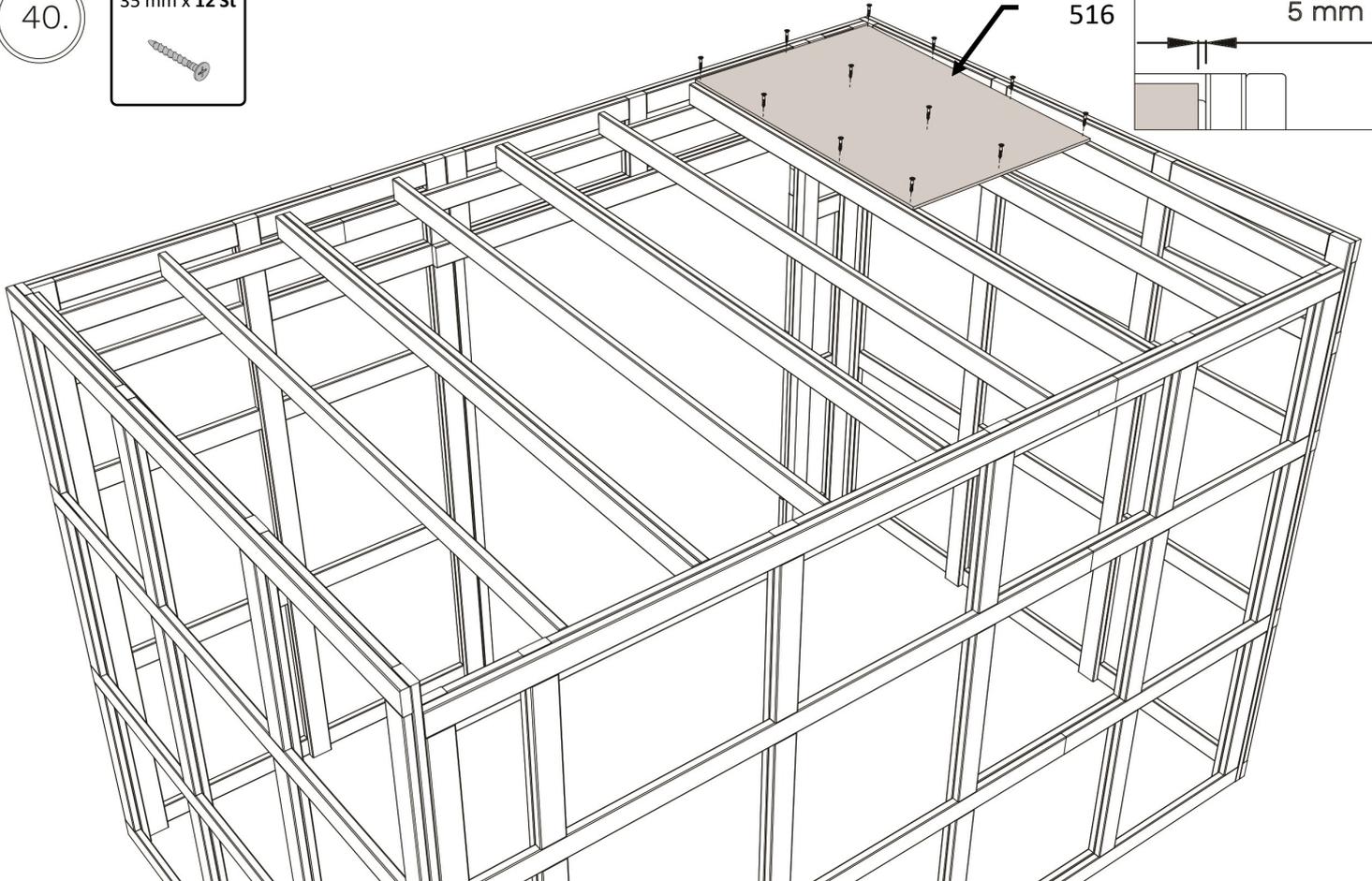
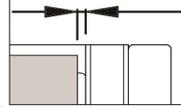
40.

35 mm x 12 St



516

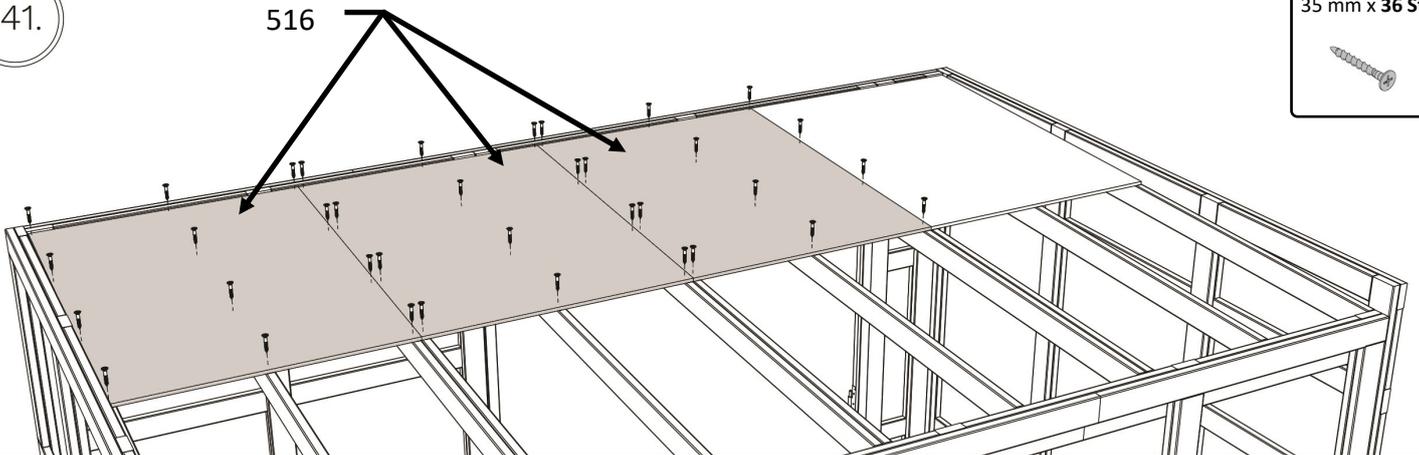
5 mm



41.

516

35 mm x 36 St

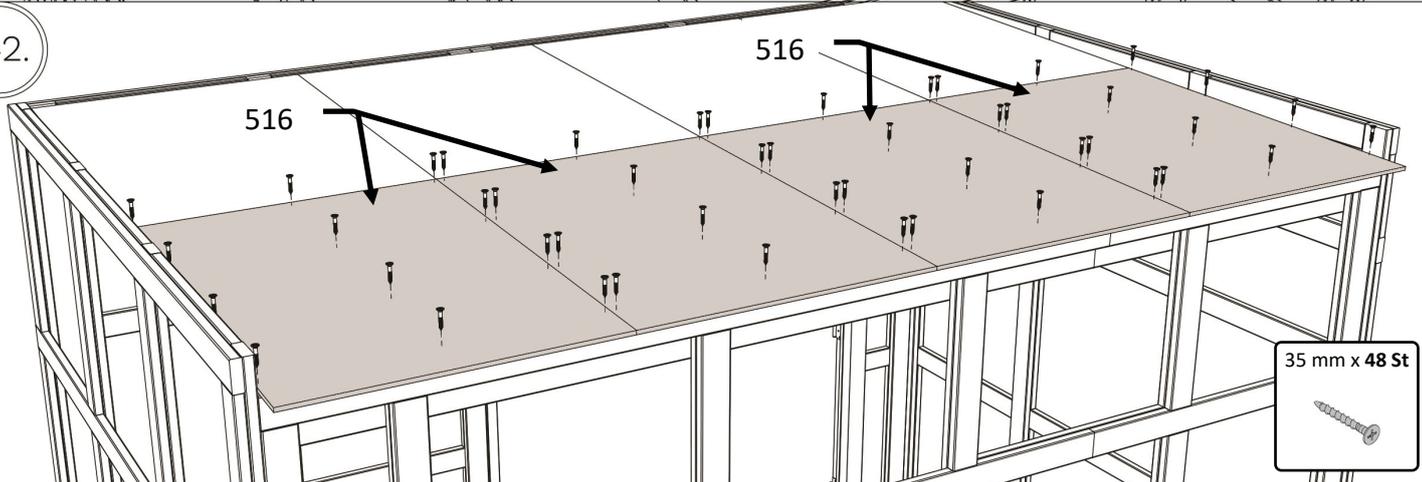


42.

516

516

35 mm x 48 St



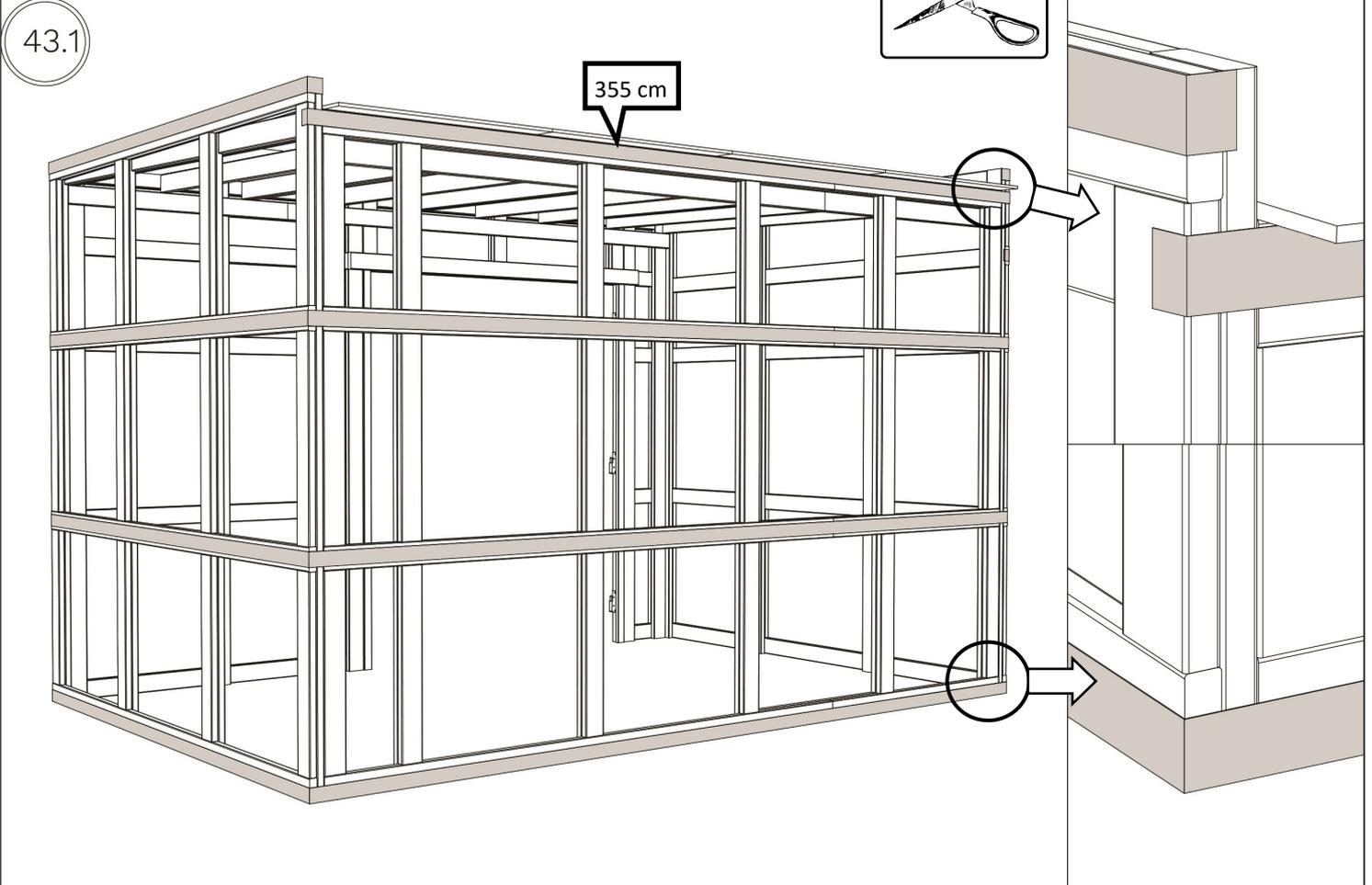
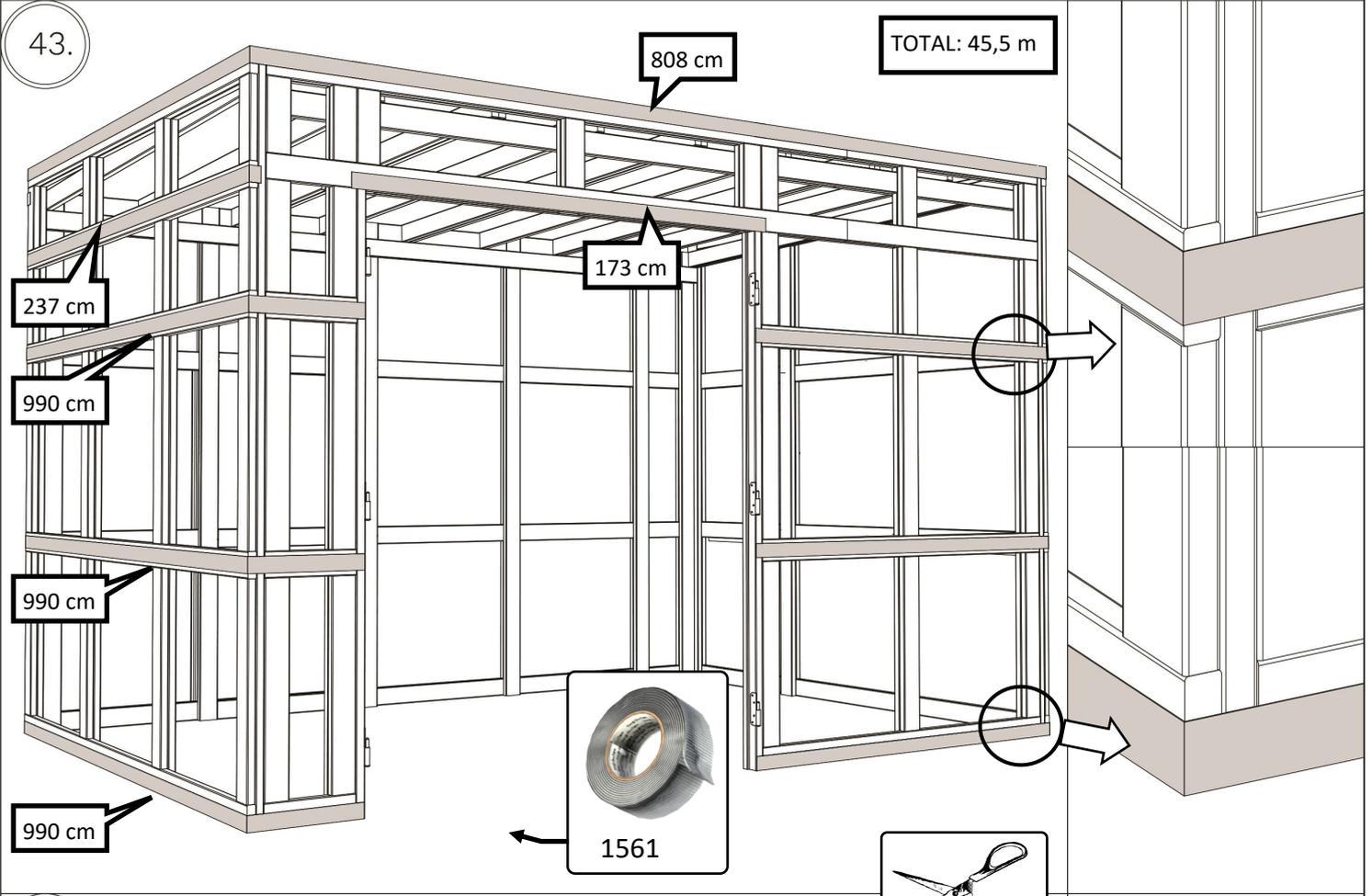
# HPL 2



