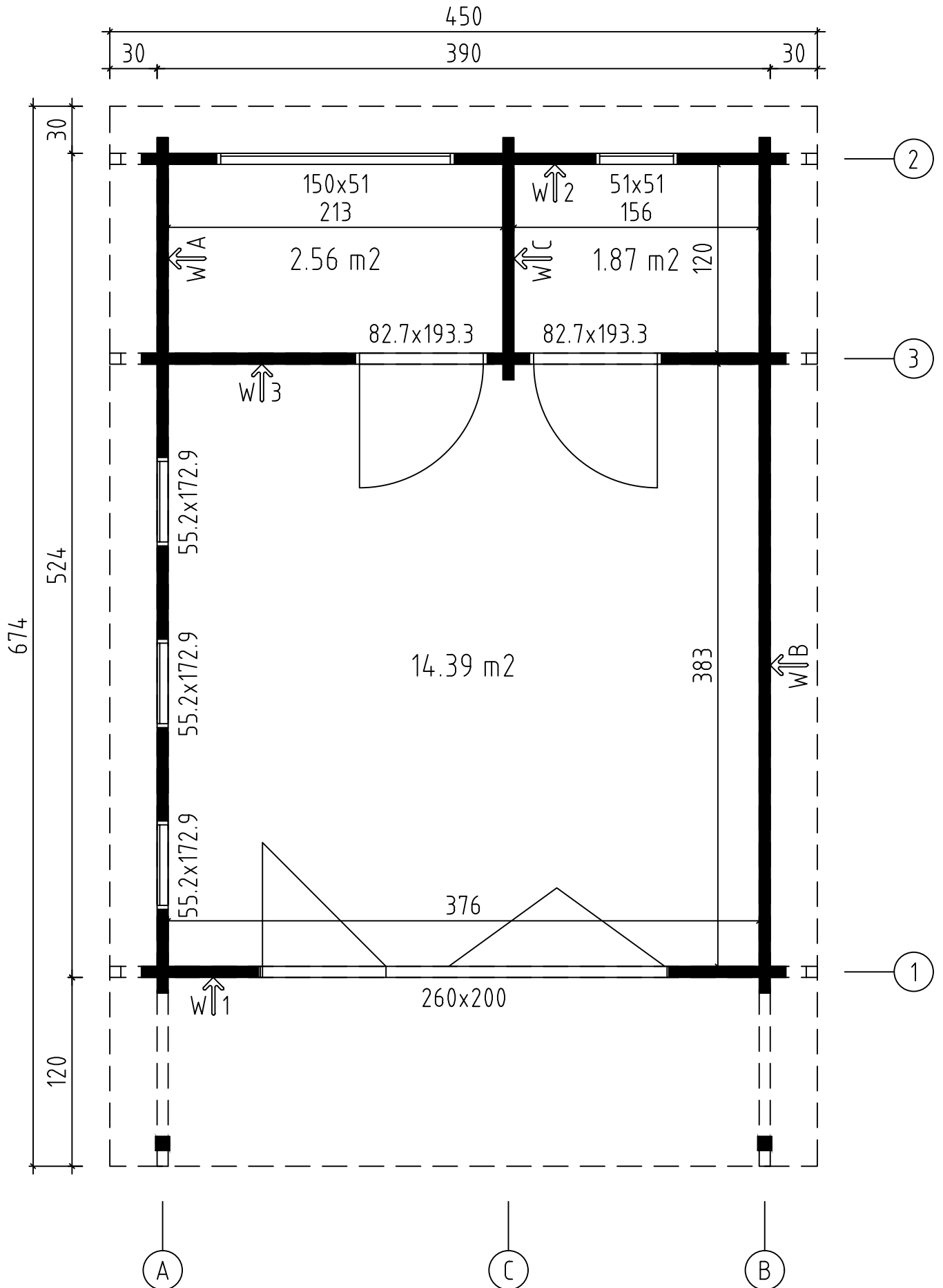


Exeter 1
Art. Nr.7012202

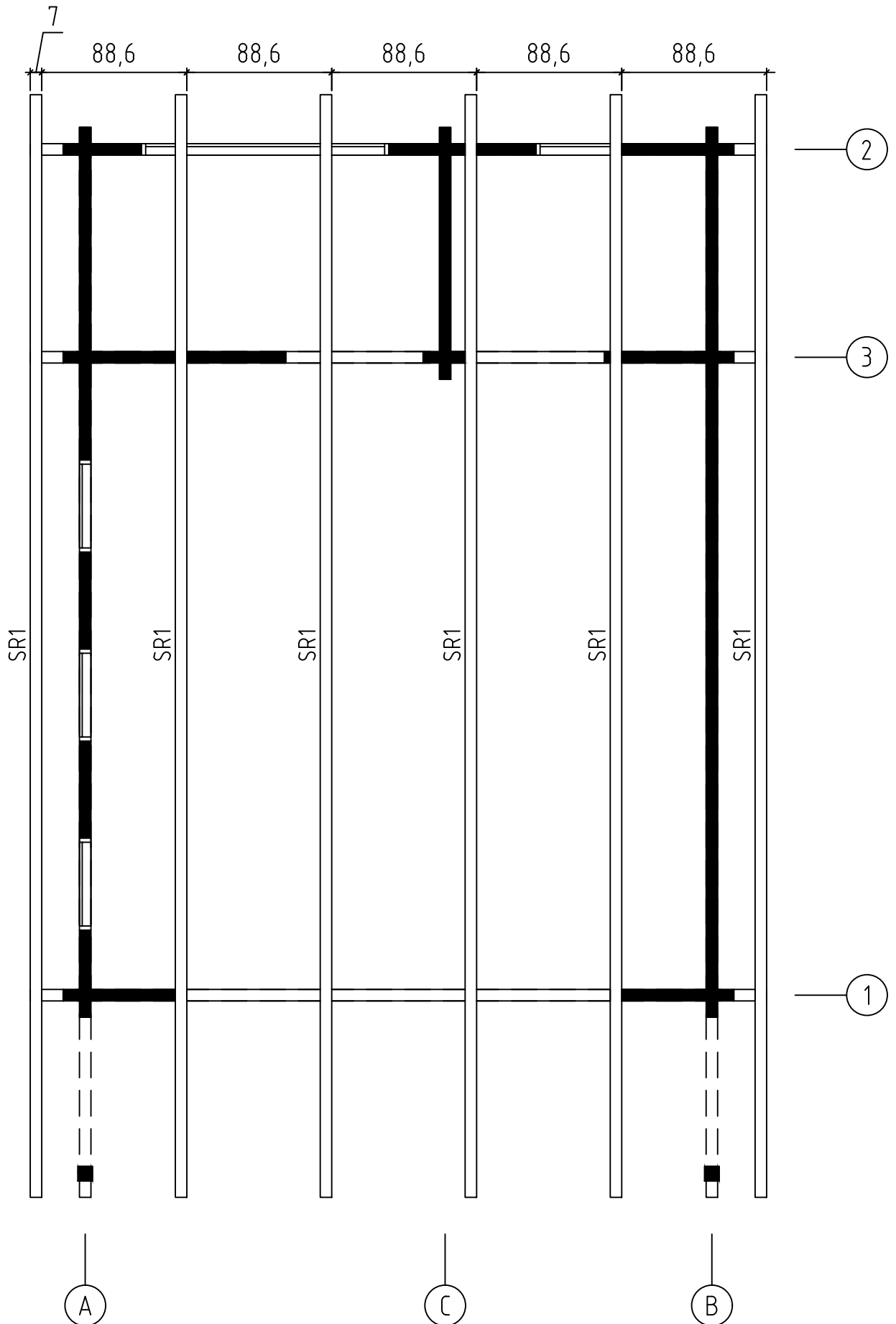


26.09.2024

