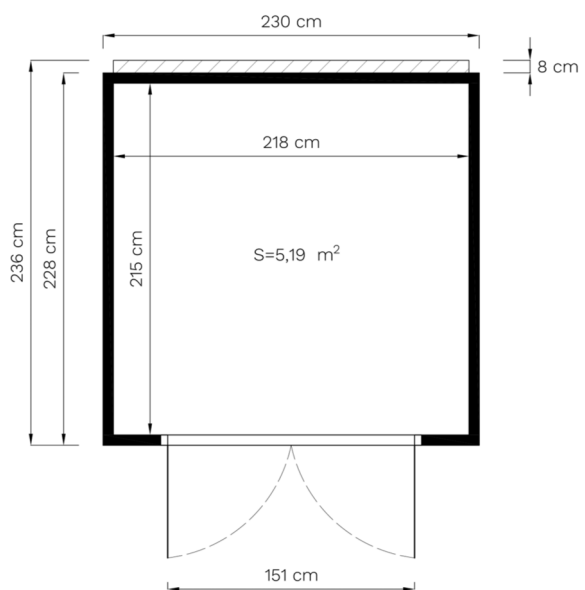
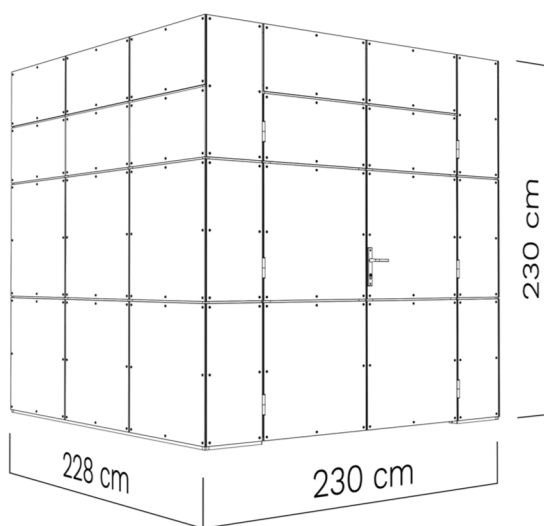


# HPL 1

V.8



DE - Technische Änderungen vorbehalten.

Alle Maße sind ca. Maße.

EN - Technical modifications reserved.

All dimensions are approximate dimensions.



# HPL 1

## DE Bevor Sie beginnen

• Es ist empfehlenswert sich etwas Zeit zu nehmen, um die Aufbauanleitung anzusehen, bevor mit dem Aufbau begonnen wird. • Alle Schritte für den Aufbau werden – auch in Detailbildern – dargestellt. • Die vorgegebene Reihenfolge ist zu beachten. • Bitte prüfen Sie vor dem Aufbau anhand der Teileliste die Vollständigkeit und den Zustand der Lieferung. • Besonders wichtig ist der Holzschutz! Die Boden-elemente sind vor dem Aufbau von unten mit einem geeigneten Holzschutz zu behandeln! • Das für die meisten Produkte online verfügbare Datenblatt bietet weitere wichtige Hinweise für den Aufbau. • Beigefügt sind auch die Garantiebedingungen.

## FR Avant de commencer

• il est recommandé de prendre le temps de lire les instructions de montage avant de commencer. • Toutes les étapes du montage sont présentées, y compris sur des illustrations détaillées. • L'ordre prescrit doit être respecté. • Avant le montage, vérifier l'exhaustivité et l'état de la livraison à l'aide de la liste des pièces. • La protection du bois est particulièrement importante! Avant le montage, les éléments de plancher doivent être traités par le bas avec un produit de protection du bois approprié! • La fiche technique disponible en ligne pour la plupart des produits fournit d'autres informations importantes pour le montage. • Les conditions de garantie y sont également jointes.

## CZ Než začnete

• Doporučujeme, abyste si vzali trochu času k prohlédnutí montážního návodu, než s montáží začnete. • Všechny montážní kroky jsou zobrazeny - také na podrobných obrázcích. • Je nutné dodržovat uvedený postup. • Před montáží zkontrolujte podle seznamu dílů, zda jste obdrželi všechny díly a zda je dodávka v dobrém stavu. • Obzvláště důležitá je dřevěná botka! Podlahové prvky musí být před montáží zespoda ošetřeny vhodným ochranným přípravkem na dřevo! • Datový list, který je k dispozici online pro většinu produktů, poskytuje další důležité pokyny k montáži. • V příloze naleznete také záruční podmínky.

## DK Før du starter

• Det kan anbefales at tage sig tid til at kigge på samlevejledningen, før du starter samlingen. • Alle trin i samlingen bliver vist – også i detaljerede billeder. • Overhold den angivne rækkefølge. • Kontrollér, at leveringen er fuldstændig og i den rette tilstand ved hjælp af delelisten, før du starter samlingen. • Særligt vigtig er træbeskyttelsen! Gulvelementerne skal behandles med egnet træbeskyttelse nedefra, før du starter samlingen! • Til de fleste produkter kan du finde datablade online, der indeholder yderligere vigtige informationer til samlingen. • Garantibetingelserne er også vedlagt.

## NL Voordat u begint

• Het is aan te bevelen om de tijd te nemen om de opbouwhandleiding door te nemen voordat er met het opbouwen wordt begonnen. • Alle stappen voor het opbouwen worden - ook met gedetailleerde afbeeldingen - weergegeven. • Neem de aangegeven volgorde in acht. • Controleer voor het opbouwen aan de hand van de onderdelenlijst de volledigheid en de hoedanigheid van de levering. • Bijzonder belangrijk is de bescherming van het hout! De vloerelementen moeten voor het opbouwen van onderen met een geschikt houtbeschermingsmiddel worden behandeld! • Het voor de meeste producten online beschikbare gegevensblad bevat verdere belangrijke aanwijzingen voor de opbouw. • Bijgevoegd zijn ook de garantiebepalingen.

## PL Przed rozpoczęciem

• Wskazane jest, aby przed przystąpieniem do montażu zapoznać się z instrukcją montażu. • Pokazane są wszystkie etapy montażu – również na szczegółowych zdjęciach. • Należy przestrzegać podanej kolejności. • Przed montażem należy skorzystać z listy części, aby sprawdzić, czy dostawa jest kompletna i w dobrym stanie. • Ochrona drewna jest szczególnie ważna! Przed montażem elementy podłogowe należy zabezpieczyć od dołu odpowiednim środkiem do konserwacji drewna! • Arkusz danych, który jest dostępny online dla większości produktów, zawiera dalsze ważne informacje dotyczące montażu. • Załączone są również warunki gwarancji.

## SV Innan du börjar

• Vi rekommenderar att du åsidosätter lite tid för att titta igenom monteringsanvisningen innan du påbörjar monteringen. • Alla monteringsstegen visas – även med detaljerade bilder. • Den angivna ordningen måste följas. • Kontrollera att leveransen är komplett och i gott skick innan monteringen påbörjas med hjälp av listan över delar. • Träskyddet är av yttersta vikt! Golvelementen ska behandlas underifrån med lämpligt träskyddsmedel före monteringen! • Annan viktig information före montering finns i databladet (tillgängligt online för de flesta produkter). • Garantivillkoren bifogas också.

## RO Înainte să începeți

• Vă recomandăm să dedicați puțin timp pentru a consulta Instrucțiunile de asamblare înainte de a începe asamblarea. • Toate etapele de asamblare sunt prezentate amănunțit - și în forma unor figuri detaliate. • Respectați ordinea specificată. • Înainte de asamblare, vă rugăm să verificați lista de componente pentru a vă asigura că furnitura este completă și în stare bună. • Acordați o deosebită atenție protecției lemnului! Elementele de podea trebuie tratate de dedesubt cu o substanță conservantă adecvată pentru protecția lemnului înainte de asamblare! • Fișa de date, care este disponibilă și online pentru majoritatea produselor, oferă informații suplimentare importante cu privire la asamblare. • Atașat veți găsi și condițiile de garanție.

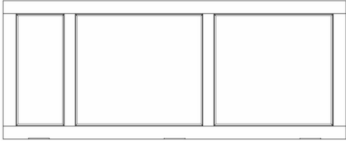
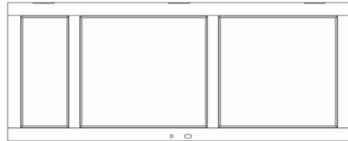
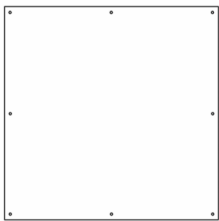
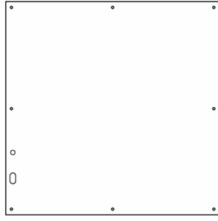
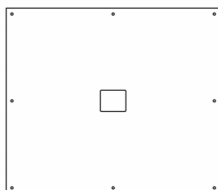
## EE Soovitused enne paigalduse alustamist

• Soovitame enne paigalduse alustamist võtta aega ja tutvuda paigaldusjuhendiga. • Kõik kokkupaneku etapid on näidatud ka üksikasjalikel piltidel. • Paigaldustööd tuleks teha etteantud järjekorras. • Enne paigalduse alustamist kontrollige detailide nimekirja alusel, kas kõik elemendid on olemas ja ega need pole kahjustada saanud. • Puidukaitse on eriti oluline! Põrandaelemente tuleb enne kokkupanekut töödelda altpoolt sobiva puidukaitsevahendiga! • Andmeleht, mis on enamiku toodete kohta internetis saadaval, pakub kokkupanekuks täiendavat olulist teavet. • Lisatud on ka garantiitingimused.

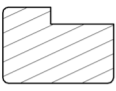
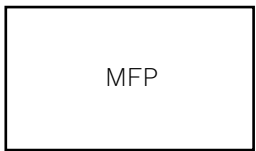
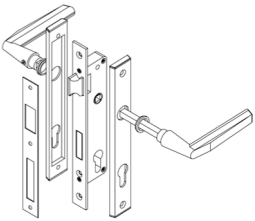
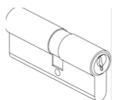
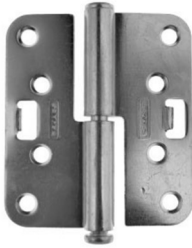
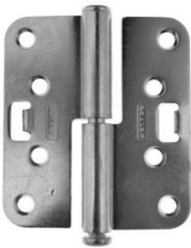
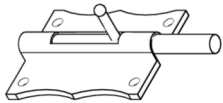
## EN Before assembly

• We recommend that time is taken to read the assembly instructions prior to assembly. • All assembly steps are shown – also in detailed images. • The step-by-step instructions must be followed. • Before assembly, please use the parts list to check that all components are accounted for and in good condition. • Wood protection is particularly important! The floor elements must be treated from below with a suitable wood preservative before assembly! • The data sheet, which is available online for most products, offers further important information for assembly. • The guarantee conditions are also attached.

# HPL 1

| ID          | Details in mm (Tolerance/Toleranz ...+ 2mm) |                                                                                     | Pcs. | ID          | Details in mm (Tolerance/Toleranz ...+ 2mm) |                                                                                       | Pcs. |
|-------------|---------------------------------------------|-------------------------------------------------------------------------------------|------|-------------|---------------------------------------------|---------------------------------------------------------------------------------------|------|
| <b>60</b>   | 32 x 760 x 1893                             |    | x 1  | <b>61</b>   | 32 x 760 x 1893                             |    | x 1  |
| <b>1059</b> | 6 x 754 x 754<br>TRESPA                     |    | x 24 | <b>1060</b> | 6 x 754 x 754<br>TRESPA                     |    | x 1  |
| <b>1061</b> | 6 x 654 x 754<br>TRESPA                     |    | x 2  | <b>1062</b> | 6 x 654 x 754<br>TRESPA                     |    | x 1  |
| <b>1063</b> | 6 x 372 x 754<br>TRESPA                     |  | x 13 | <b>1064</b> | 6 x 372 x 754<br>MAKROLON UV<br>GLASS       |  | x 3  |
| <b>1029</b> | 28 x 80 x 2300                              |  | x 12 | <b>1030</b> | 28 x 80 x 2268                              |  | x 9  |
| <b>1031</b> | 28 x 80 x 2205                              |  | x 4  | <b>1032</b> | 28 x 80 x 2184                              |  | x 8  |
| <b>1033</b> | 28 x 80 x 2161                              |  | x 8  | <b>1034</b> | 28 x 80 x 1752                              |  | x 1  |
| <b>1037</b> | 28 x 80 x 684                               |  | x 19 | <b>1038</b> | 28 x 80 x 676                               |  | x 4  |
| <b>1039</b> | 28 x 80 x 657                               |  | x 16 | <b>1040</b> | 28 x 80 x 636                               |  | x 4  |
| <b>1041</b> | 28 x 80 x 632                               |  | x 4  | <b>1043</b> | 28 x 80 x 590                               |  | x 2  |
| <b>1044</b> | 28 x 80 x 541                               |  | x 4  | <b>1045</b> | 28 x 80 x 387                               |  | x 3  |
| <b>1046</b> | 28 x 80 x 332                               |  | x 4  | <b>1047</b> | 28 x 80 x 302                               |  | x 4  |
| <b>1048</b> | 28 x 80 x 296                               |  | x 6  | <b>1049</b> | 28 x 80 x 254                               |  | x 4  |
| <b>1050</b> | 28 x 80 x 224                               |  | x 7  | <b>1052</b> | 28 x 80 x 136                               |  | x 2  |
| <b>1054</b> | 28 x 28 x 1092                              |  | x 2  |             |                                             |                                                                                       |      |

# HPL 1

| ID          | Details in mm (Tolerance/Toleranz ...+ 2mm)                                                                                                                                              | Pcs. | ID          | Details in mm (Tolerance/Toleranz ...+ 2mm)                                                                                         | Pcs.         |
|-------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|-------------|-------------------------------------------------------------------------------------------------------------------------------------|--------------|
| <b>1053</b> | 40 x 60 x 1913<br><br> | x 2  | <b>1502</b> | Ø4,5 x 75<br>                                    | x 8          |
| <b>1058</b> | 12 x 42 x 1894<br>                                                                                      | x 1  | <b>1057</b> | 12 x 524 x 1150<br>                              | x 2          |
| <b>516</b>  | 12 x 830 x 1150<br>                                                                                     | x 4  | <b>1561</b> | MR2628<br>                                       | x 1          |
| <b>1500</b> | Ø5 x 120<br>                                                                                            | x 44 | <b>1505</b> | Ø4,5 x 50<br>                                    | x435         |
| <b>1506</b> | Ø4 x 35<br>                                                                                             | x 95 | <b>1560</b> | Ø4,8 x 32 Grey/white<br>Ø4,8 x 32 Anthrazite<br> | x320<br>x320 |
| <b>1531</b> |                                                                                                        | x 1  | <b>1570</b> | 65 x 38 x 2184<br>                              | x 1          |
| <b>1554</b> |                                                                                                       | x 1  |             |                                                                                                                                     |              |
| <b>1527</b> |                                                                                                       | x 3  | <b>1555</b> |                                                | x 3          |
| <b>1517</b> |                                                                                                       | x 2  | <b>1559</b> | EPDM 78 rm/lfm<br>                             |              |
| <b>1082</b> | 19 x 45 x 2000<br>                                                                                    | x 1  | <b>1100</b> | 19 x 45 x 560<br>                              | x 3          |
| <b>1101</b> | 10 x 10 x 754<br>                                                                                     | x 2  | <b>1565</b> | Ø4 x 16<br>                                    | x 4          |
| <b>1566</b> | 1 x 9<br>                                                                                             | x 4  | <b>1567</b> | 3 x 7<br>                                      | x 4          |
| <b>1563</b> | 12 x 65 x 1175<br>                                                                                    | x 6  | <b>1564</b> | Ø4,8 x 38<br>                                  | x 18         |



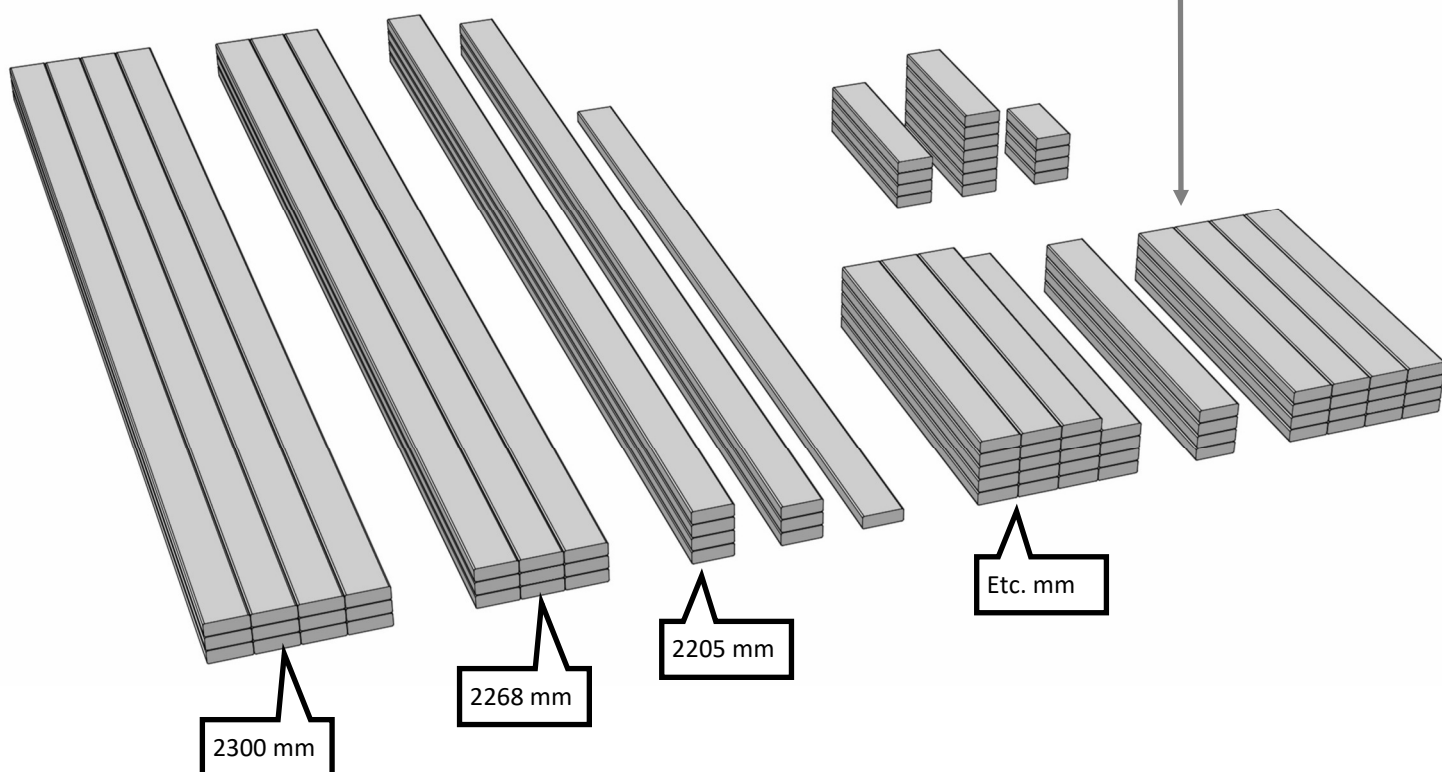
# HPL 1

Vor dem Zusammenbauen sind die Holzteile der Länge nach zu sortieren!

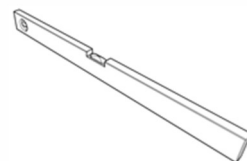
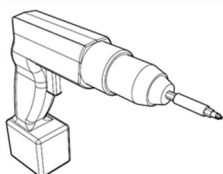
Before assembly the shed, sort frame pieces by length!



|             |                |                                                                                     |      |             |                |                                                                                       |     |
|-------------|----------------|-------------------------------------------------------------------------------------|------|-------------|----------------|---------------------------------------------------------------------------------------|-----|
| <b>1029</b> | 28 x 80 x 2300 |    | x 12 | <b>1030</b> | 28 x 80 x 2268 |    | x 9 |
| <b>1031</b> | 28 x 80 x 2205 |    | x 4  | <b>1032</b> | 28 x 80 x 2184 |    | x 8 |
| <b>1033</b> | 28 x 80 x 2161 |    | x 8  | <b>1034</b> | 28 x 80 x 1752 |    | x 1 |
| <b>1037</b> | 28 x 80 x 684  |    | x 19 | <b>1038</b> | 28 x 80 x 676  |    | x 4 |
| <b>1039</b> | 28 x 80 x 657  |    | x 16 | <b>1040</b> | 28 x 80 x 636  |    | x 4 |
| <b>1041</b> | 28 x 80 x 632  |    | x 4  | <b>1043</b> | 28 x 80 x 590  |    | x 2 |
| <b>1044</b> | 28 x 80 x 541  |    | x 4  | <b>1045</b> | 28 x 80 x 387  |    | x 3 |
| <b>1046</b> | 28 x 80 x 332  |   | x 4  | <b>1047</b> | 28 x 80 x 302  |   | x 4 |
| <b>1048</b> | 28 x 80 x 296  |  | x 6  | <b>1049</b> | 28 x 80 x 254  |  | x 4 |
| <b>1050</b> | 28 x 80 x 224  |  | x 7  | <b>1052</b> | 28 x 80 x 136  |  | x 2 |



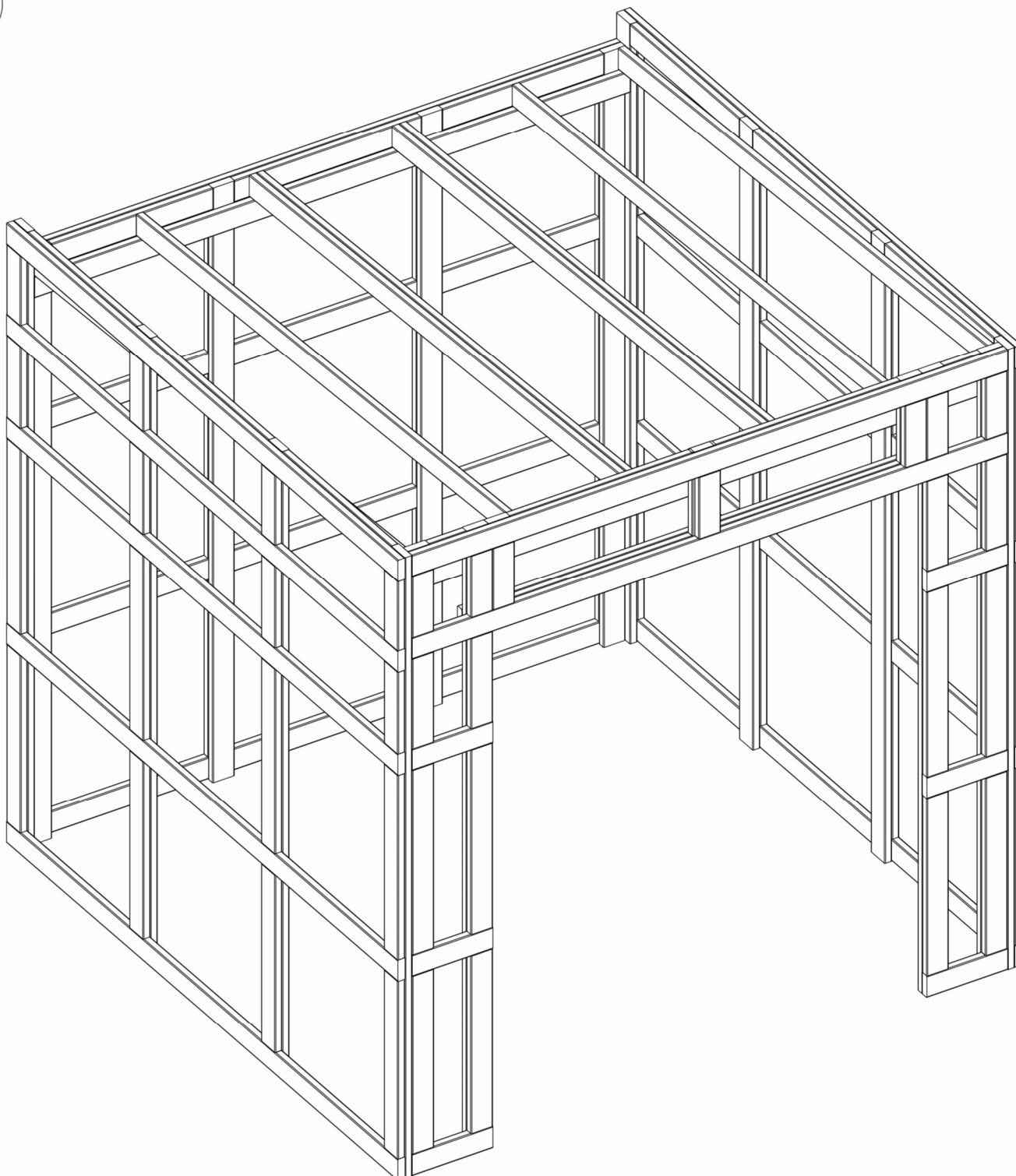
# HPL 1



Ø 4 mm

Ø 8 mm

1.



# HPL 1

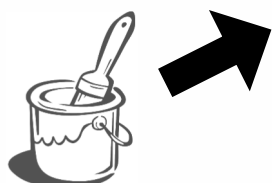
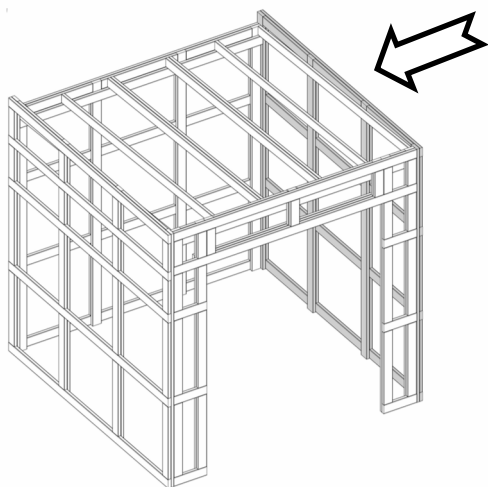


6 Hours

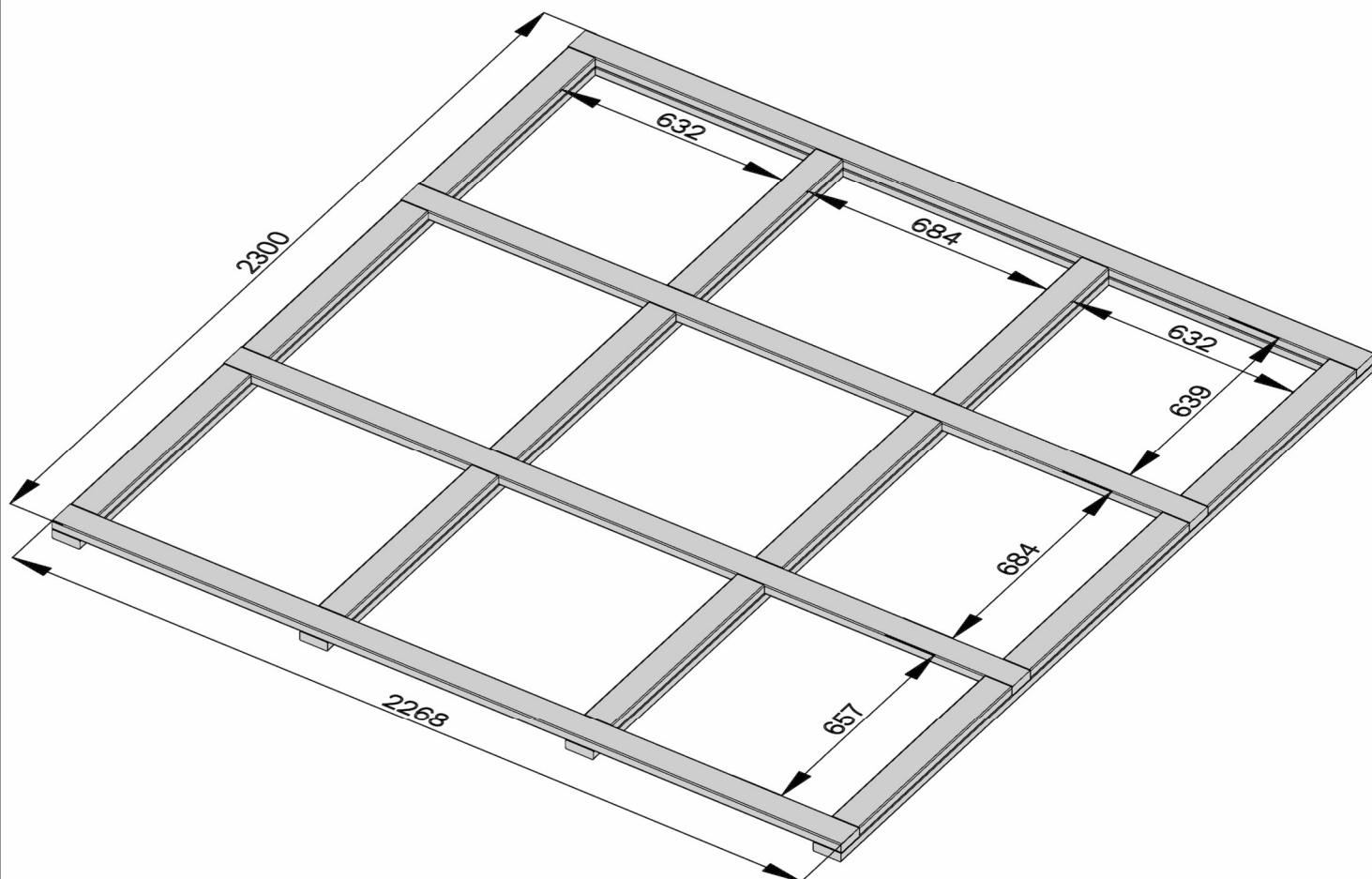
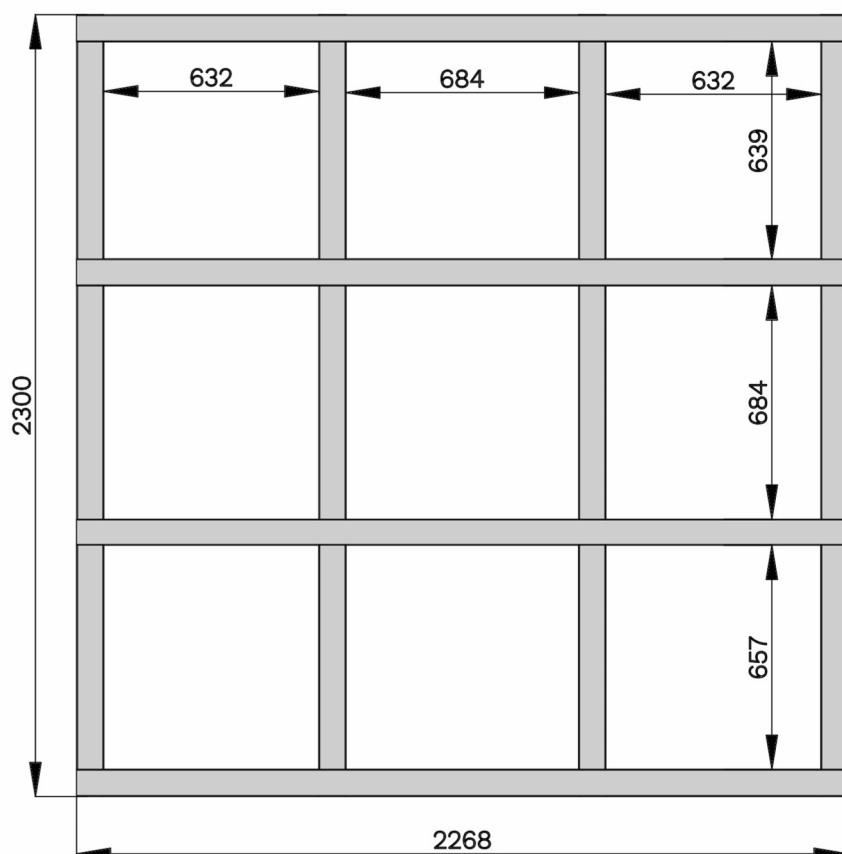


# HPL 1

2.



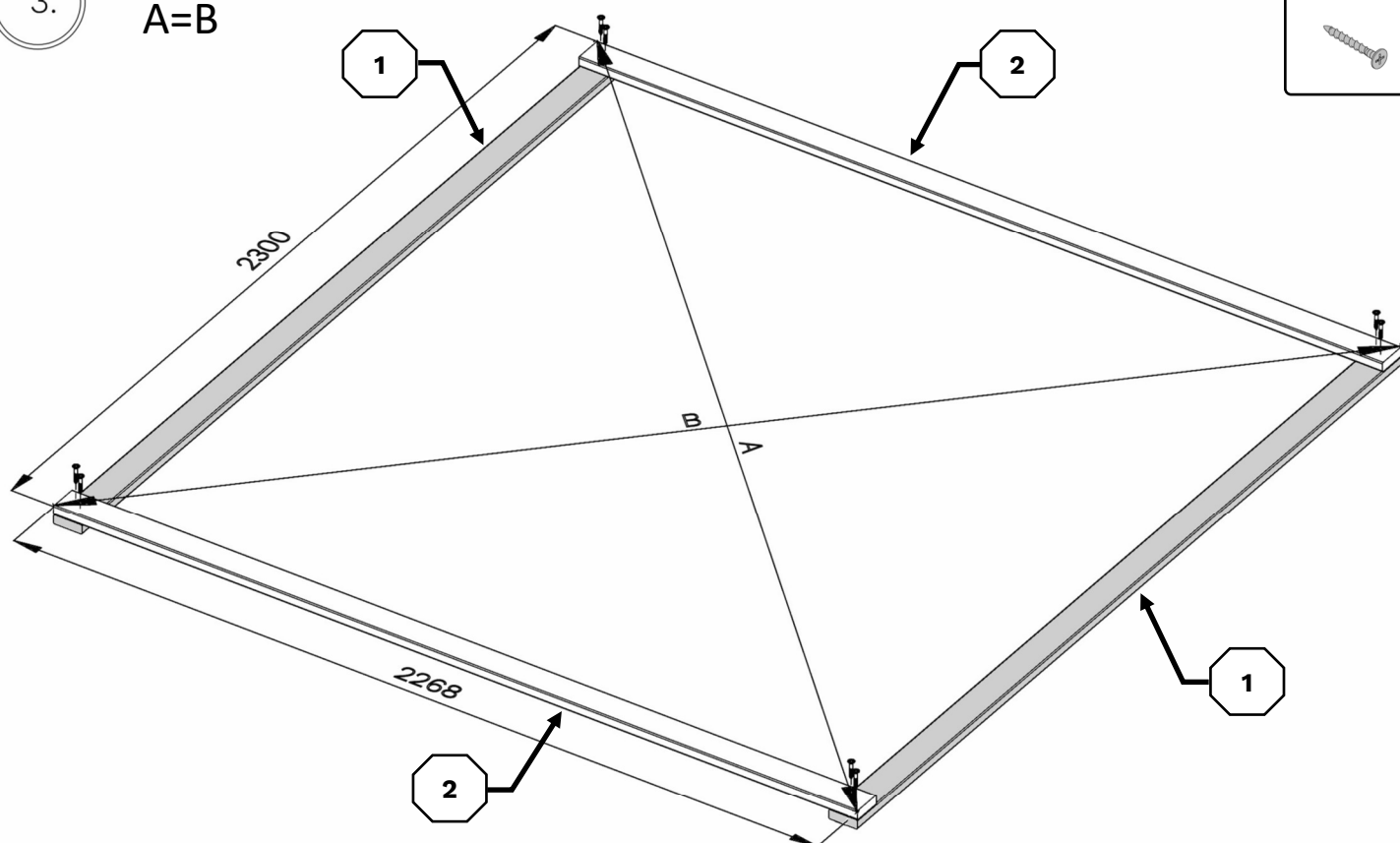
Holzschutzmittel / Wood preservative



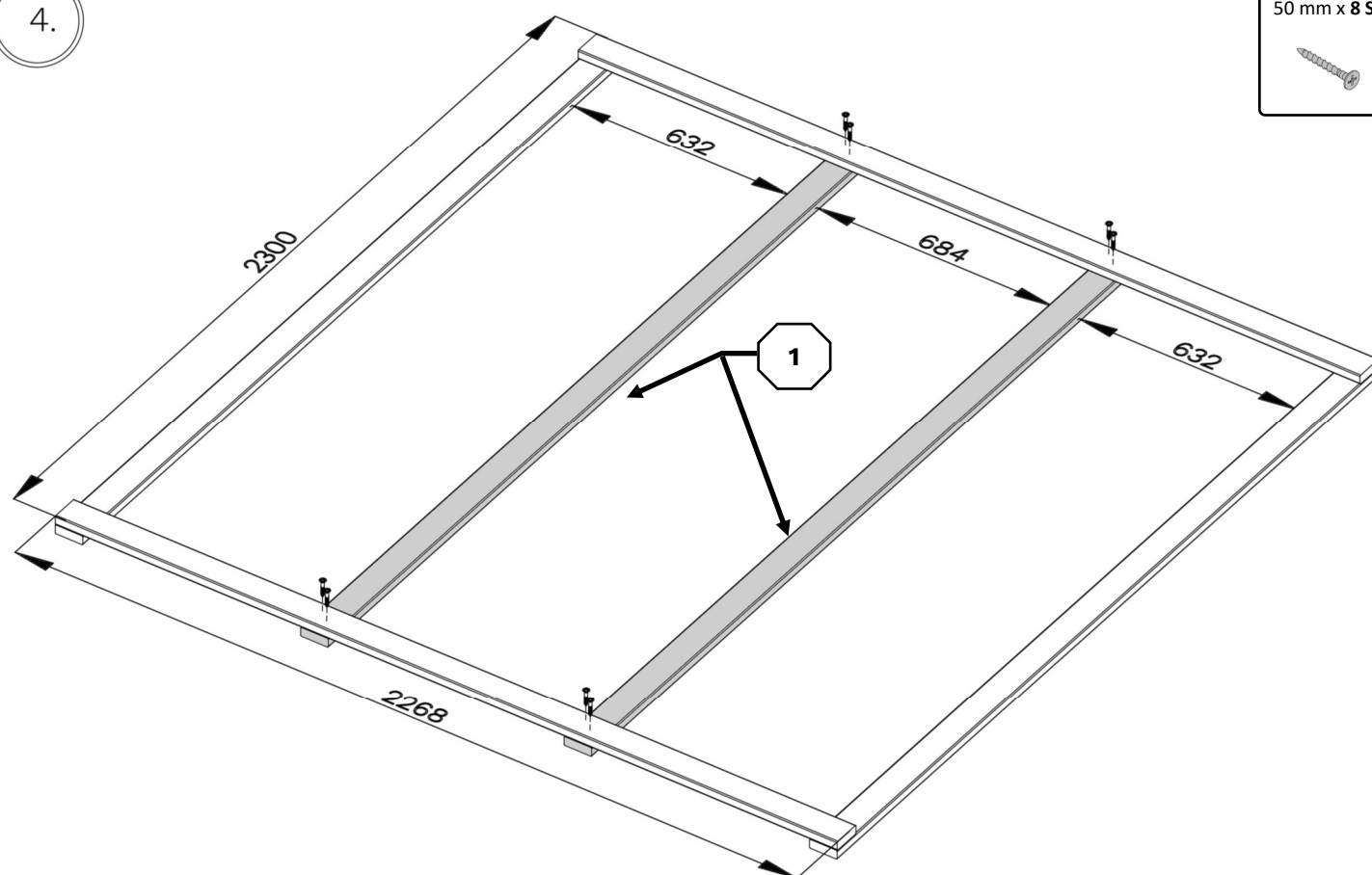
# HPL 1

3.