2 Hours

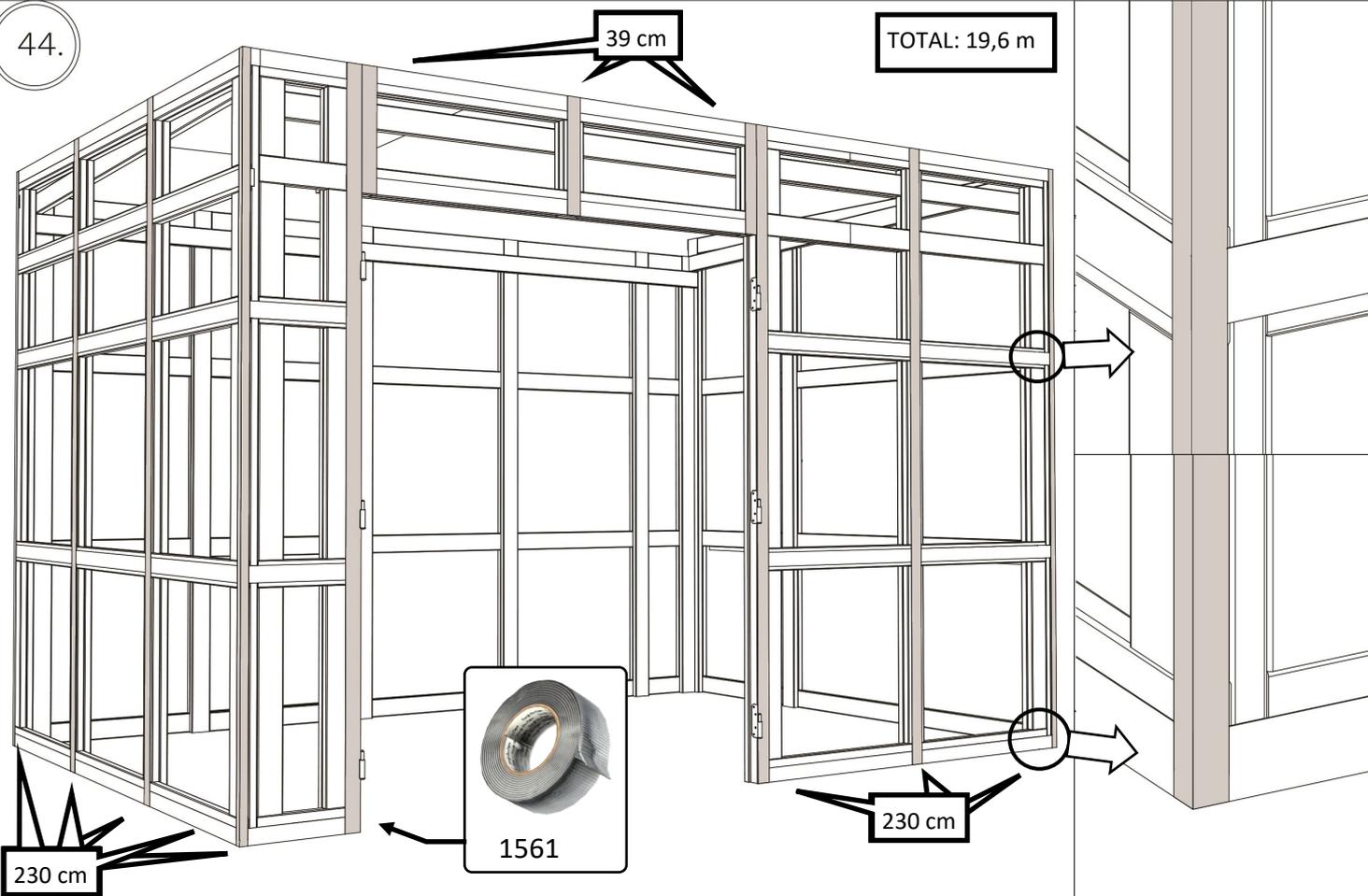


# HPL 2

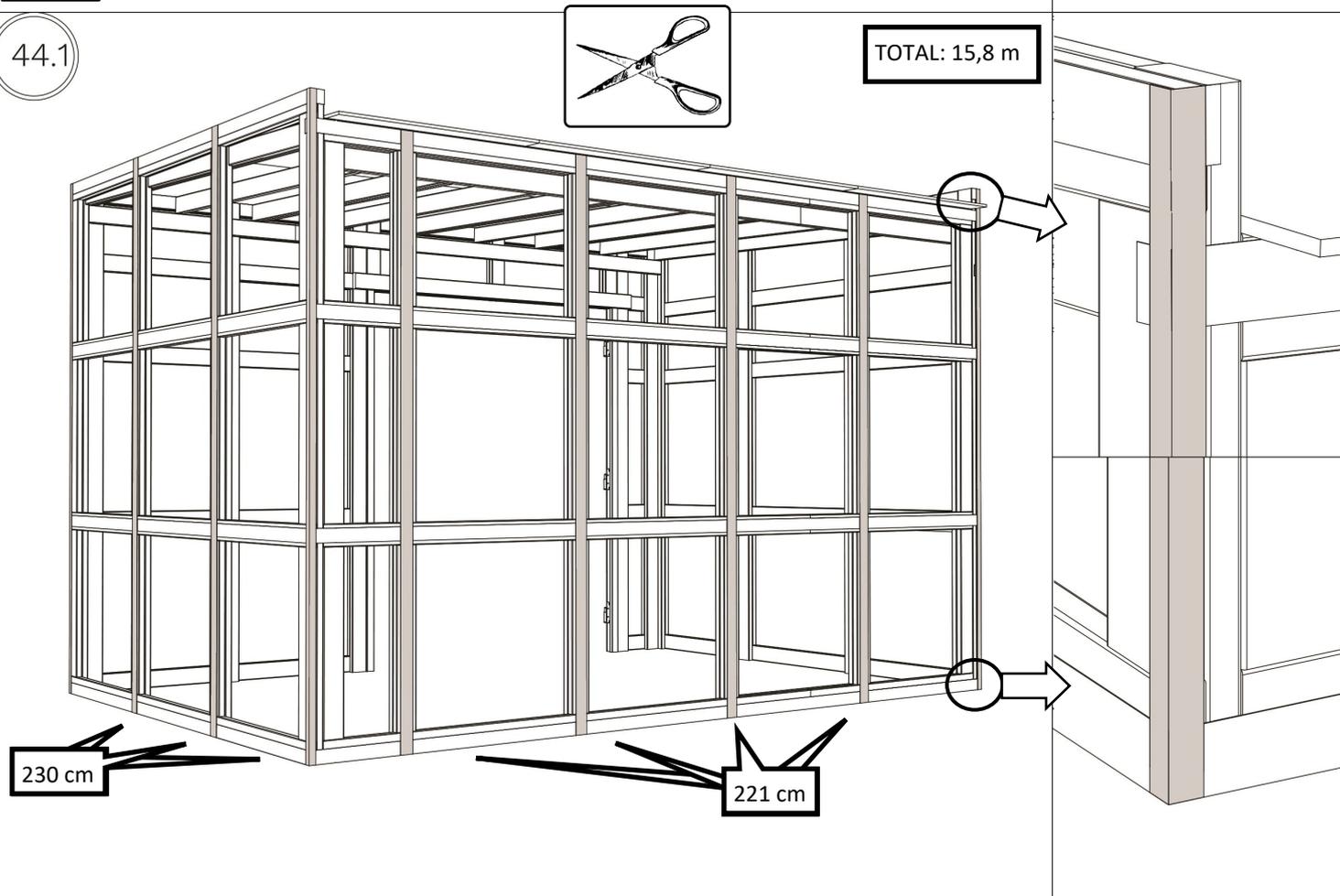


# HPL 2

44.



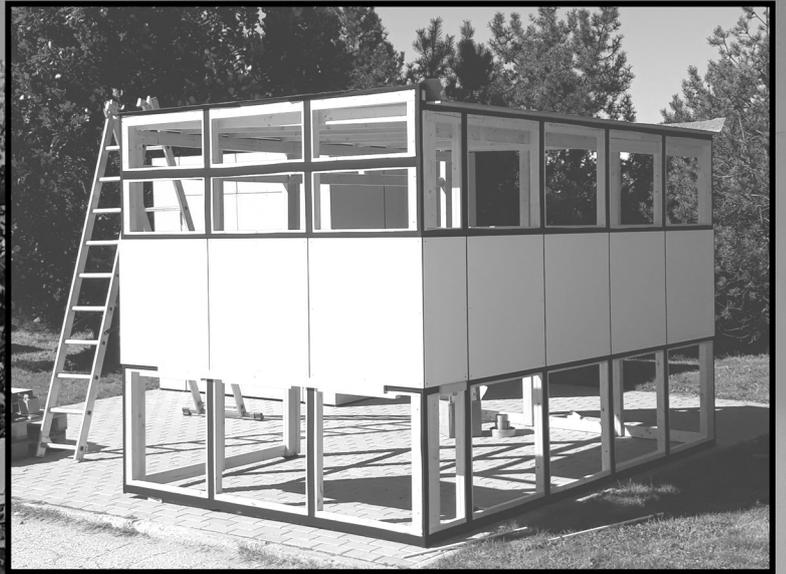
44.1

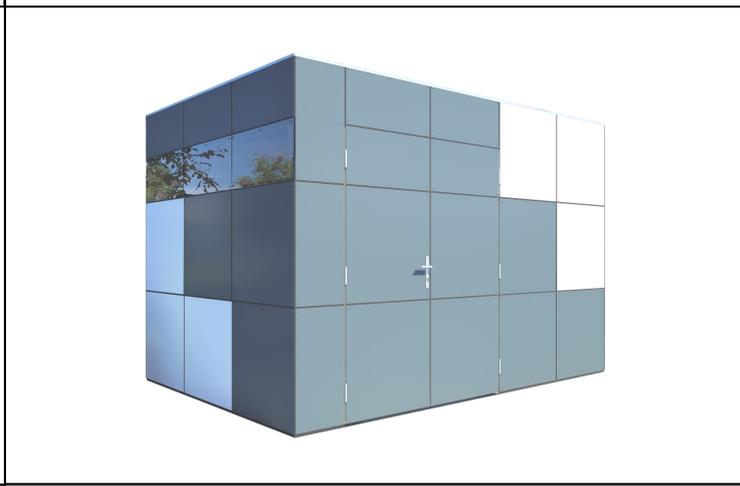
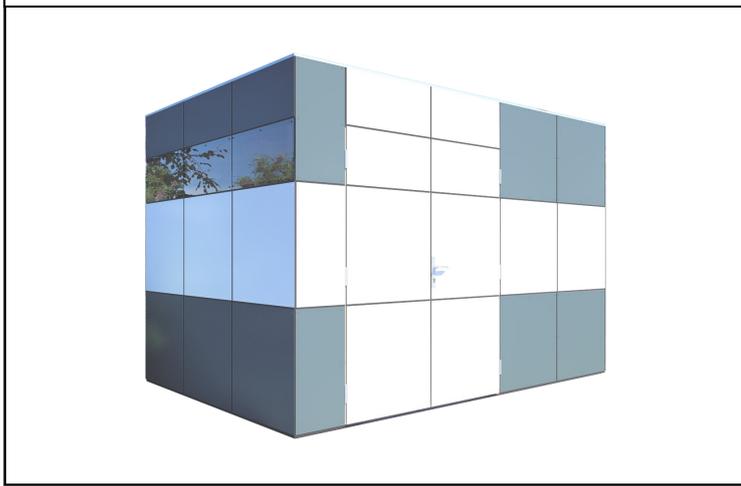
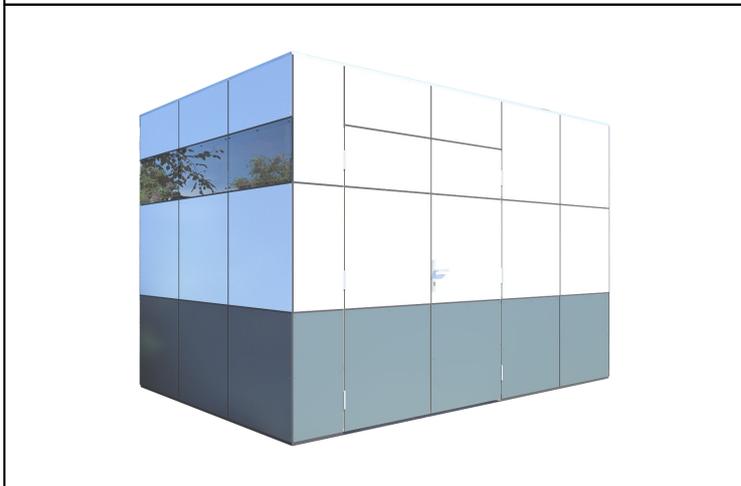
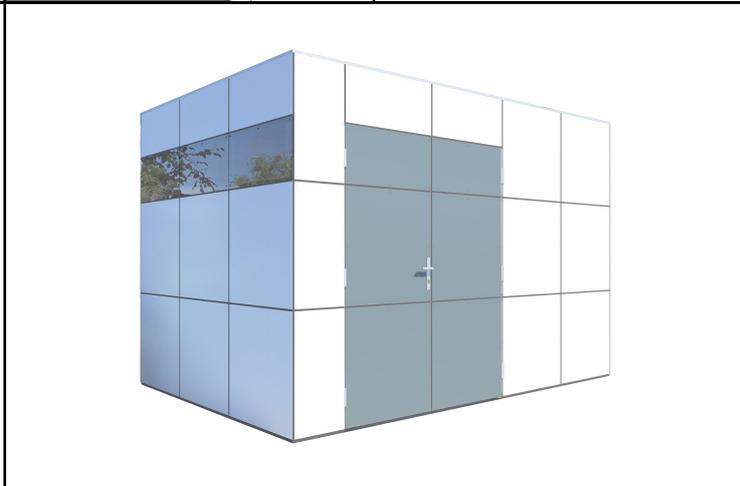
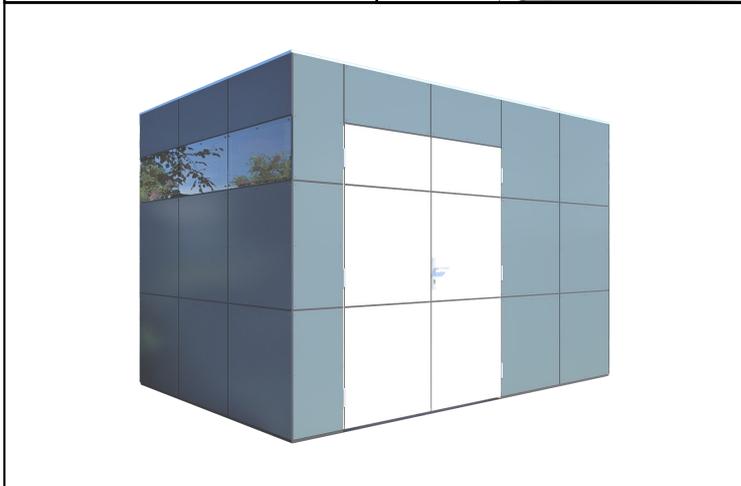
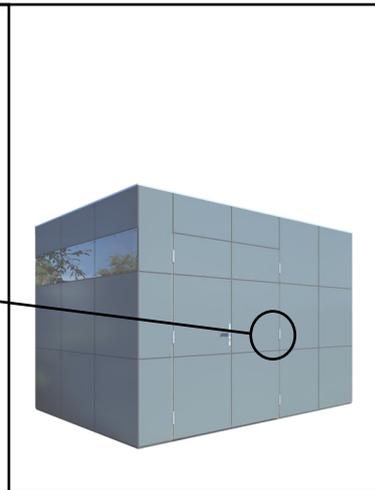
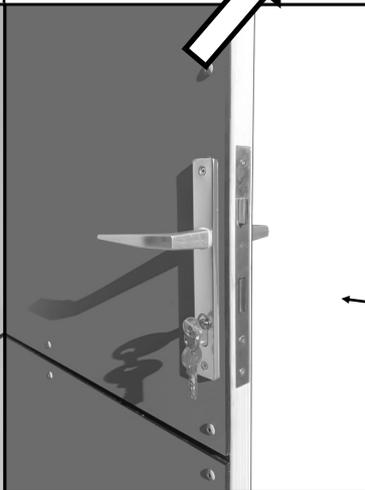
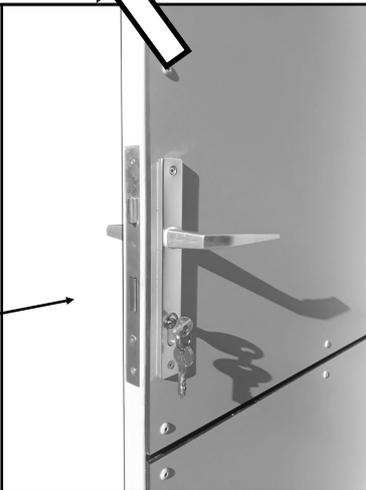
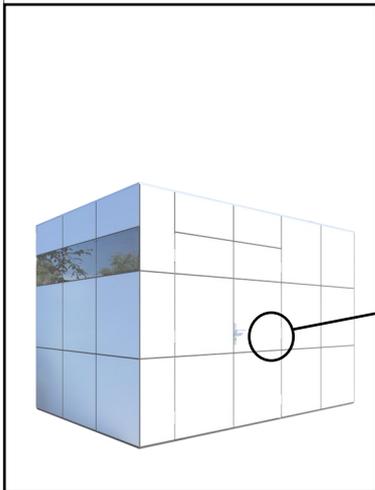