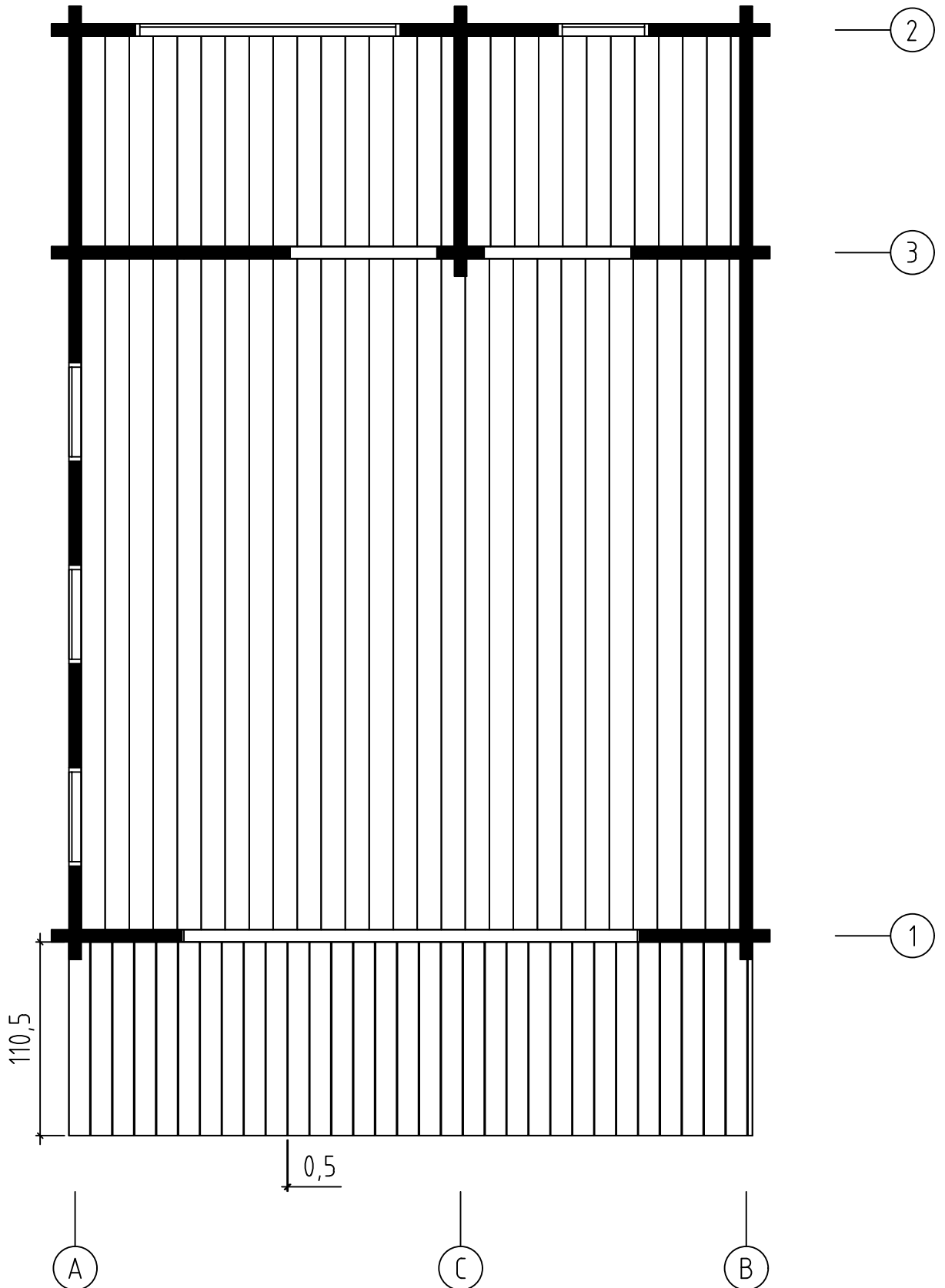
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GROUNDPLAN - GRUNDPLAN - PLAN DE MASSE