A=B

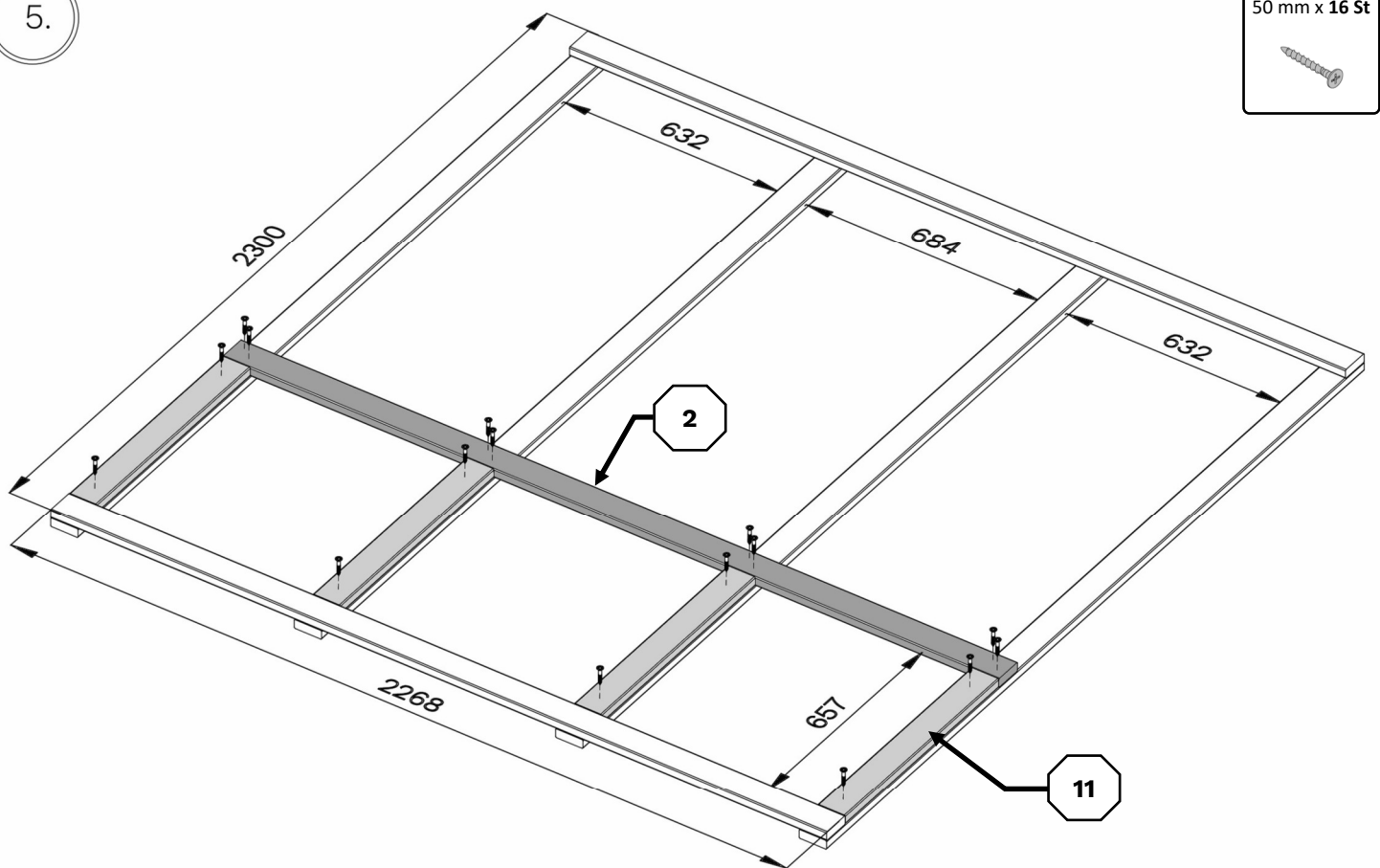


4.

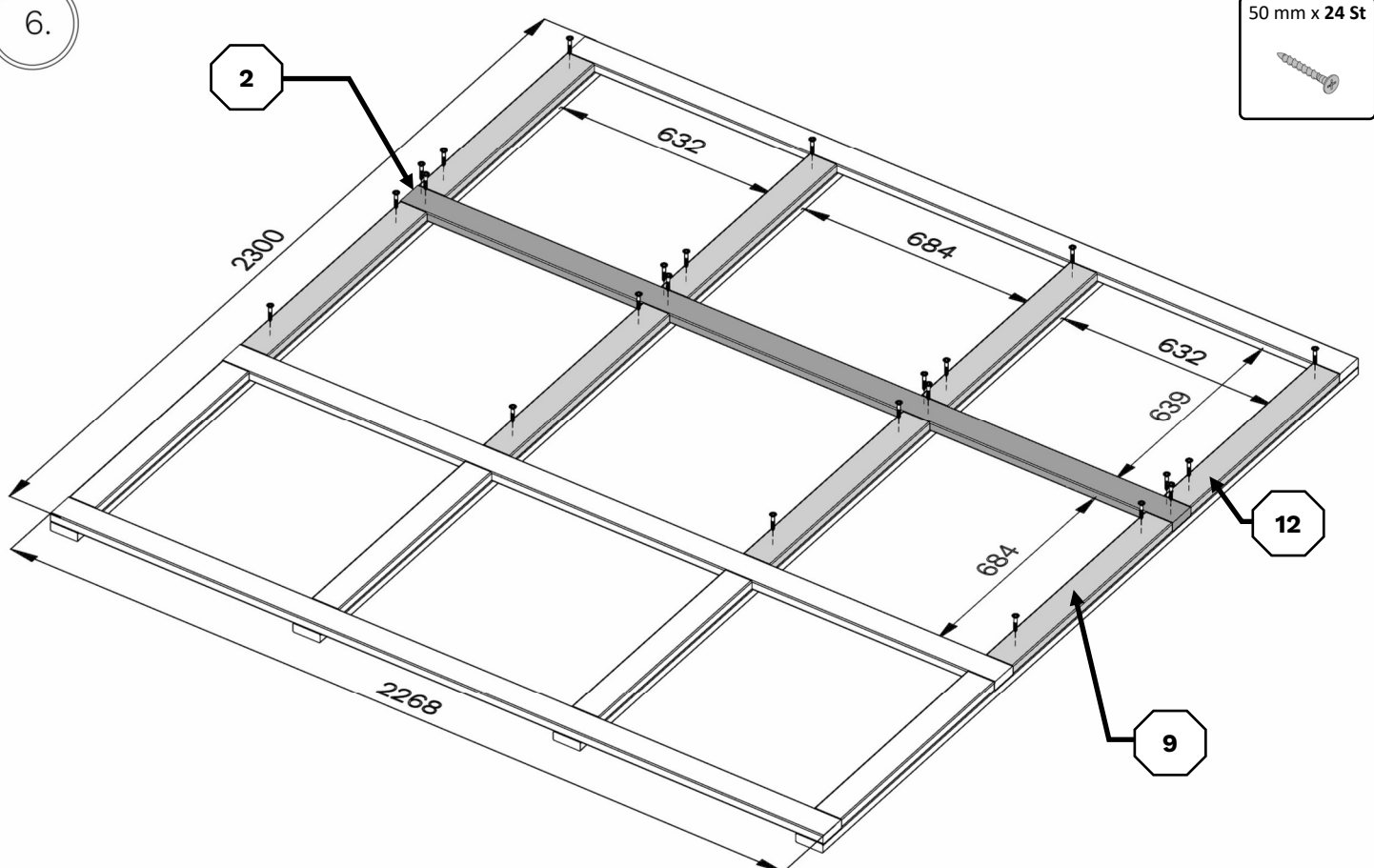


# HPL 1

5.

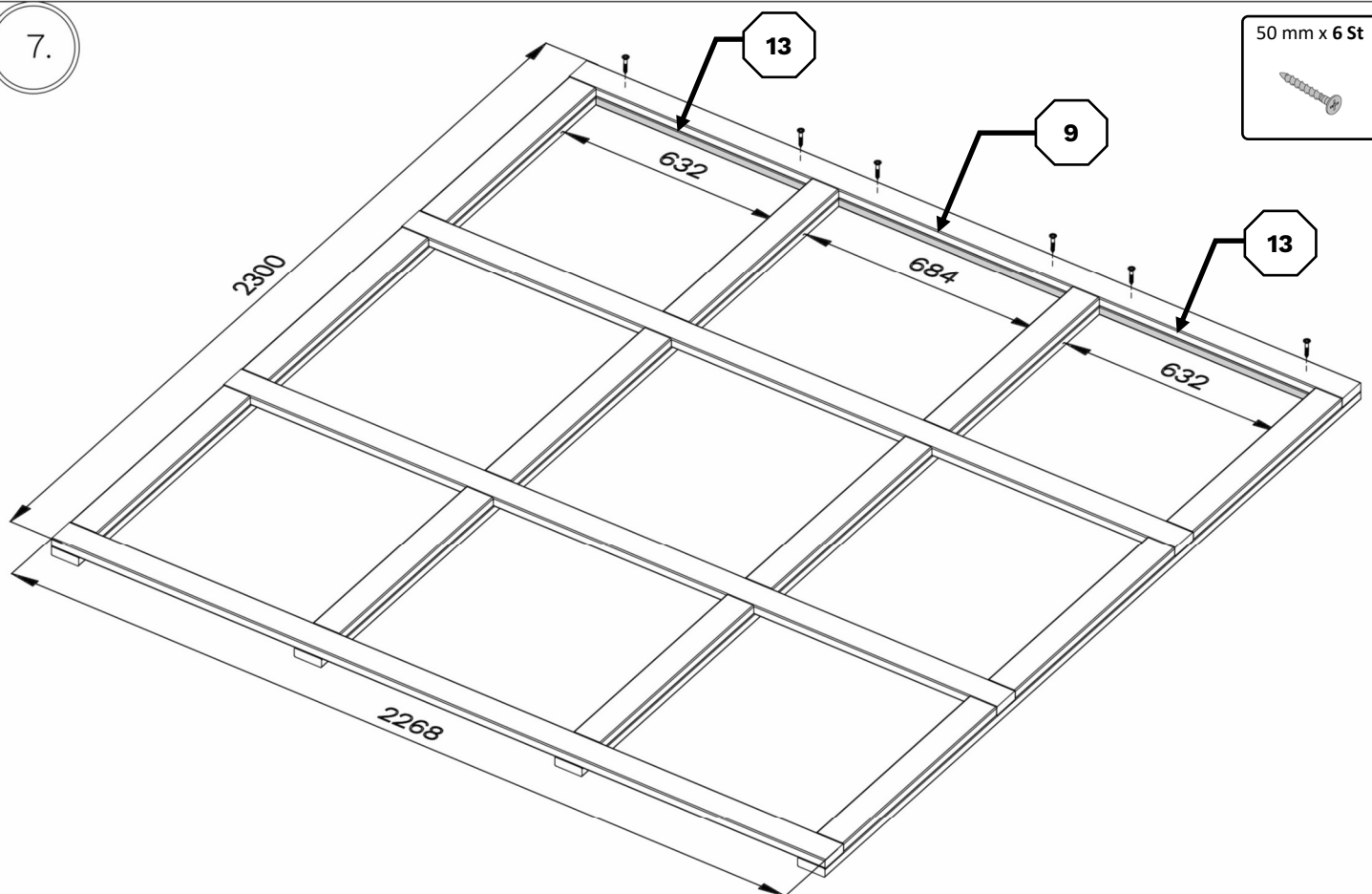


6.

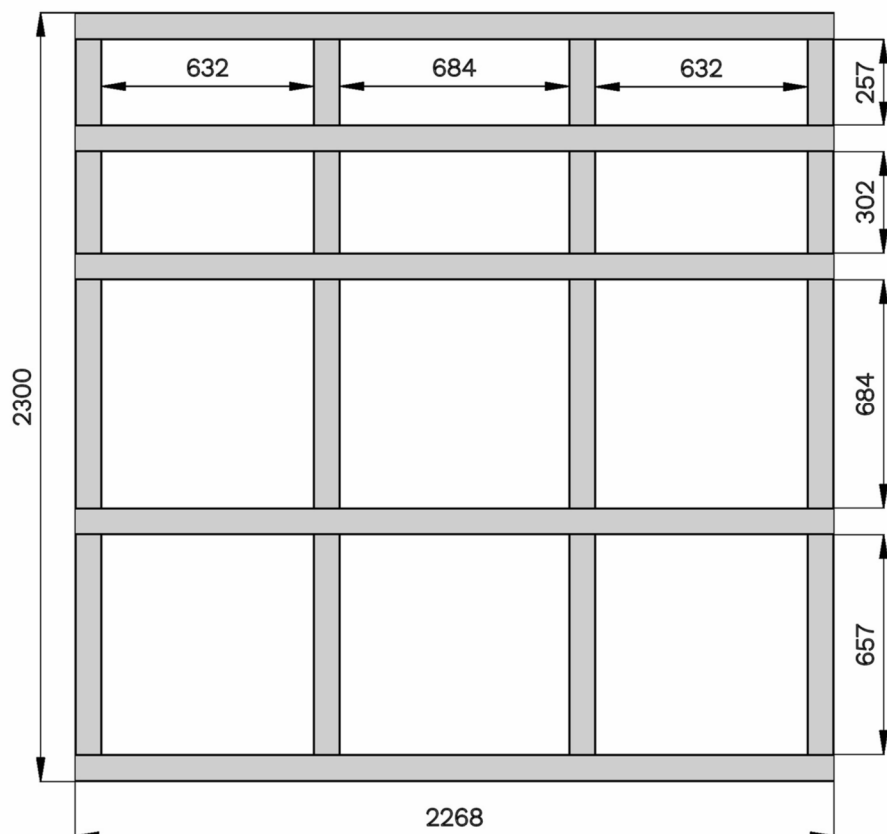
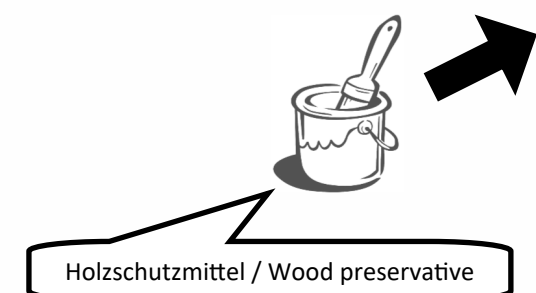
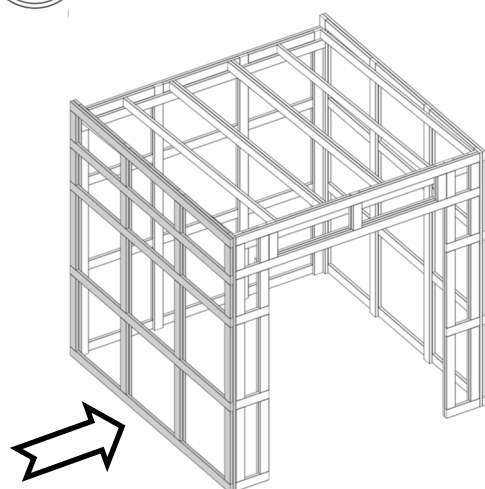


# HPL 1

7.

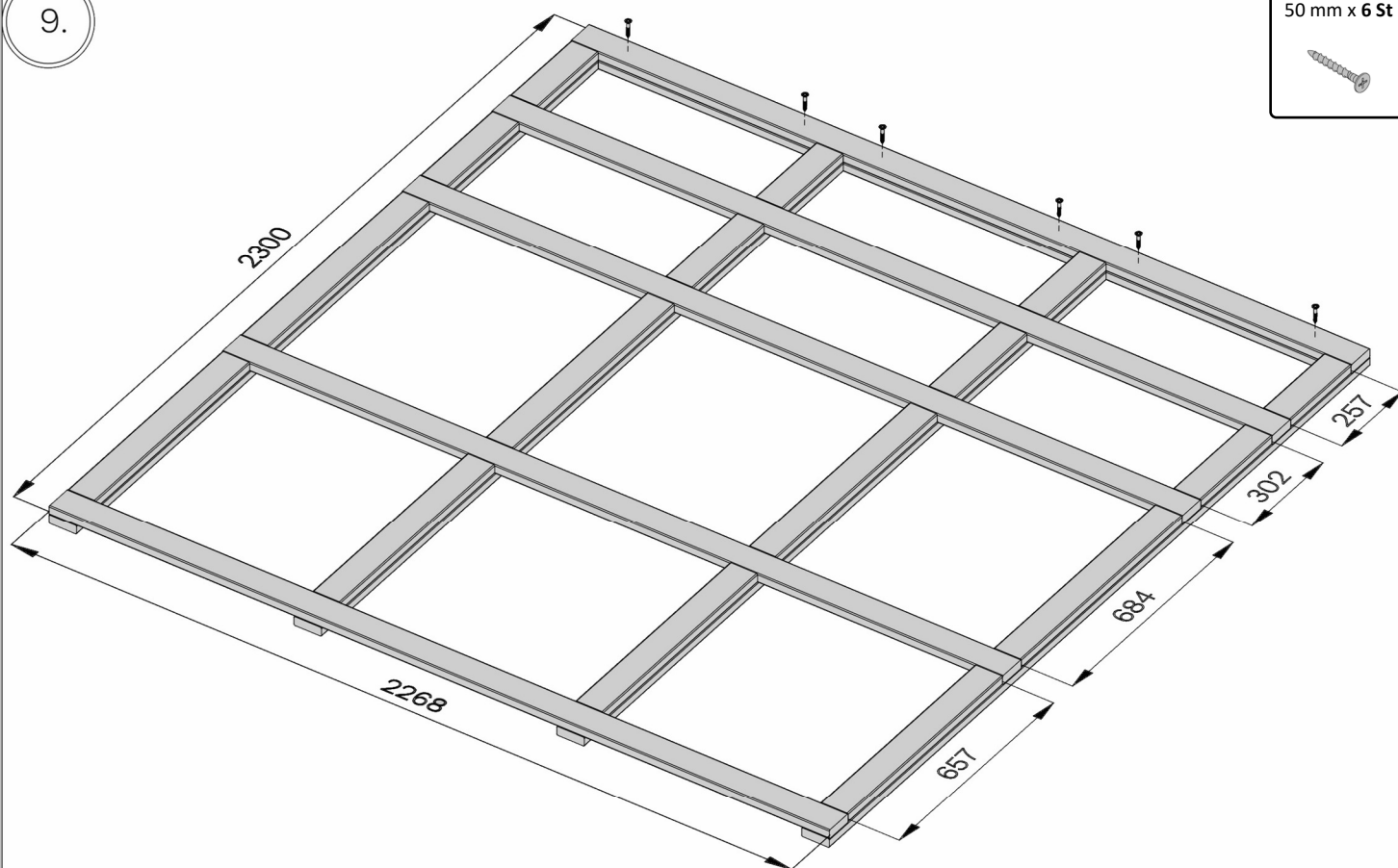


8.



# HPL 1

9.

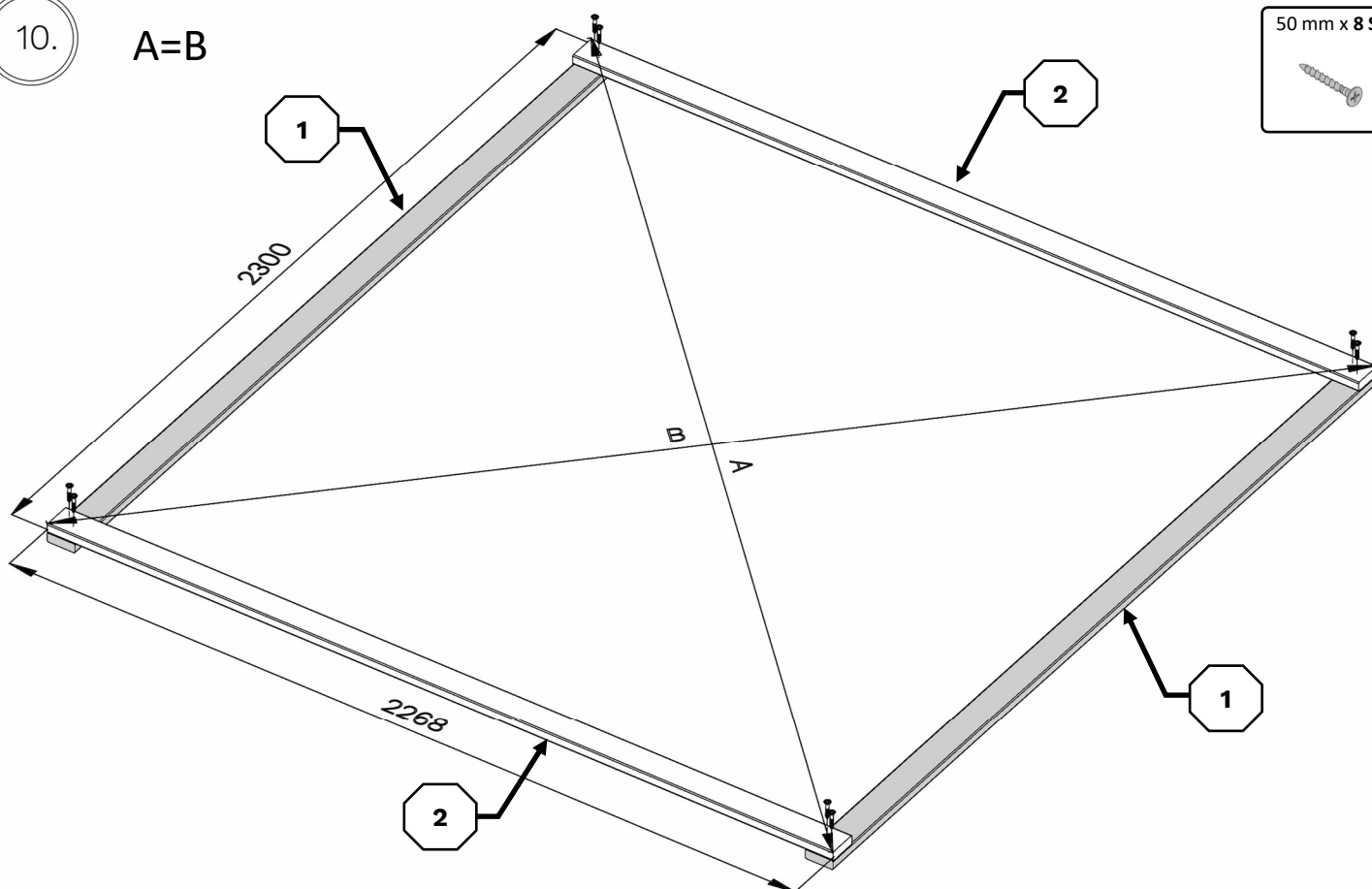


50 mm x 6 St



10.

A=B



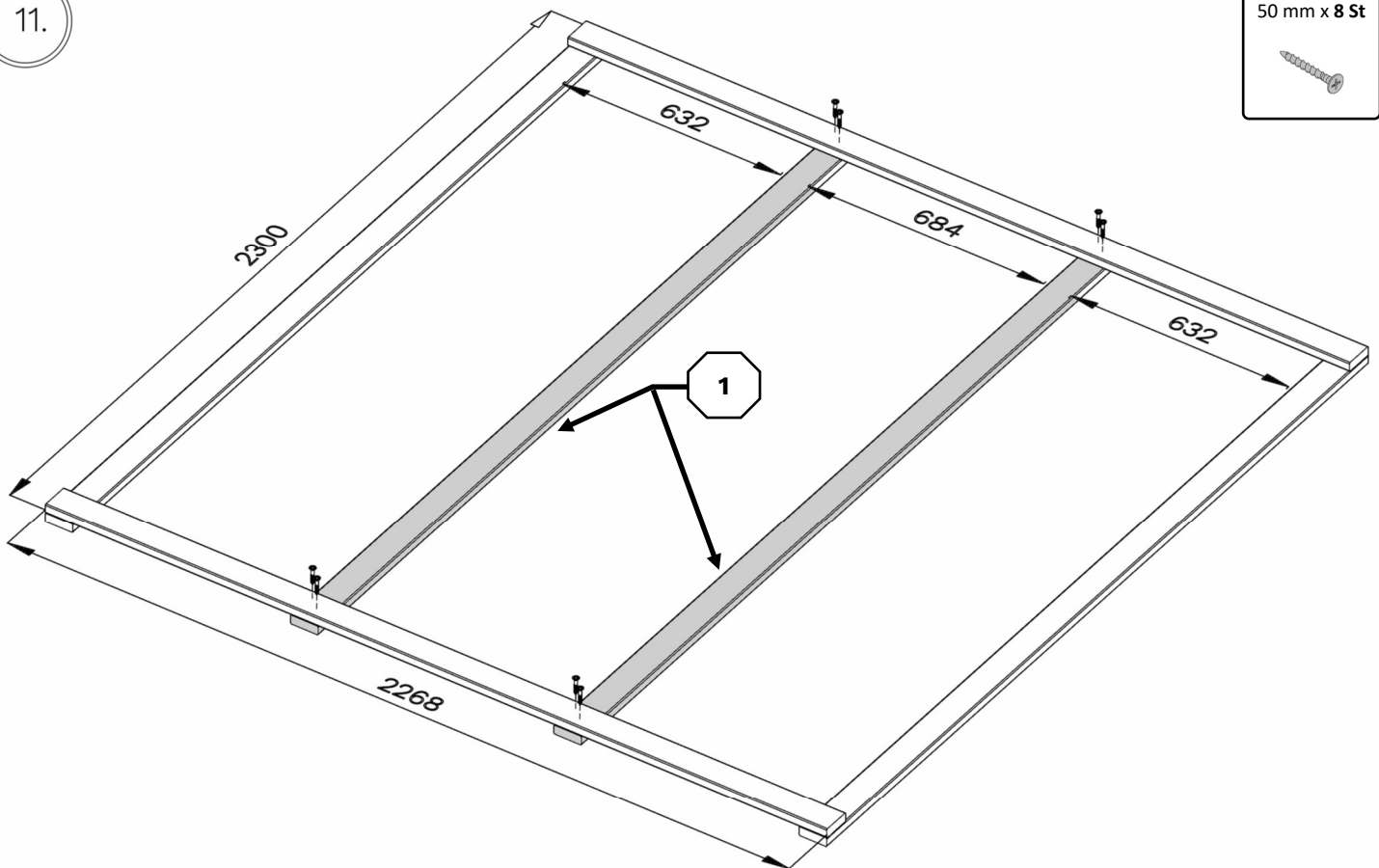
50 mm x 8 St





# HPL 1

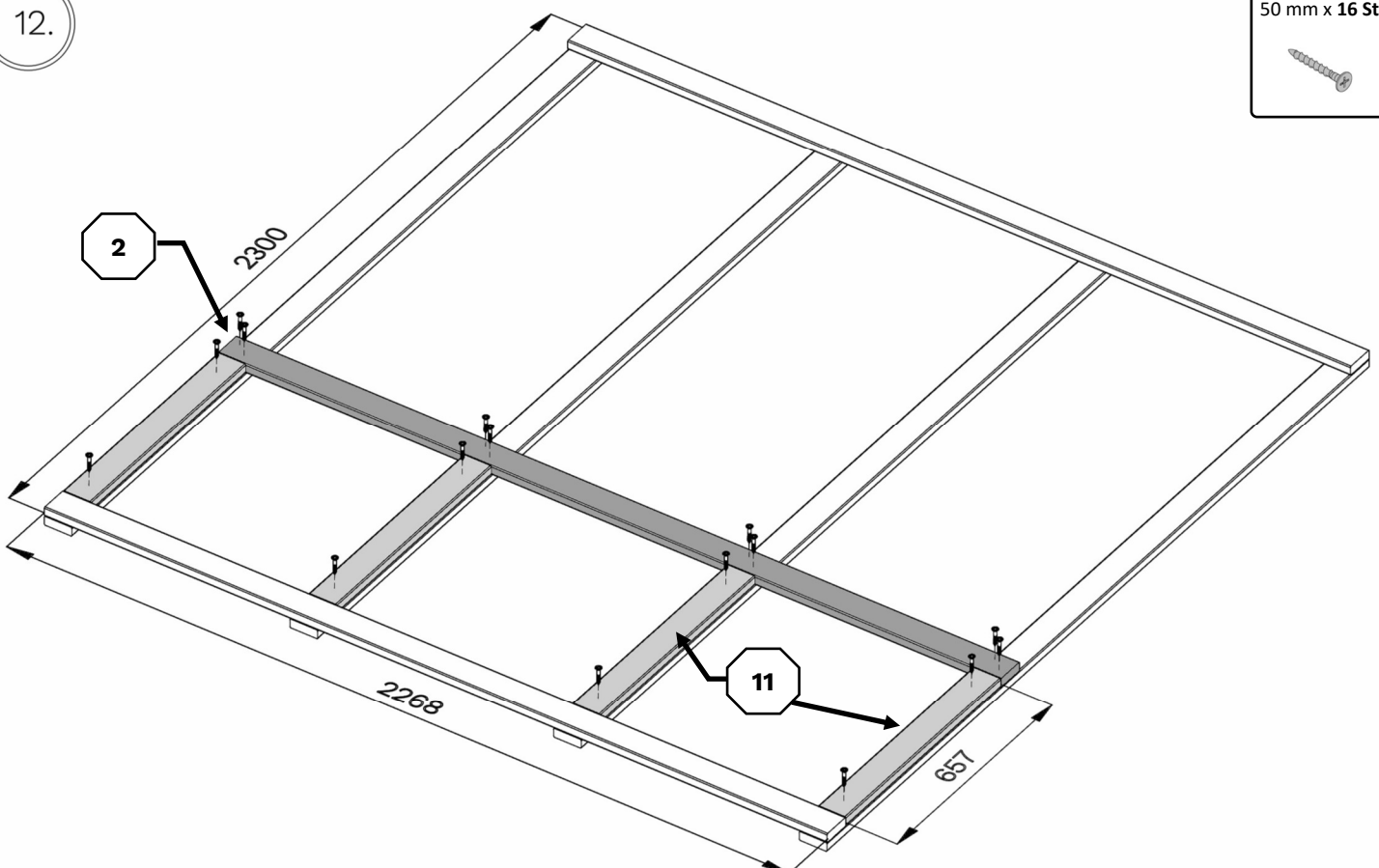
11.



50 mm x 8 St



12.

