

**SCHEDA TECNICA N°331** 

# SCUDO POLIURETANICO HIGH GLOSS LUCIDO

Water based two-component paint

#### **DESCRIPTION**

SCUDO POLIURETANICO HIGH GLOSS LUCIDO is a bi-component water based protective coating, made with special resins and formulated to increase cross-linking, rapid hardening and long pot-life.

Morover it offers good retention upon UV exposure with optimal resistance to yellowing and chalking. Highly weather resistant and to dilute chemicals.

VERSIONE LUCIDA - HIGH GLOSS.

This product has been designed for LUCIDI final layers on epoxy and/or epoxy-polyurethane cycles, in order to maintain light fastness and to prevent the chalking deterioration of the underlying substrate.

It can also produce a "wet" effect on absorbent substrates. To avoid this, it is advisable to first apply SCUDO I, which is the primer that protects the color.

Operating temperature: -10 ° C. to + 40 ° C.

## **APPLICATION**

#### CATALYSIS RATIO:

Combine 100 parts by the basis weight SCUDO POLIURETANICO OPACO with 20 parts by weight of SCUDO CAT LUCIDO catalyst. Mix well the two components with a slow speed mixer.

Rivedil supplies pre-dosed packs:

SCUDO POLIURETANICO HIGH GLOSS LUCIDO A

KG. 1,340 + catalyst KG 0,200 KG. 3,750 + catalyst KG 0.750

KG. 10 + catalyst KG 2,000

Specific weight:  $1.00 - 1.20 \text{ gr} / \text{cm}^3 \text{ at } 20 \pm 2 ^\circ \text{C}$ .

## Dilution

Dilutable product with clean, lukewarm and not hard water, with a variable percentage (from 5-50%) depending on the type of substrate or even more depending on use.

Usually for surfaces on the ground it is diluted on average 10%.

# Duration of the mixture:

Maximum pot-life: 90 min. at 20  $\pm$  2  $^{\circ}$  C and at approx. 65  $\pm$  10

# Drying and hardening:

To touch in 5 - 8 h at about 20  $\pm$  2 ° C and about 50  $\pm$  10% HR.

Hardening of the paint film 3-5 days depending on the room temperature, tendency to blistering and fogging at low temperature  $(<10 \degree C)$  and high U.R. (>65%).

#### Overlay:

After 12 hours depending on the temperature, not more than 20 hours. For compatibility and overcoating, consult the Technical Office.

#### Consumption and yield:

(Theoretical per layer) 80 - 130 gr / m  $^{\rm 2}$  , at the recommended thickness of 50 - 65  $\mu m$  .

### Aspect of paint film:

Glossy version.

#### Number of layers:

One or two layers depending on the thickness and the mechanical resistances required.

#### Storage in the warehouse:

6 Months in the original packaging tightly closed in aired and dry environments.

# Surface preparation:

No special preparation.RIVEDIL recommends polyurethane paint on decorated surfaces already ready for protection.

CAUTION: The residual moisture and/or counter-thrust may cause the formation of bubbles or localized lifts.

# Application:

Brush, roller, spray, airless with temperatures not below 10 ° C. Attention with the applications inenvironments with U.R. more than 65% (appearance of bubbles and stickiness).

TECHNICAL DATA	
Nature of the bond	Polyurethane resin
Viscosity	
Drying Time	5-8 h at touch, 48-60 h complete.
Thinning	30-60% Water
Yield	13,3-16m <sup>2</sup> /Kg
Specific weight	0,96Kg/Lt
Colors	
Dry aspect	
Wet aspect	Transparent glossy
Storing	Max Temp. +30°C, Min T. +5°C
Stability	0,5 years (in sealed, unopened original packing)
voc	10μGr/m³
TVOC	N/AμGr/m³
РН	N/A°C
Cleaning	Water
Packing	1.2KG,4.5KG,KG12
CHARACTERISICS	
Characterisics:	Washable.
Can be applied on:	Walls, Floors, Kitchen tops and tables, Bathrooms.
for:	Interiors.
Certifications:	
TOOLS AND RELATED PRODUCTS	
Tools:	Bucket,Spiked Roller.
Related products:	OXYDA,FONDO OXYDA.

# **NOTES**

- Please note that due to technical reasons caused by the tinting of the product the indicated Specific Weight of the product may differ from the Package Net Weight.
- In the original, sealed containers and in appropriate temperature conditions. The period of stability is purely indicative, and refers to the minimum stability period of the product if stored ideal conditions according to the instructions provided. If properly stored the products stability period may extend several years.
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