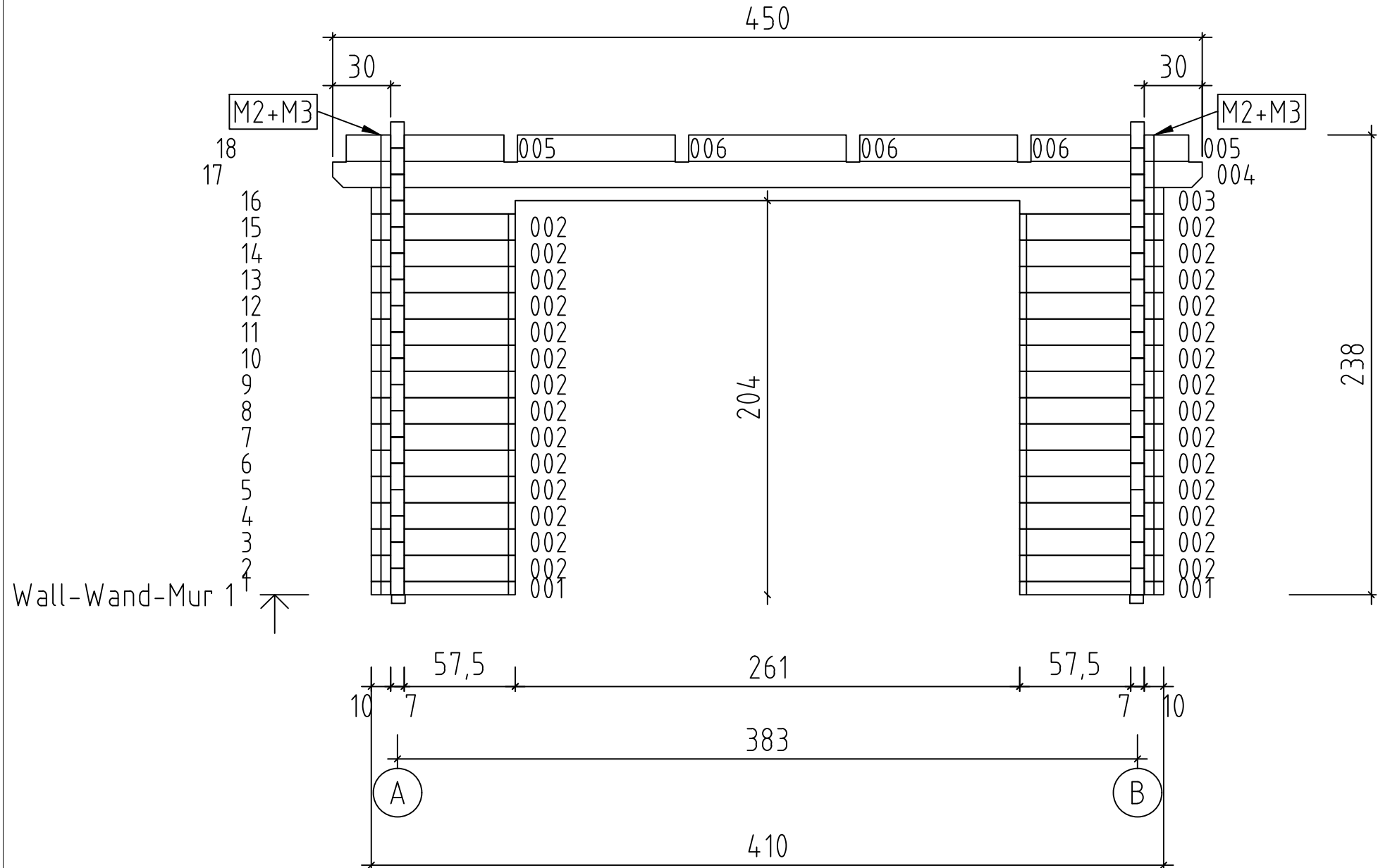
Exeter 1 - Art.No.7012202
RAFTERS PLAN - DACHSPARREN - PLAN DE CHEVRON



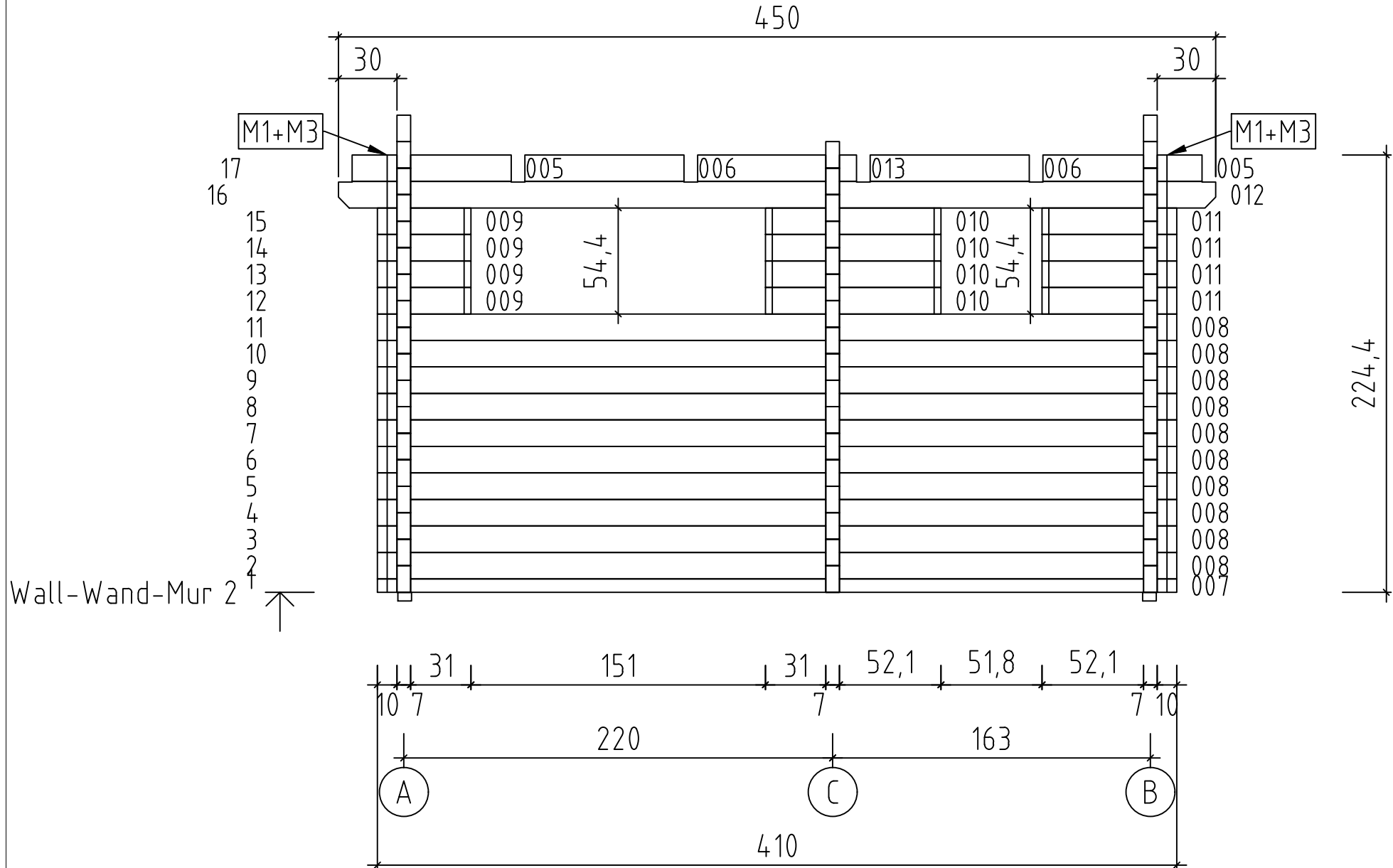
Exeter 1 - Art.No.7012202
FLOOR BOARDS - FUSSBODENBRETTER - PLAN POSE PLANCHER
TERRACE BOARDS - TERRASSENBRETTER - PLANCHER DE TERRASSE