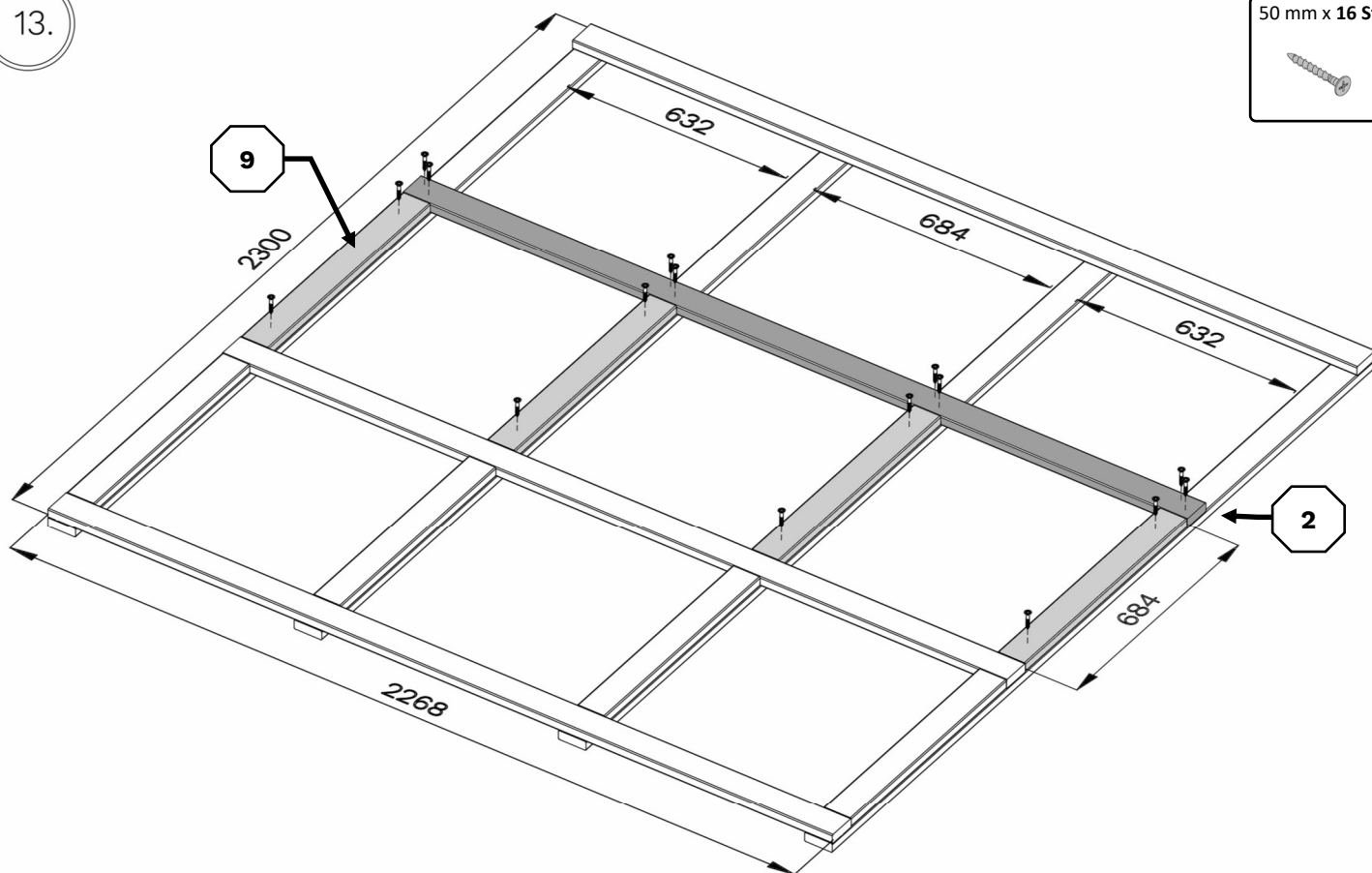


50 mm x 16 St

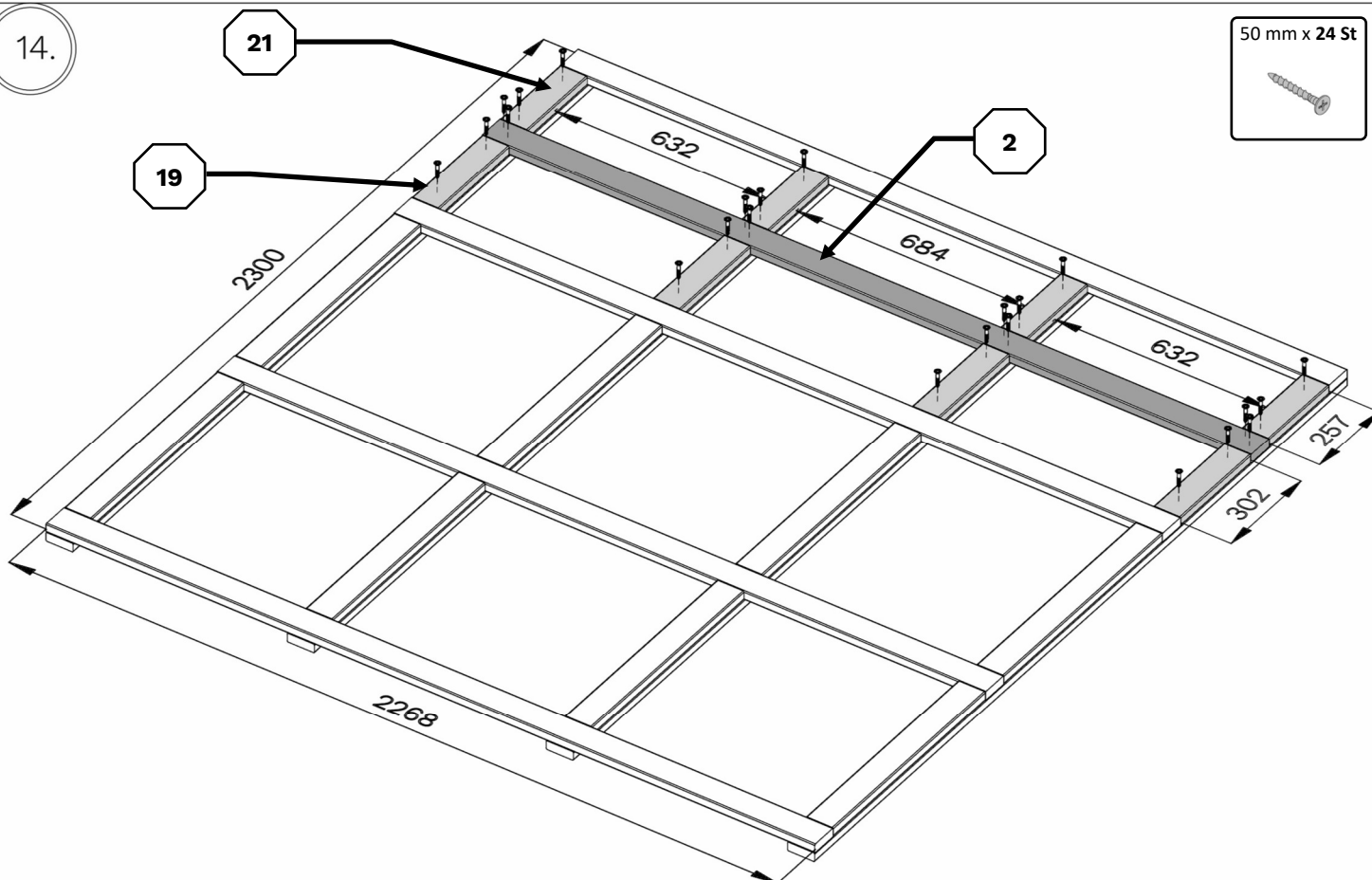


# HPL 1

13.

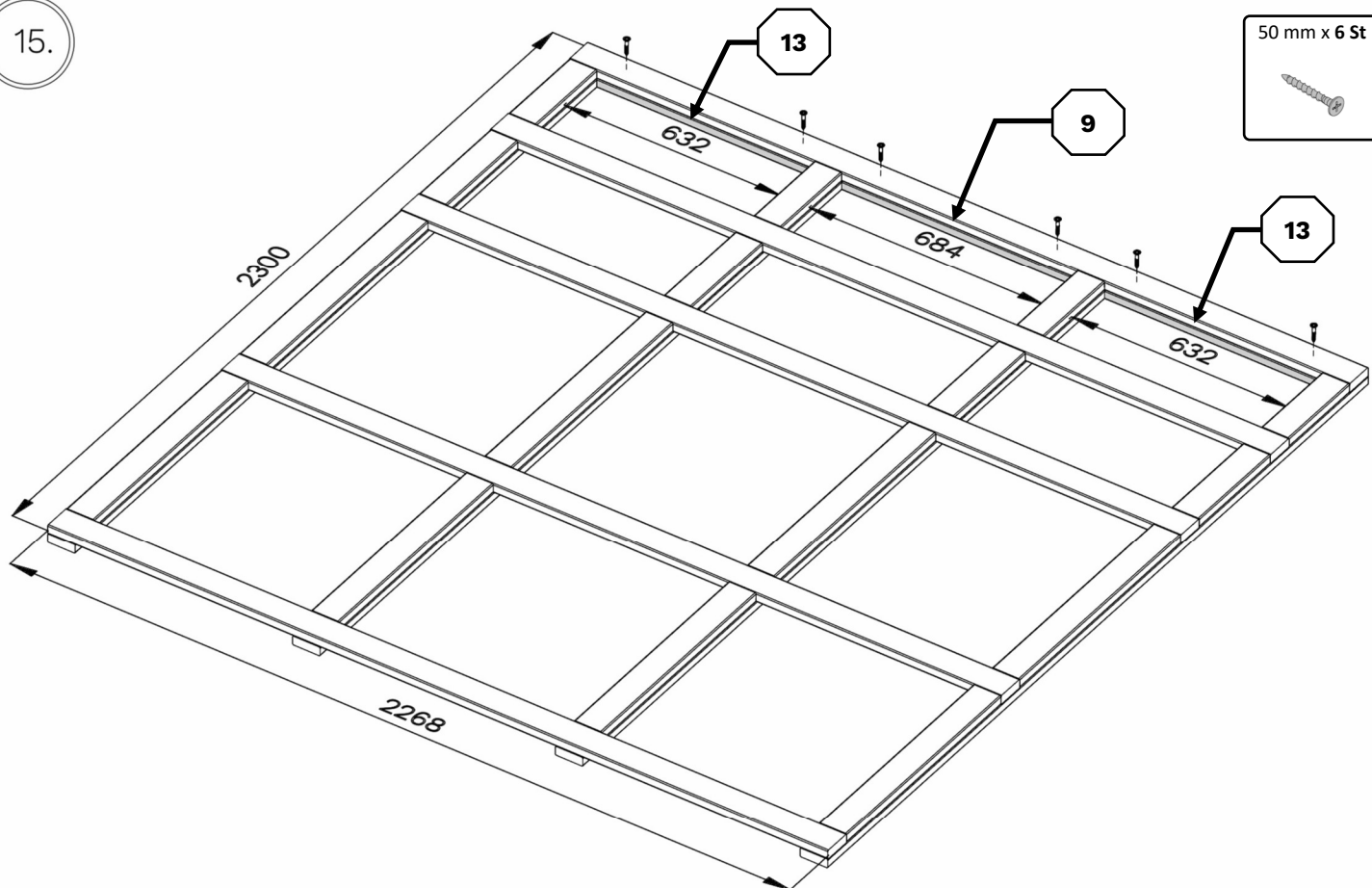


14.

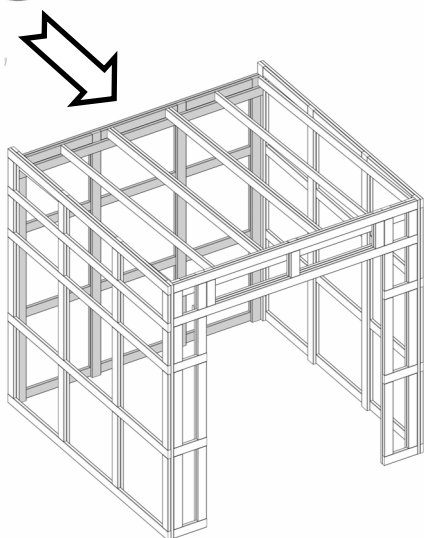


# HPL 1

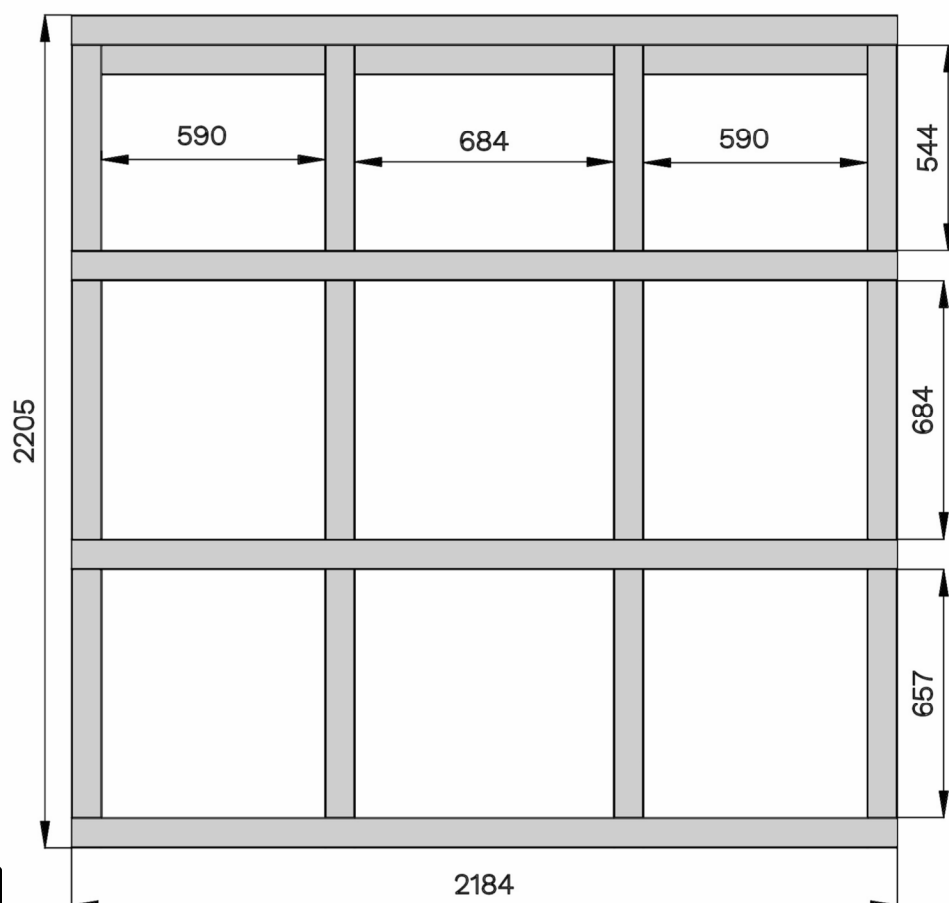
15.



16.

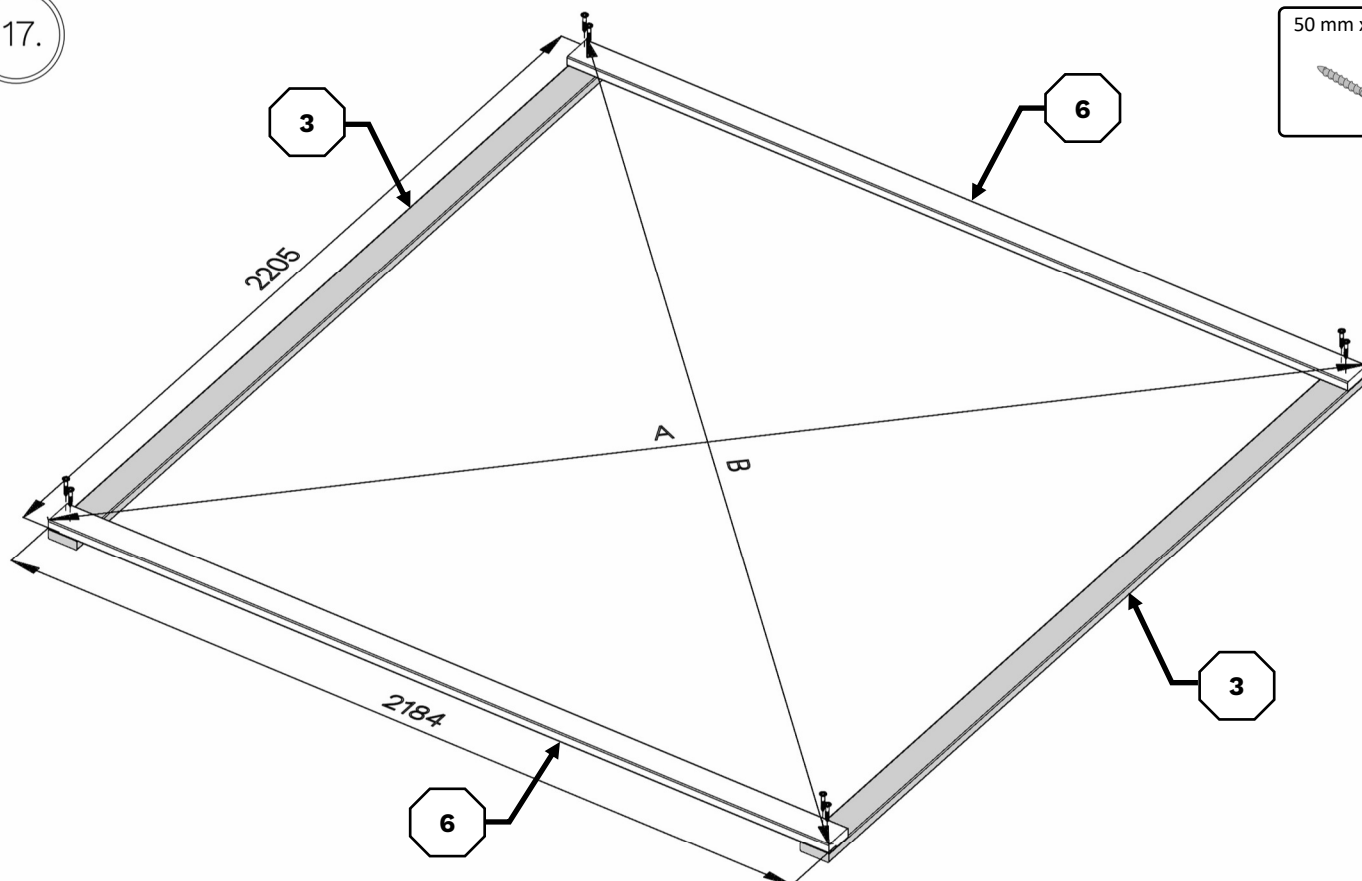


Holzschutzmittel / Wood preservative

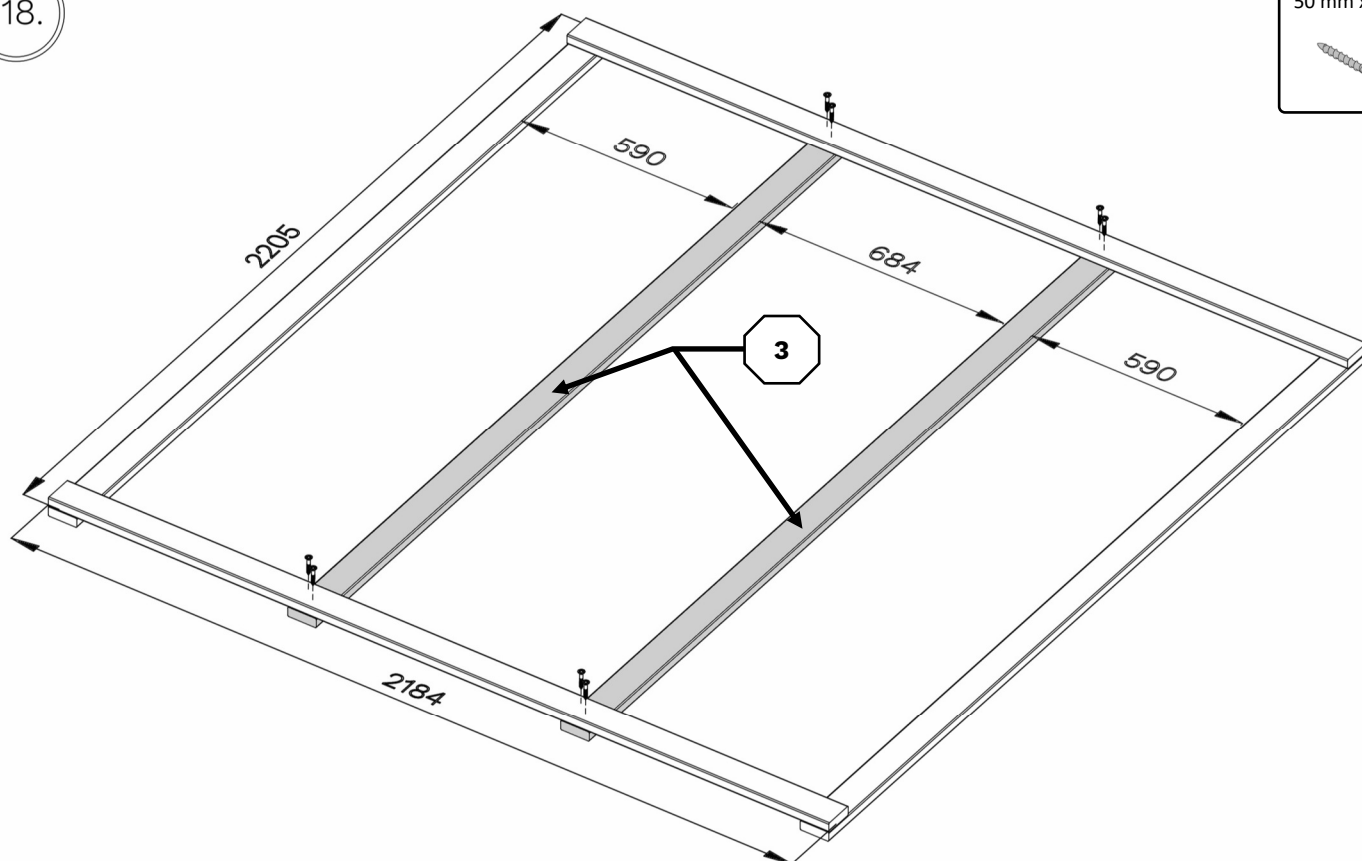


# HPL 1

17.

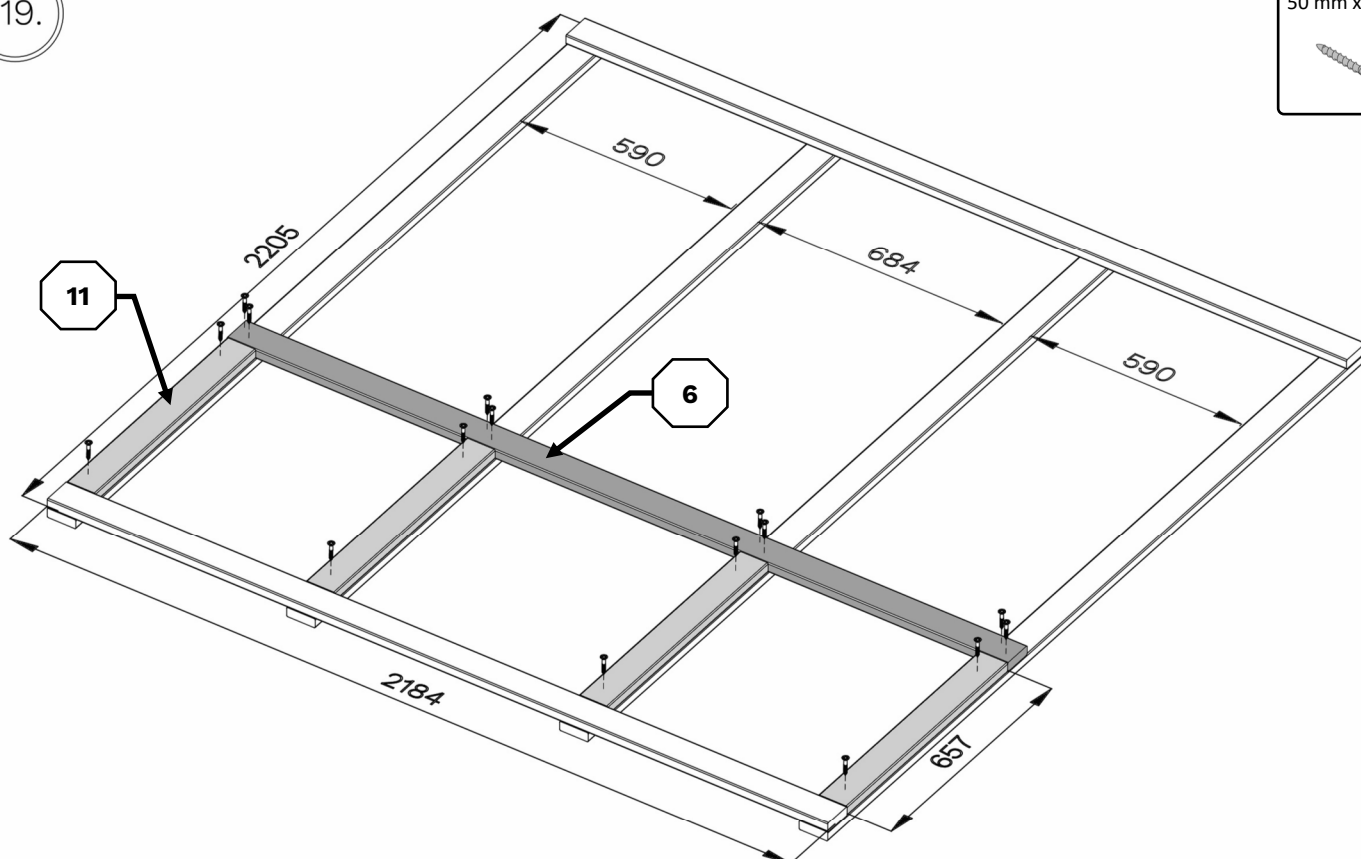


18.



# HPL 1

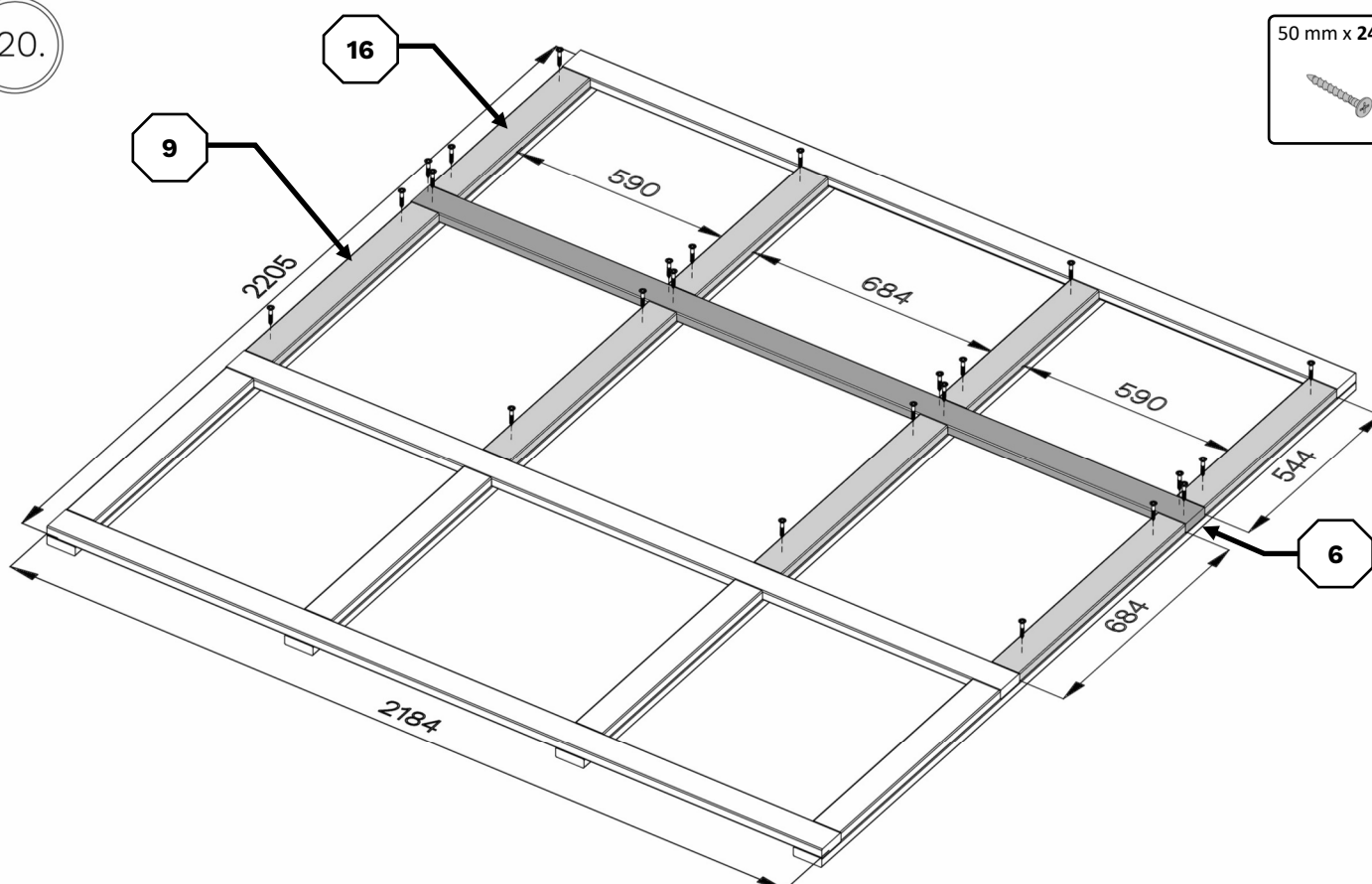
19.



50 mm x 16 St



20.

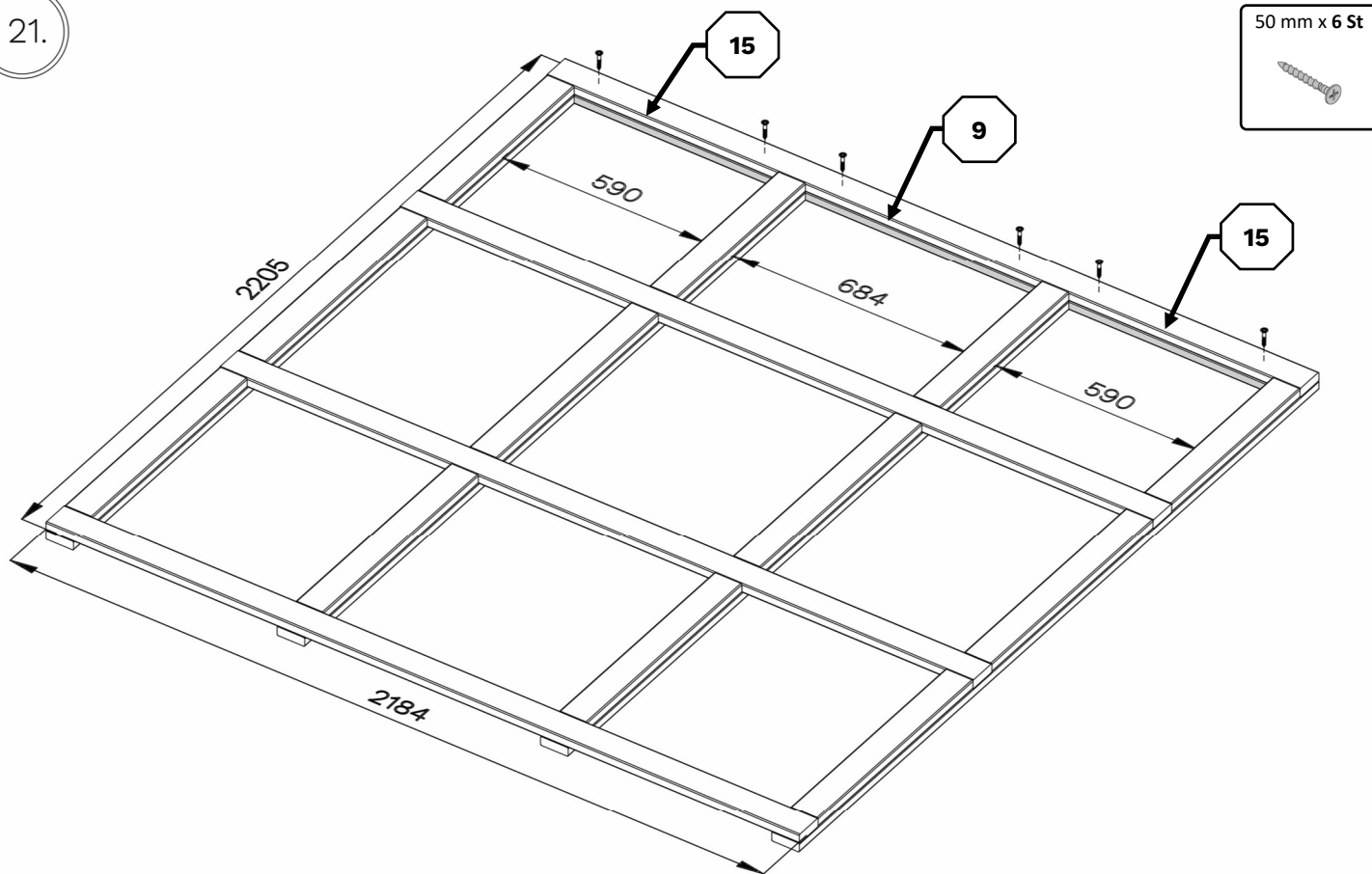


50 mm x 24 St

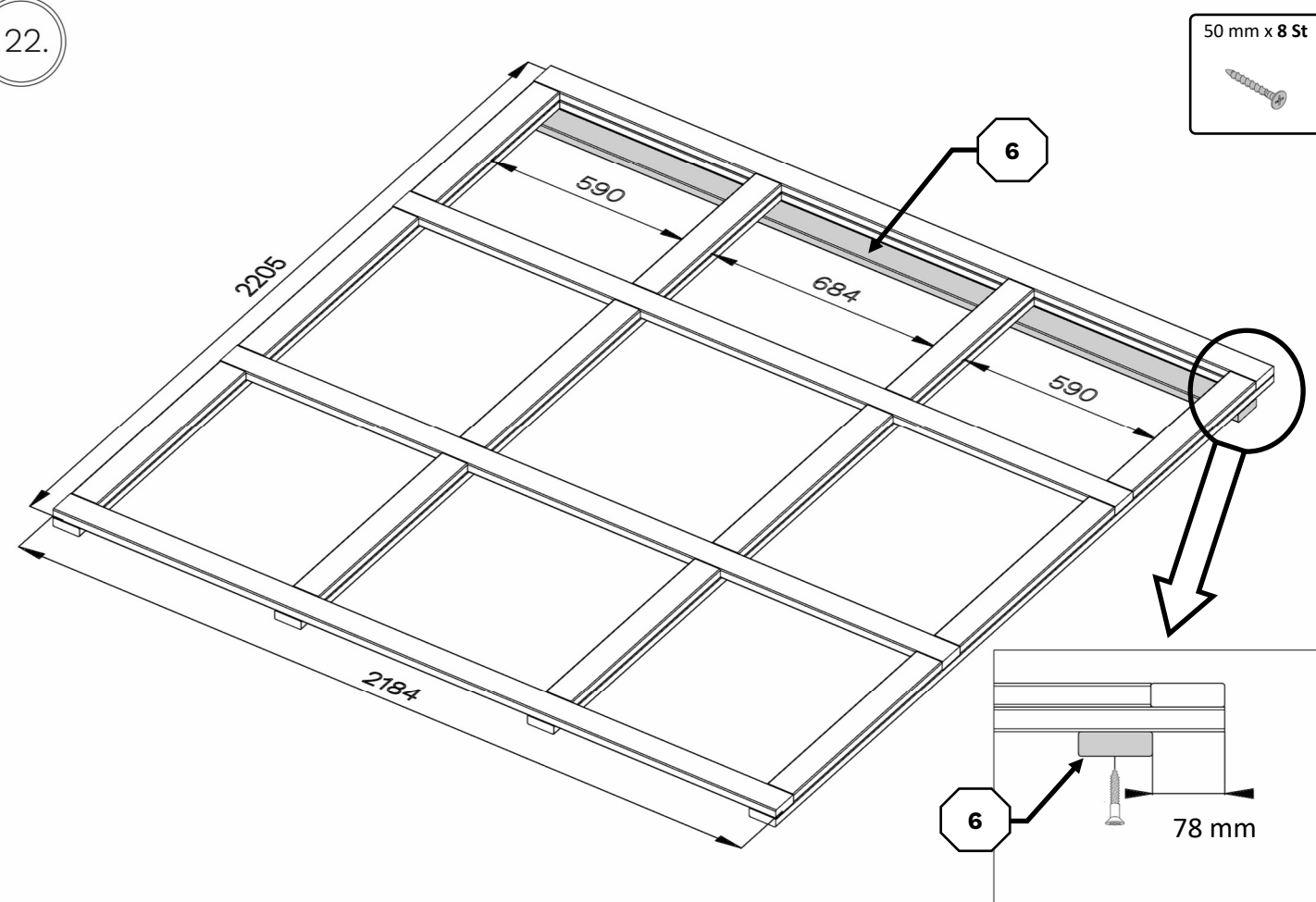


# HPL 1

21.

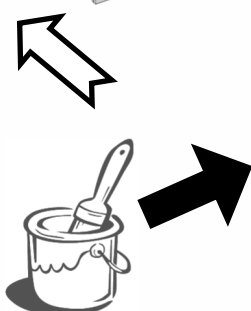
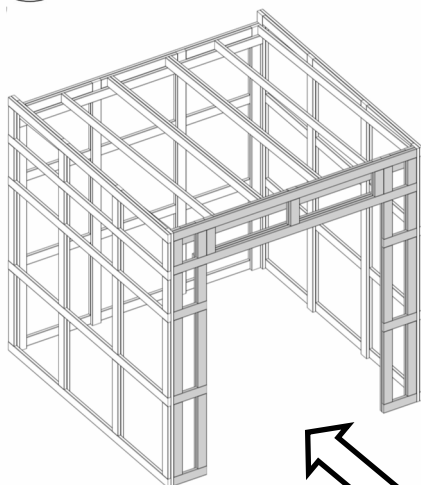


22.