# HPL 2



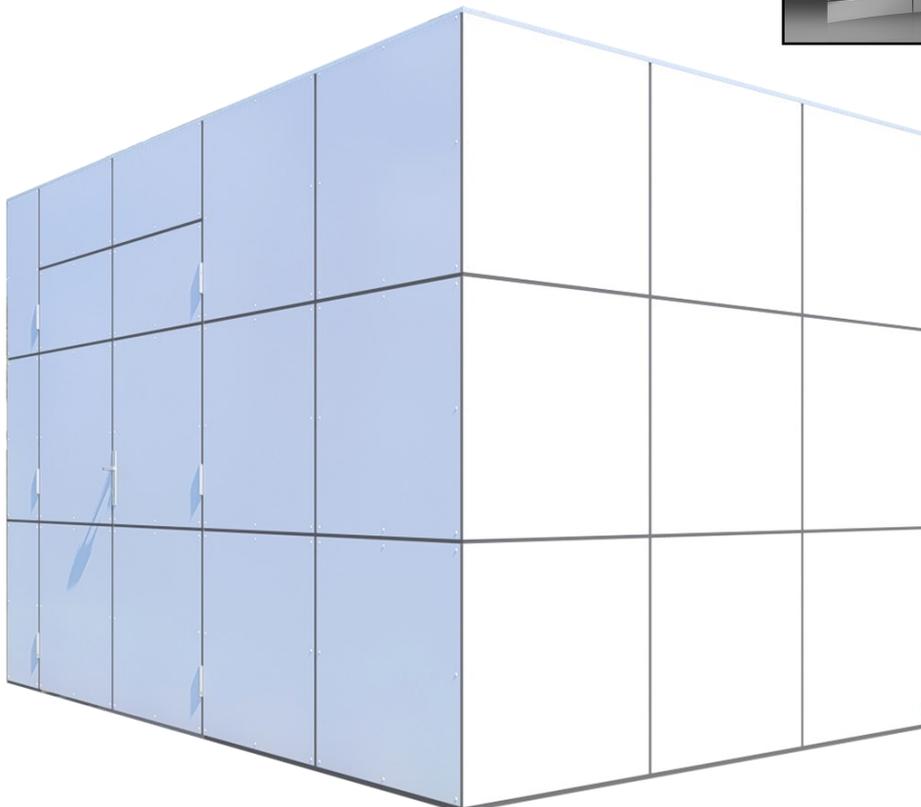
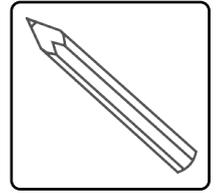
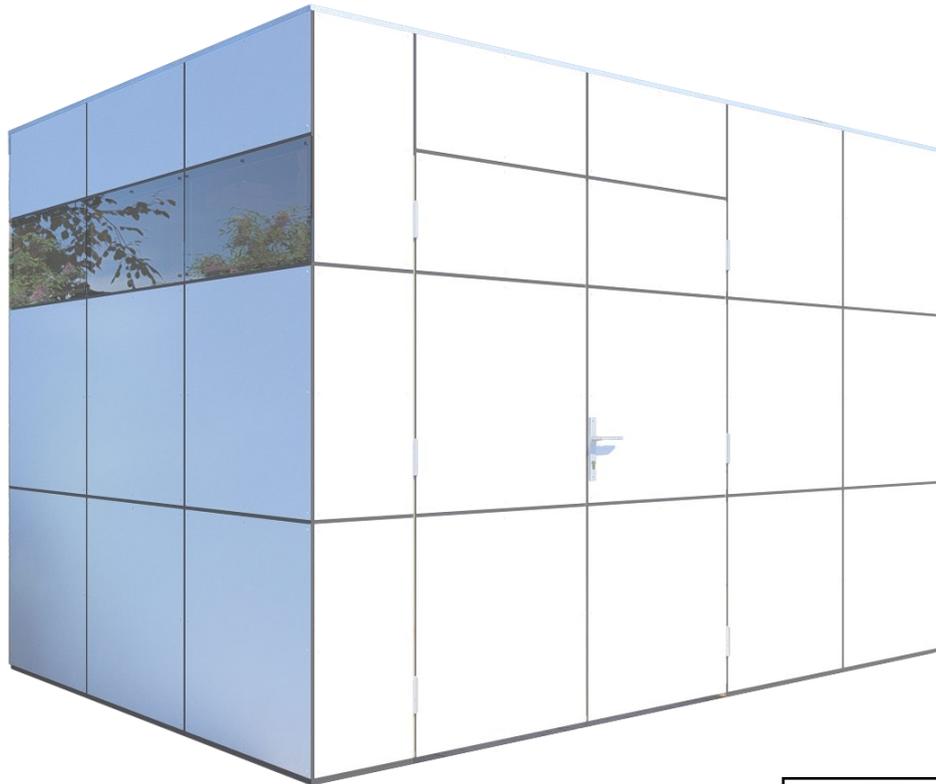
4 Hours





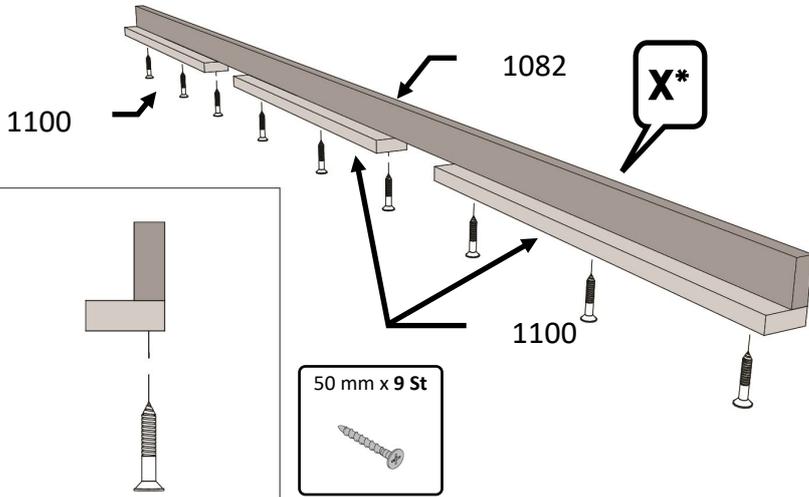
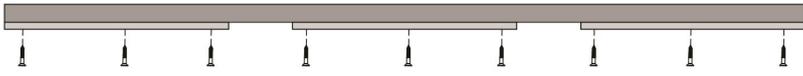
# HPL 2

Create your own design! Erstellen Sie Ihr eigenes Design! Créez votre propre design! Creëer je eigen ontwerp!

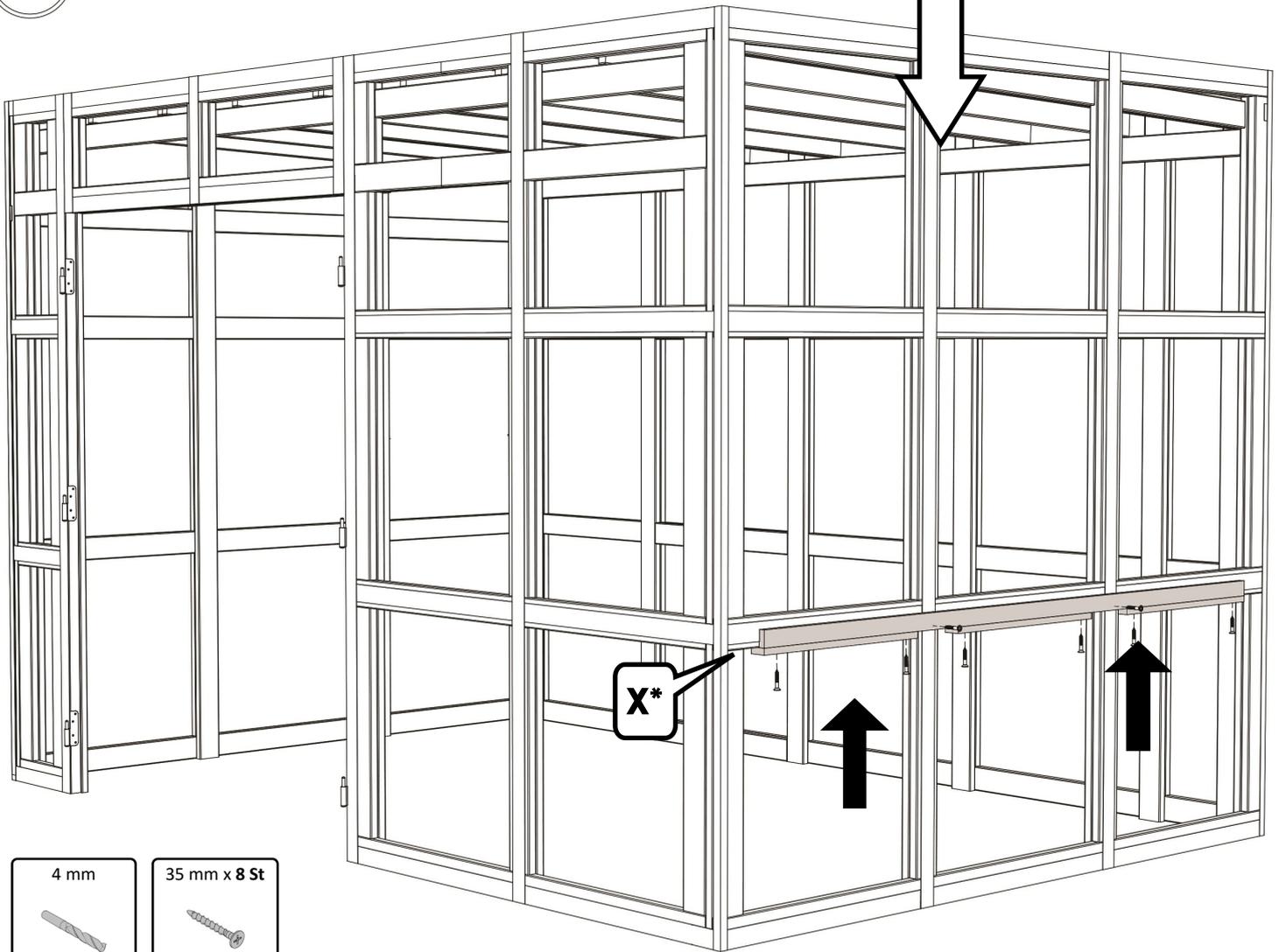


# HPL 2

45.



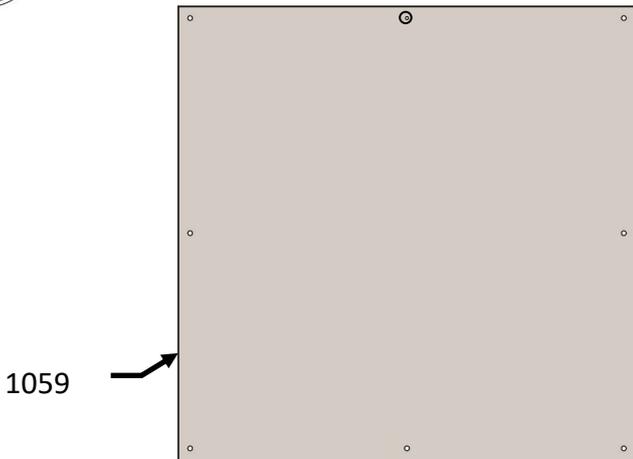
46.



# HPL 2

47.

Fixed (START) point 5 mm 



NL Fixatiepunt

Dilatatiepunt

FR Point fixe

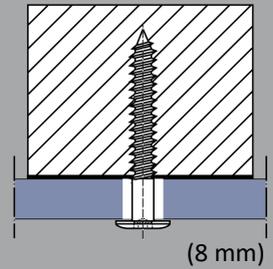
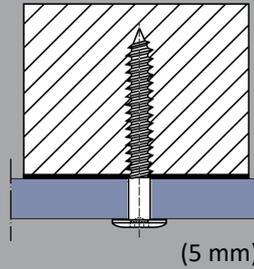
Point coulissant

DE Festpunkt

Gleitpunkt

UK Fixed point

Sliding point



UK

⊙ = fixed point in panel centre

○ = sliding point

Screws must always be centered in the holes and must not be over tightened.

FR

⊙ = point fixe au centre du panneau

○ = point coulissant

Les vis doivent être impérativement centrées dans les trous et ne pas être serrées excessivement.

NL

⊙ = fixatiepunt in het midden van het paneel

○ = dilatatiepunt

De schroeven moeten altijd in de boorgaten gecentreerd worden en mogen niet te vast worden aangedraaid.

DE

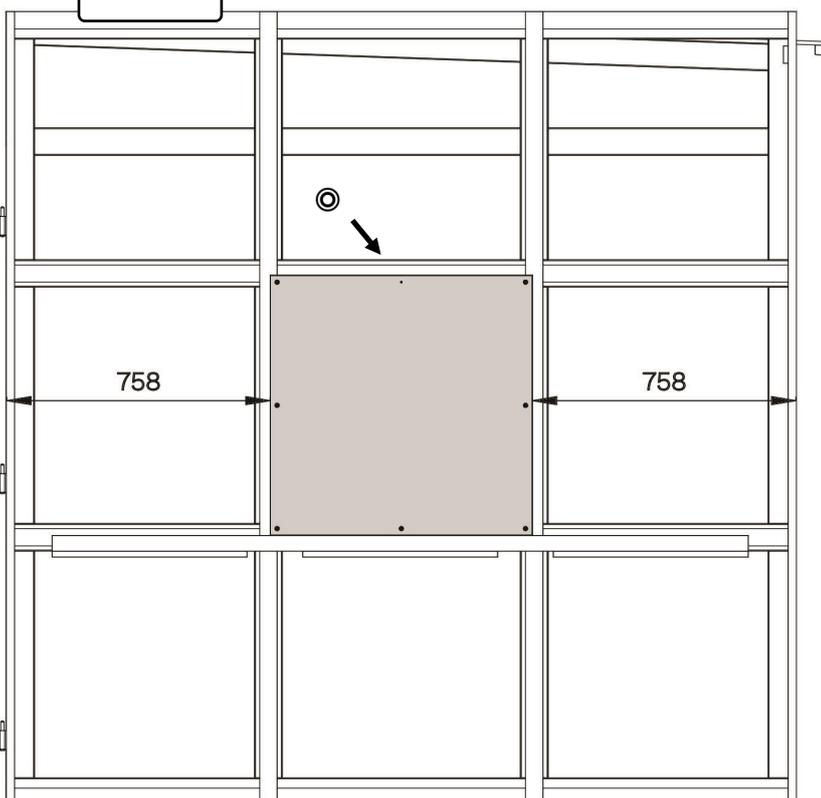
⊙ = Festpunkt in der Plattenmitte

○ = Gleitpunkt

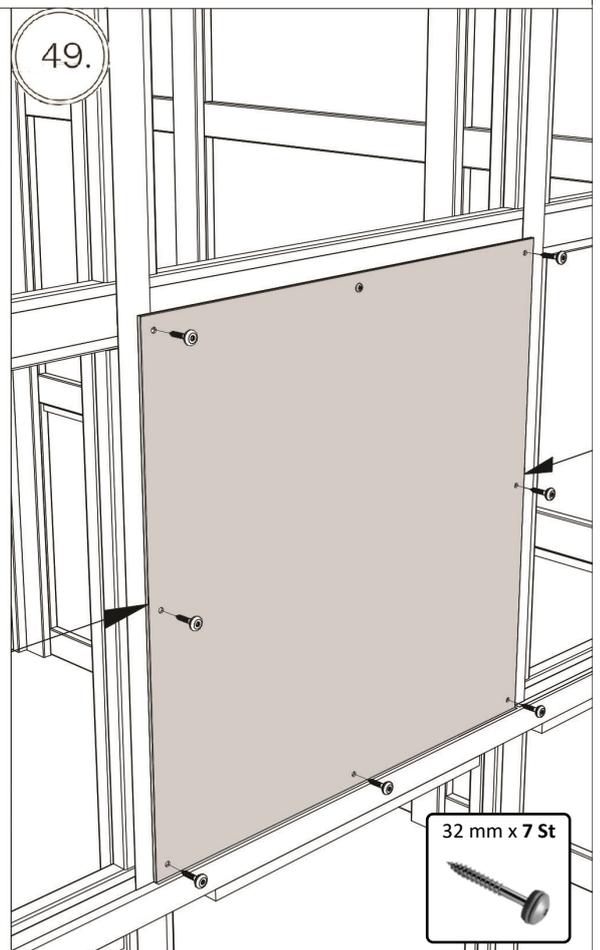
Schrauben müssen immer mittig im Loch platziert werden und dürfen nicht überzogen werden.