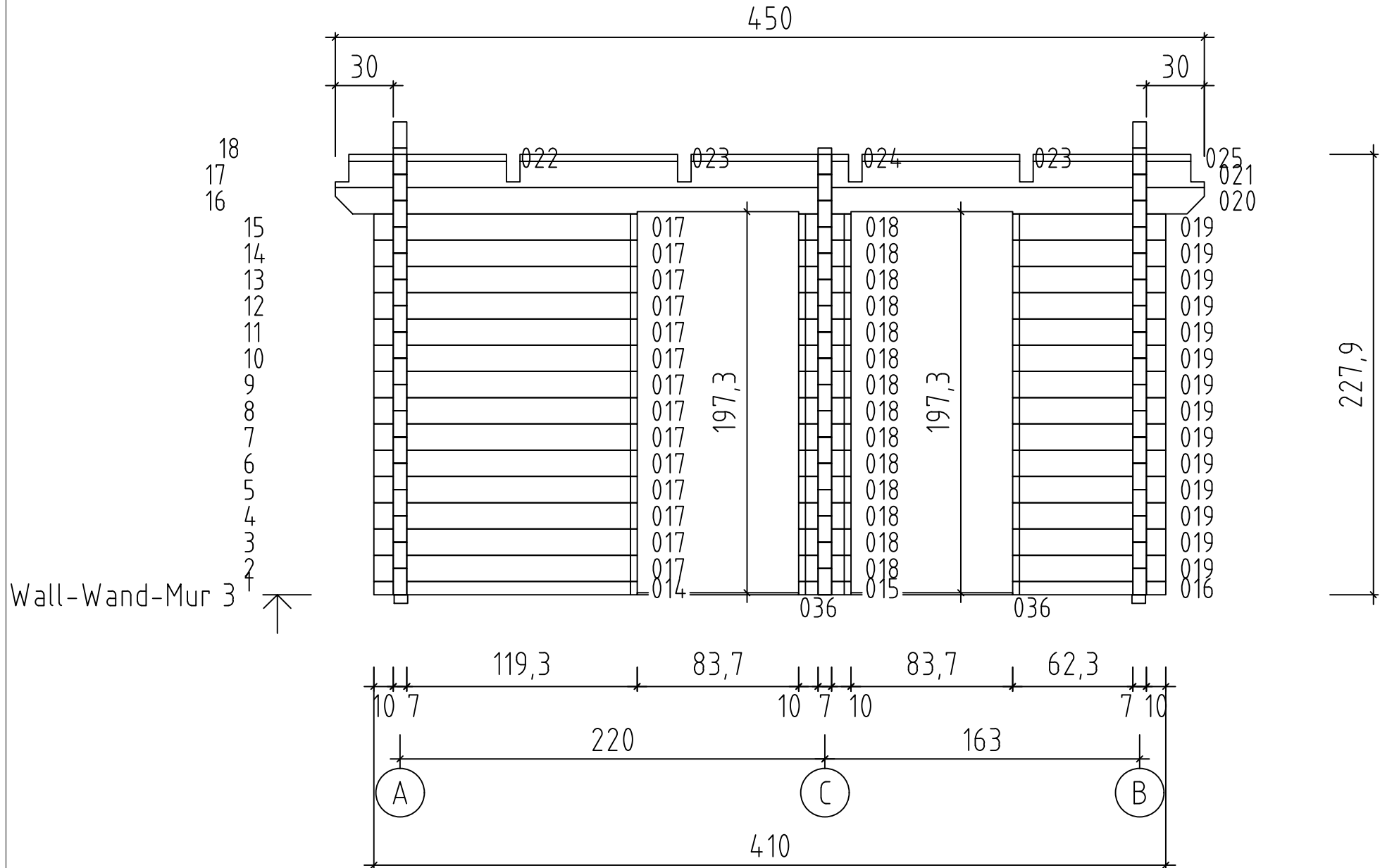
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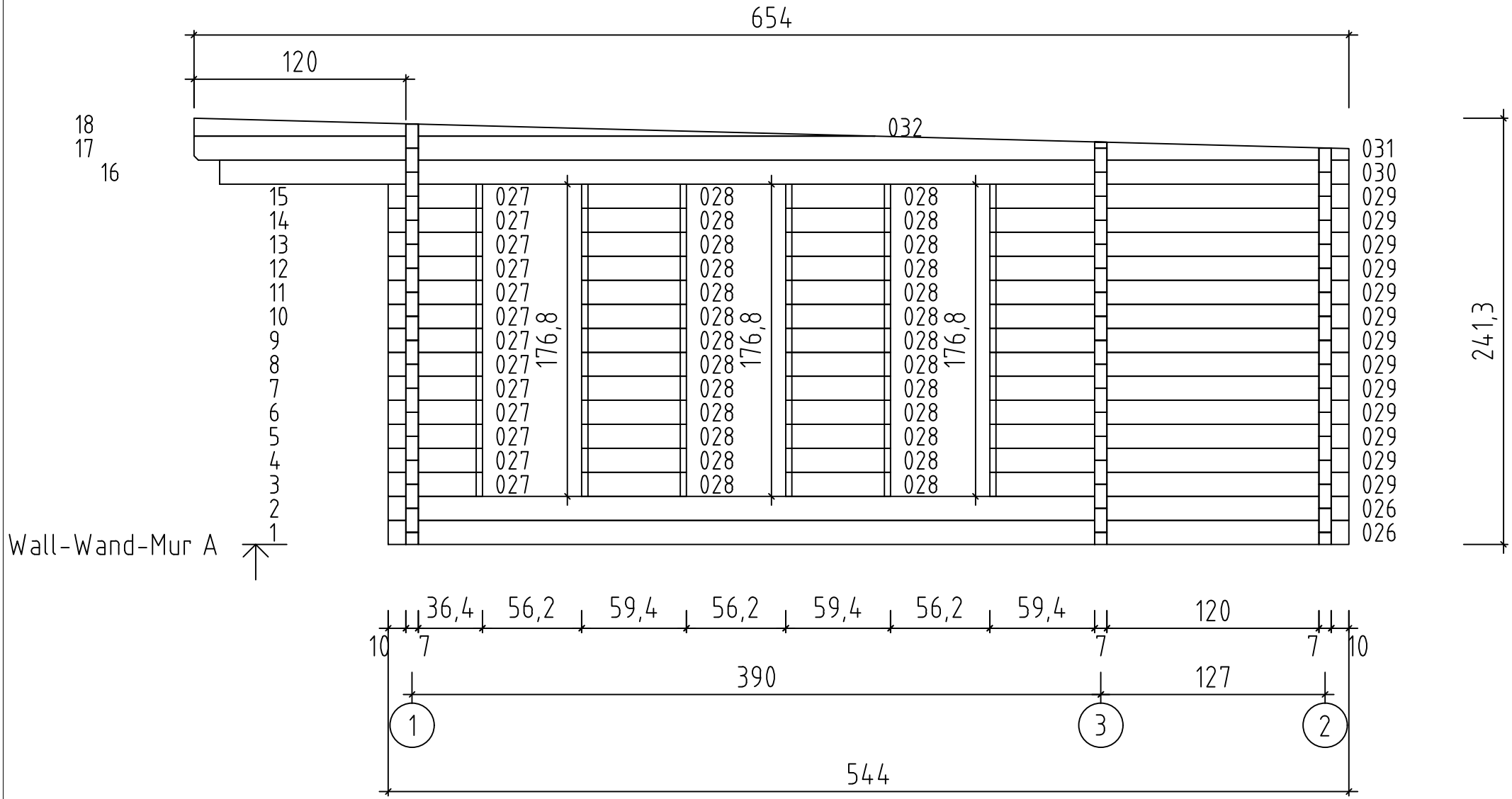
Exeter 1 - Art.No.7012202