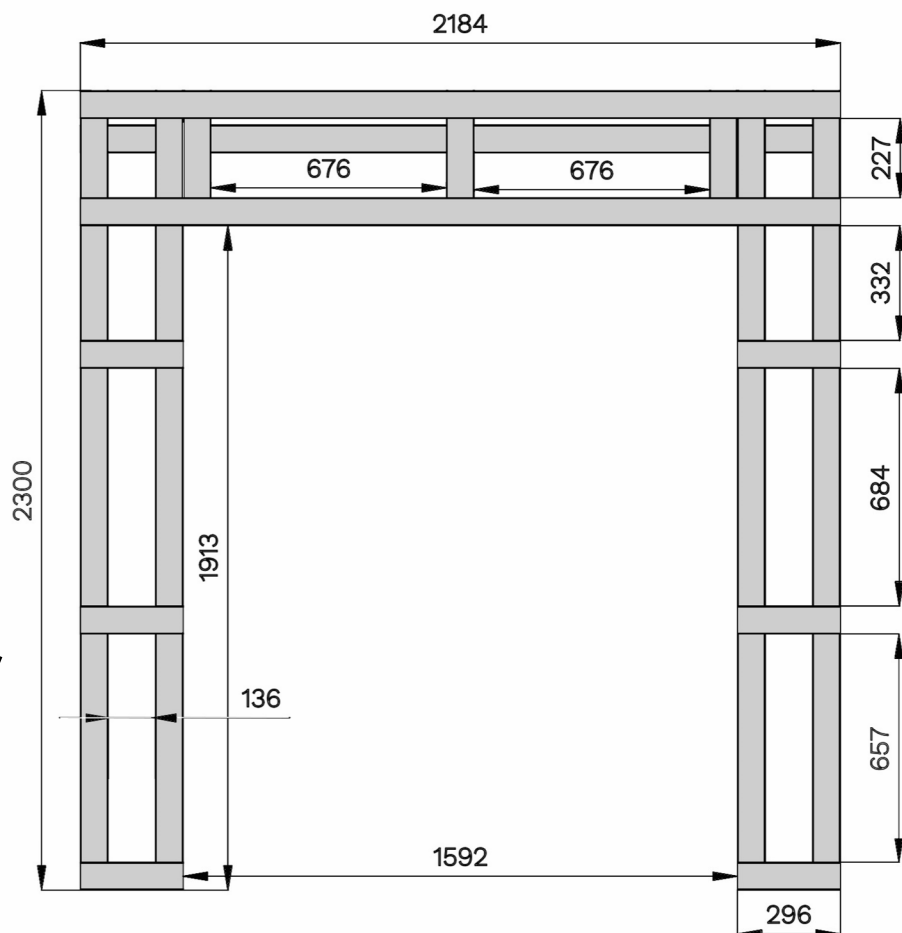


# HPL 1

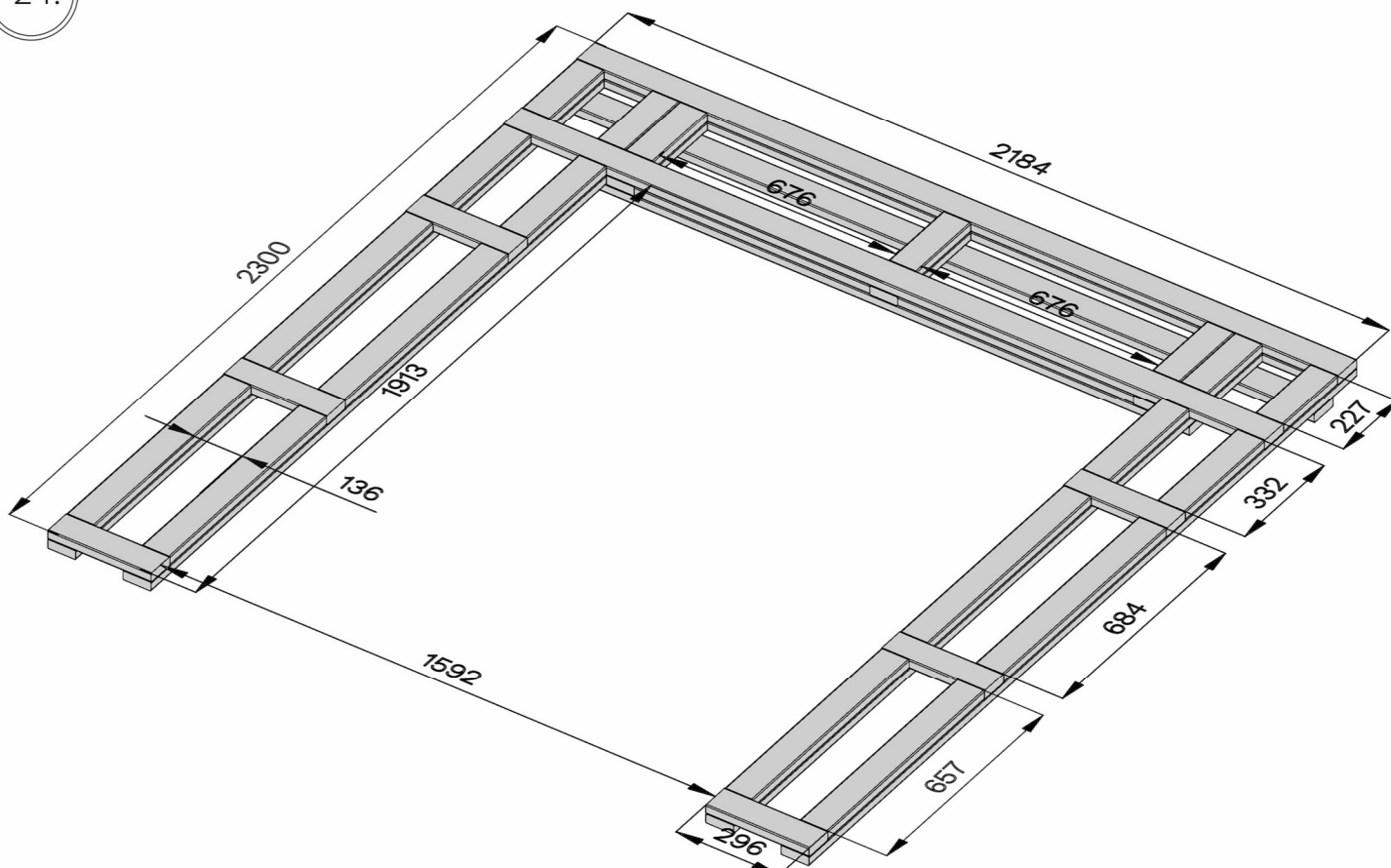
23.



Holzschutzmittel / Wood preservative



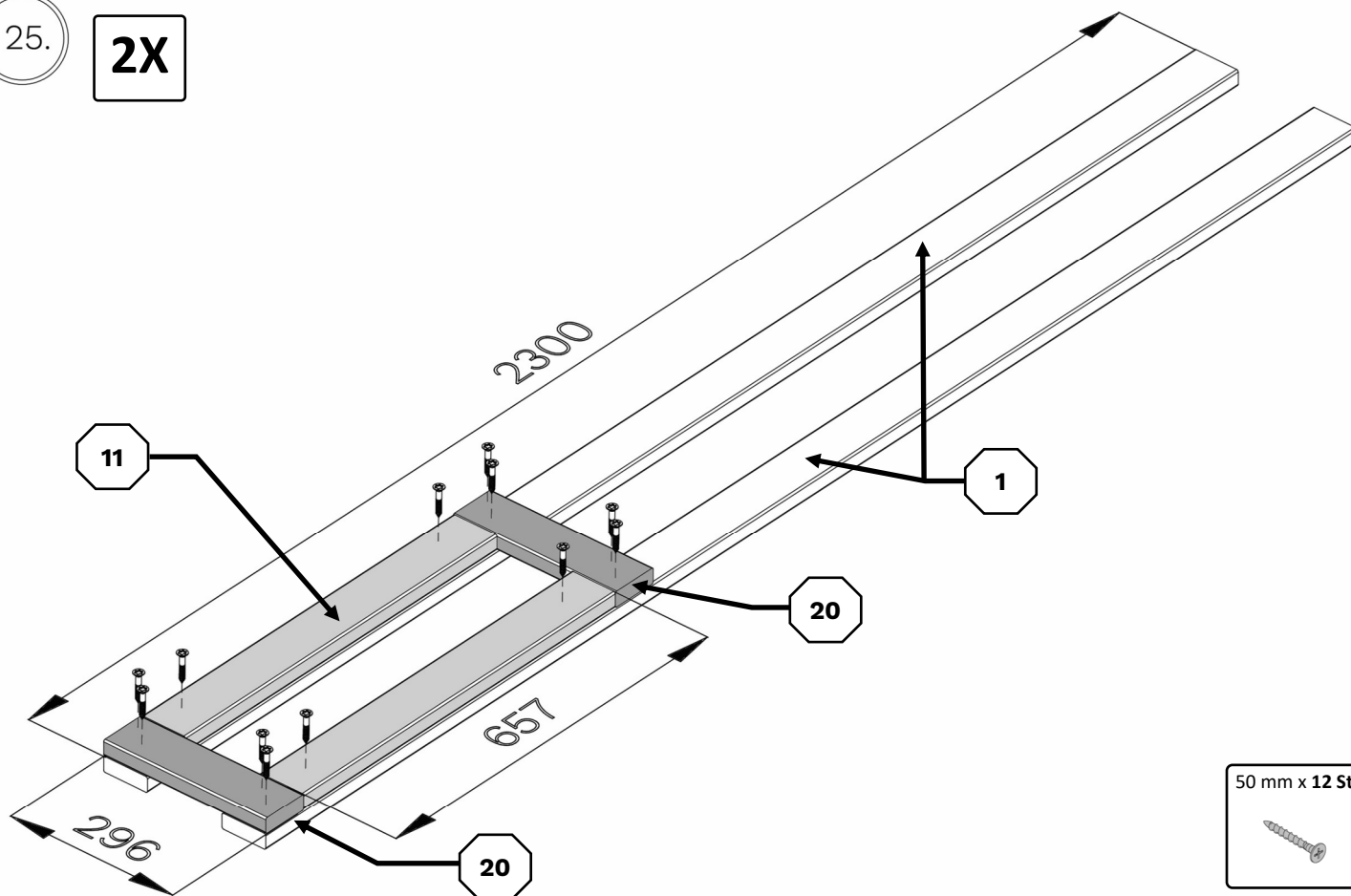
24.



# HPL 1

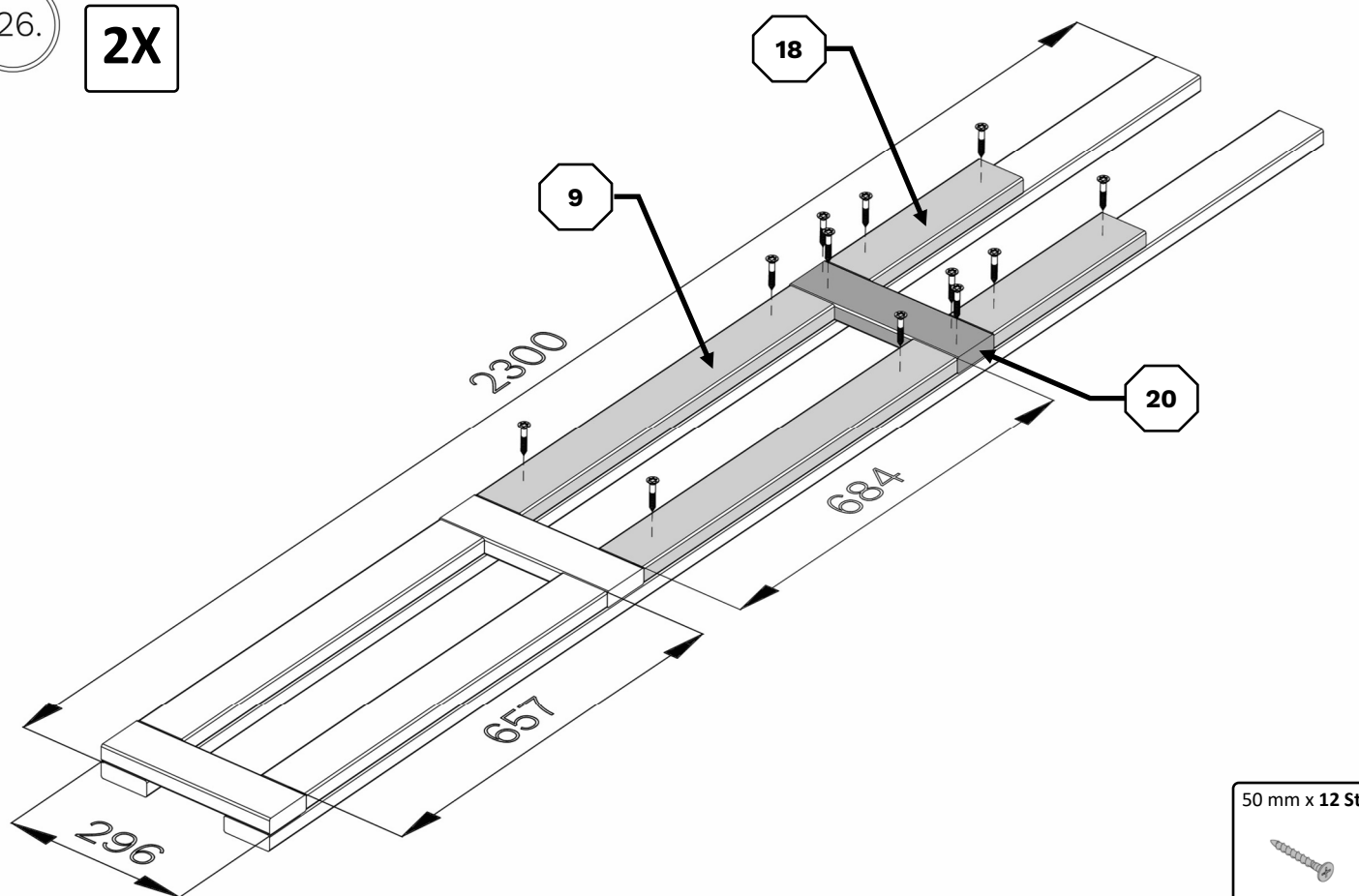
25.

2X



26.

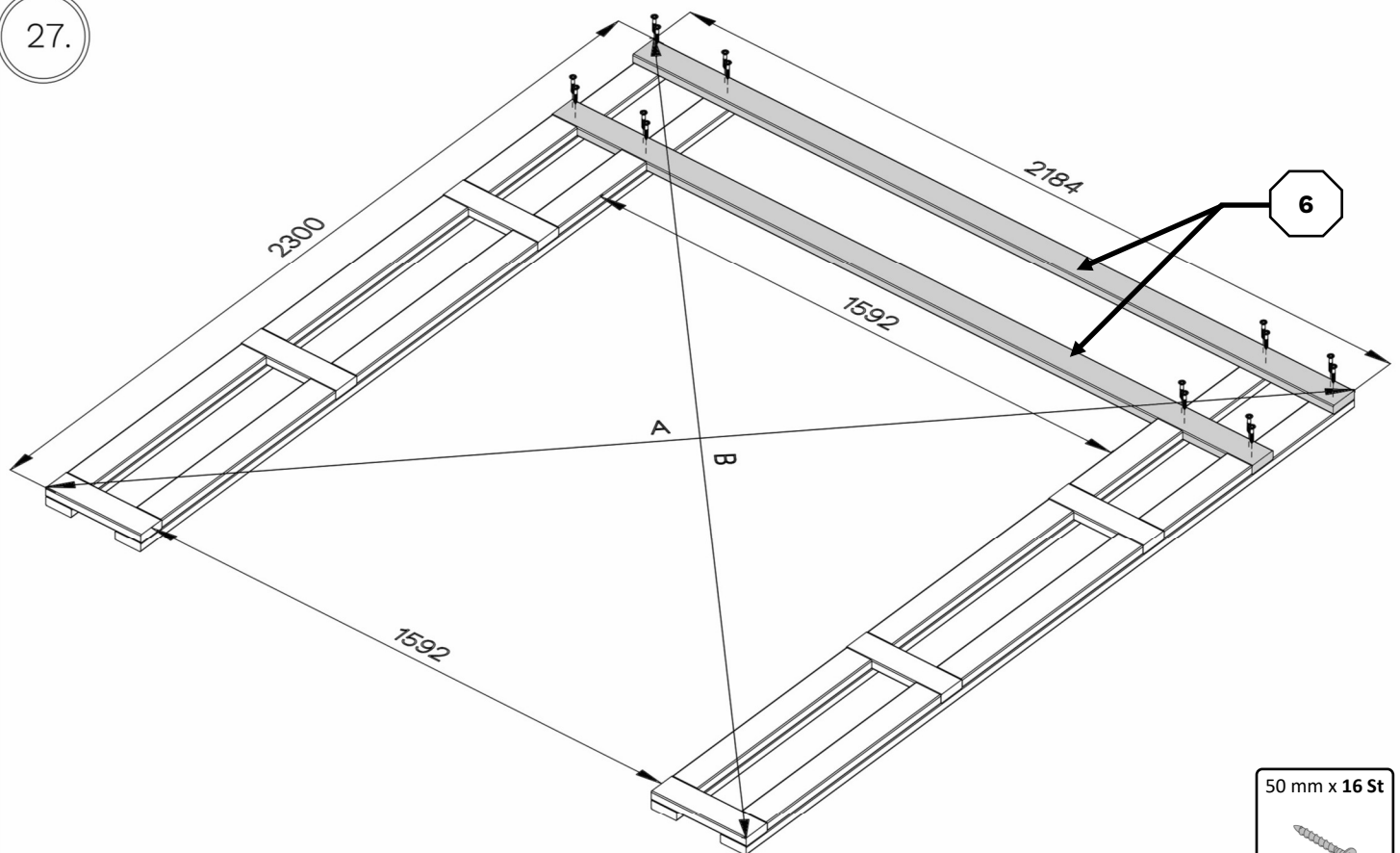
2X





# HPL 1

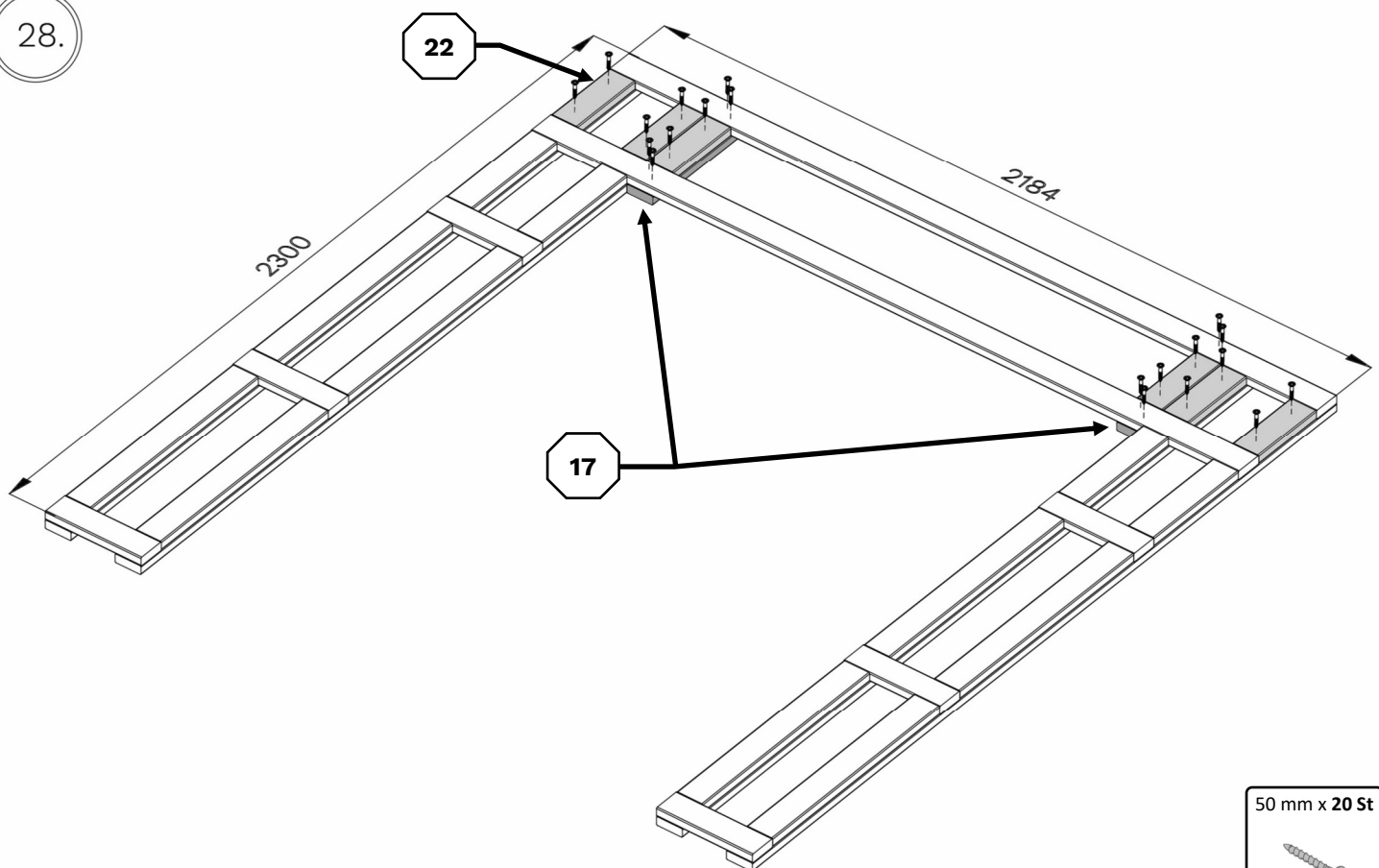
27.



50 mm x 16 St



28.

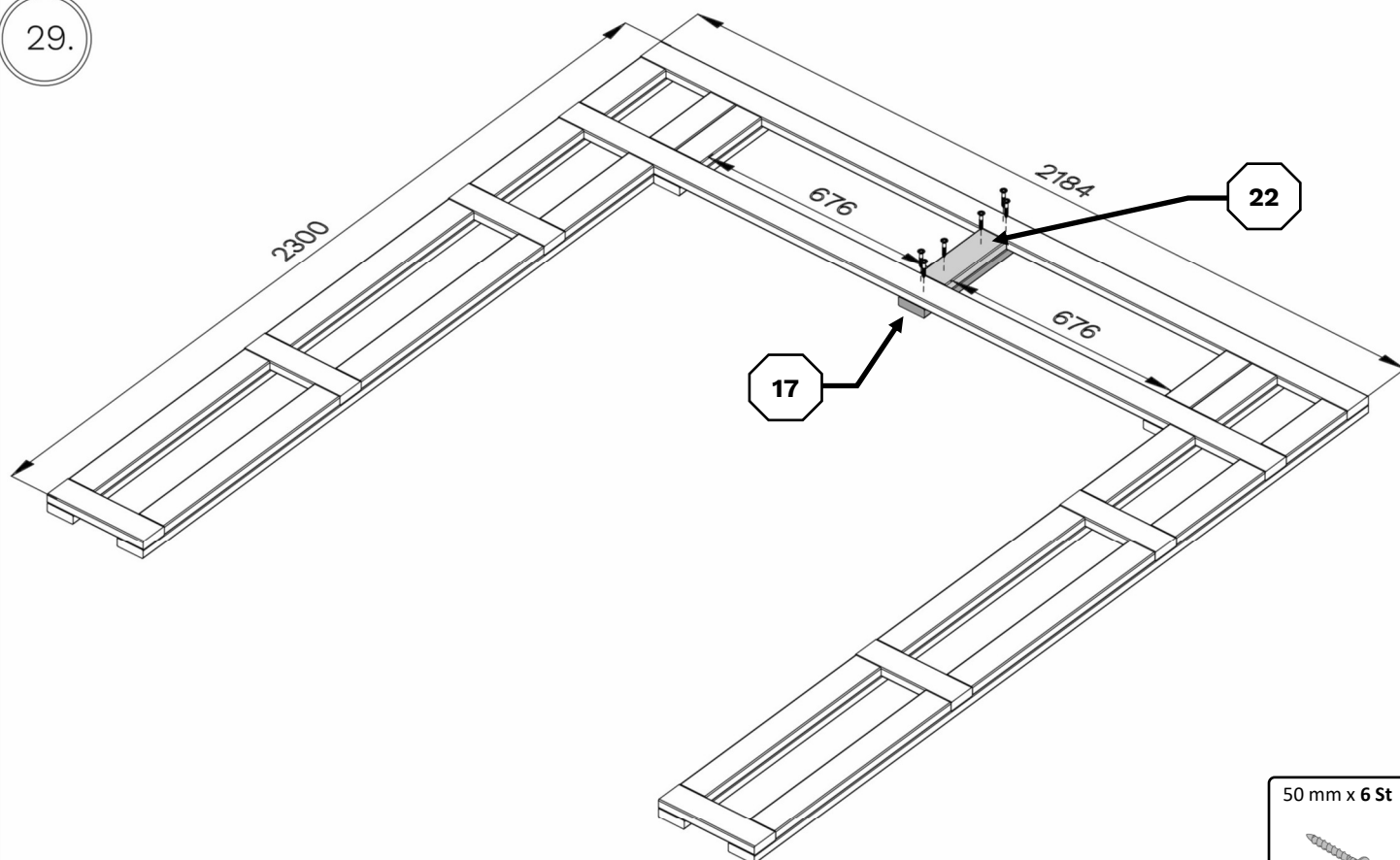


50 mm x 20 St



# HPL 1

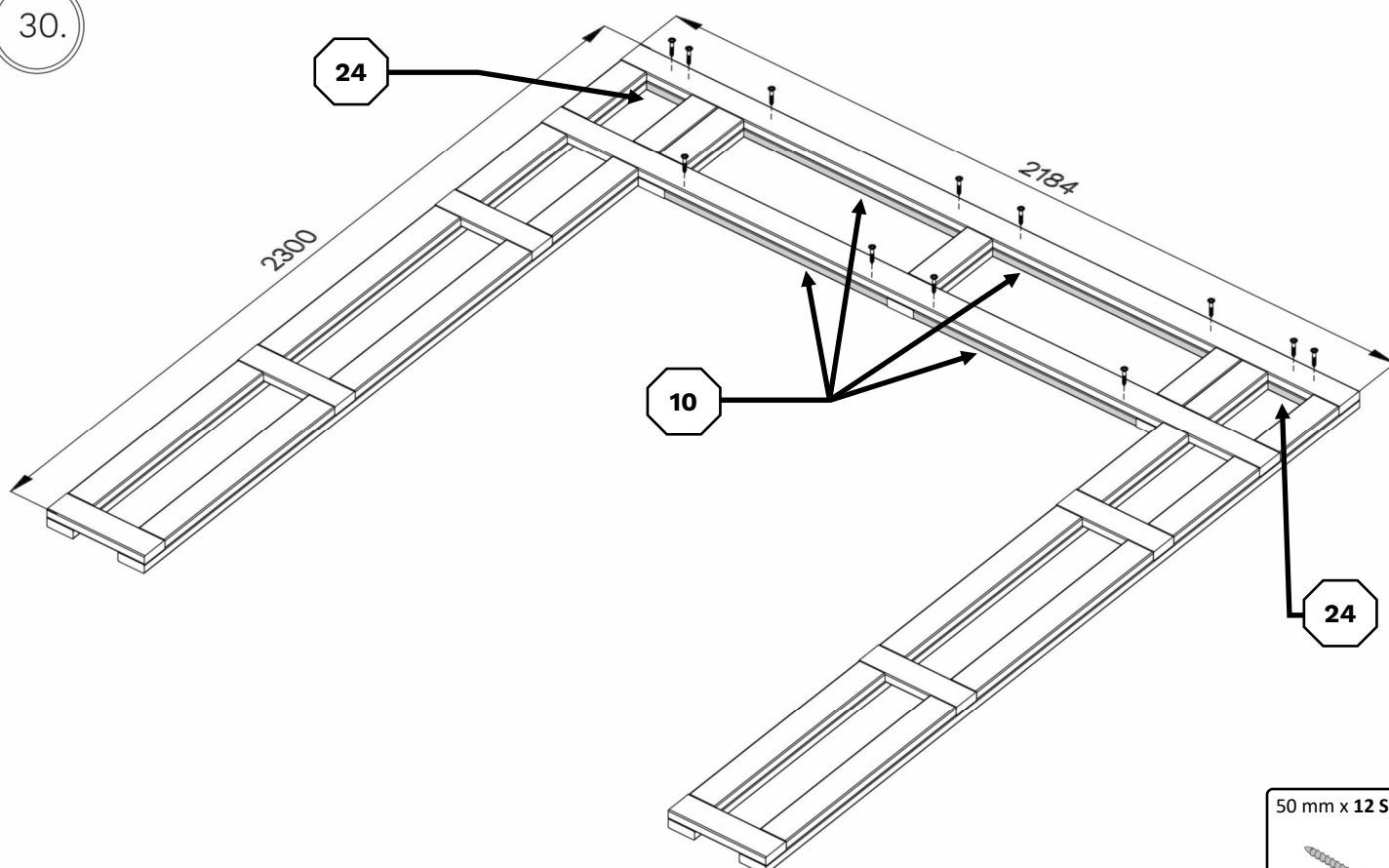
29.



50 mm x 6 St



30.

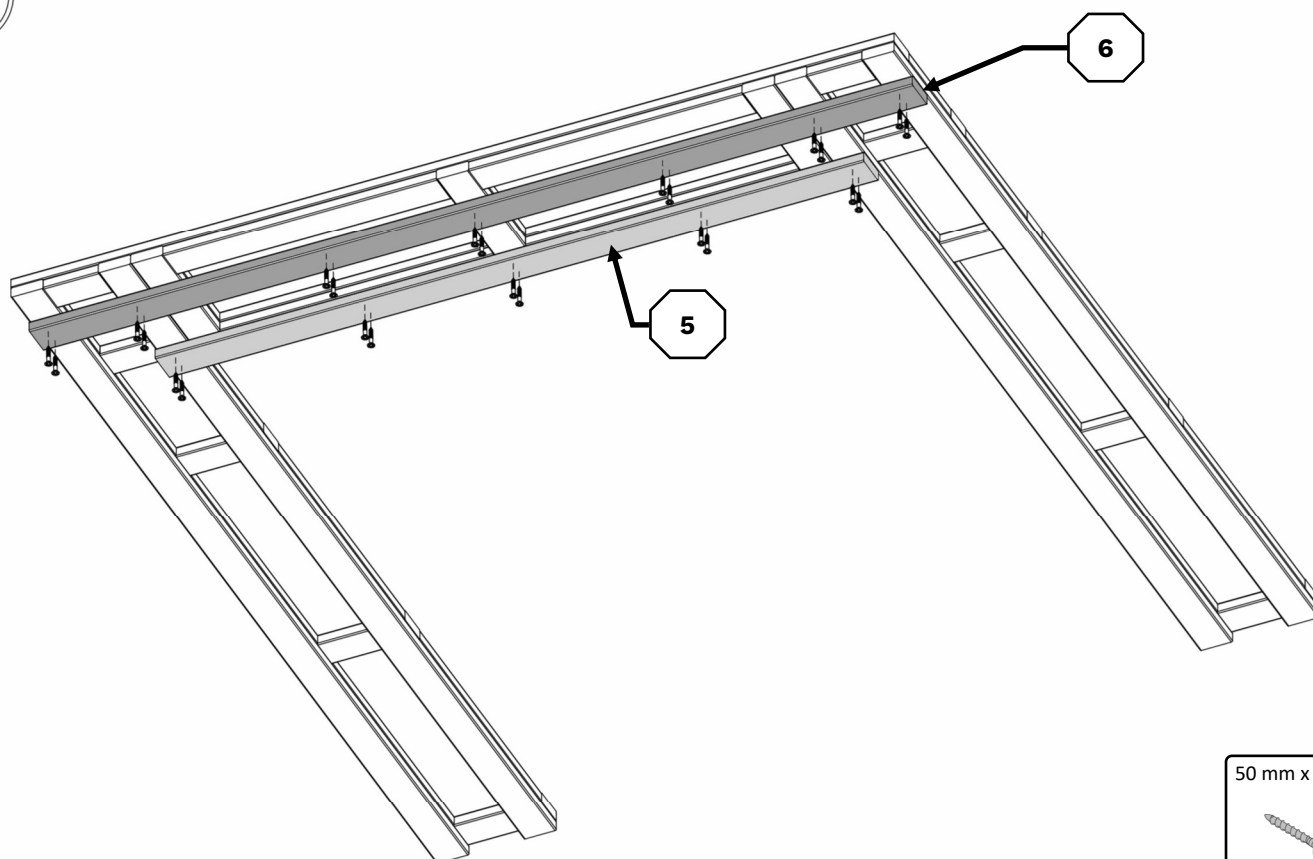


50 mm x 12 St



# HPL 1

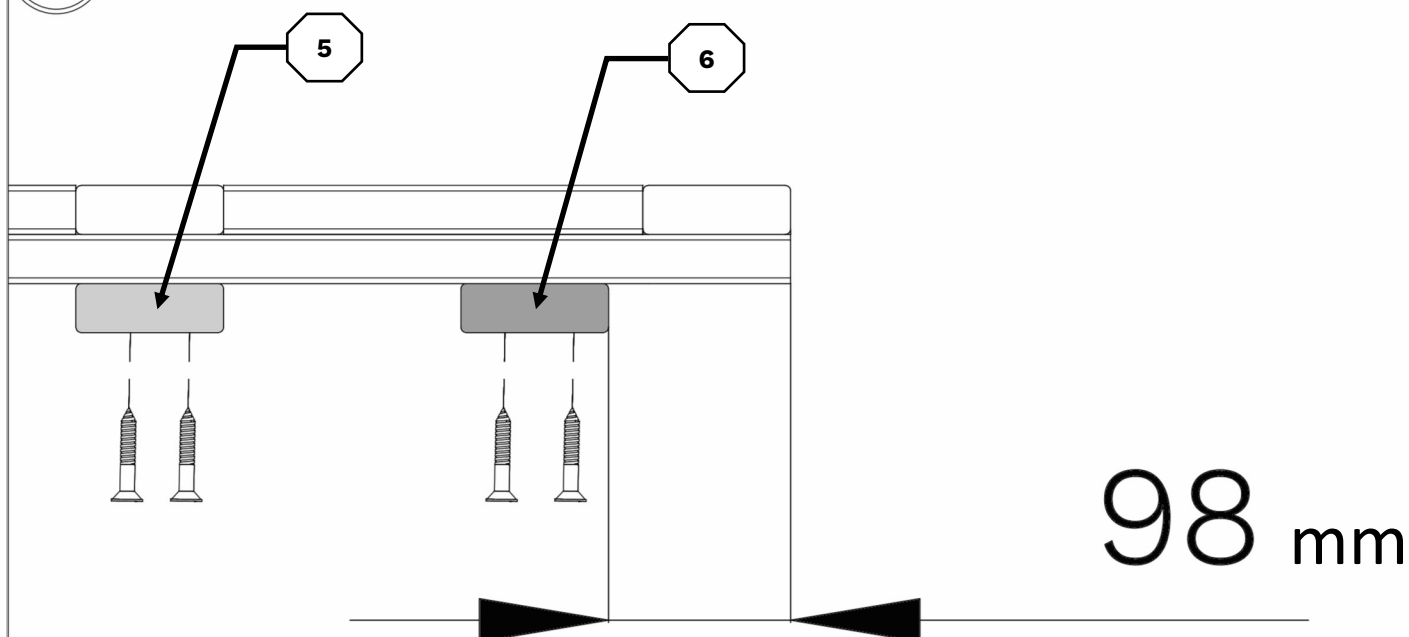
31.