48.

32 mm x 1 St



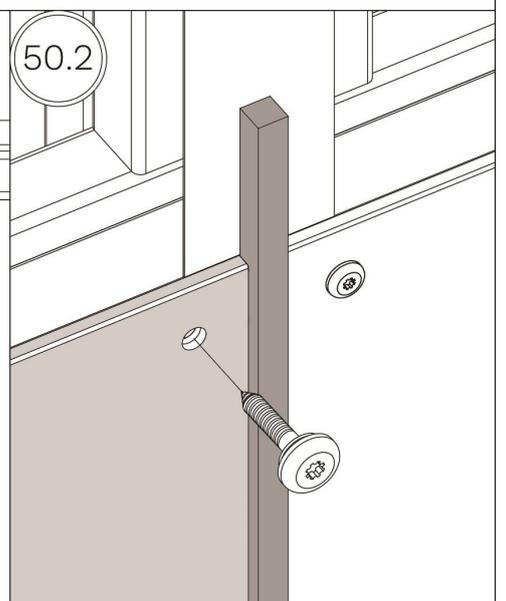
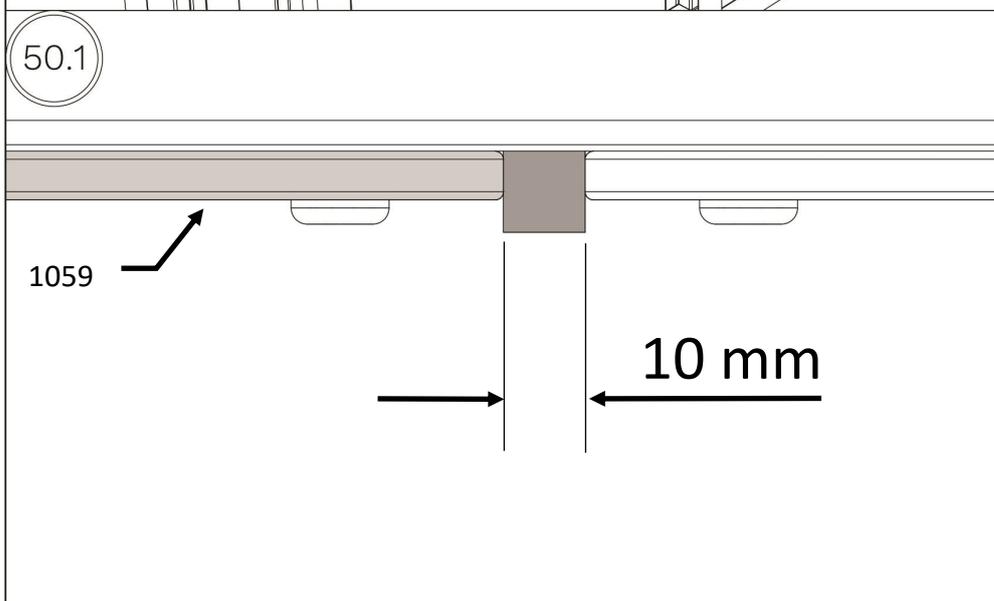
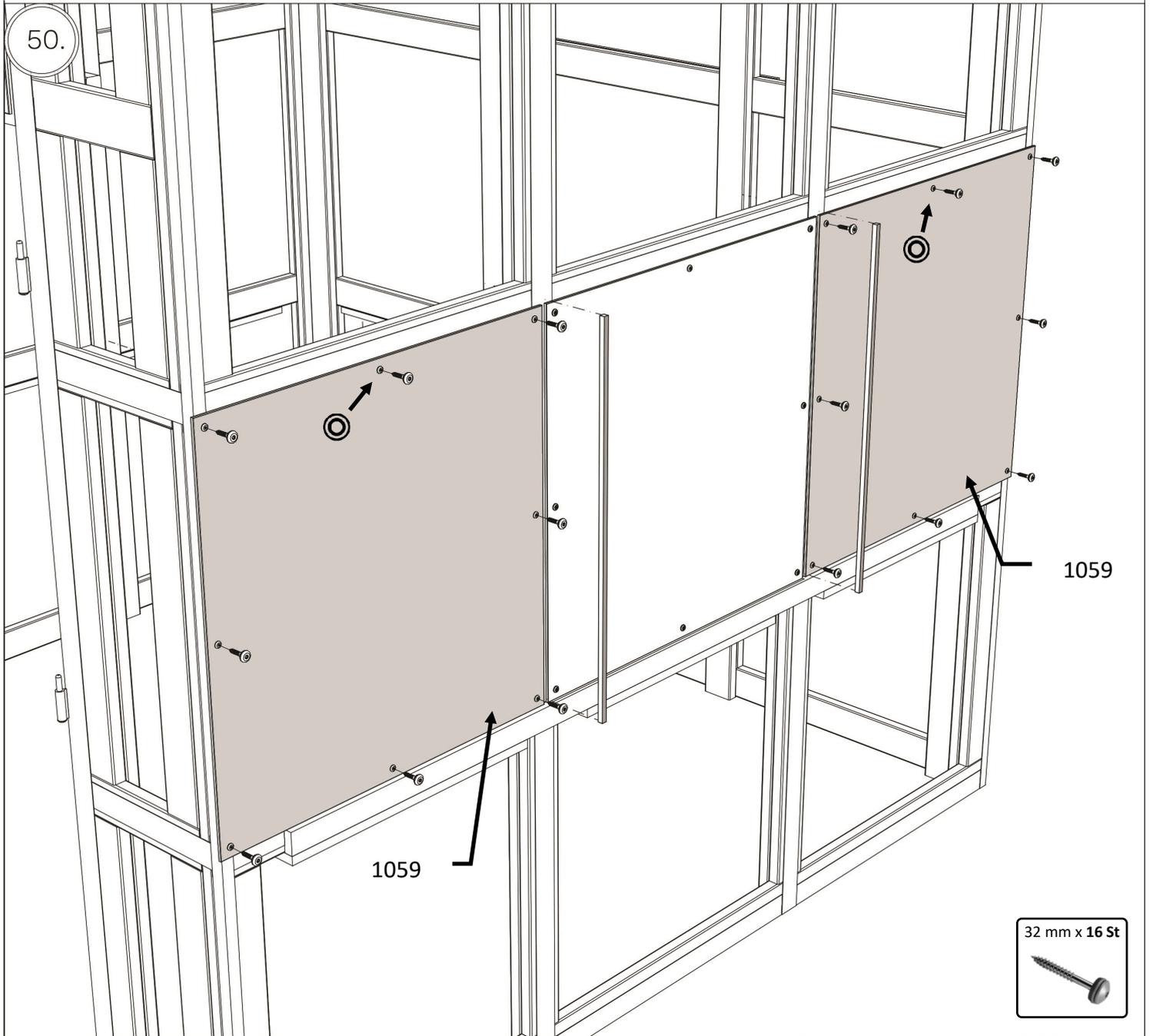
49.



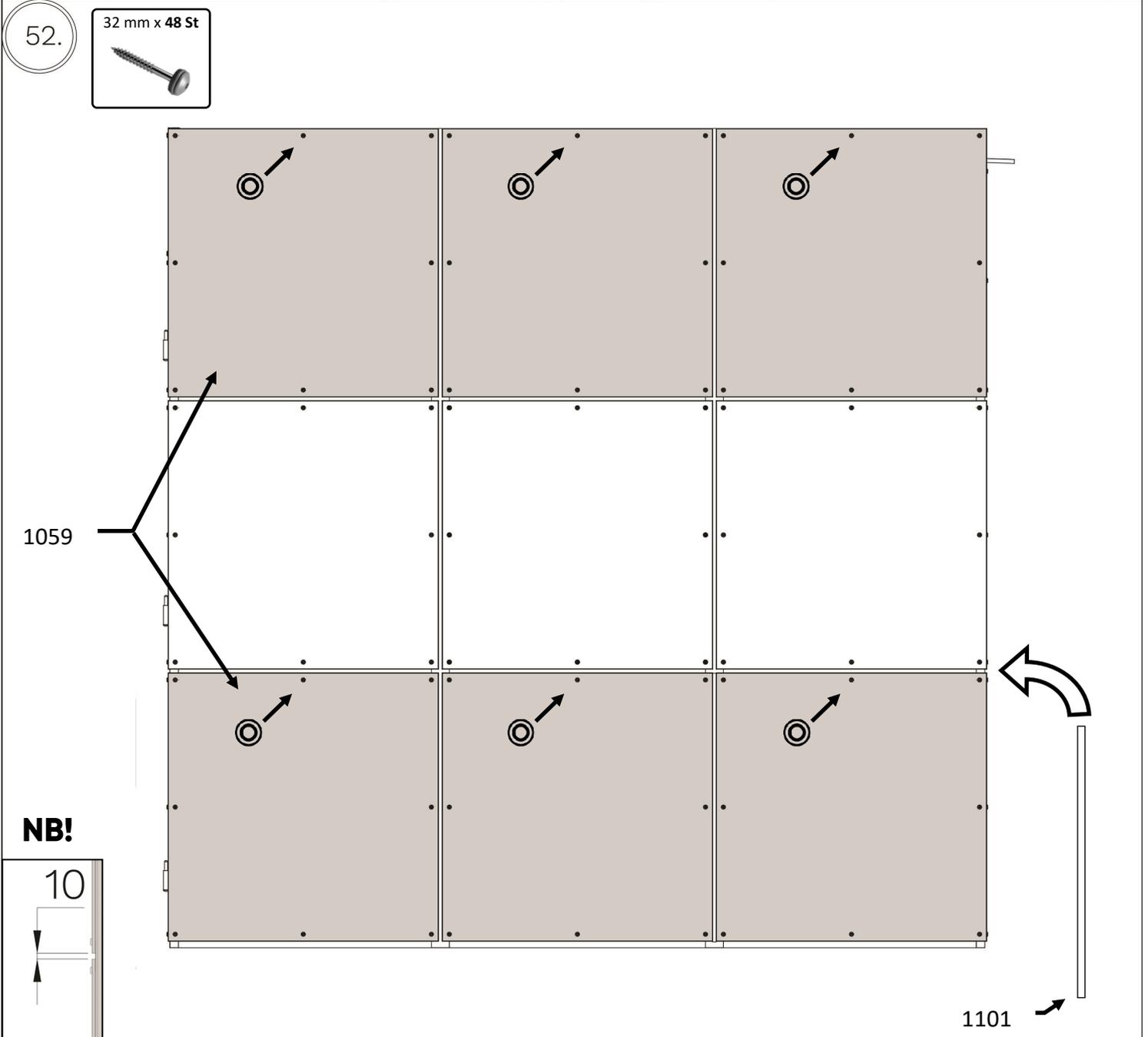
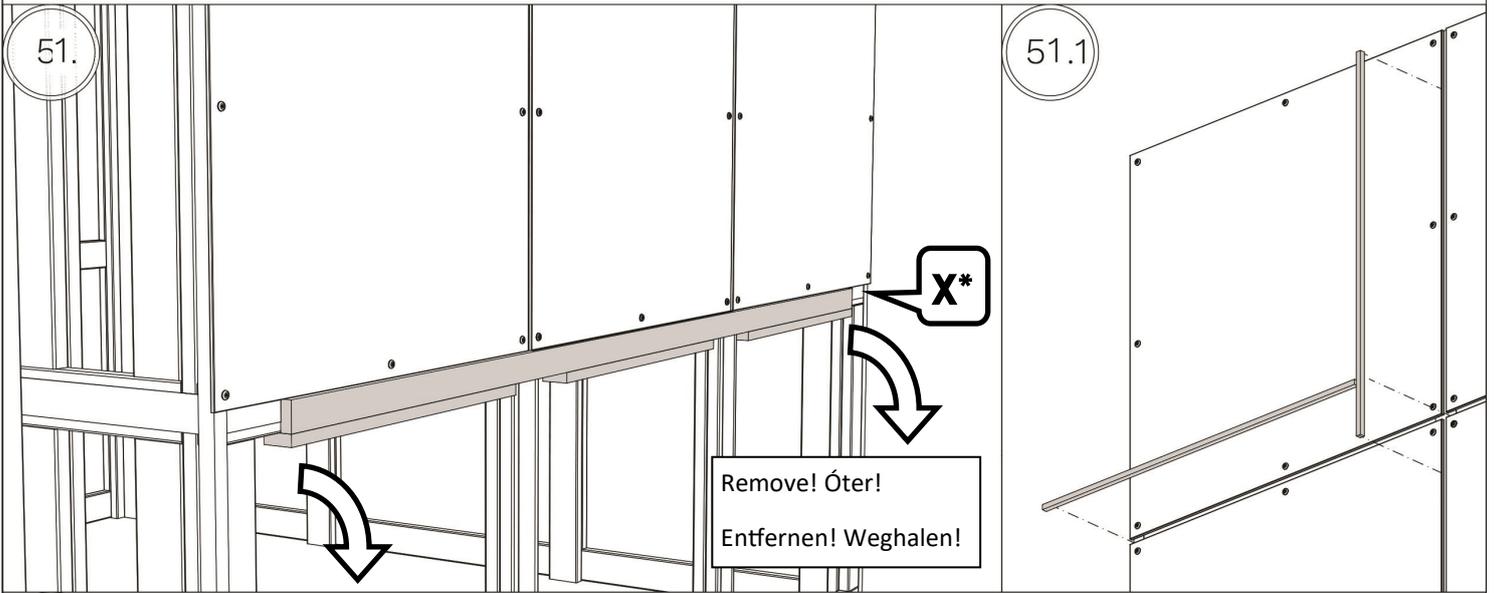
32 mm x 7 St