Exeter 1 - Art.No.7012202



Exeter 1 - Art.No.7012202



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Wall-Wand-Mur A



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032

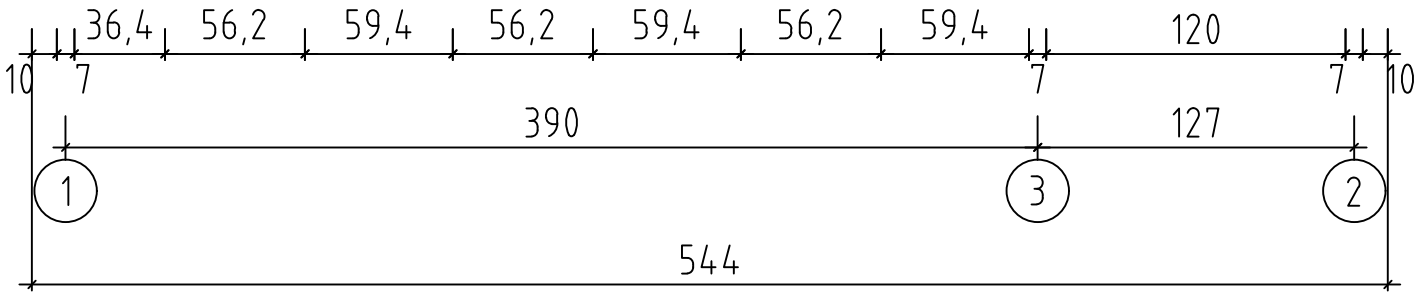
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241,3