50 mm x 24 St



31.1



# NB!

Empfohlen bei Aufbau auf besonders feuchtem Untergrund. (**Nicht im Lieferumfang enthalten!**)

Recommended for assembly on moist ground. (**Not included!**)

\* Unterlagspad /

\* Patio Pads

Min. 9100 lfm/rmm



+€

\* Imprägniert Kantholz /

\* Impregnated beam

~40\*60\*9100 lfm/rmm



+€

\* Schraube /

\* Screw

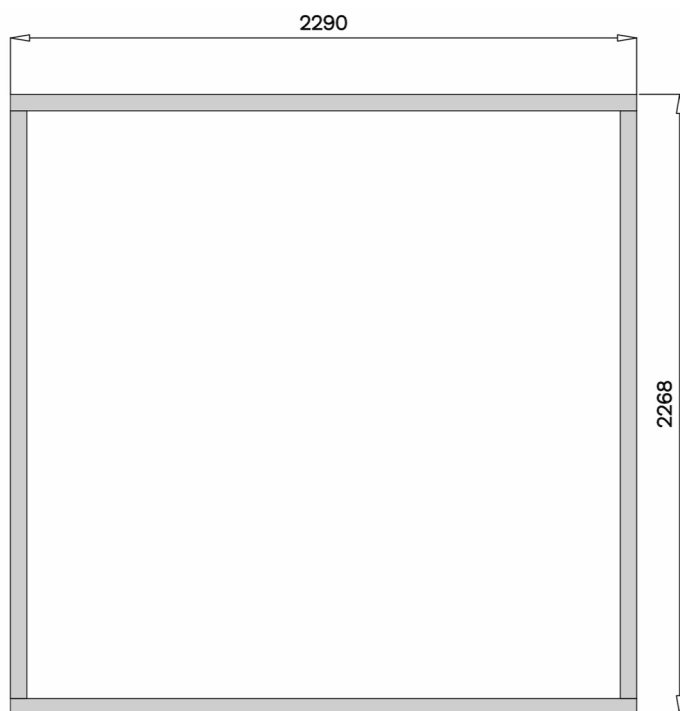
5\*120 mm

8 Stck/Pcs



+€

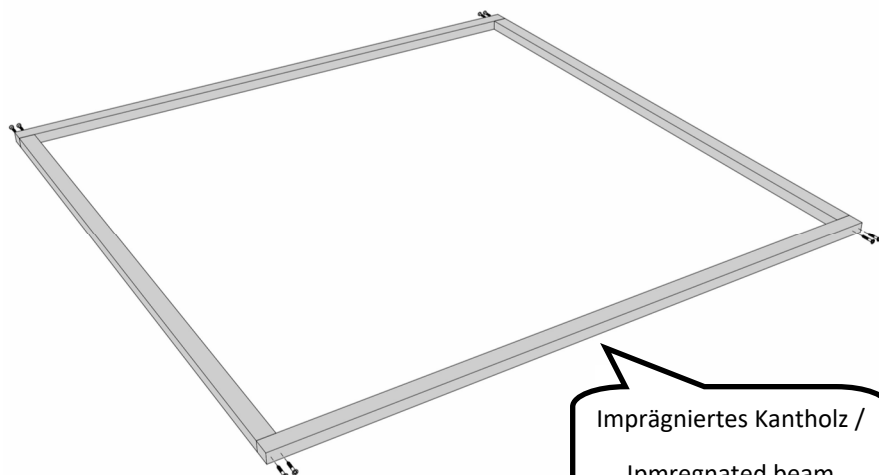
## Fundamentplan / Foundation Plan



Imprägniertes Kantholz /  
Impregnated beam

Unterlagspad /  
Patio pads

Der Untergrund /  
Ground



Imprägniertes Kantholz /  
Impregnated beam

### Vor dem Aufbau!

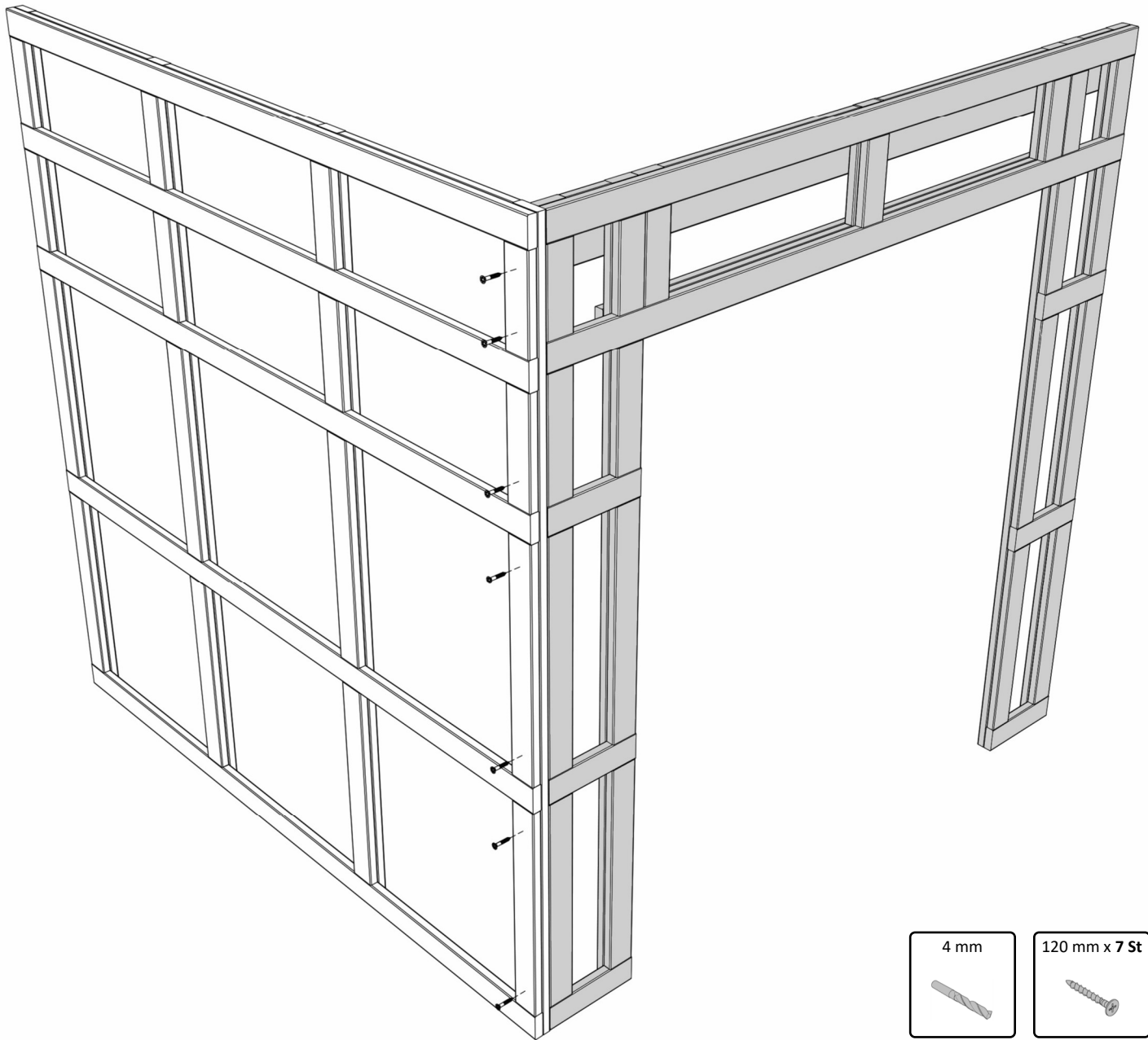
Erkundigen Sie sich vor der Montage, ob für den Bau eine Genehmigung erforderlich ist.

### Before installation!

Prior to assembly please check whether a permission is required.

# HPL 1

32.



4 mm



120 mm x 7 St

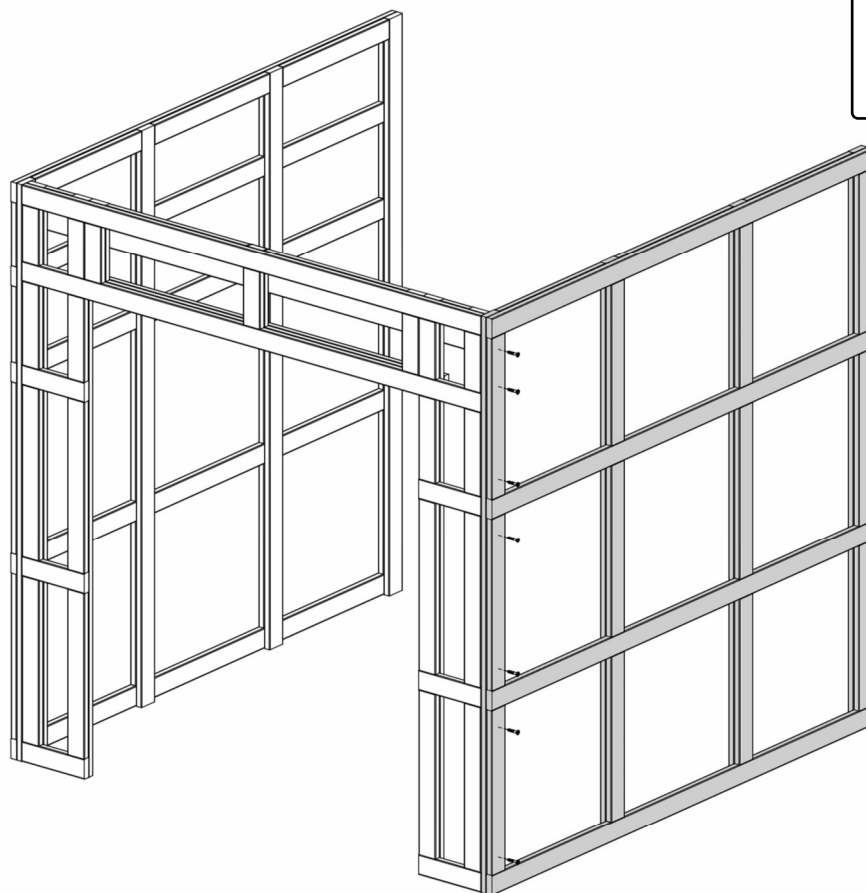


32.1



# HPL 1

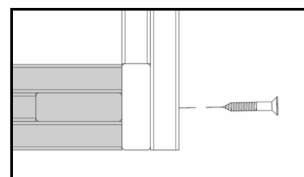
33.



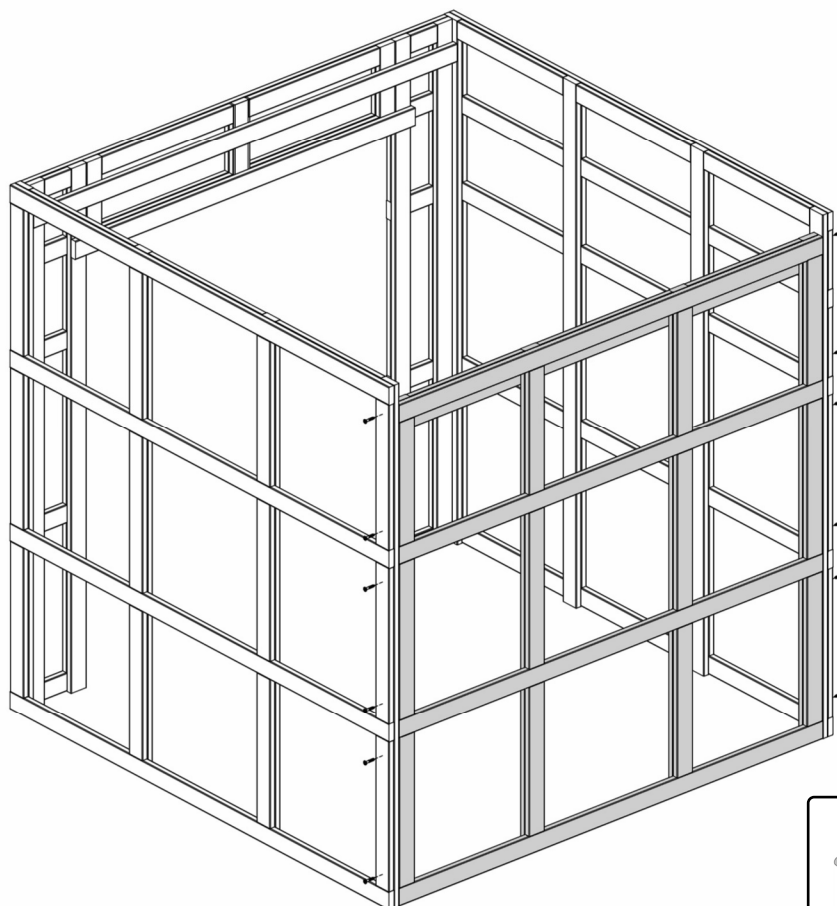
4 mm



120 mm x 7 St



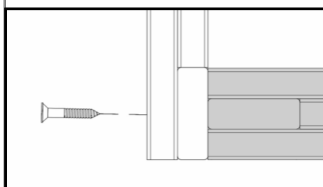
34.



4 mm

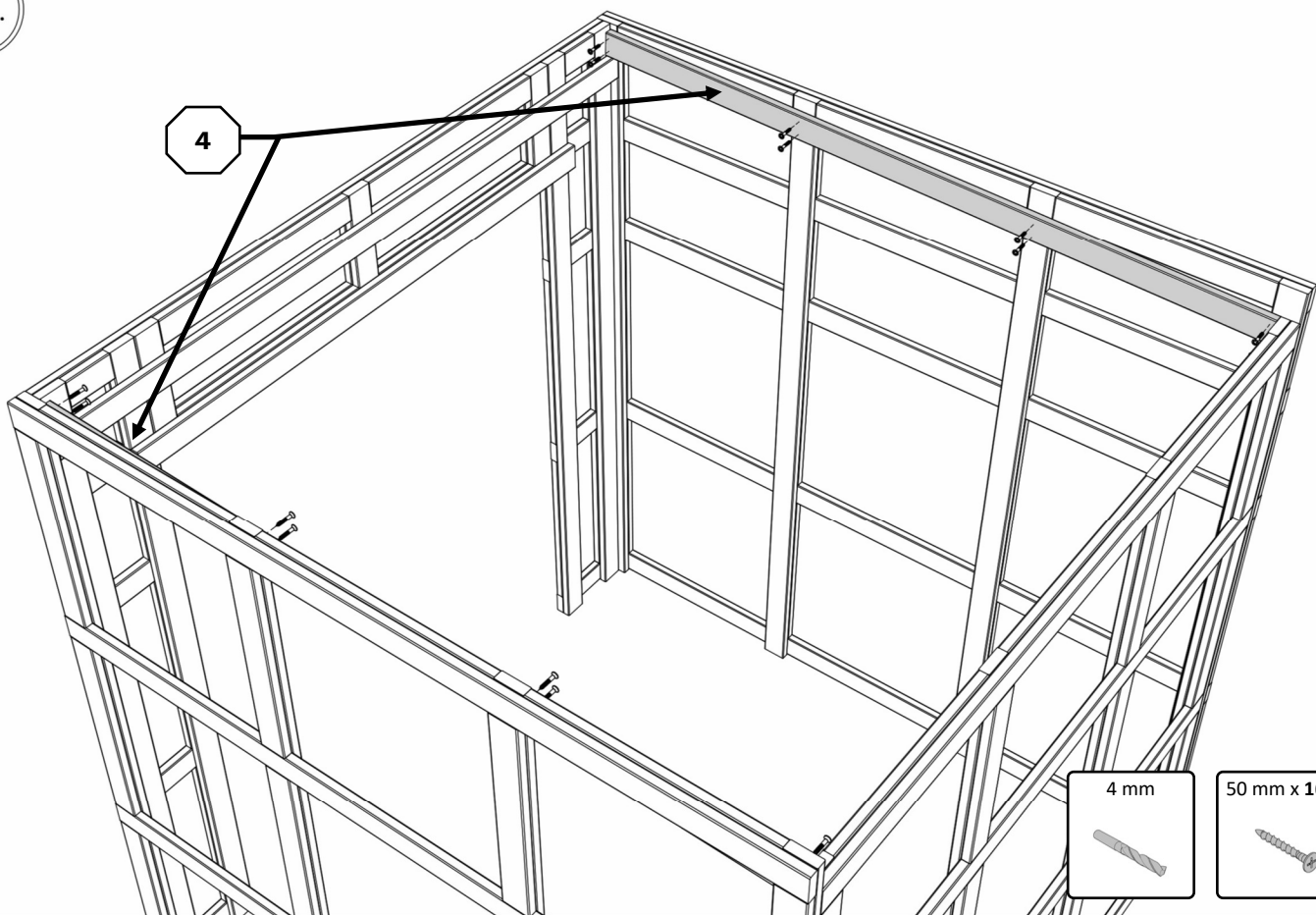


120 mm x 14 St



# HPL 1

35.

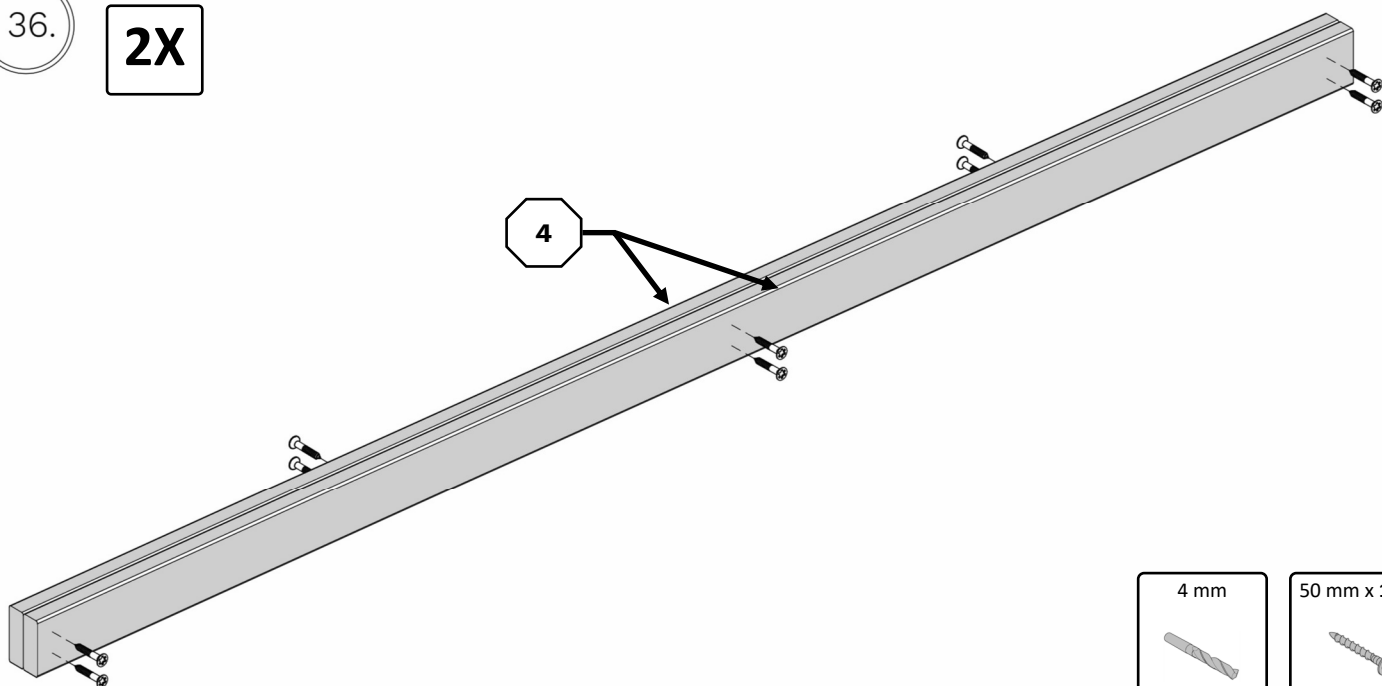


35.1



36.

**2X**



4 mm

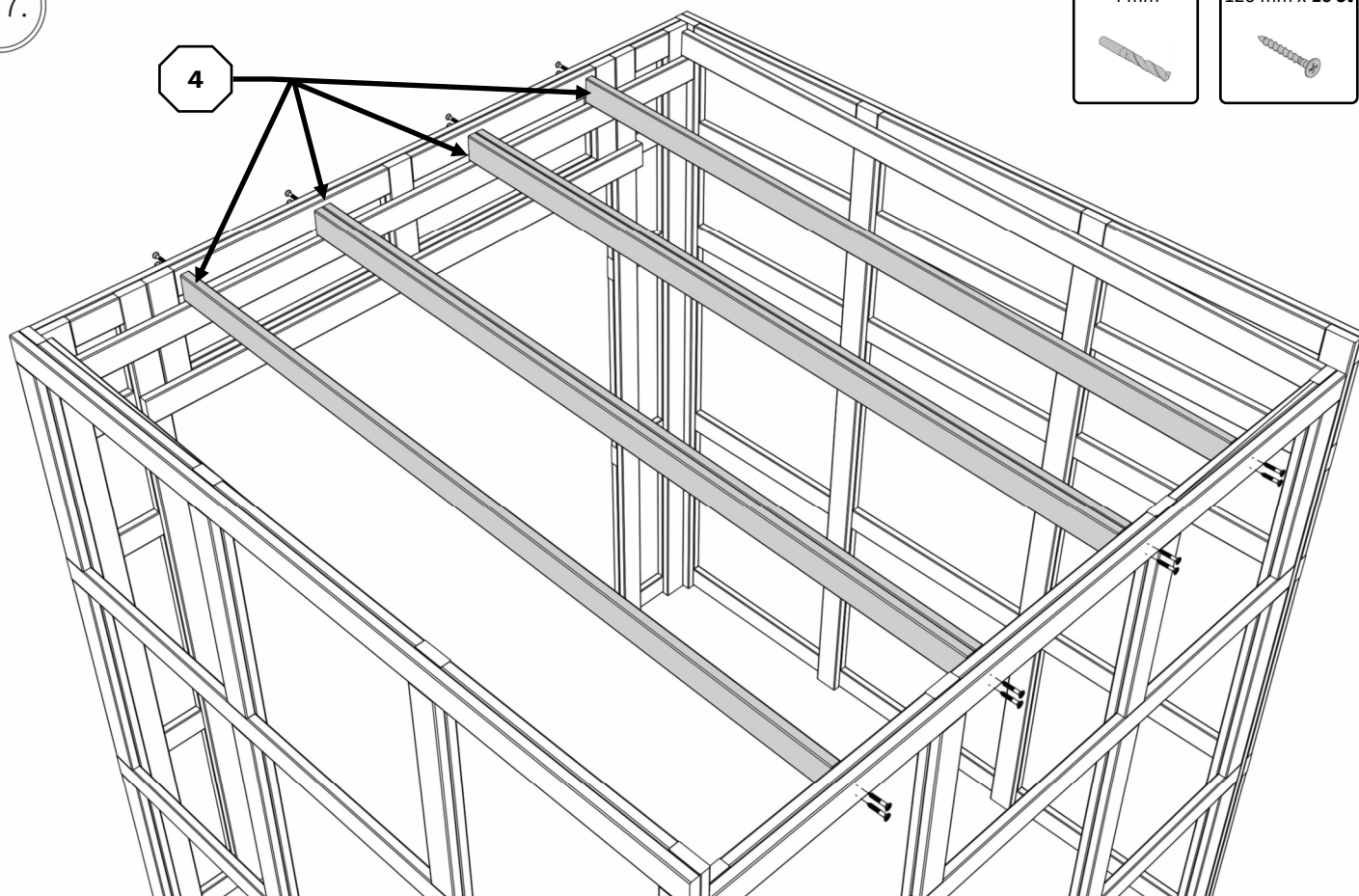
50 mm x 10 St

# HPL 1

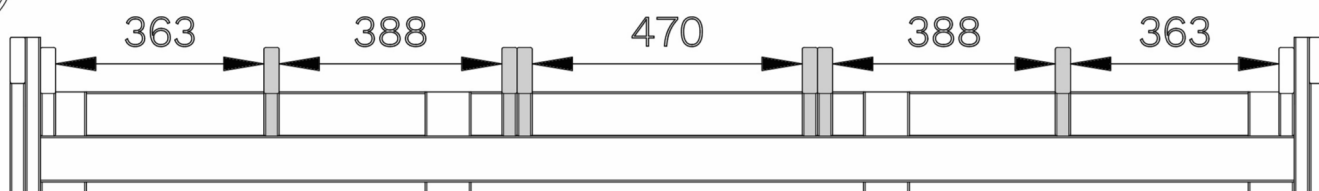
37.

4 mm

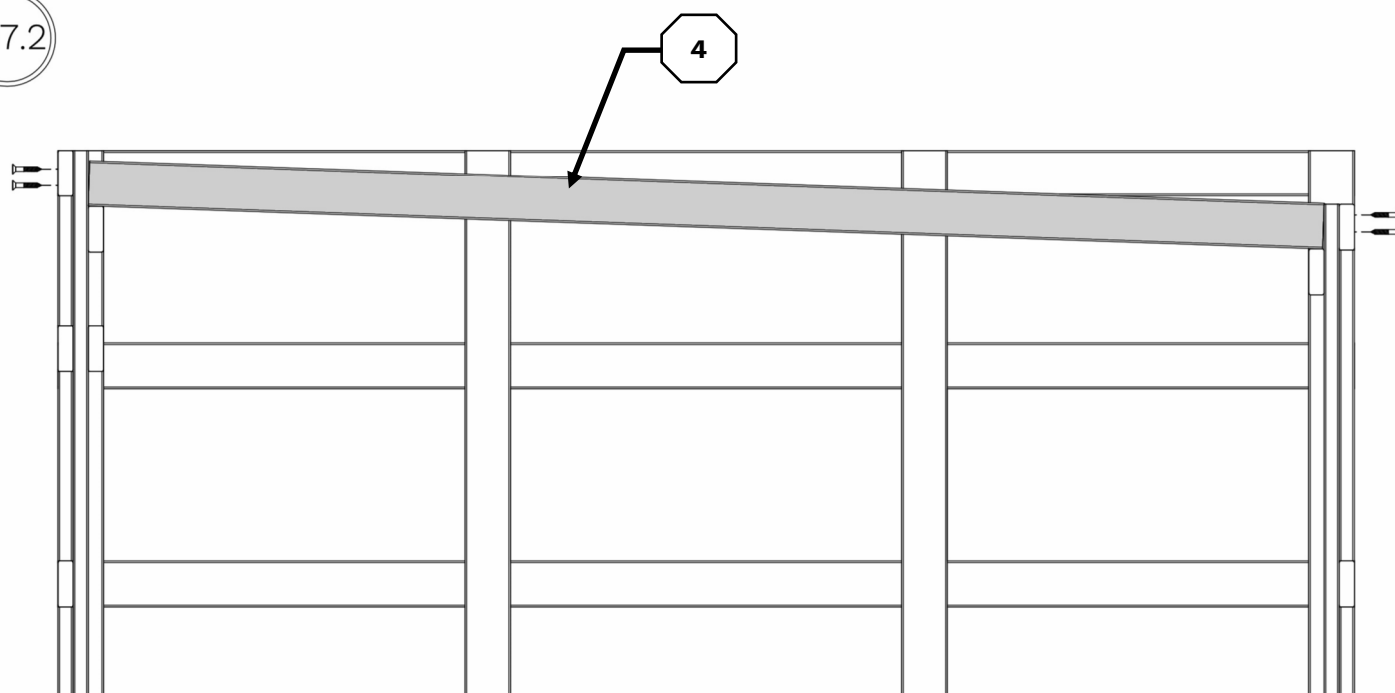
120 mm x 16 St



37.1



37.2





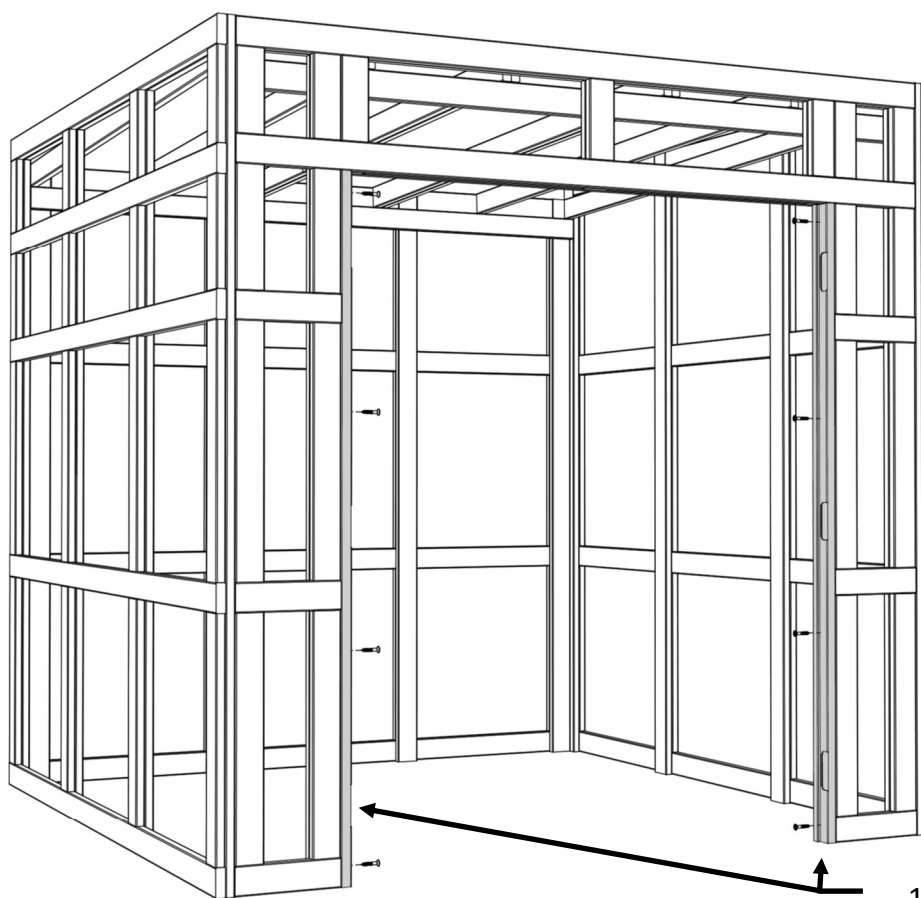
# HPL 1

38.

4 mm



75 mm x 8 St

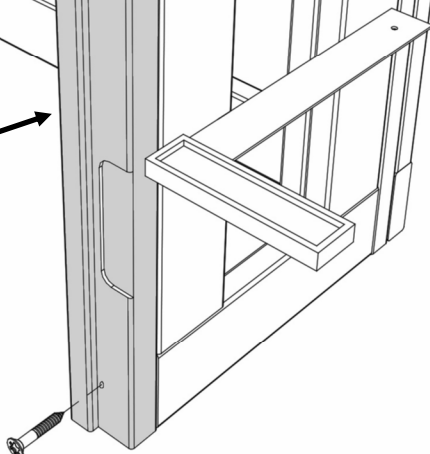


1053

38.1



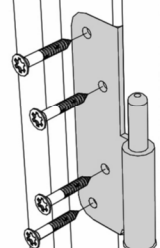
1053



39.

6X

50 mm x 4 St

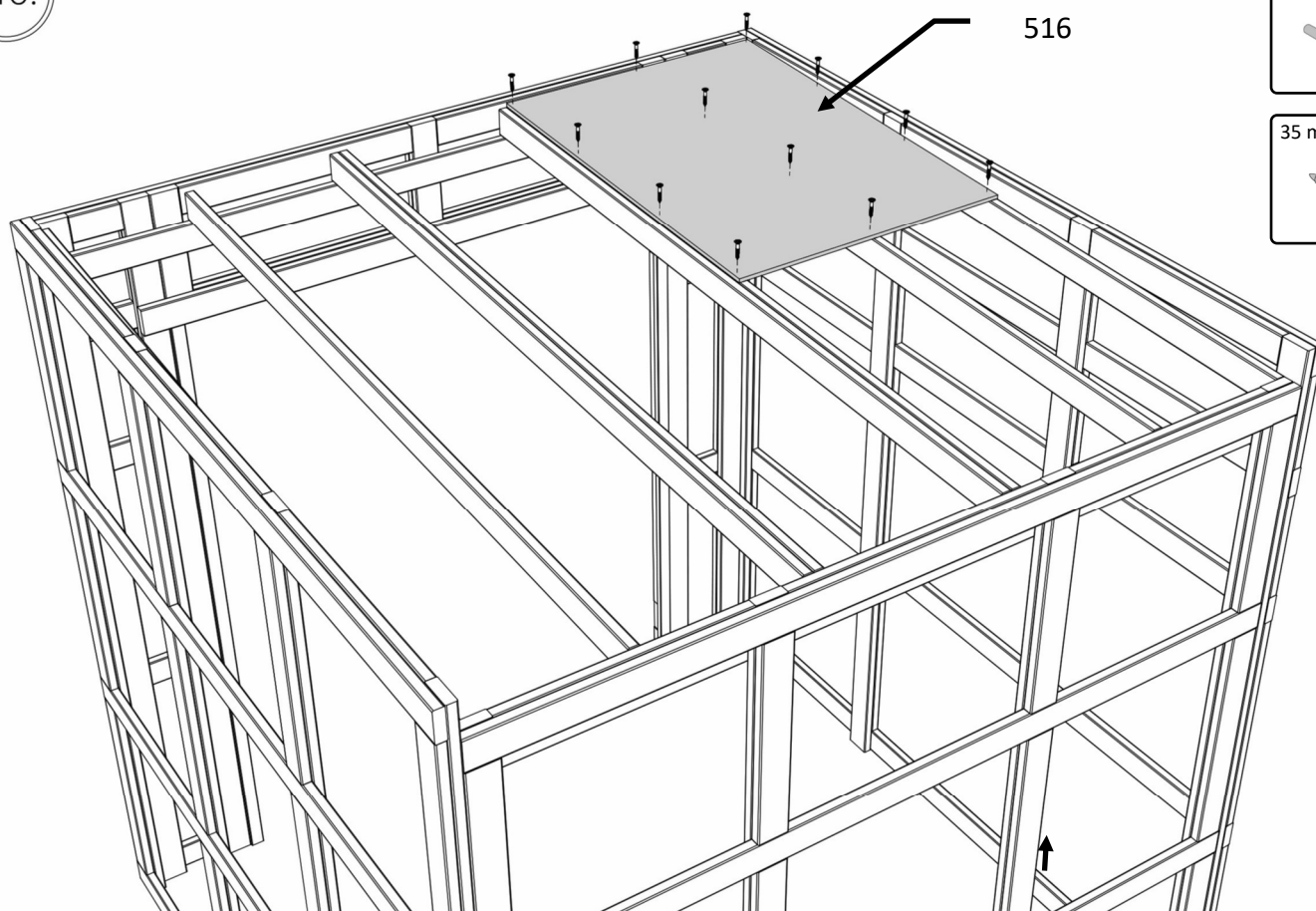


1527

1555

# HPL 1

40.



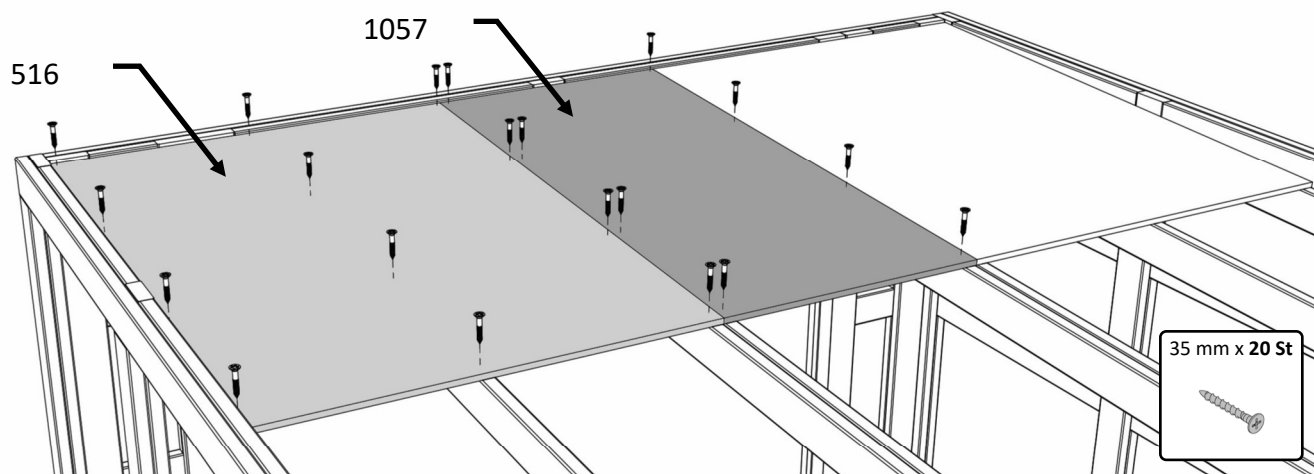
4 mm



35 mm x 12 St



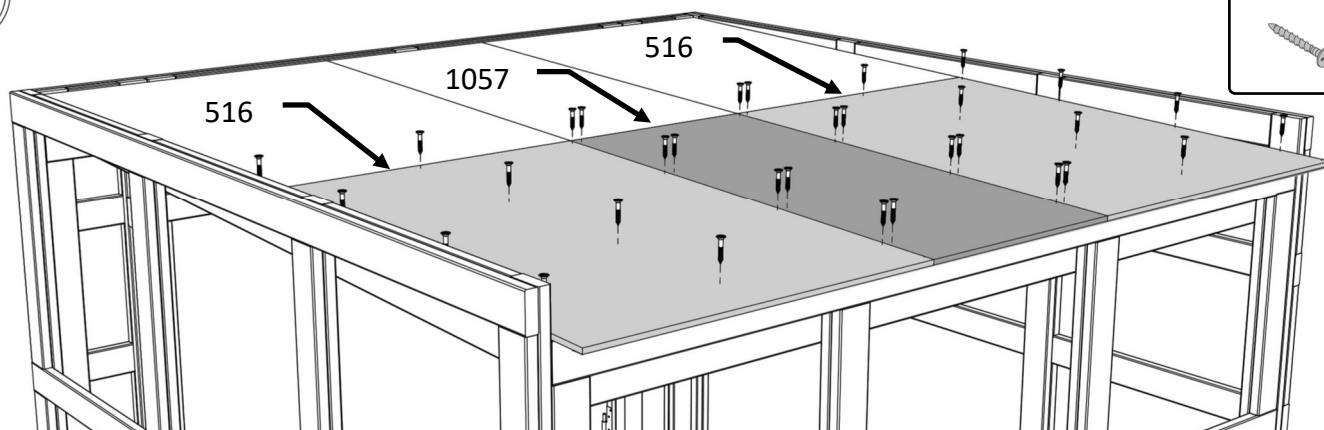
41.