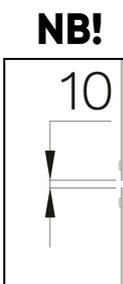
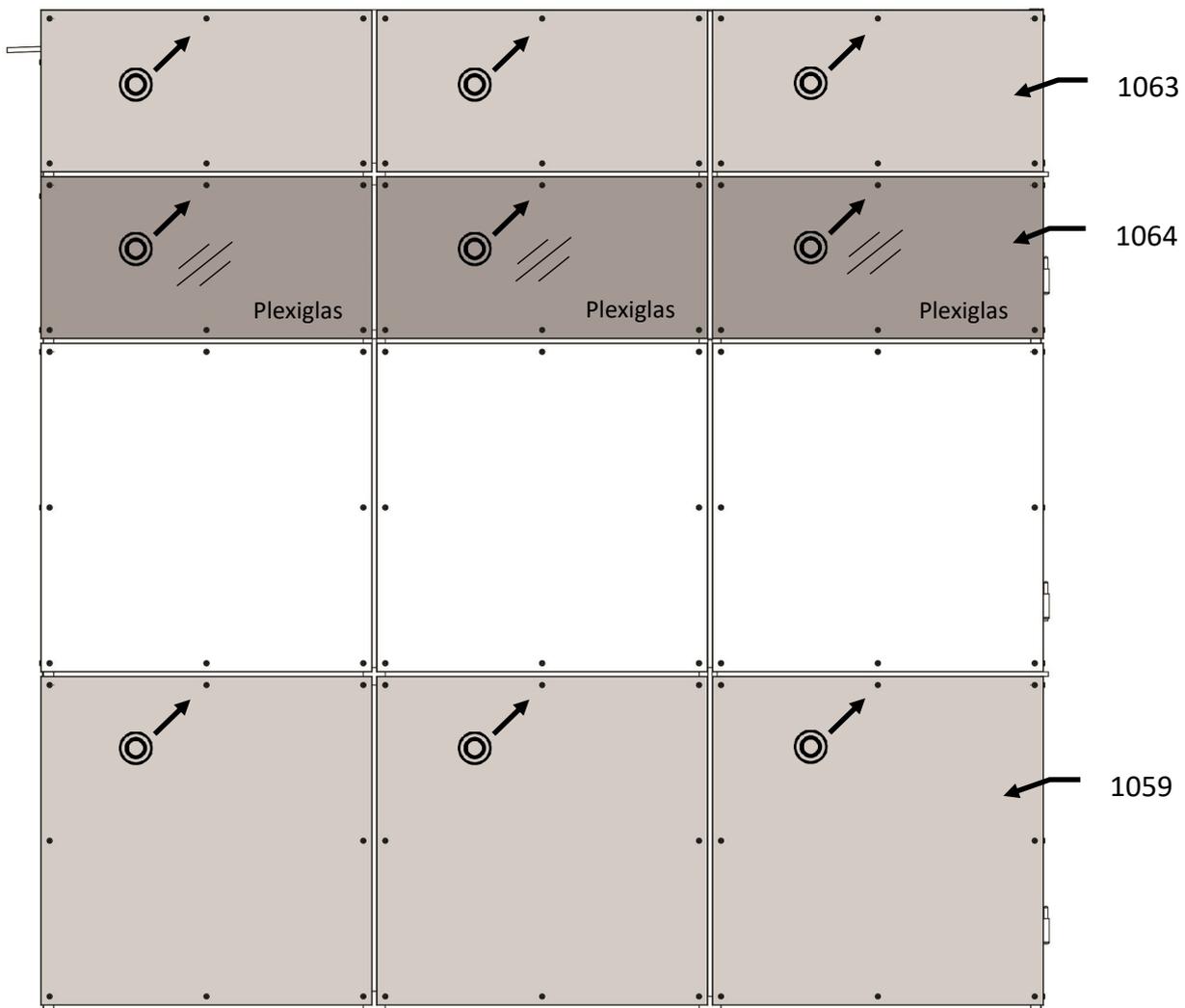
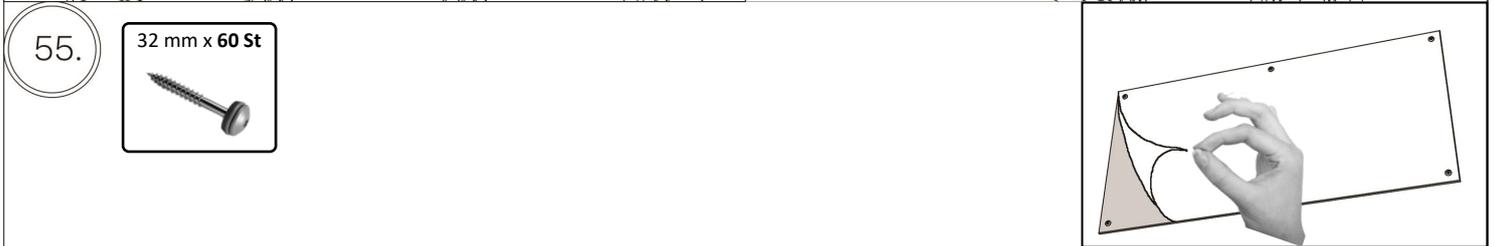
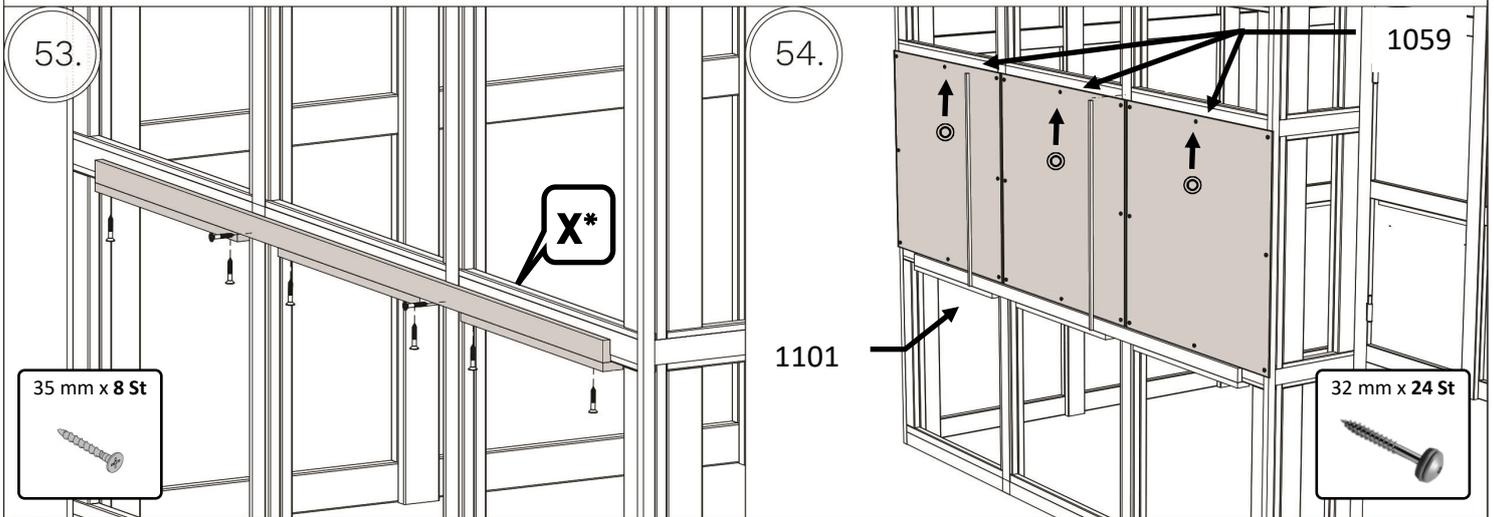
# HPL 2



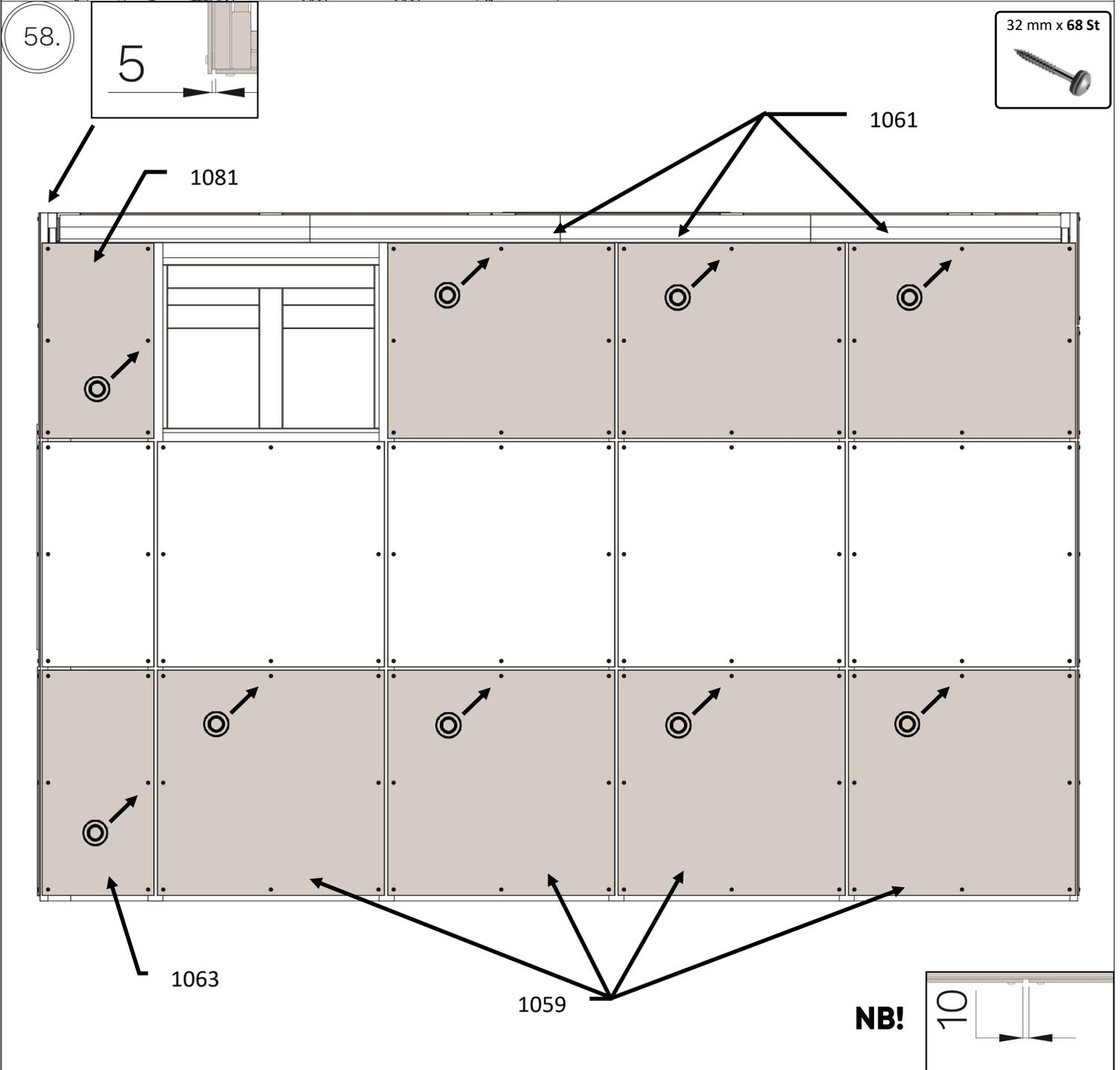
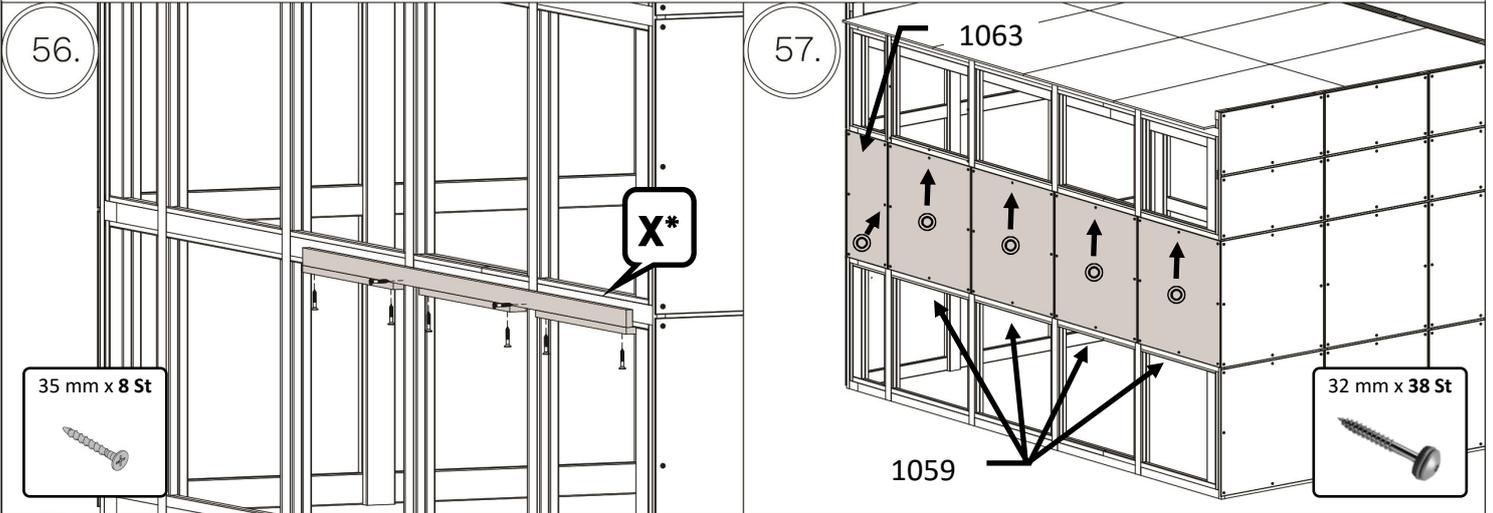
# HPL 2



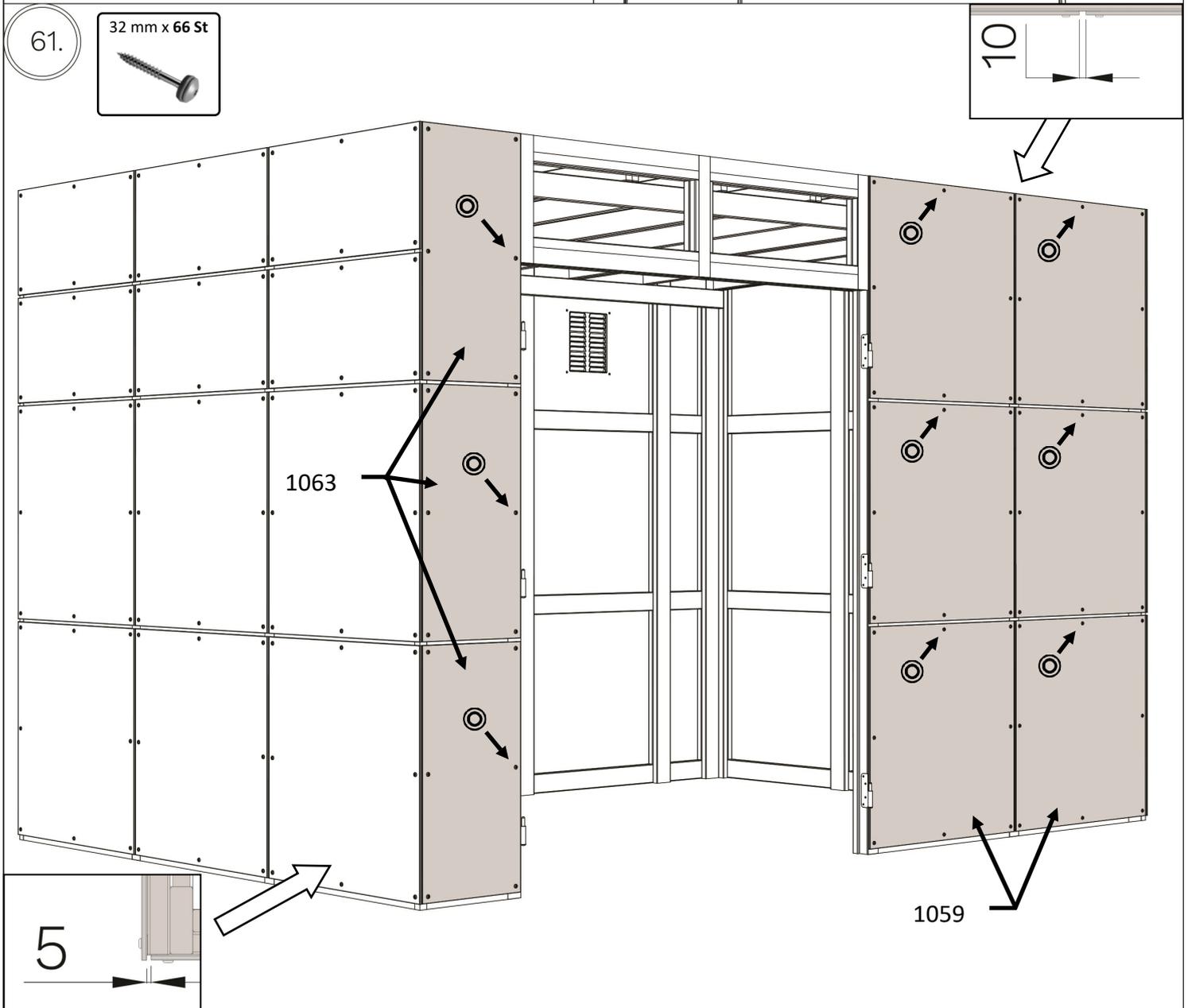
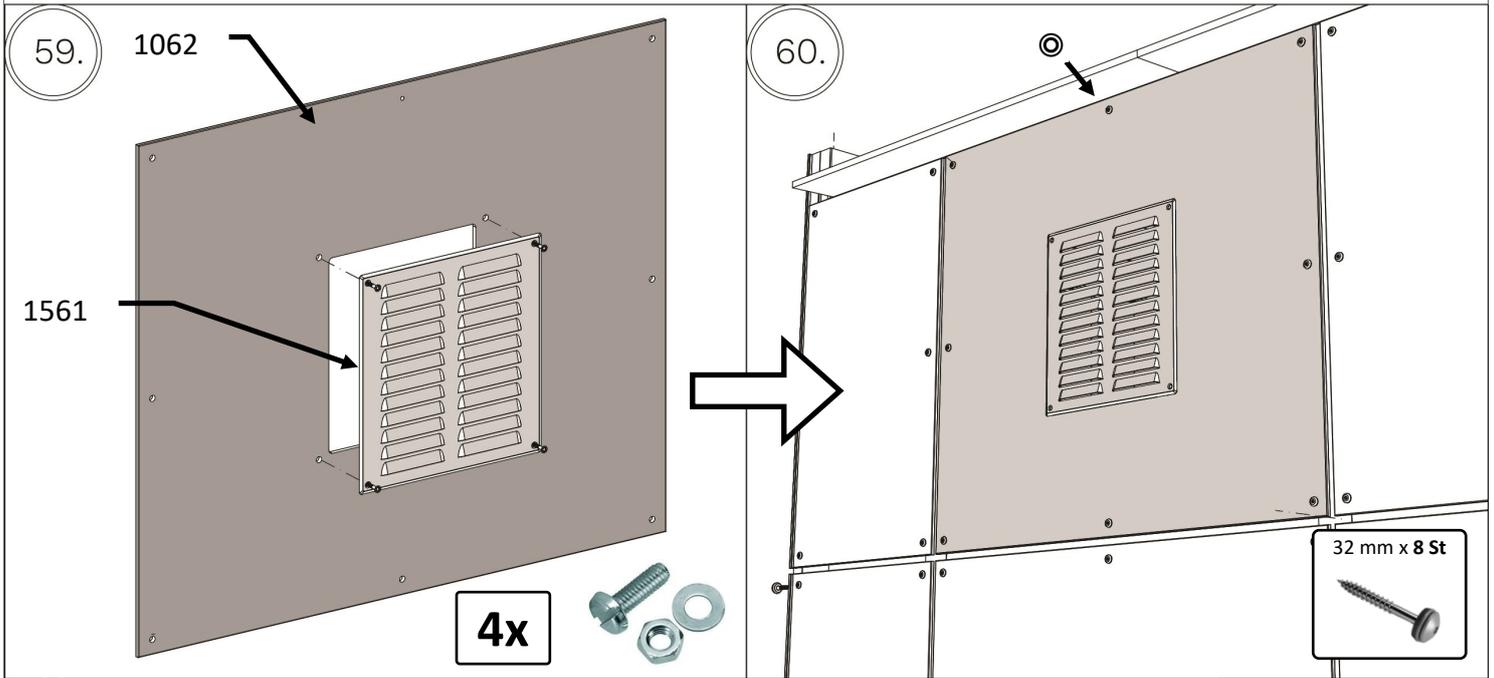
# HPL 2