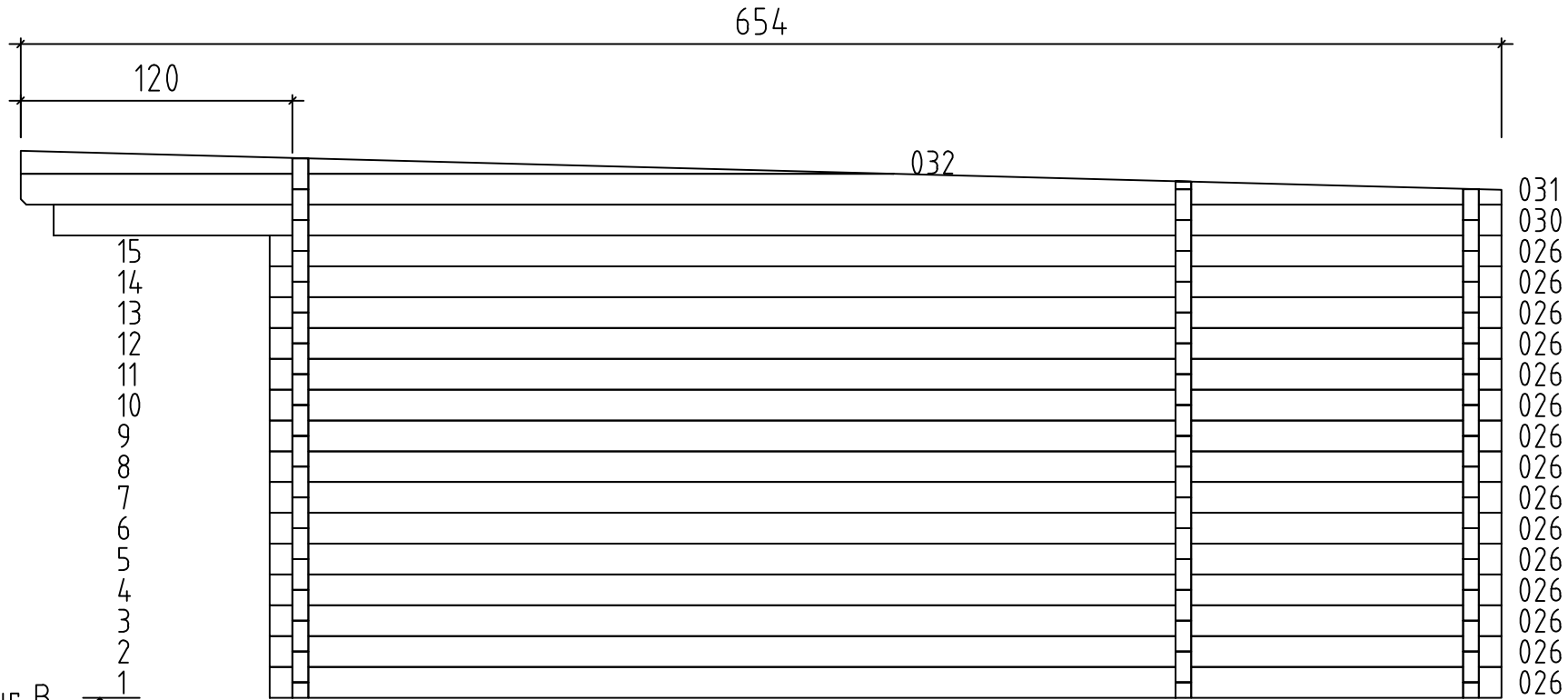
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176,8

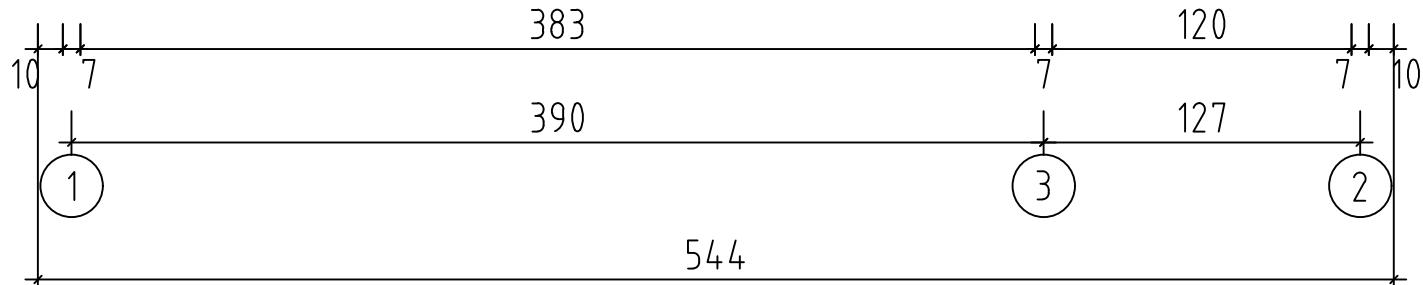
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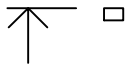
Exeter 1 - Art.No.7012202



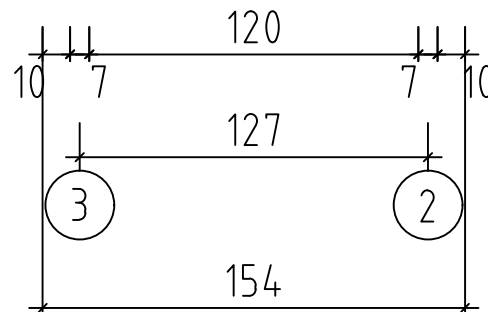
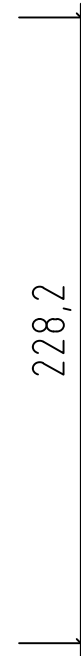
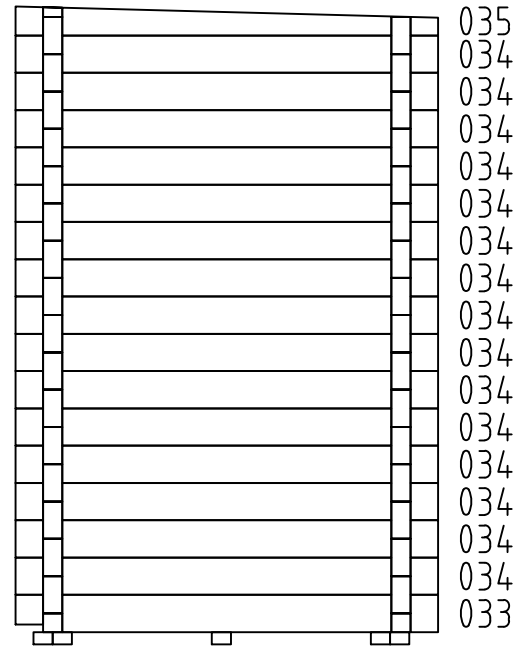
Wall-Wand-Mur B