35 mm x 20 St



42.



35 mm x 32 St



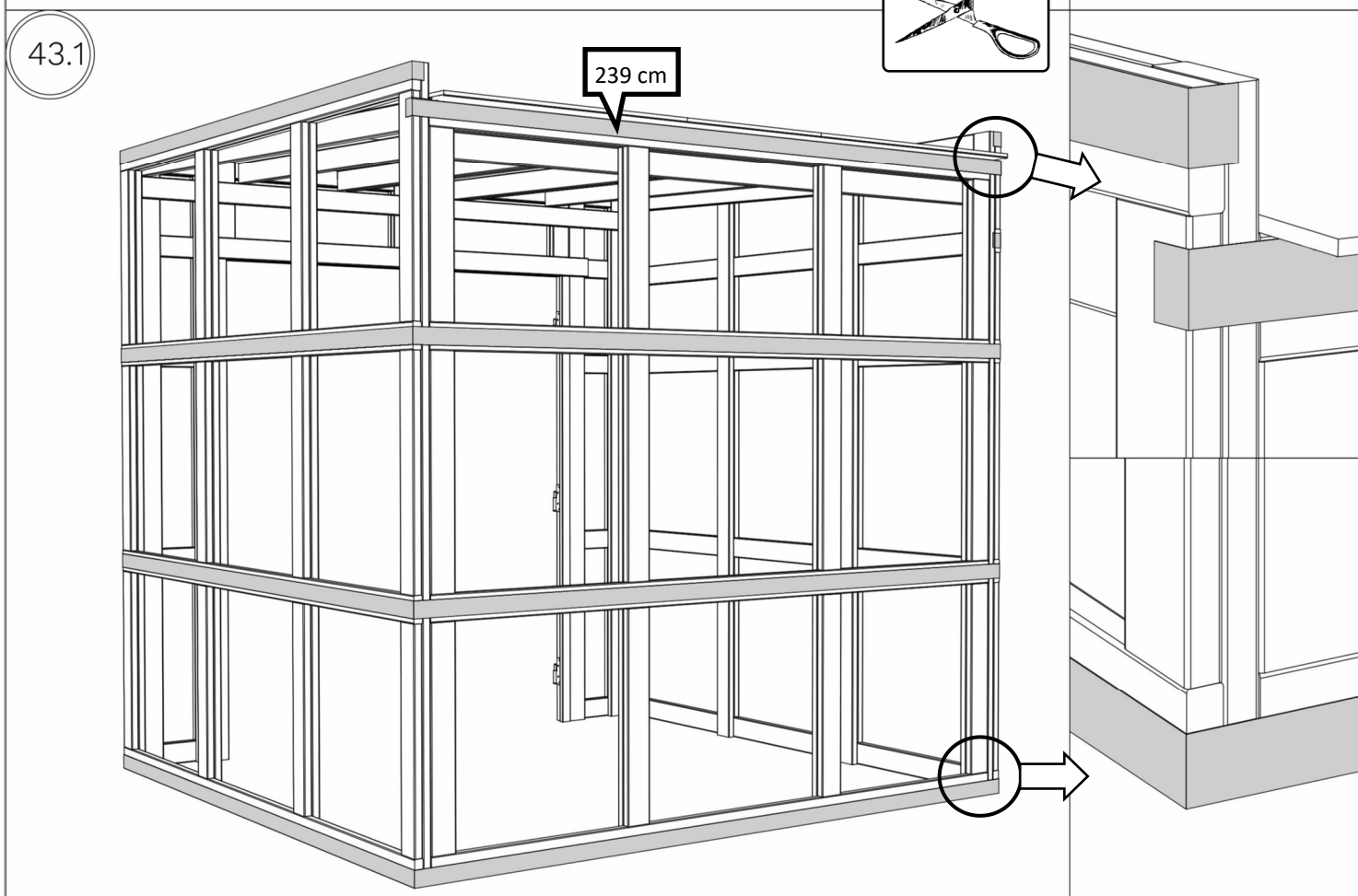
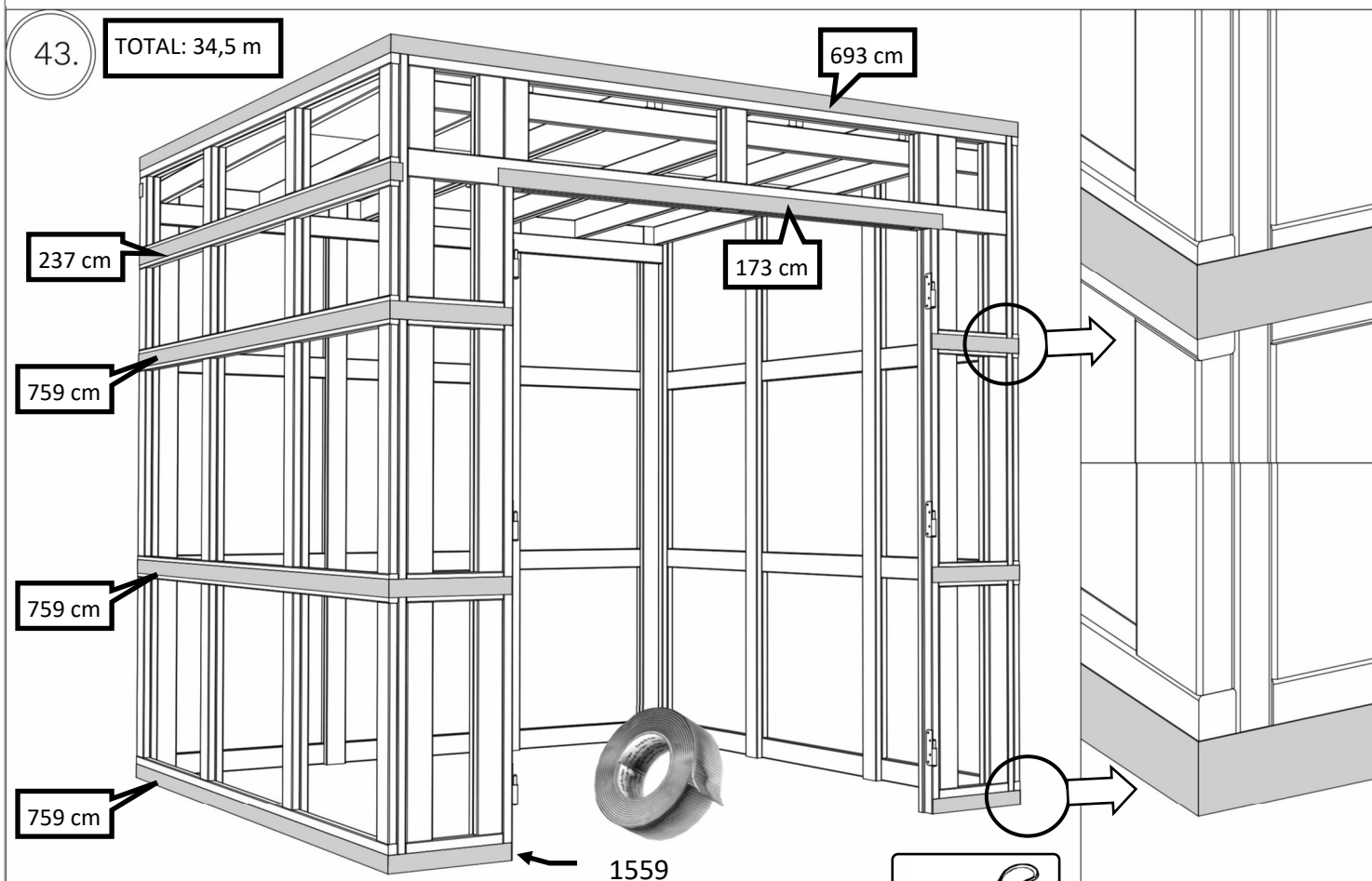
# HPL 1



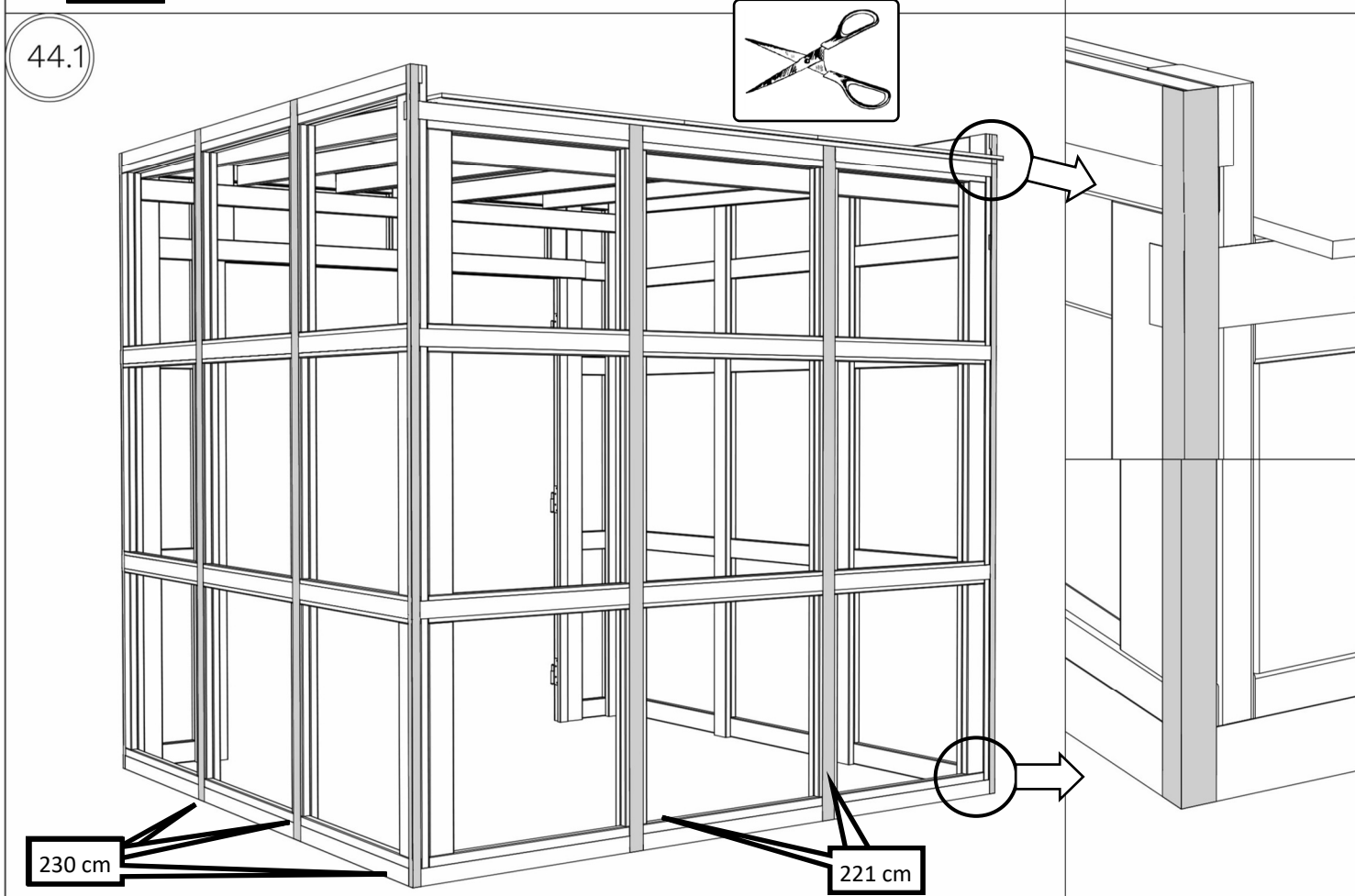
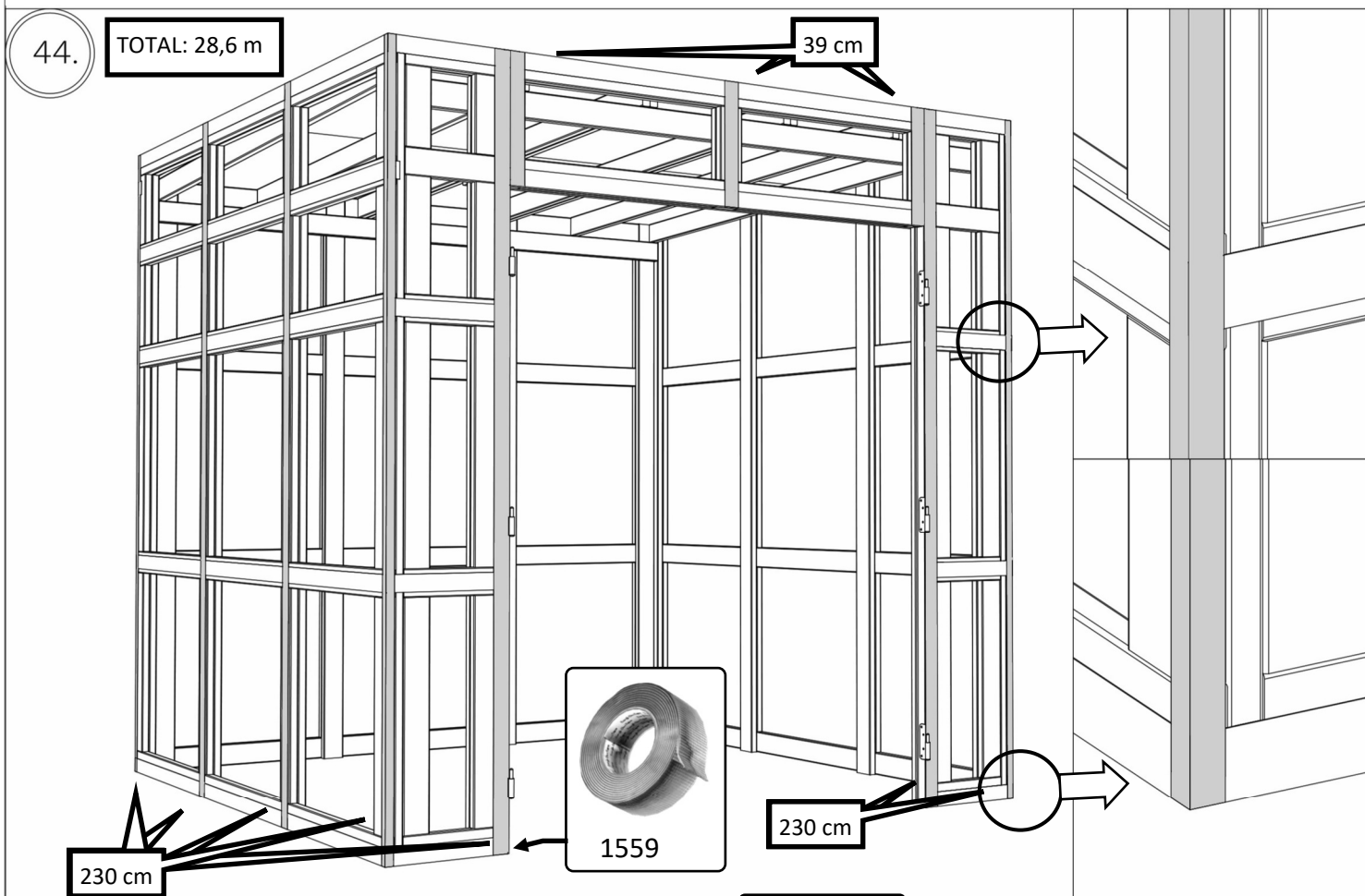
2 Hours



# HPL 1



# HPL 1



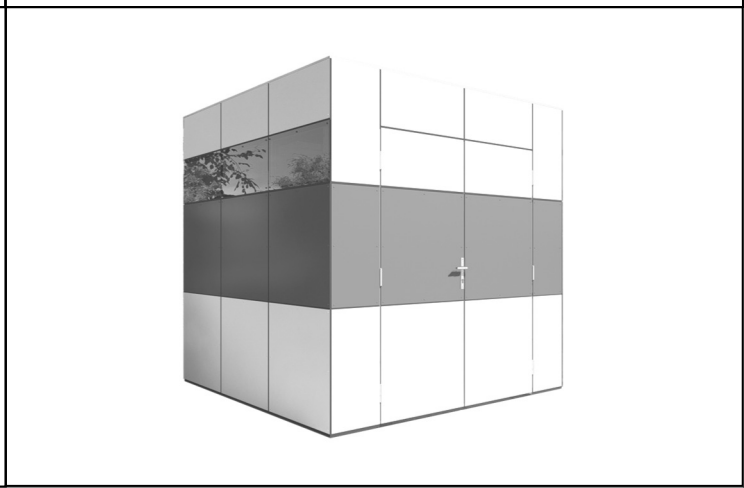
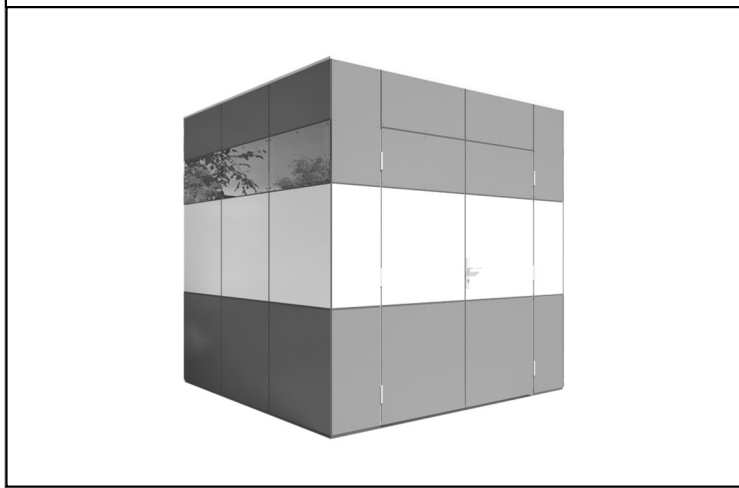
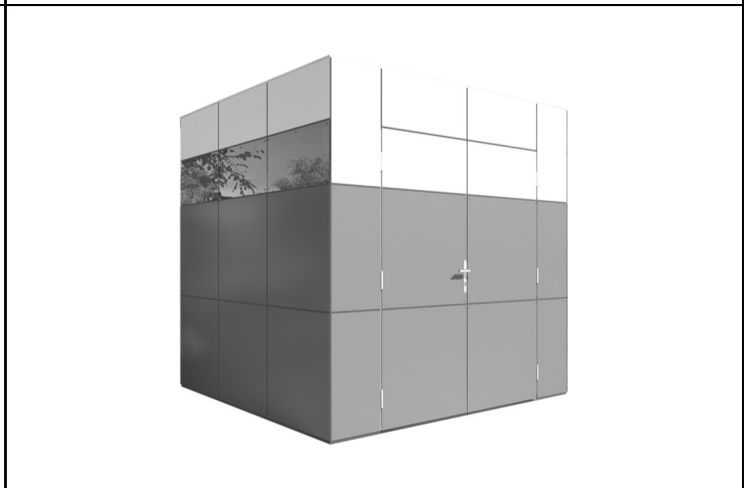
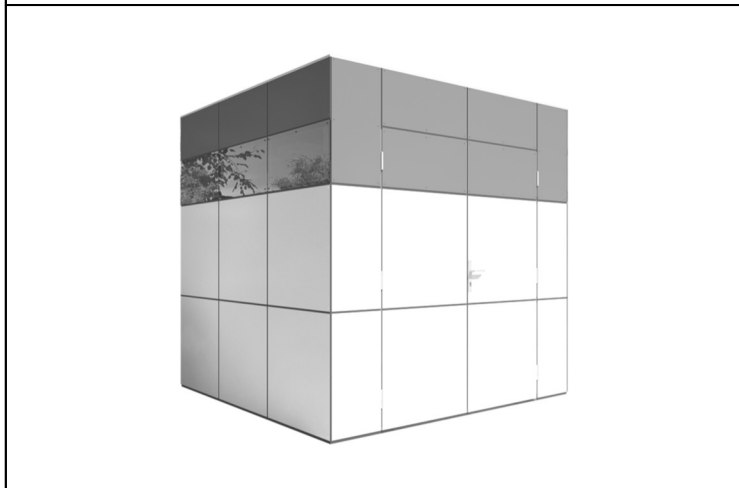
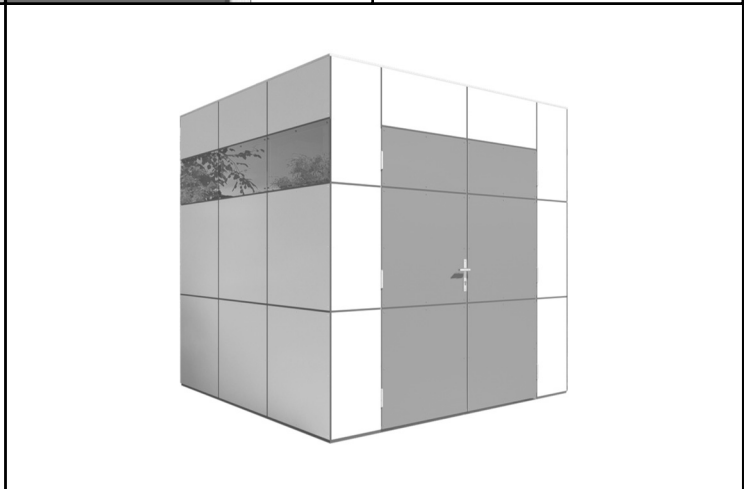
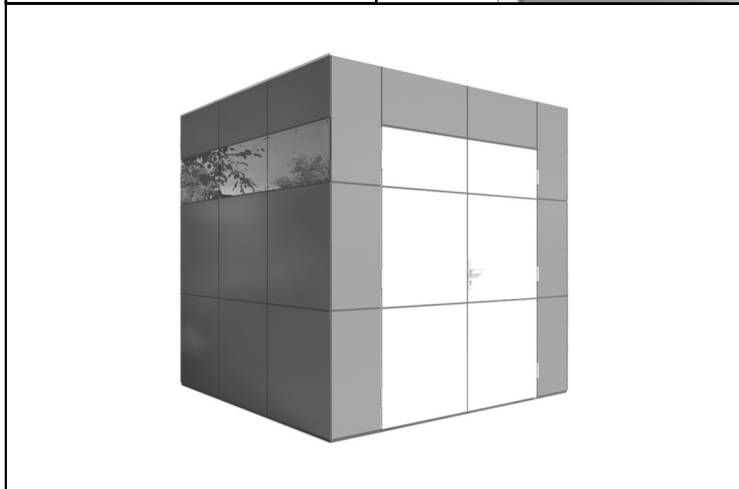
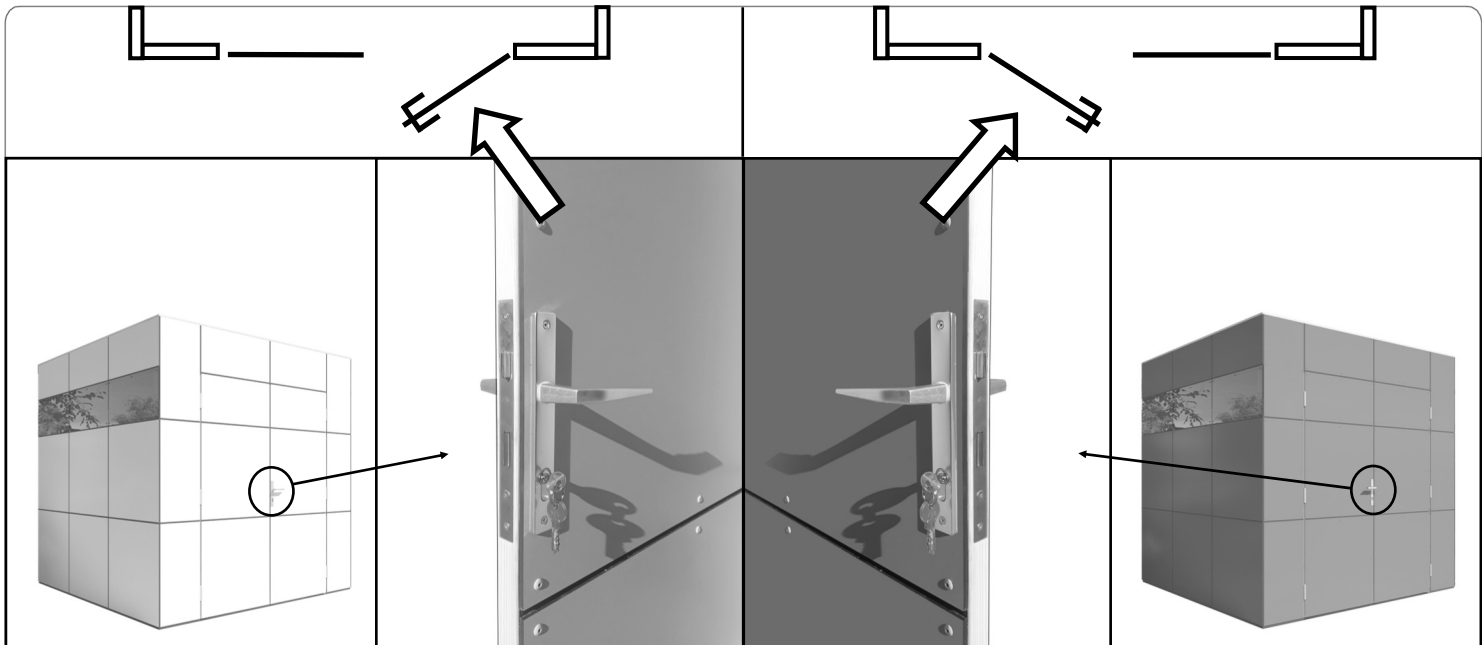


# HPL 1



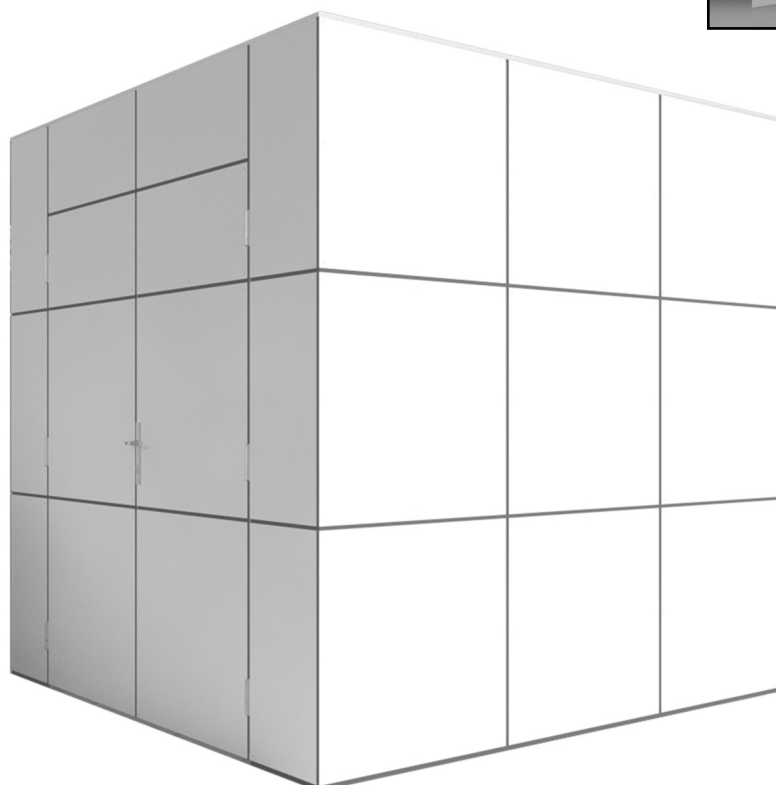
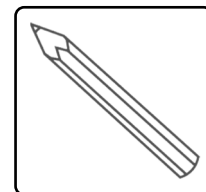
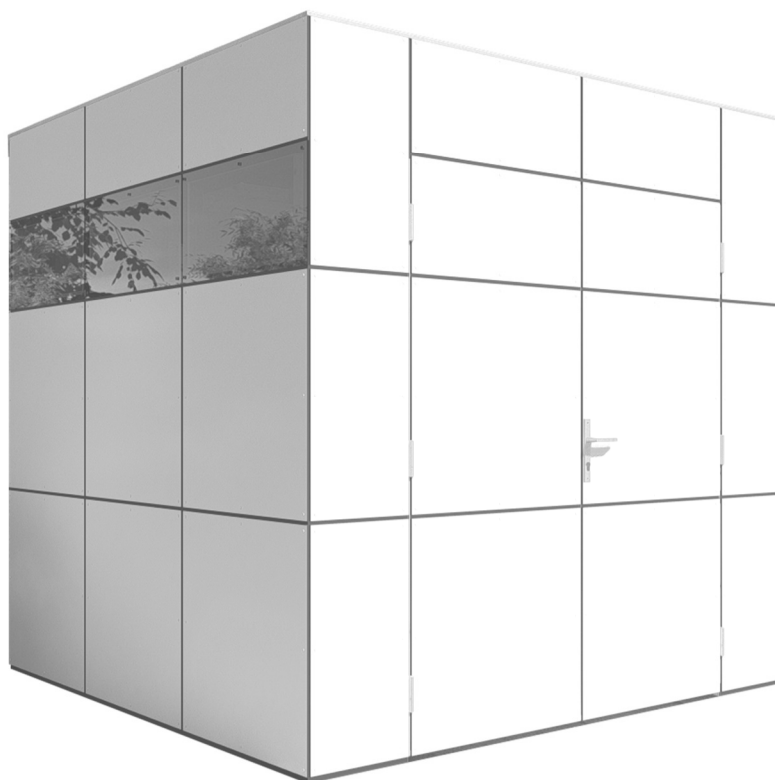
3 Hours





# HPL 1

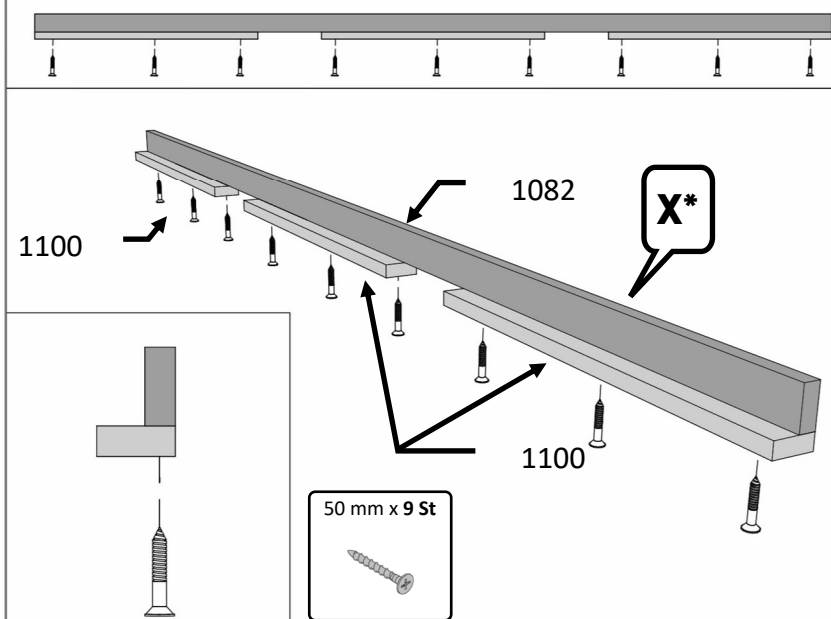
Create your own design! Erstellen Sie Ihr eigenes Design! Créez votre propre design! Creëer je eigen ontwerp!



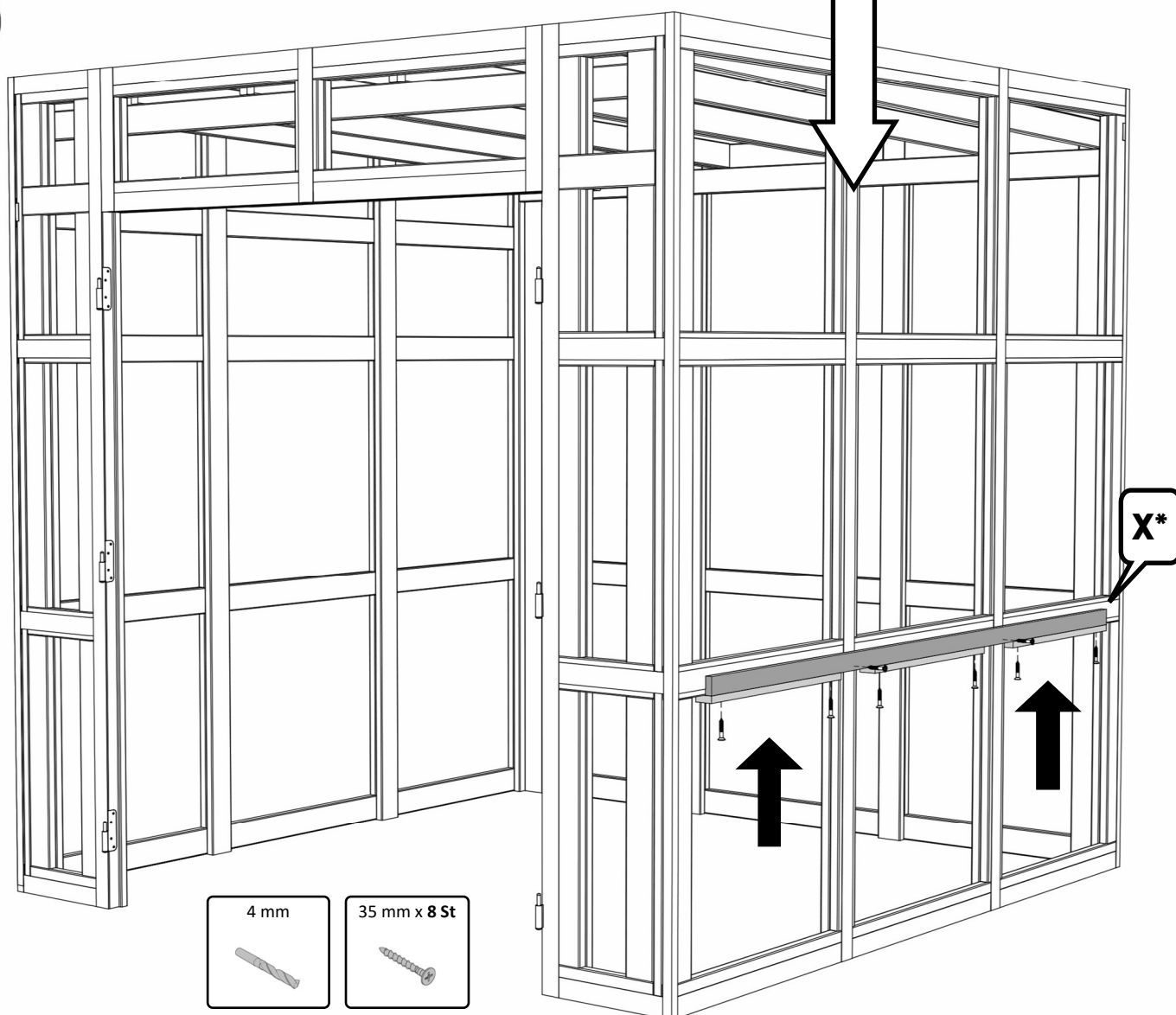


# HPL 1

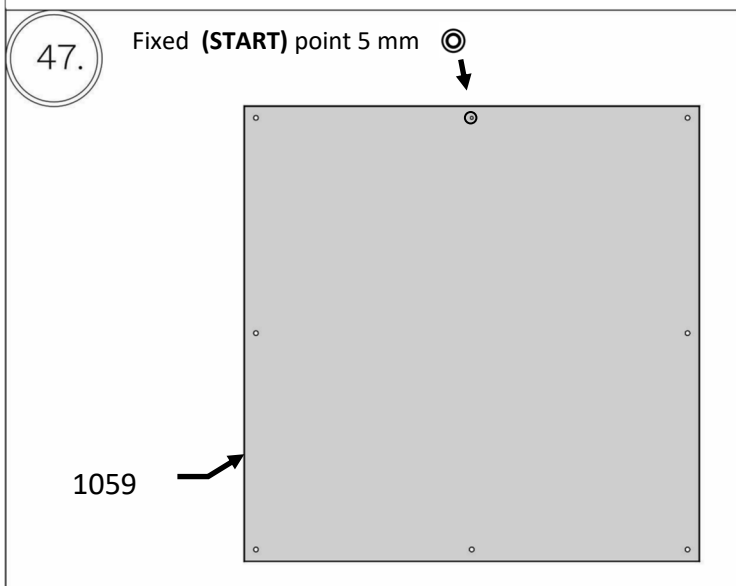
45.