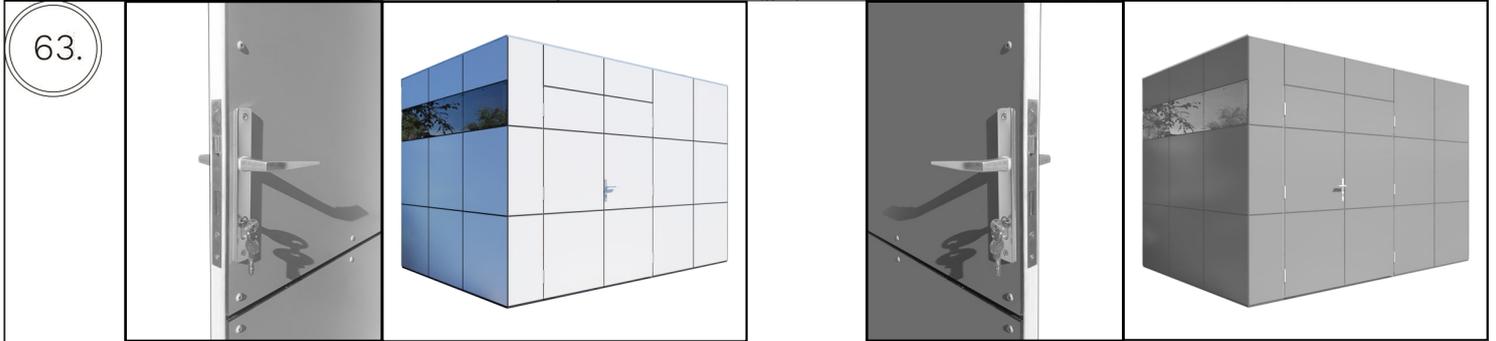
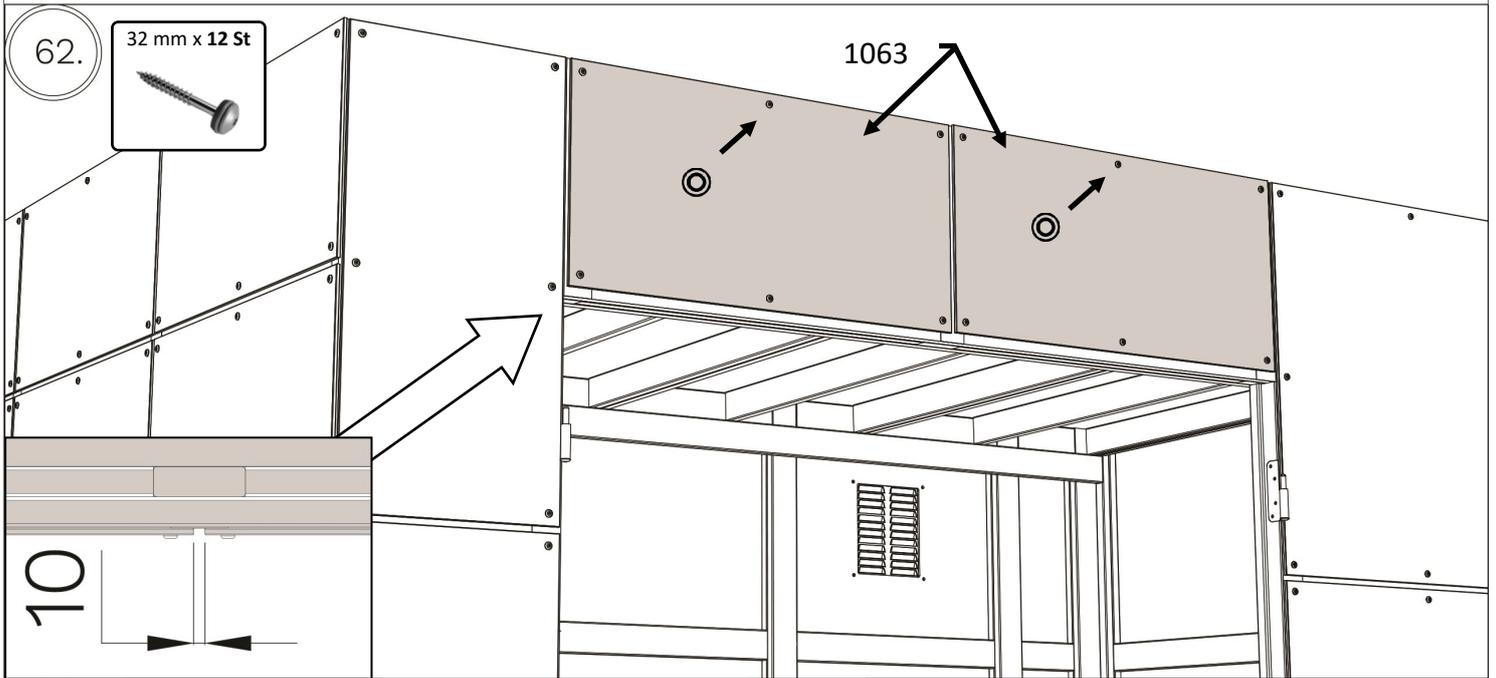
# HPL 2



# HPL 2

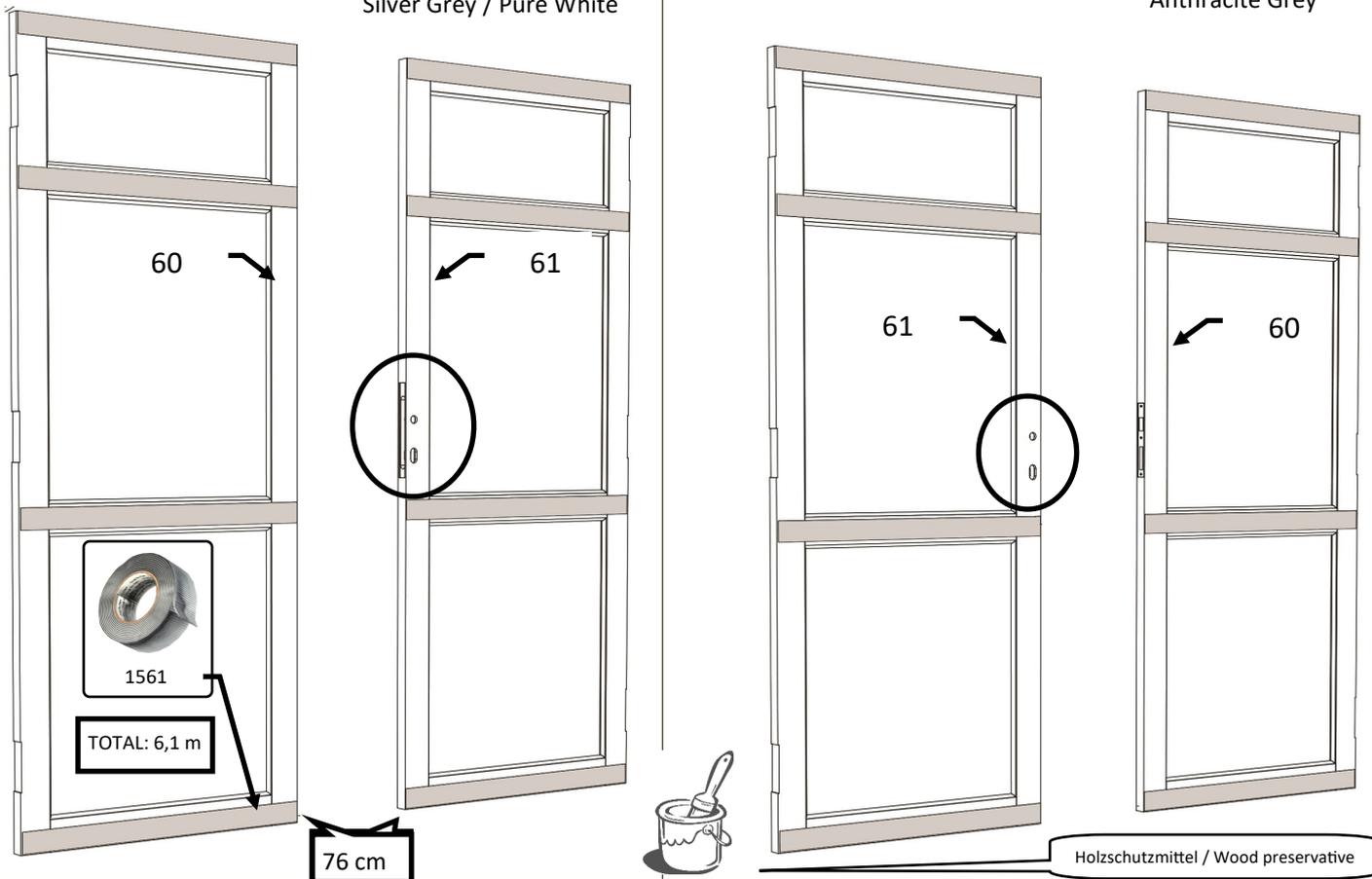


# HPL 2

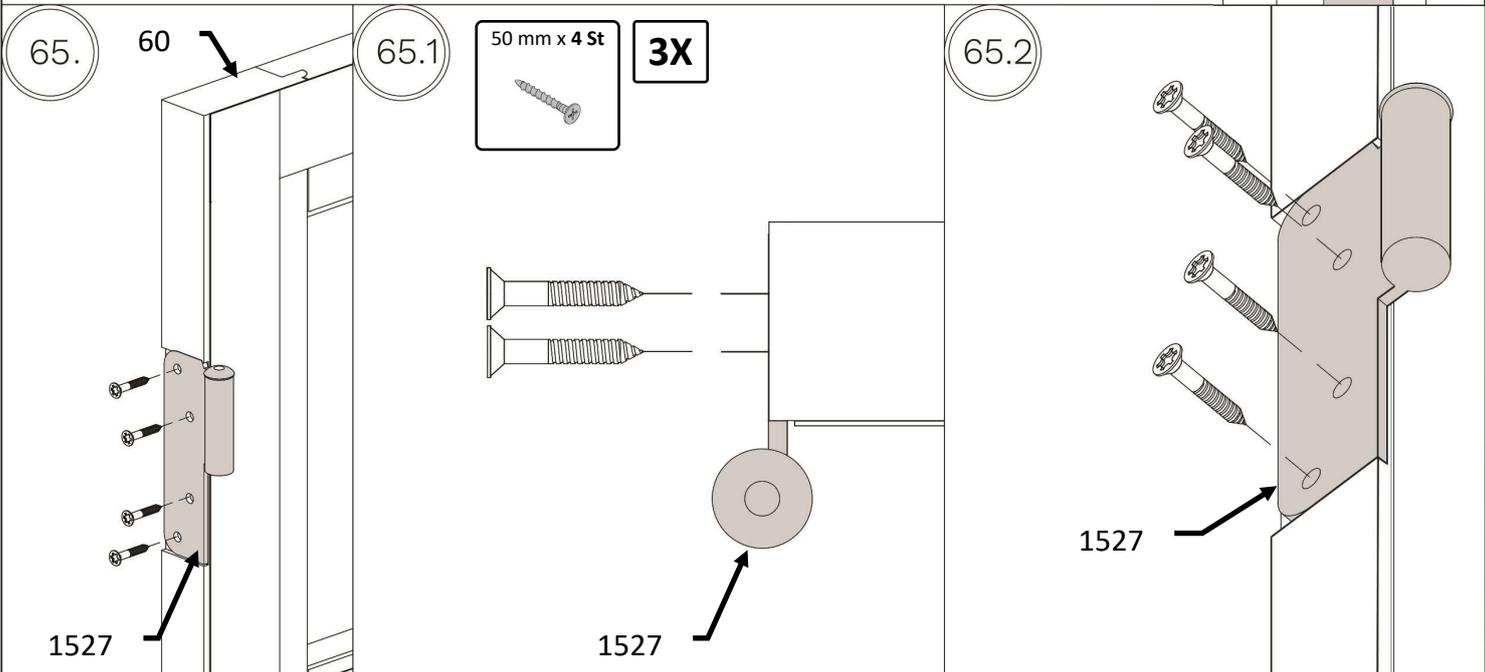
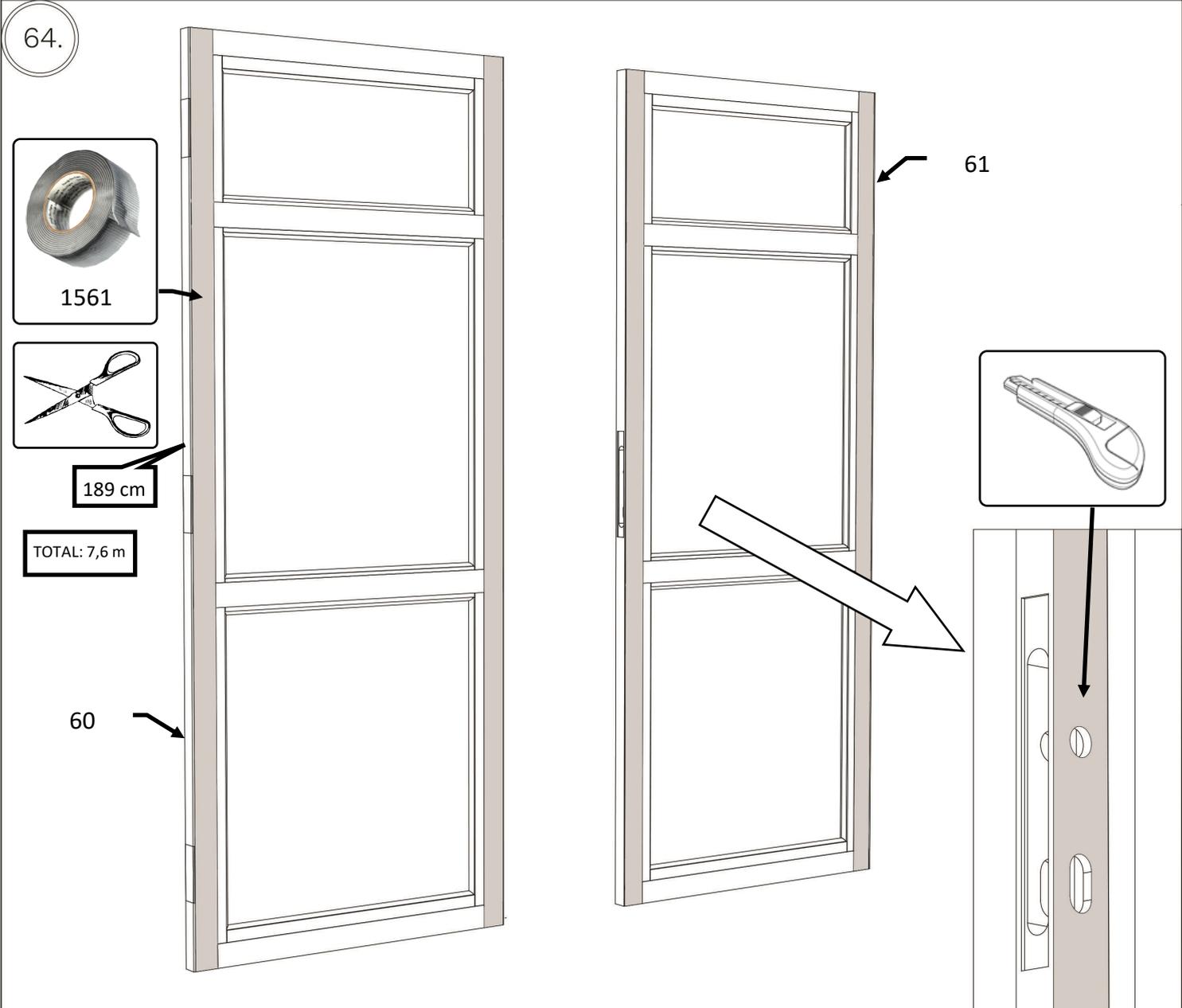