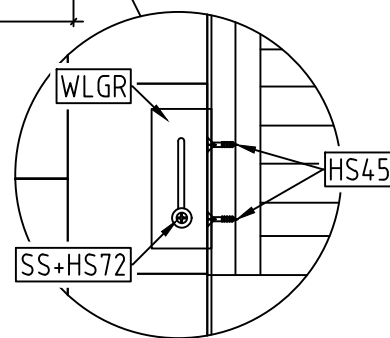
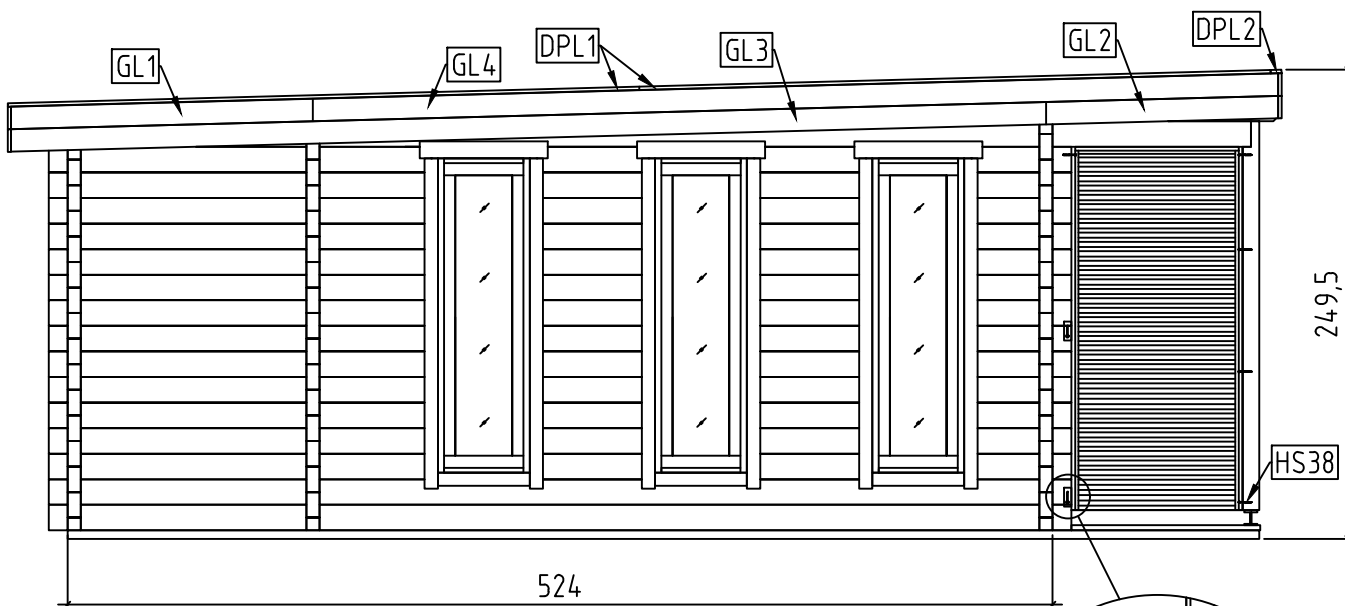
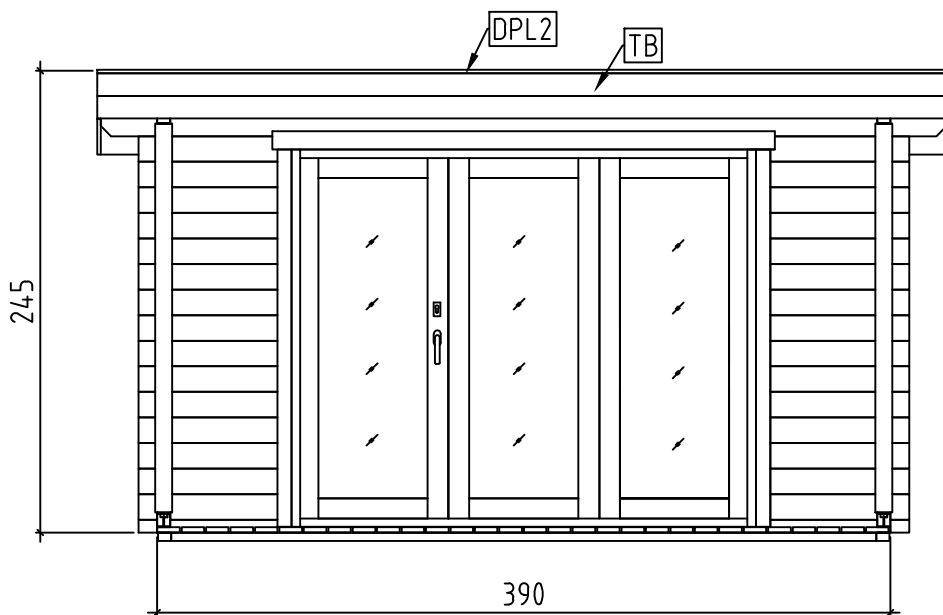


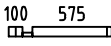
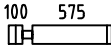
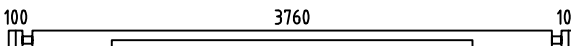
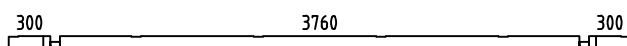
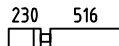
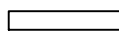
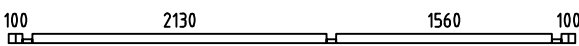
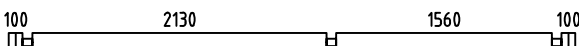

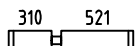
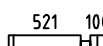

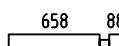
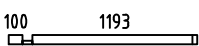

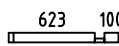
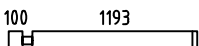

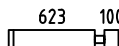
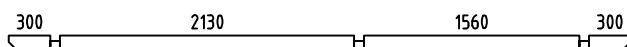
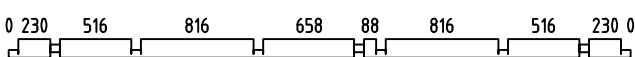
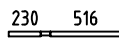
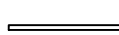
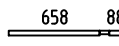
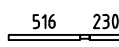
Exeter 1 - Art.No.7012202

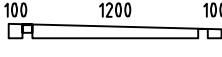

Wall-Wand-Mur C 




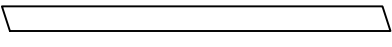
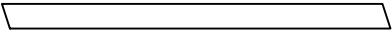
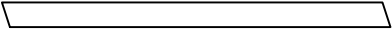
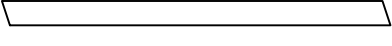




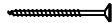

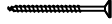
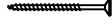
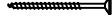








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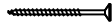
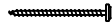
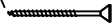