46.

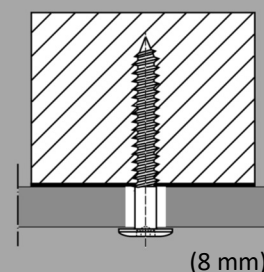
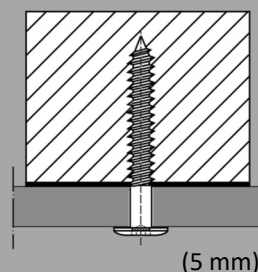


# HPL 1



NL Fixatiepunt  
FR Point fixe  
DE Festpunkt  
UK Fixed point

Dilatatiepunt  
Point couissant  
Gleitpunkt  
Sliding point



UK  = fixed point in panel centre  
 = sliding point

Screws must always be centered in the holes and must not be over tightened.

NL  = fixatiepunt in het midden van het paneel  
 = dilatatiepunt

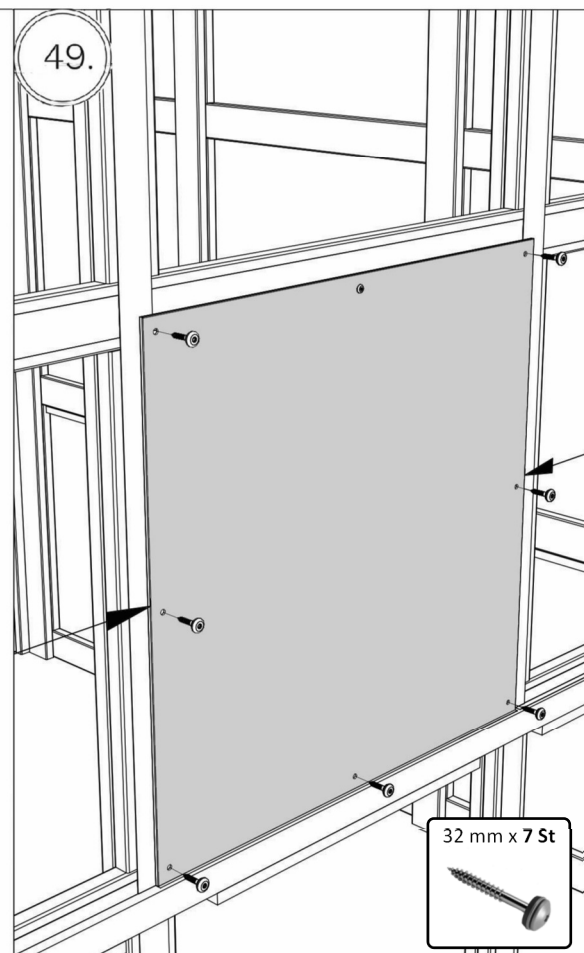
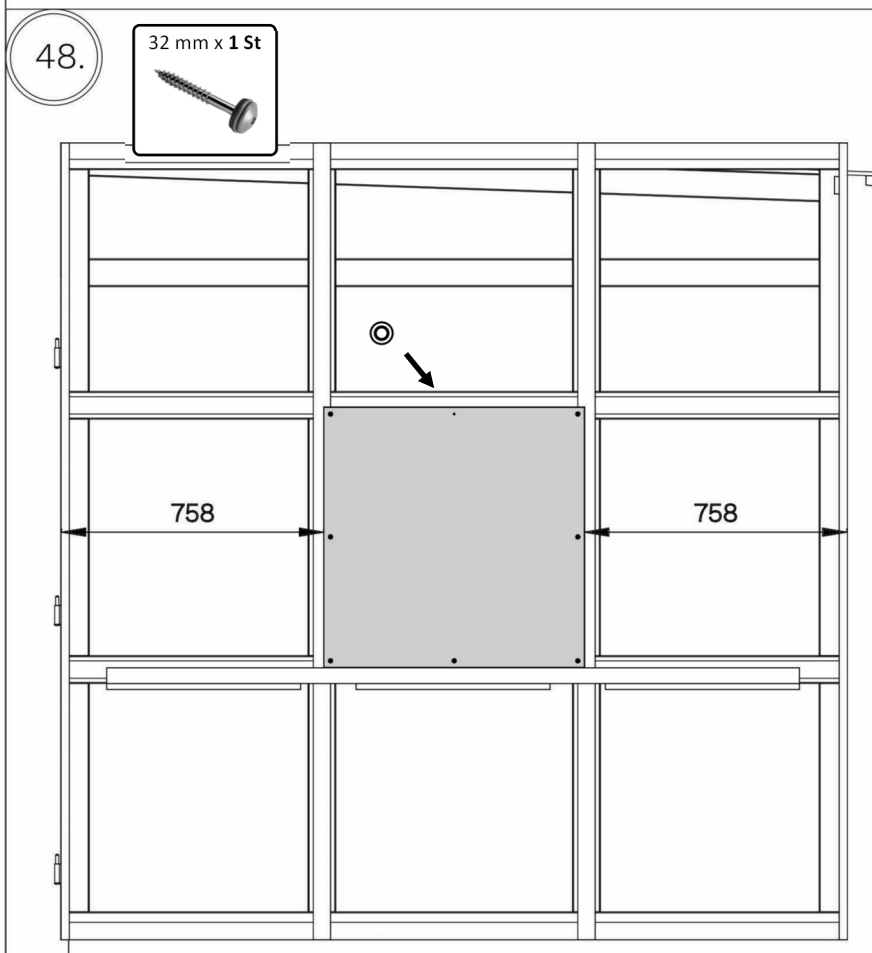
De schroeven moeten altijd in de boorgaten gecentreerd worden en mogen niet te vast worden aangedraaid.

FR  = point fixe au centre du panneau  
 = point couissant

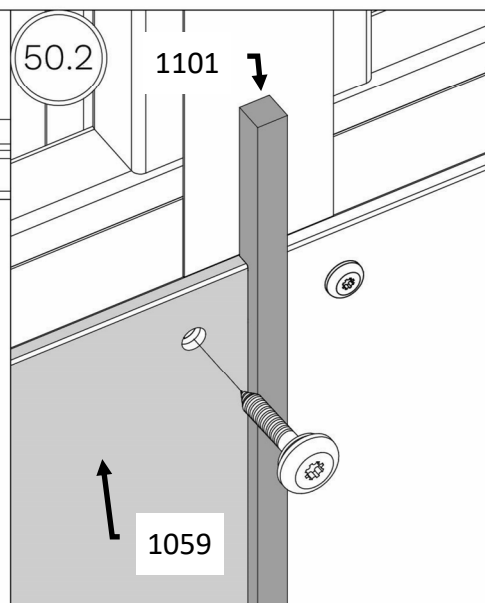
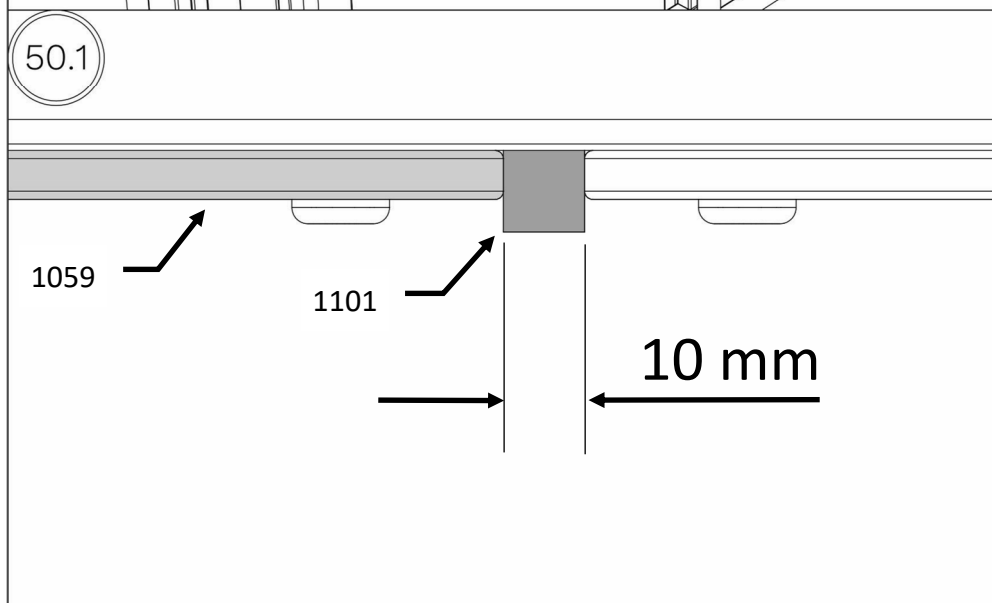
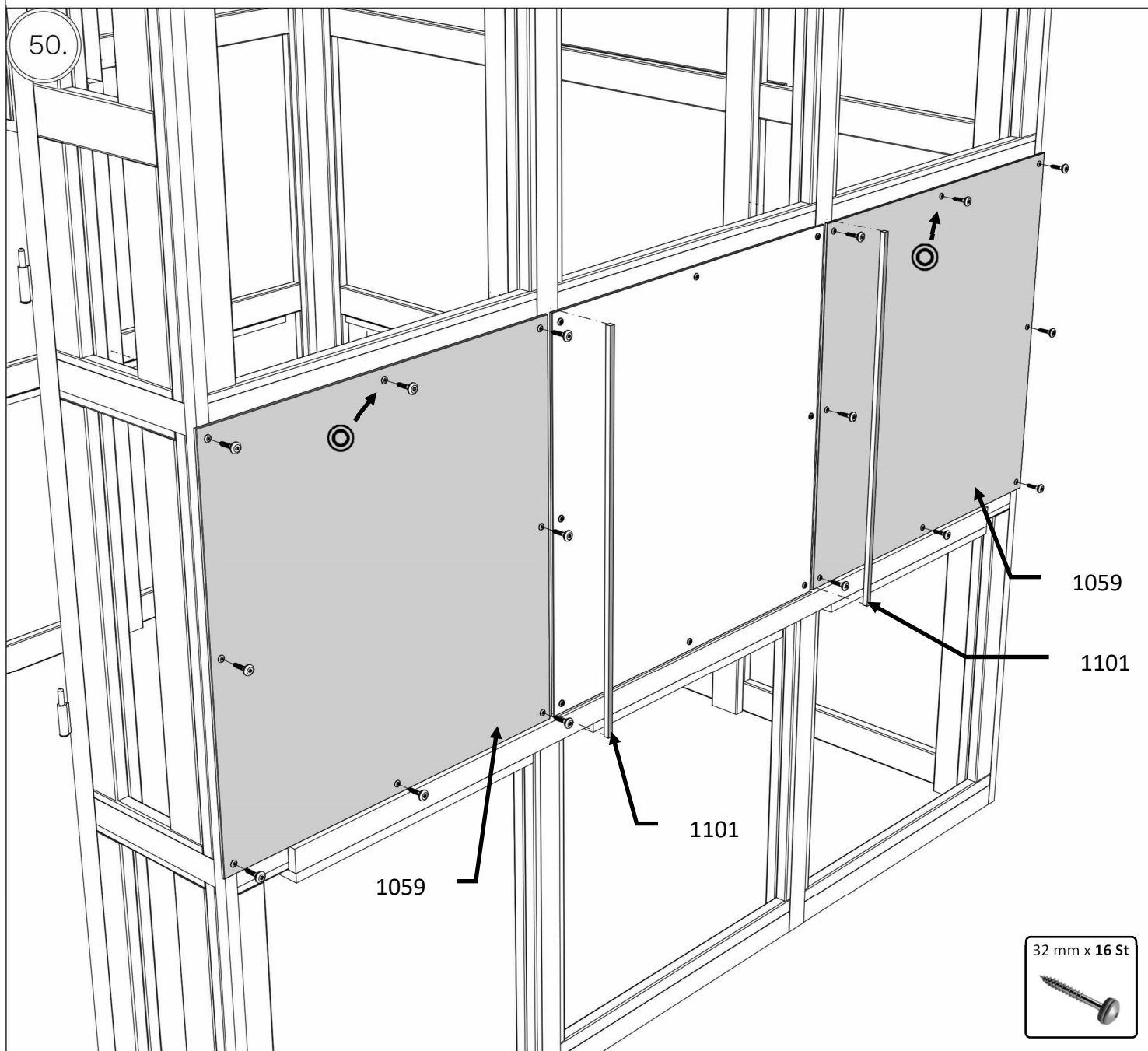
Les vis doivent être impérativement centrées dans les trous et ne pas être serrées excessivement.

DE  = Festpunkt in der Plattenmitte  
 = Gleitpunkt

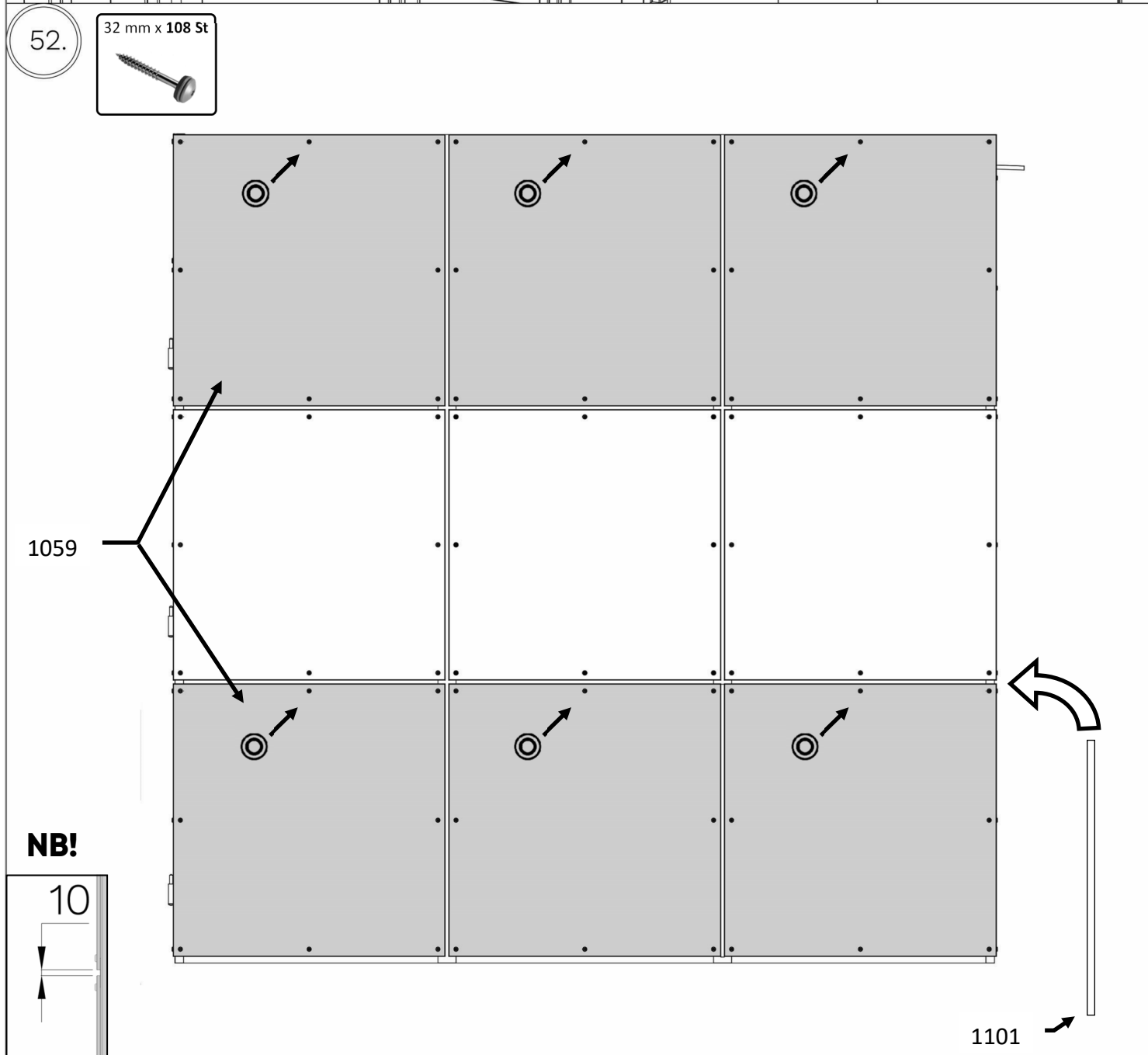
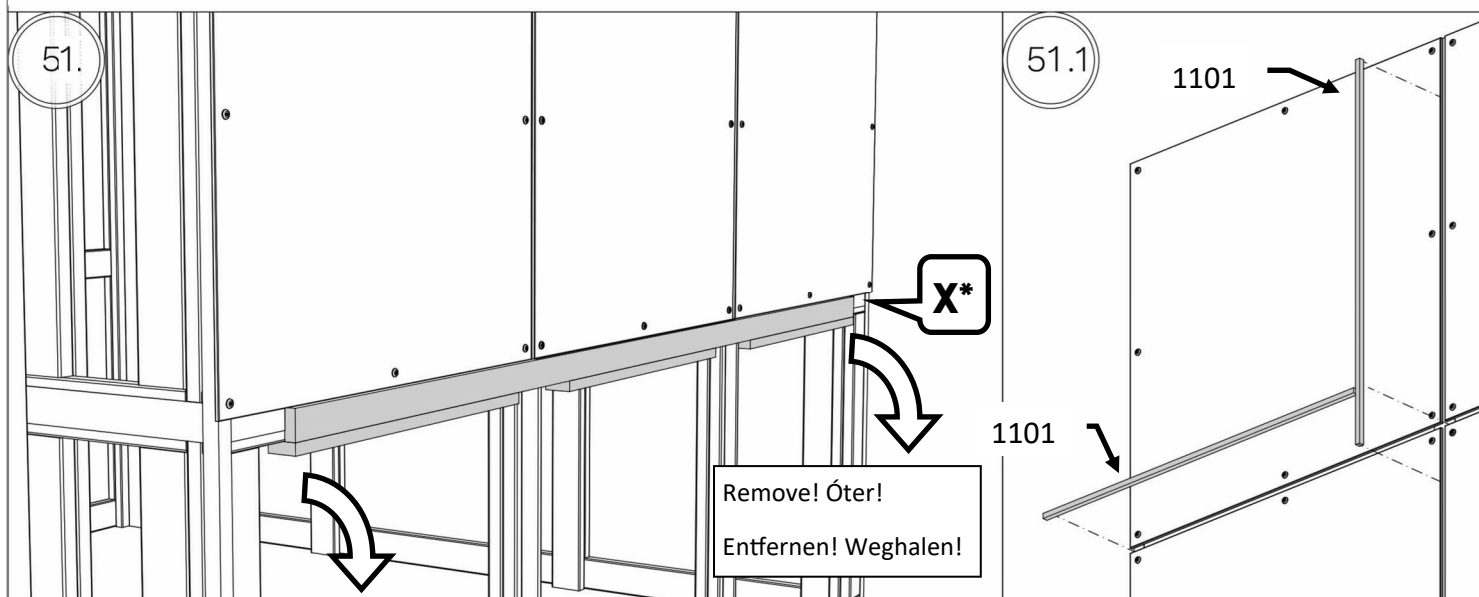
Schrauben müssen immer mittig im Loch platziert werden und dürfen nicht überzogen werden.



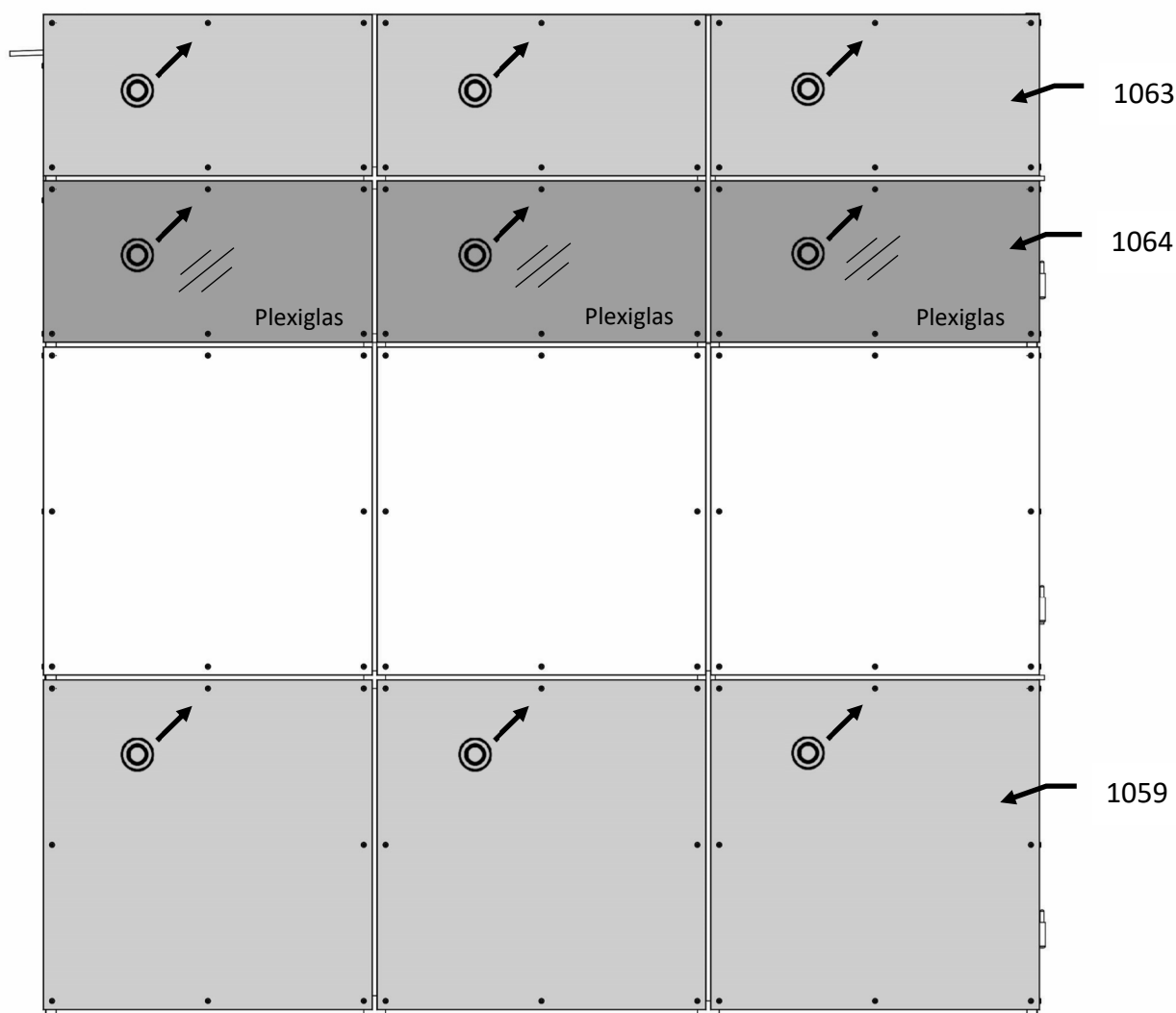
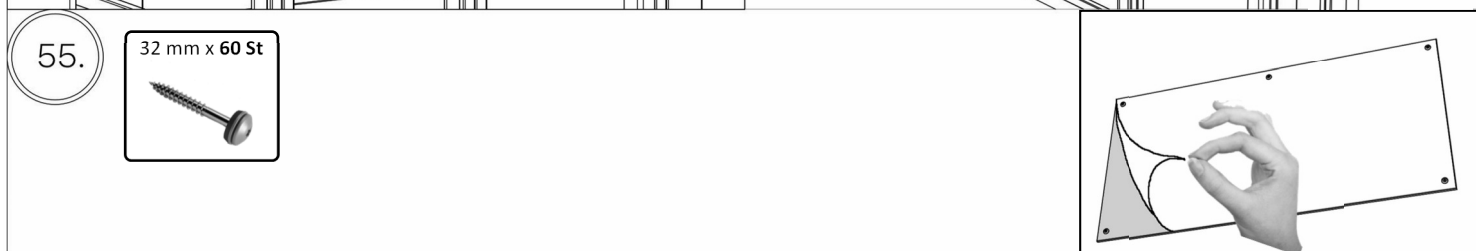
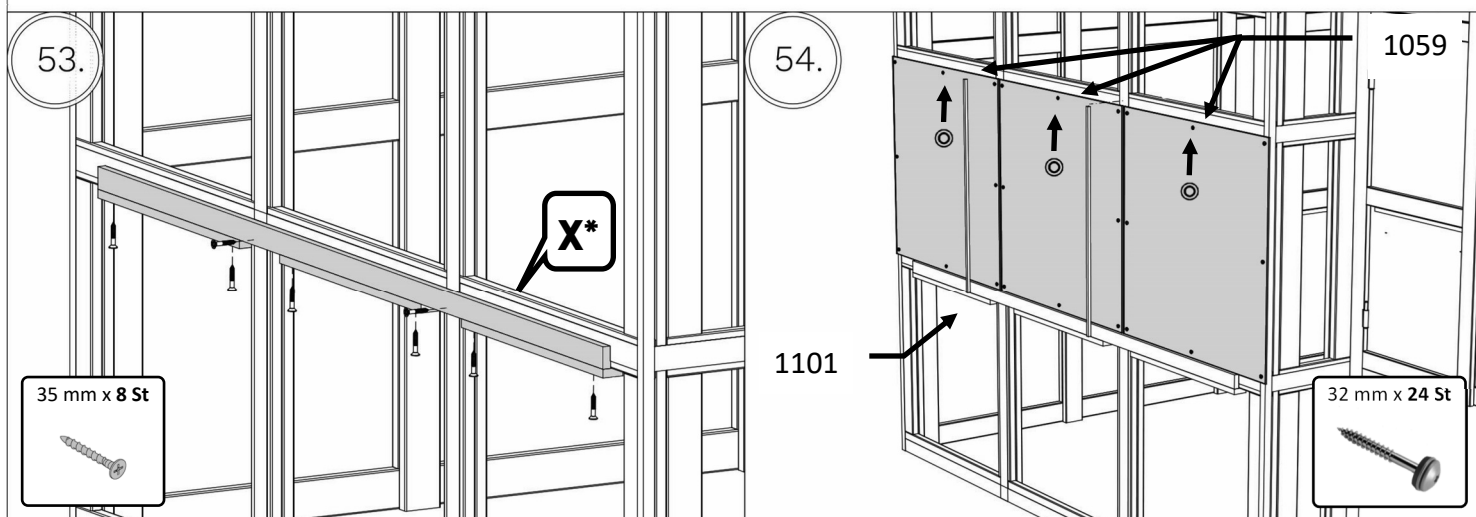
# HPL 1



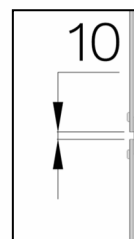
# HPL 1



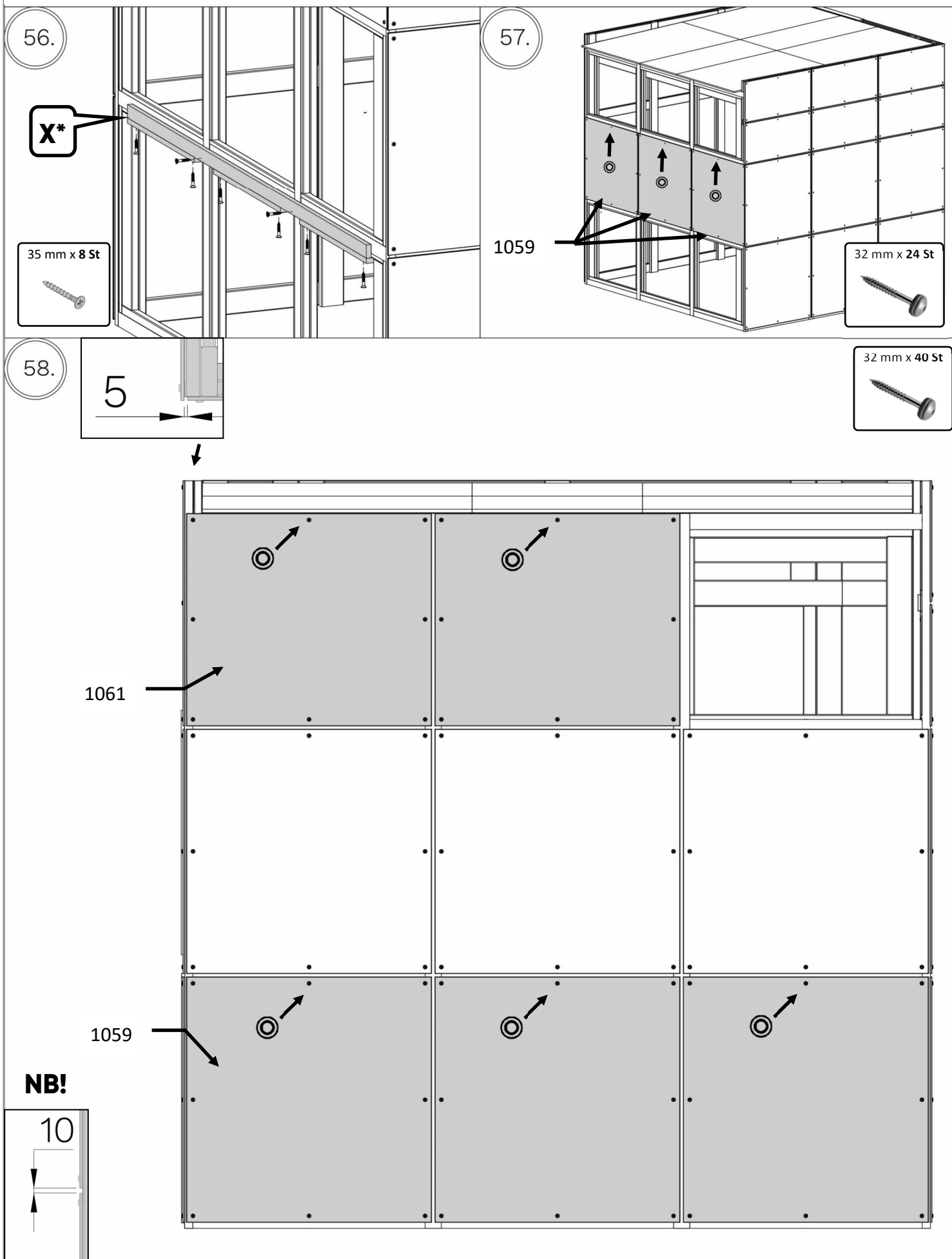
# HPL 1



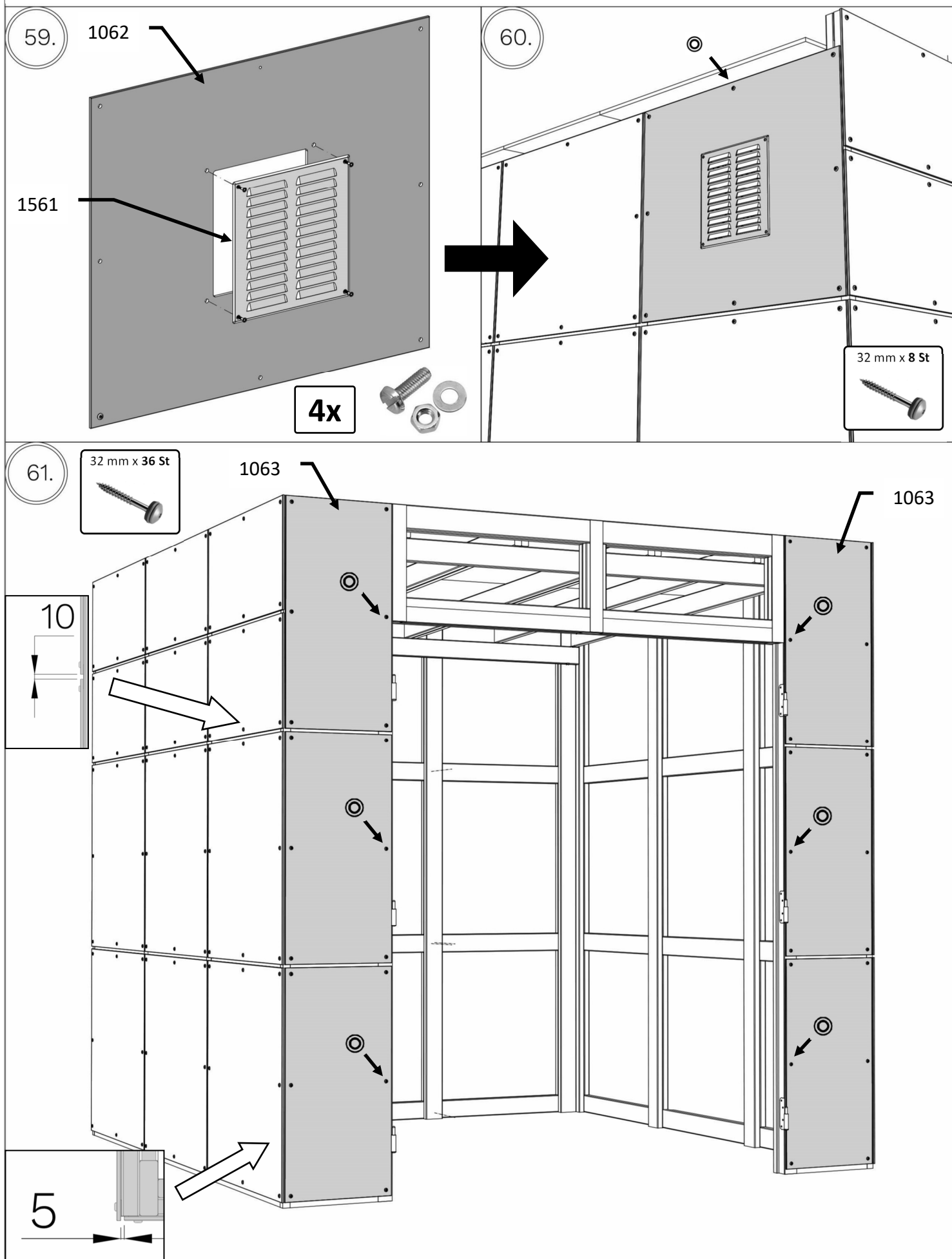
**NB!**



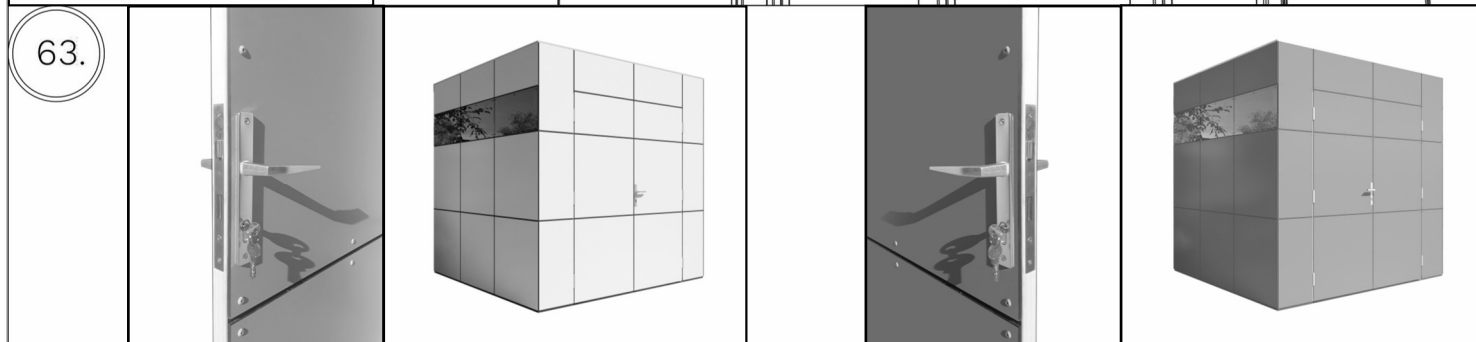
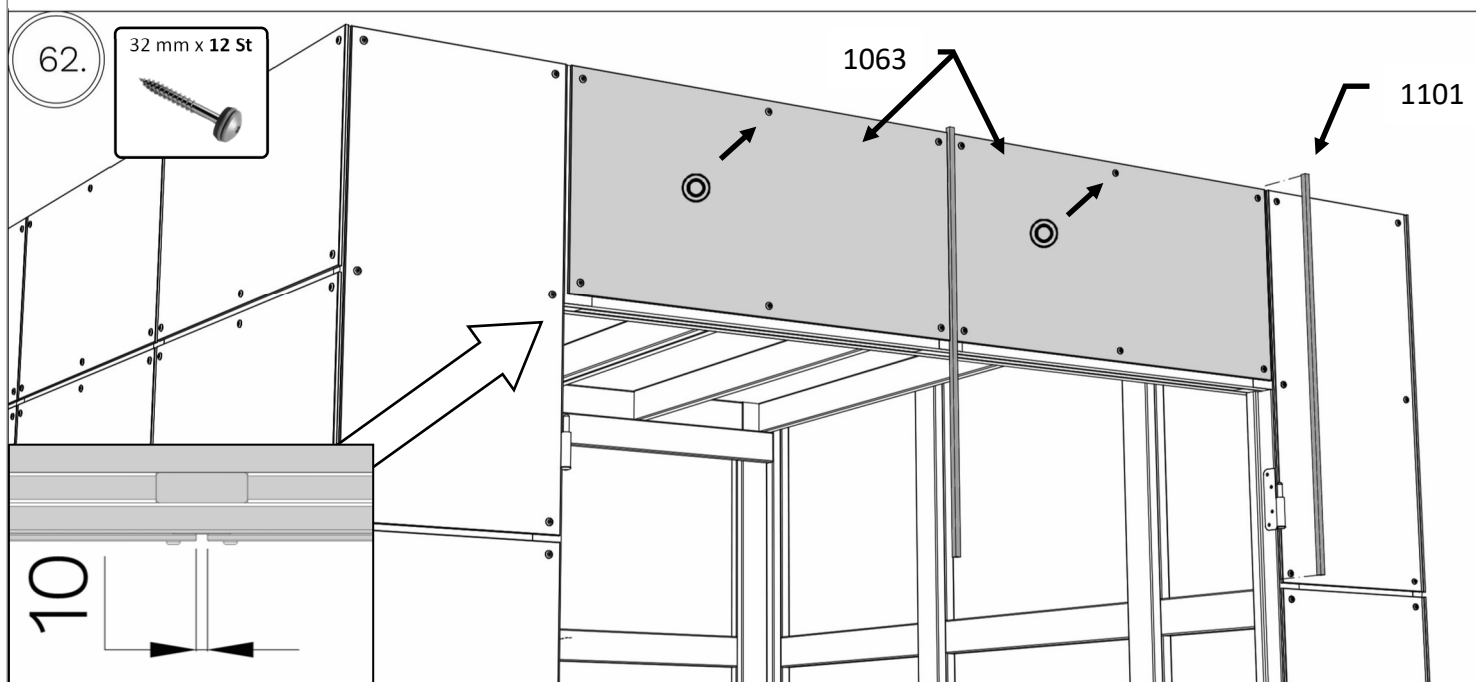
# HPL 1