Silver Grey / Pure White

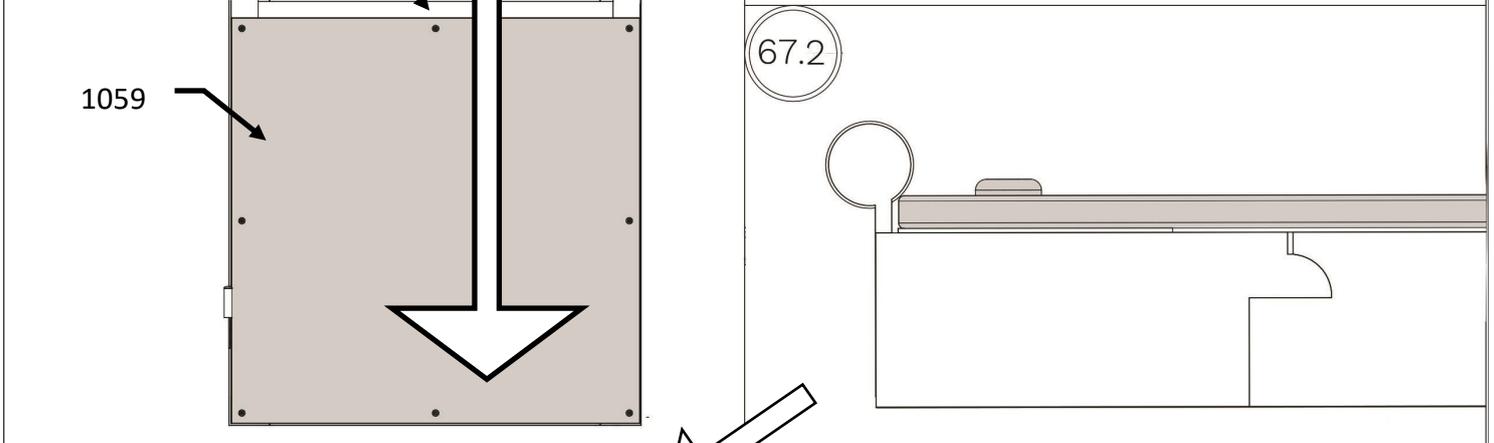
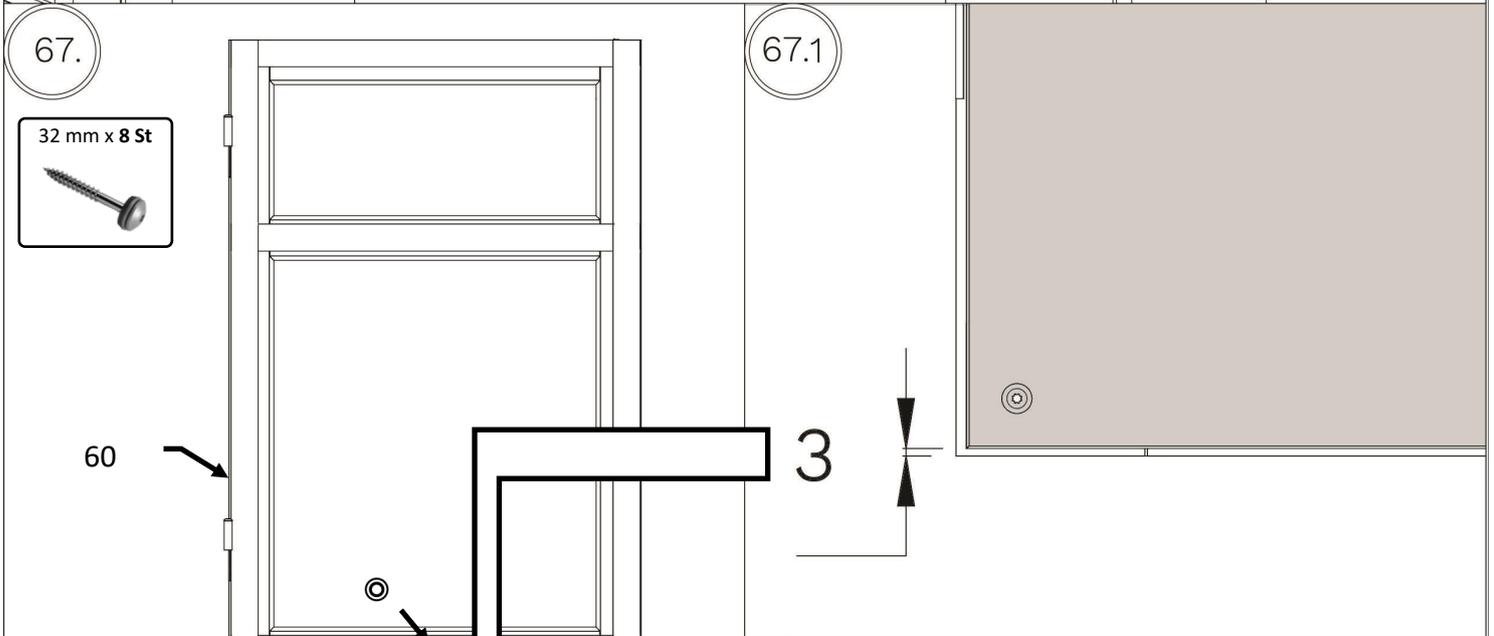
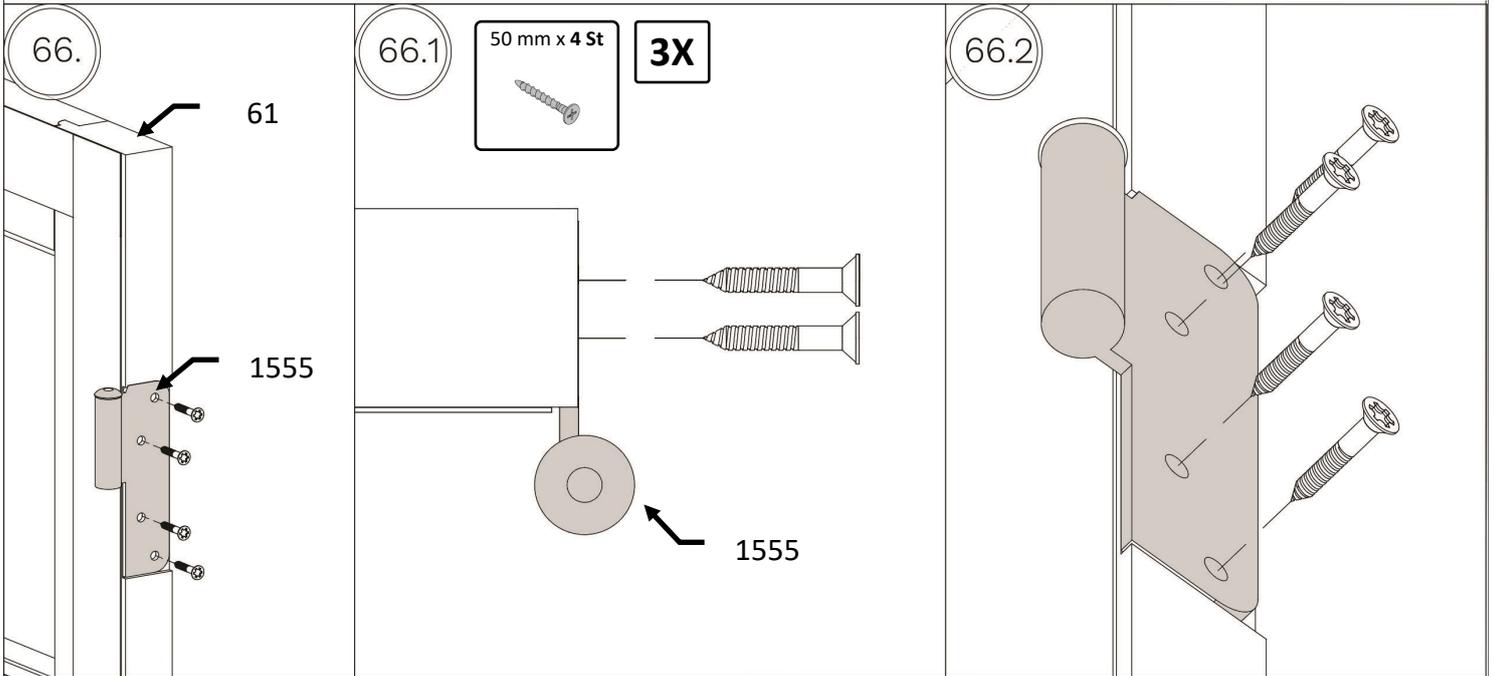
Anthracite Grey