# HPL 1

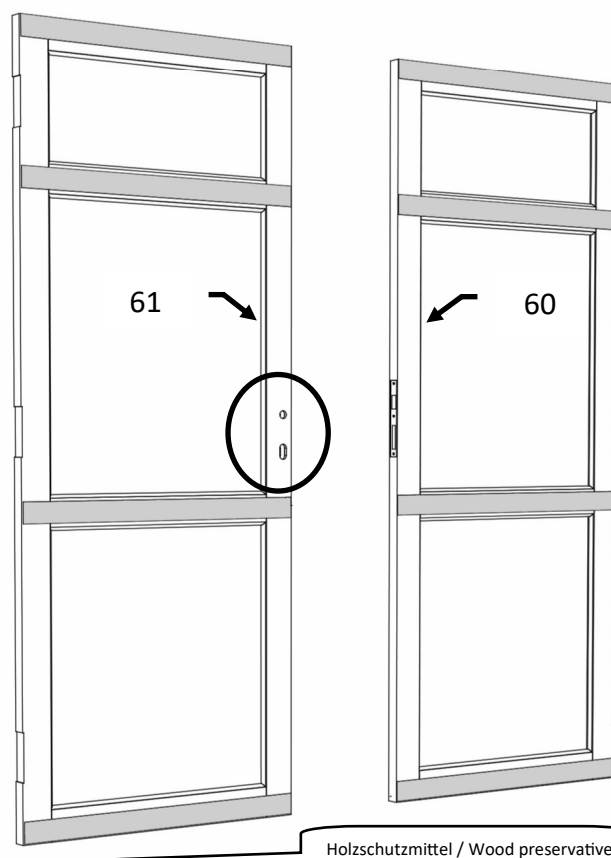
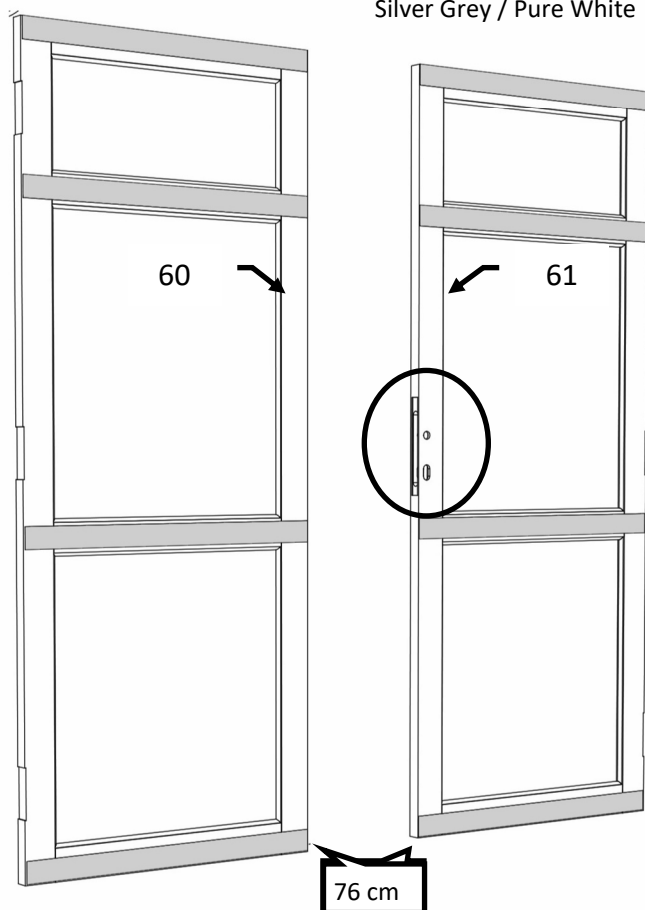


# HPL 1



Silver Grey / Pure White

Anthracite Grey

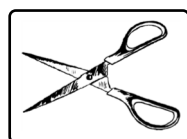


Holzschutzmittel / Wood preservative



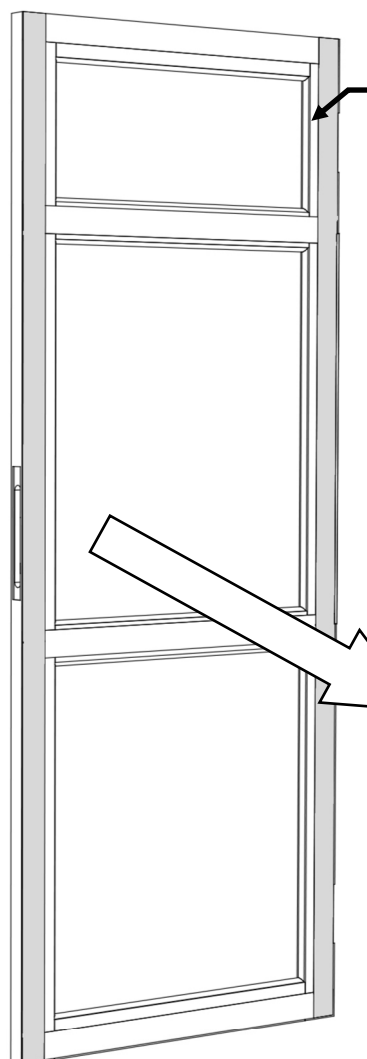
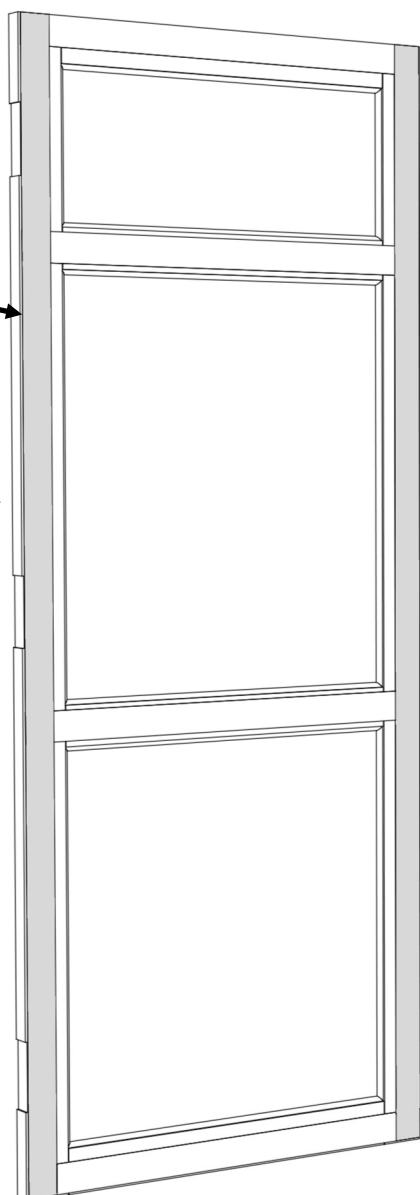
# HPL 1

64.

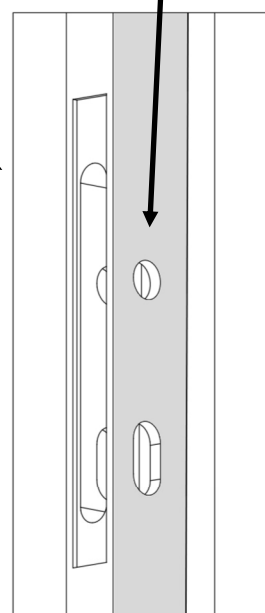


189 cm

60



61



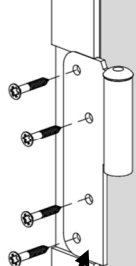
65.

60

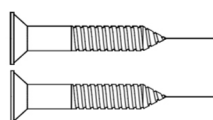
65.1

50 mm x 4 St

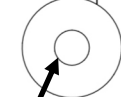
3X



1527

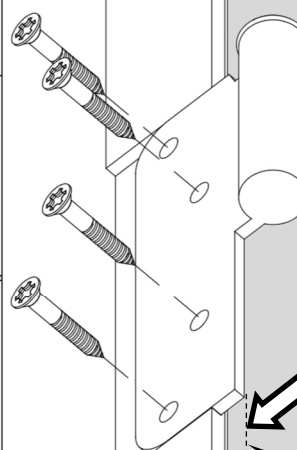


1527



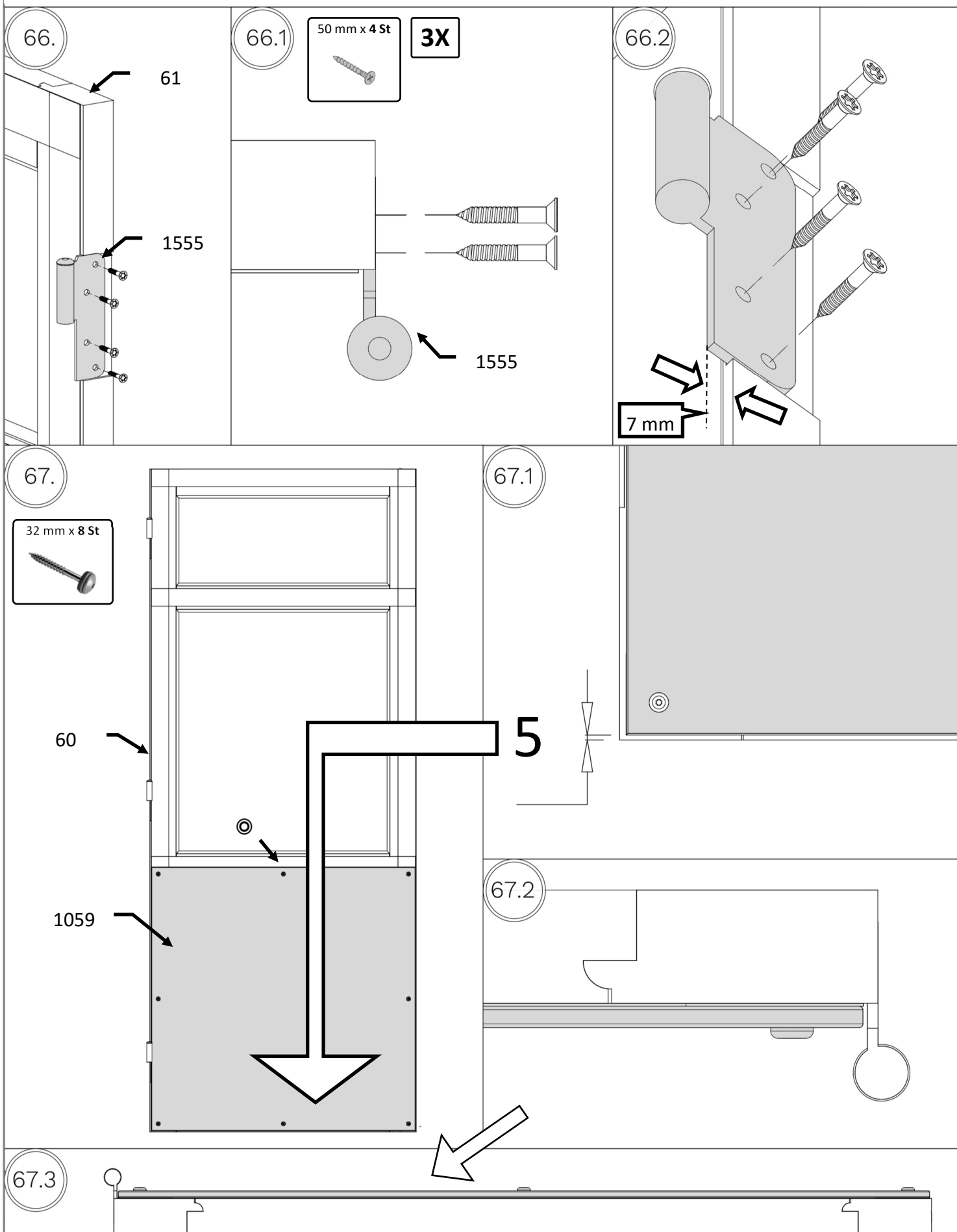
65.2

1527

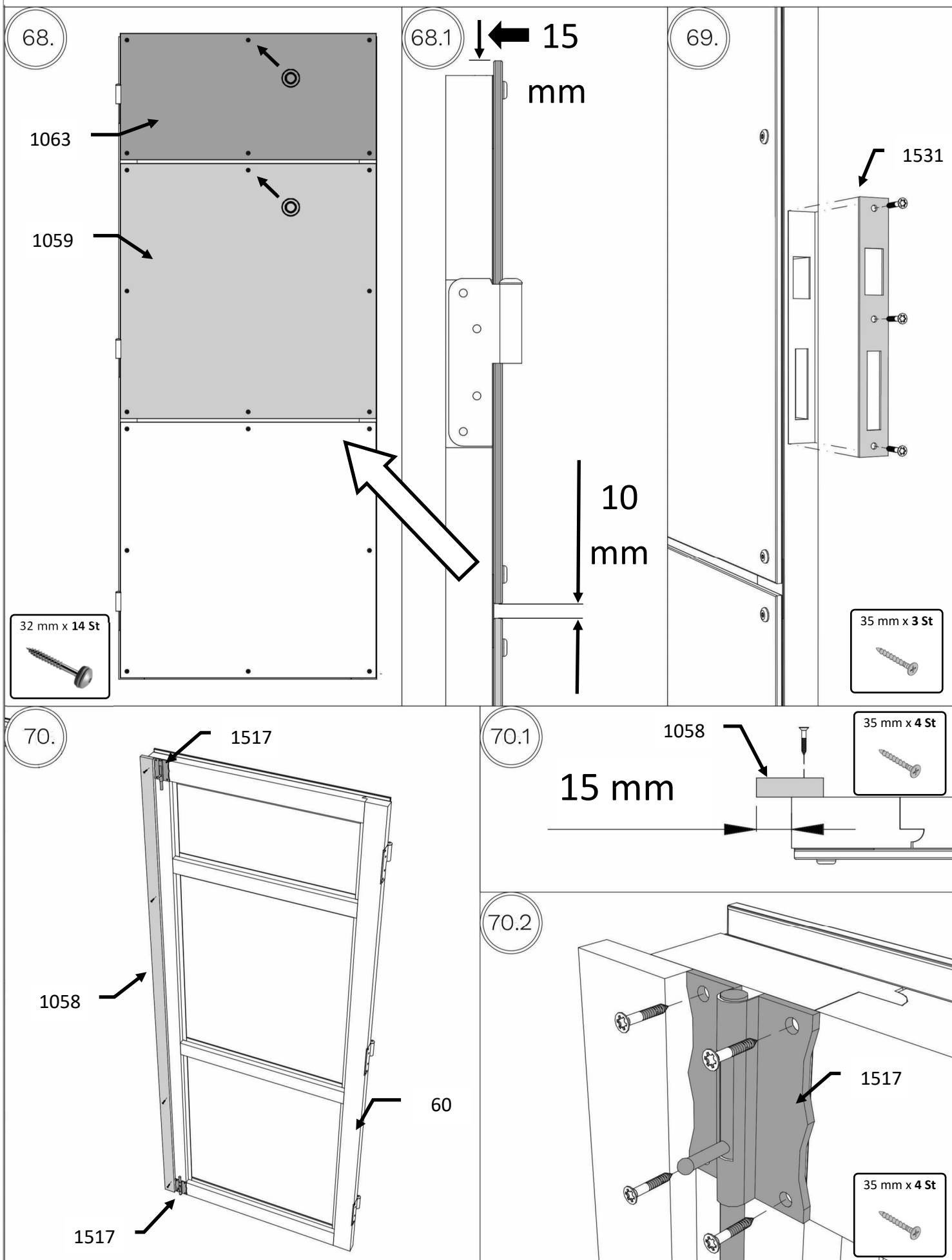


7 mm

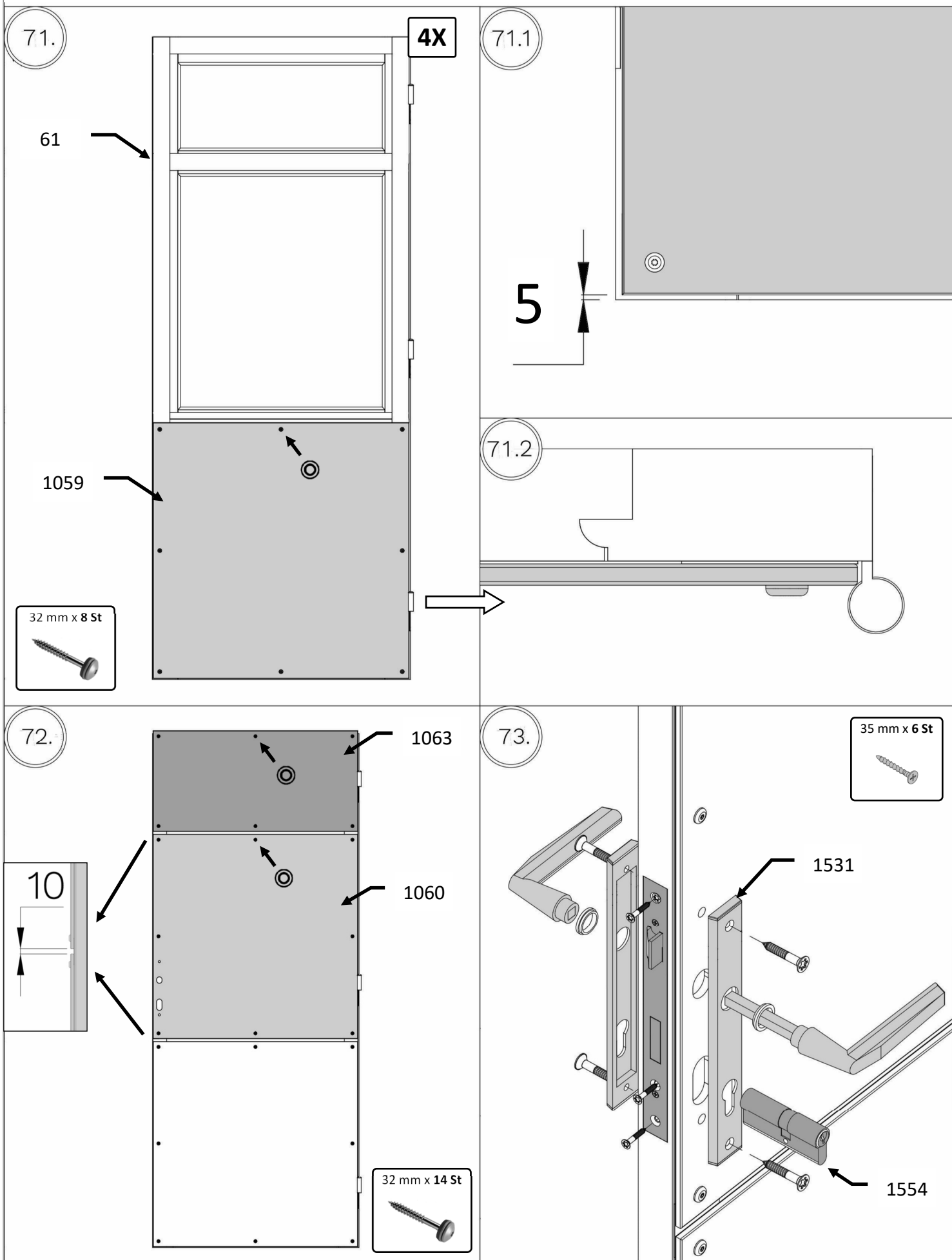
# HPL 1



# HPL 1

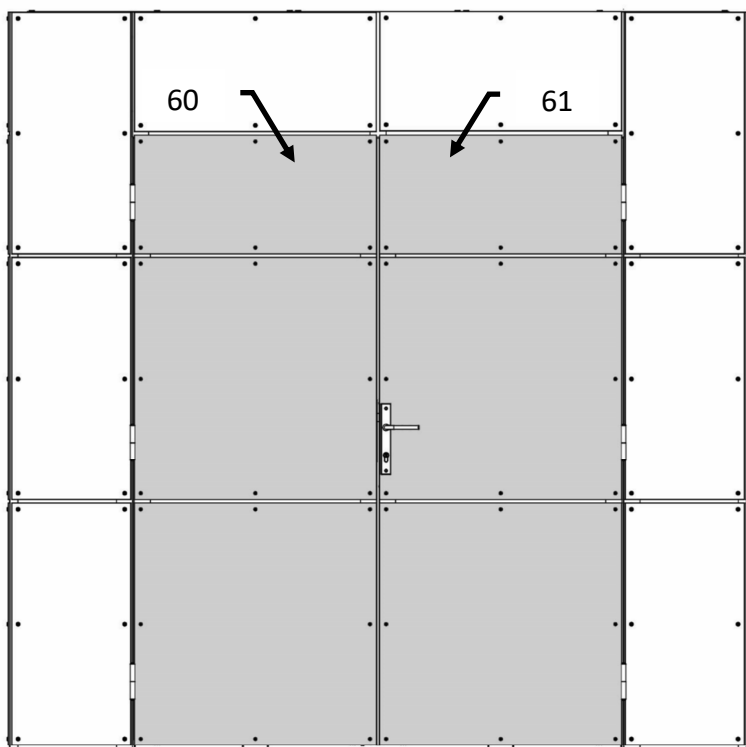


# HPL 1

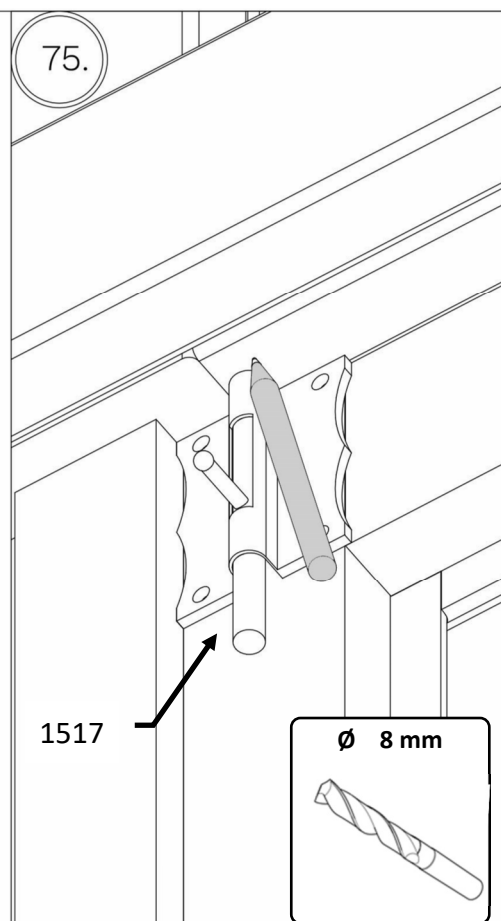


# HPL 1

74.



75.

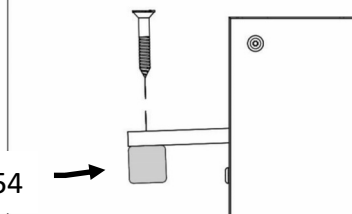


76.

35 mm x 10 St



1054

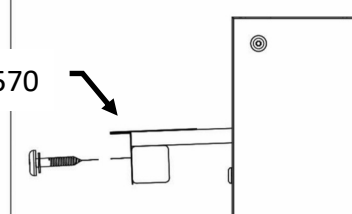


76.1

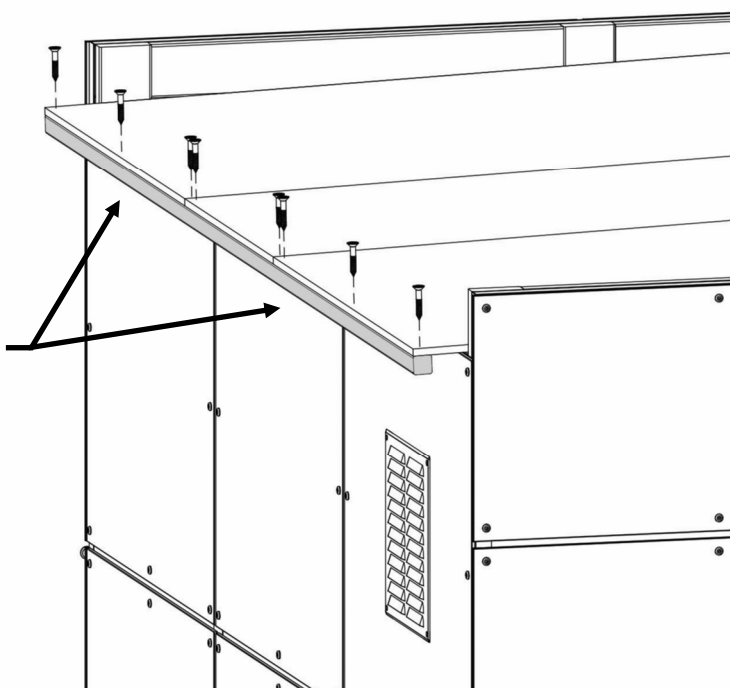
38 mm x 5 St



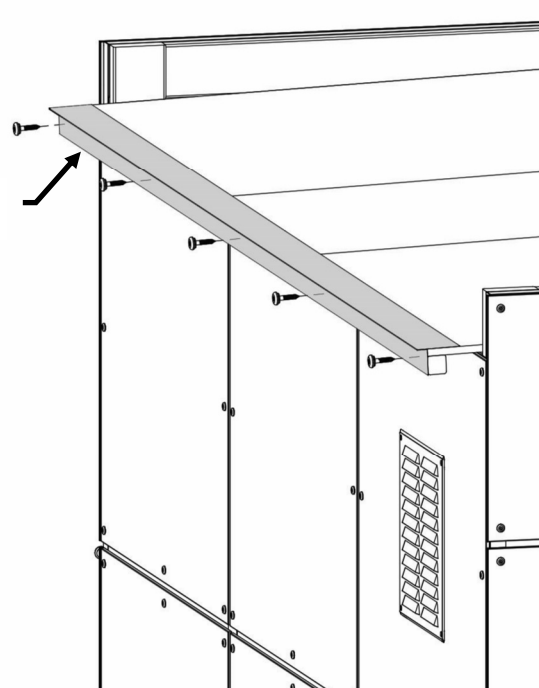
1570



1054



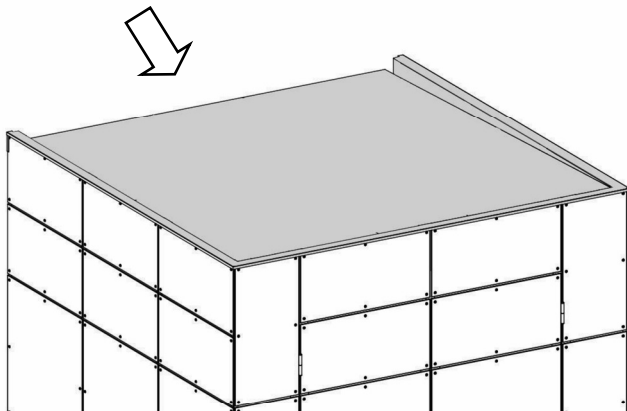
1570



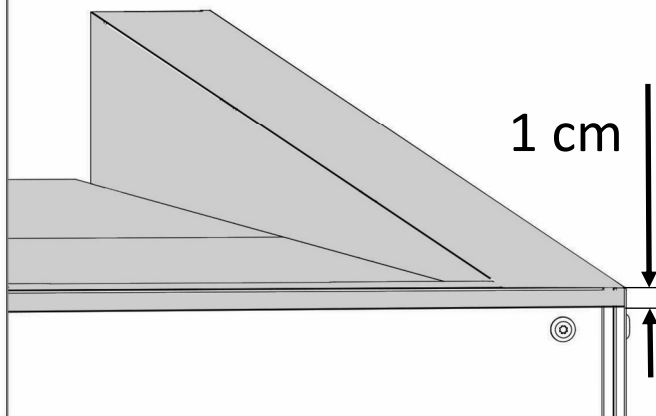
# HPL 1

86. **\* Nicht im Lieferumfang enthalten / Not included!**

**\* Dachbanen/ Roof membranes!**

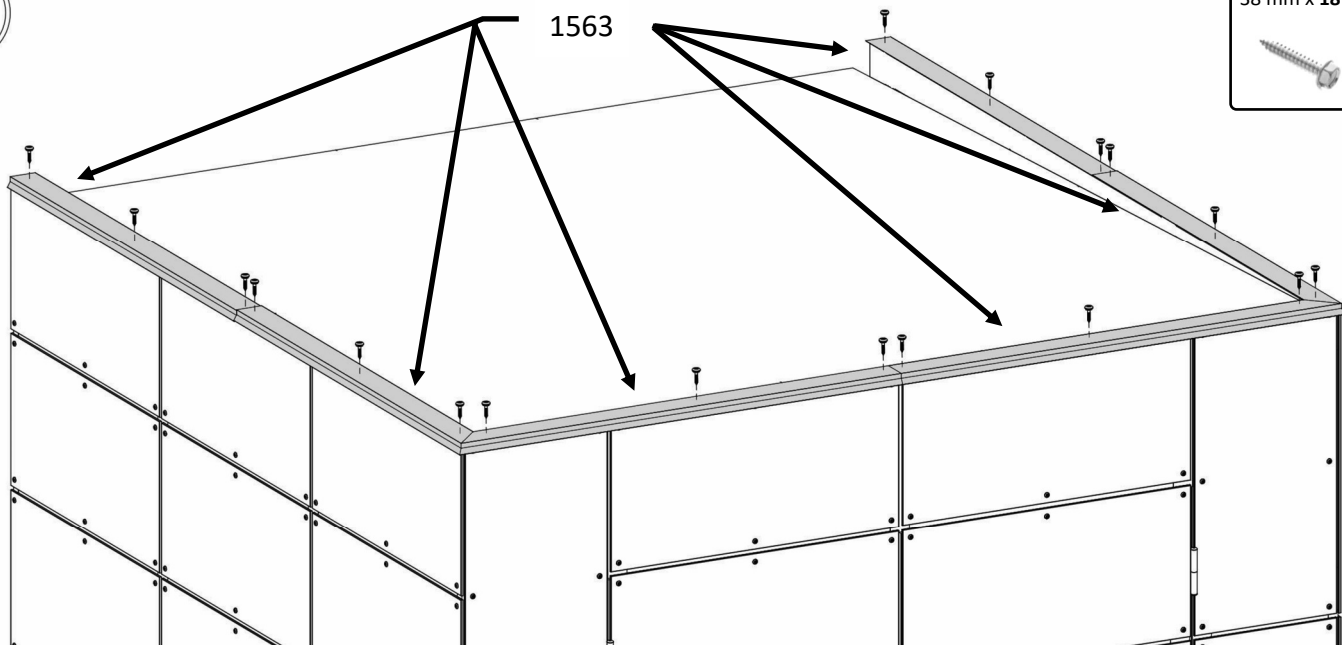


86.1

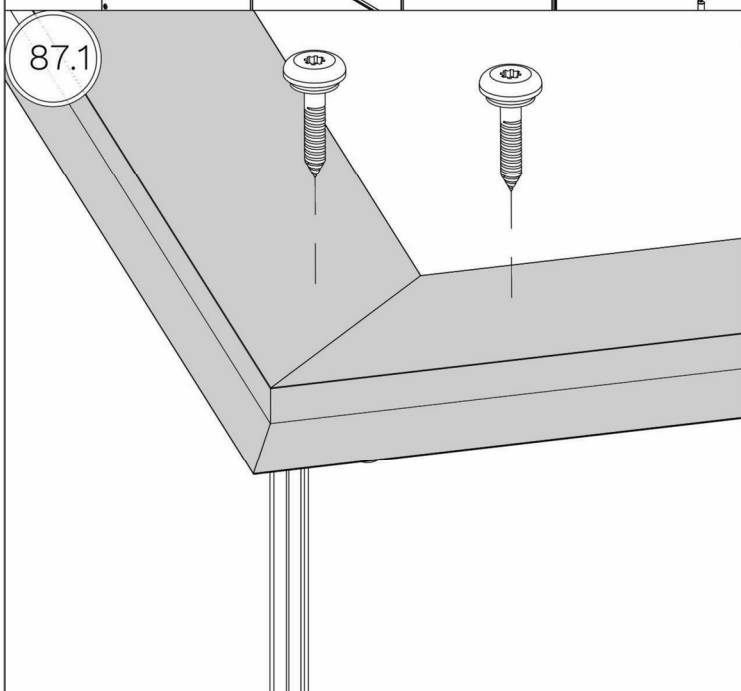


87.

38 mm x 18 St



87.1



87.2