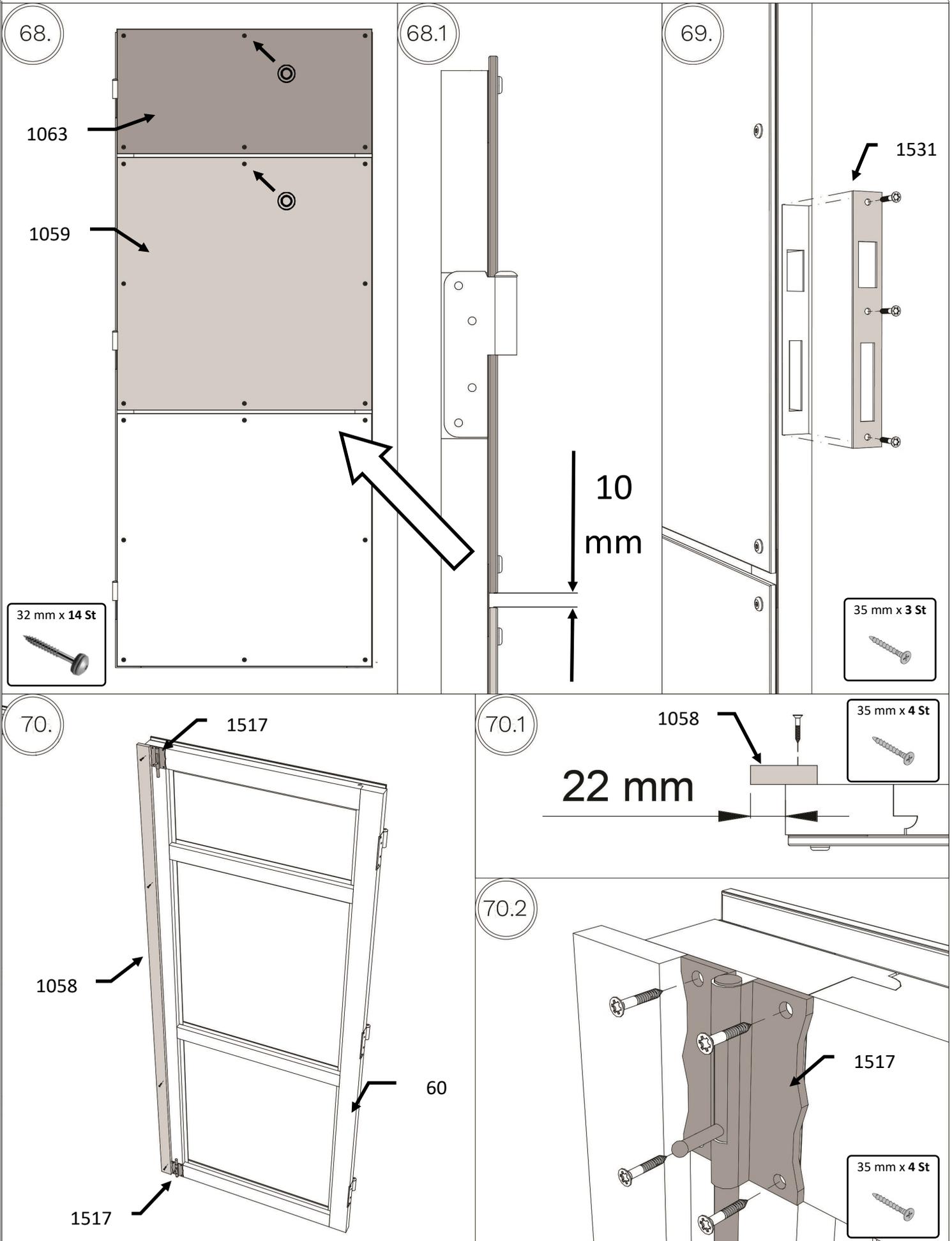
# HPL 2



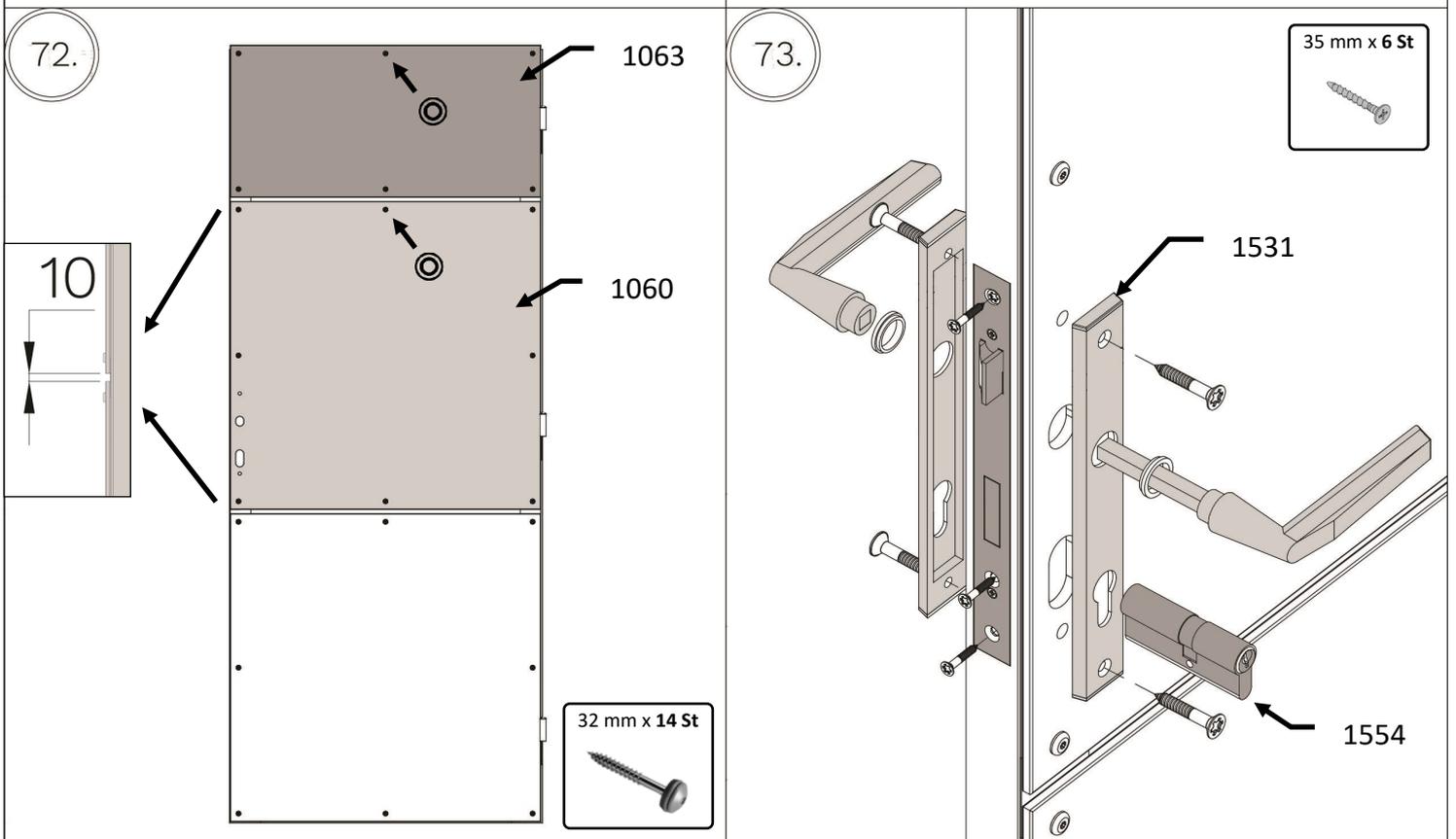
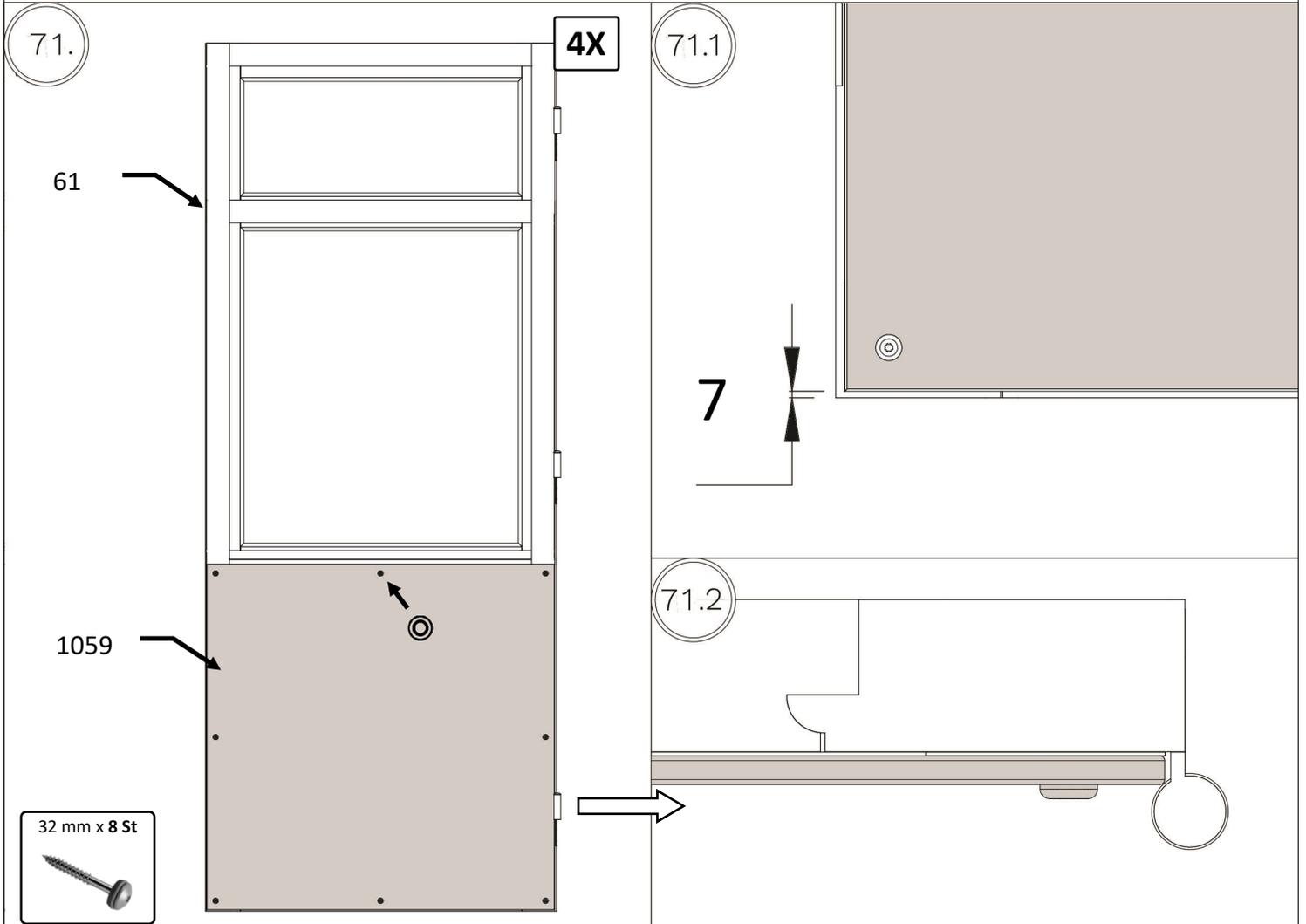
# HPL 2



# HPL 2

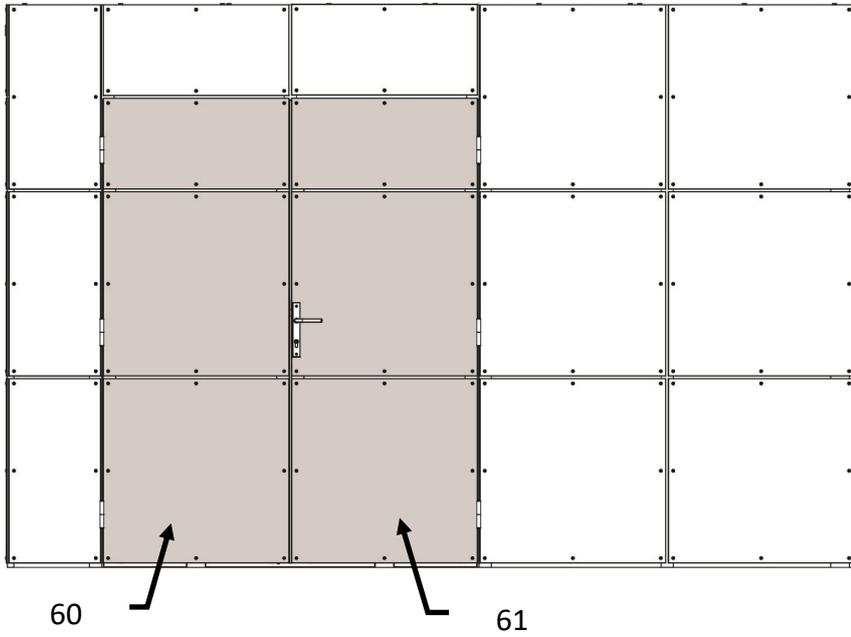


# HPL 2



# HPL 2

74.



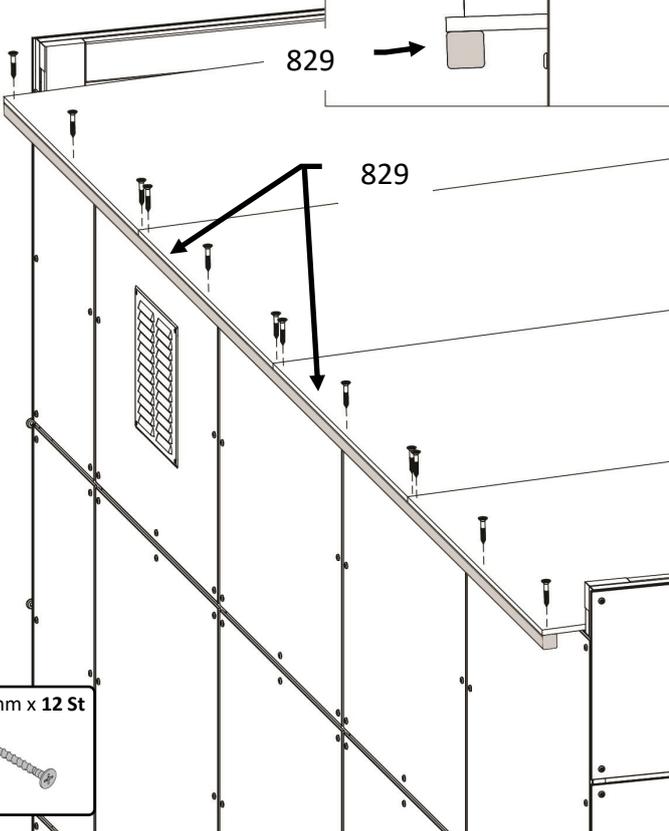
75.

Ø 8 mm



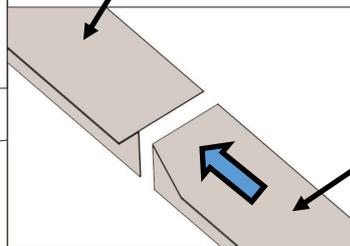
1517

76.



76.1

1570



1571

38 mm x 8 St



1570

1571

35 mm x 12 St

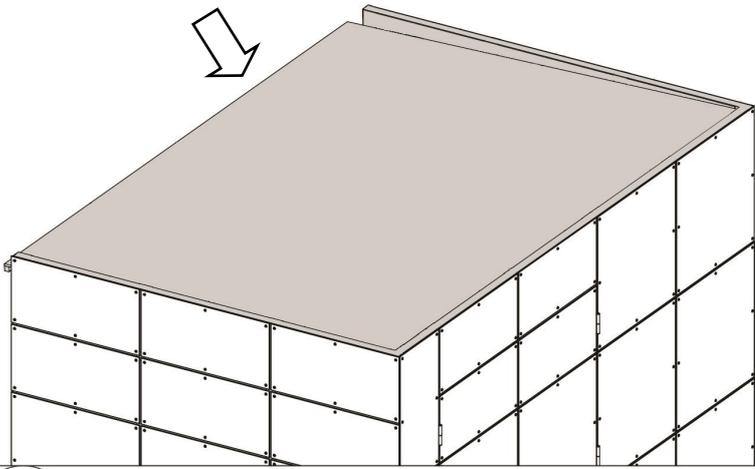


# HPL 2

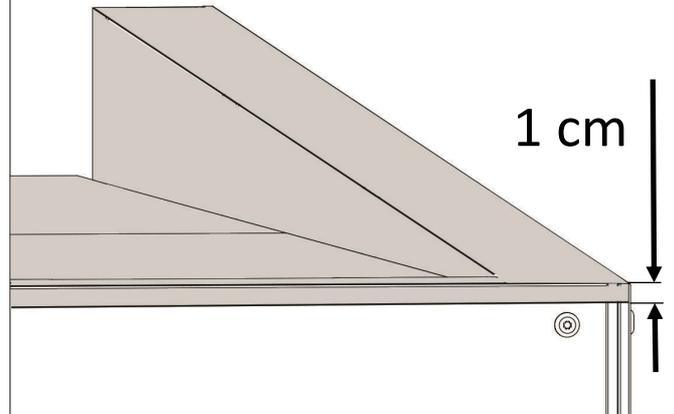
86.

**\* Nicht im Lieferumfang enthalten / Not included!**

**\* Dachbanen/ Roof membranes!**

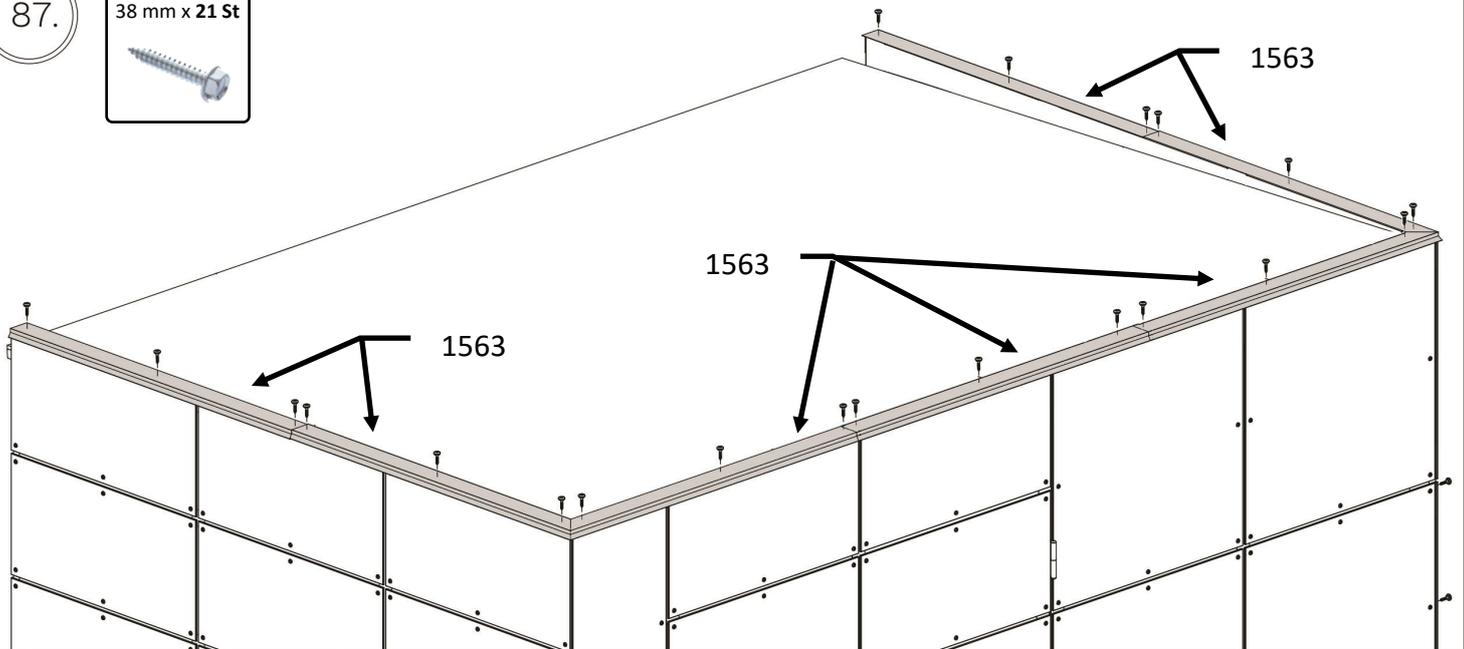


77.1

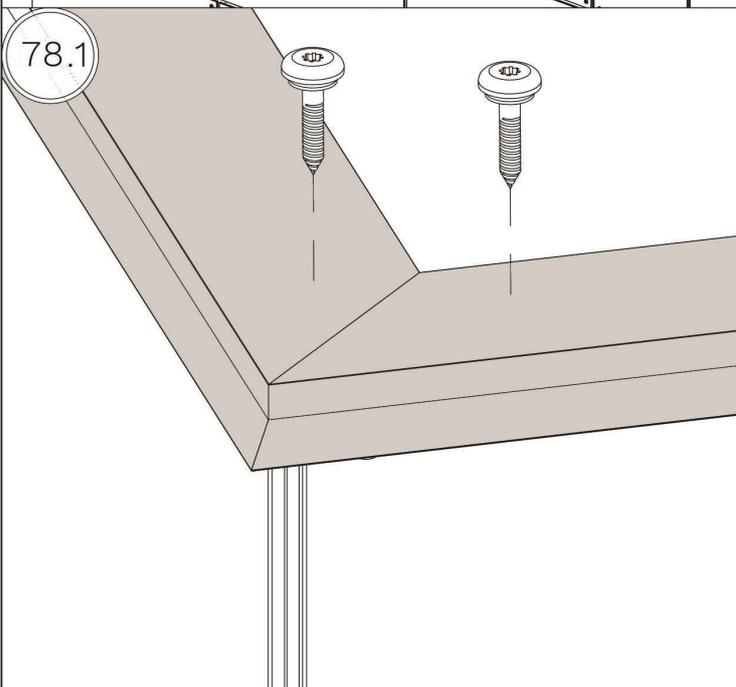


87.

38 mm x 21 St



78.1



78.2