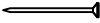



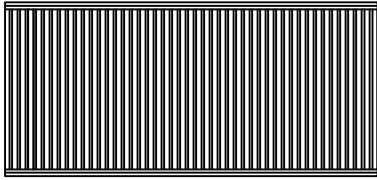
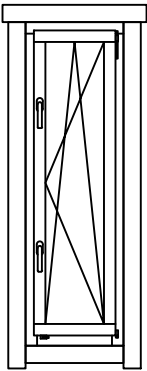
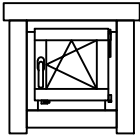


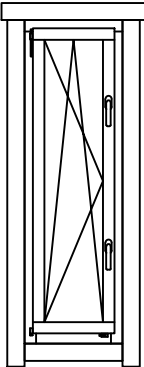
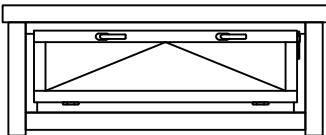
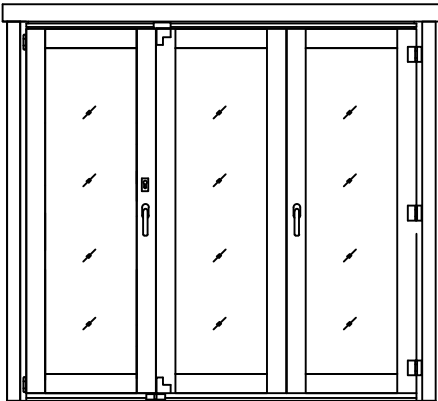

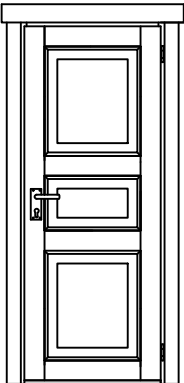


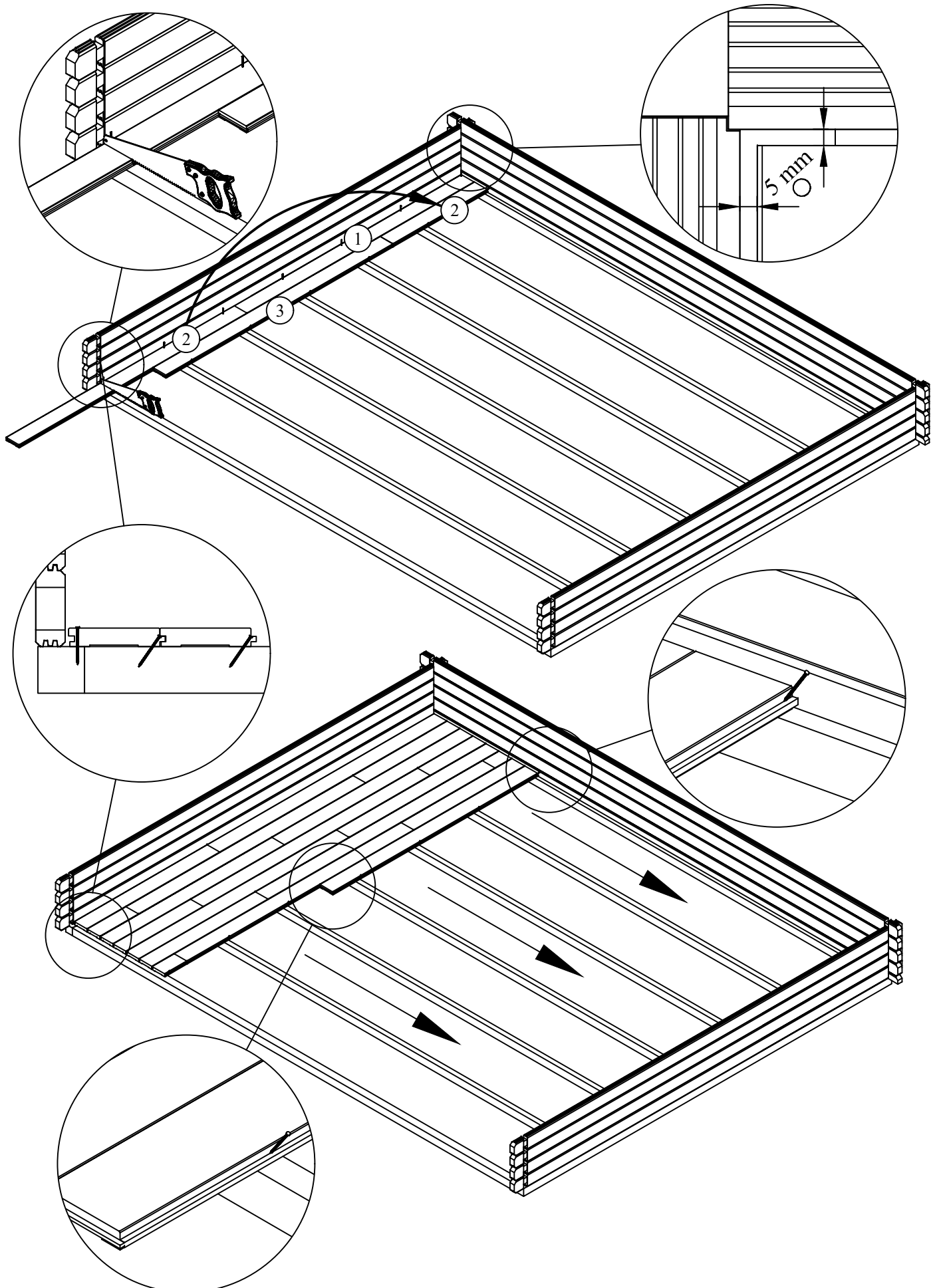
Pos	Exeter 1 - Art.No.7012202 Piece list - Stückliste - Liste des pieces	Q.	P (mm)	L (mm)
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003		1	70x136	4100
004		1	70x136	4500
005		4	70x136	816
006		5	70x136	816
007		1	70x68	4100
008		10	70x136	4100
009		4	70x136	480
010		4	70x136	901
011		4	70x136	691
012		1	70x136	4500
013		1	70x136	816
014		1	70x68	1363
015		1	70x68	270
016		1	70x68	793
017		14	70x136	1363
018		14	70x136	270
019		14	70x136	793
020		1	70x136	4500
021		1	70x136	4500
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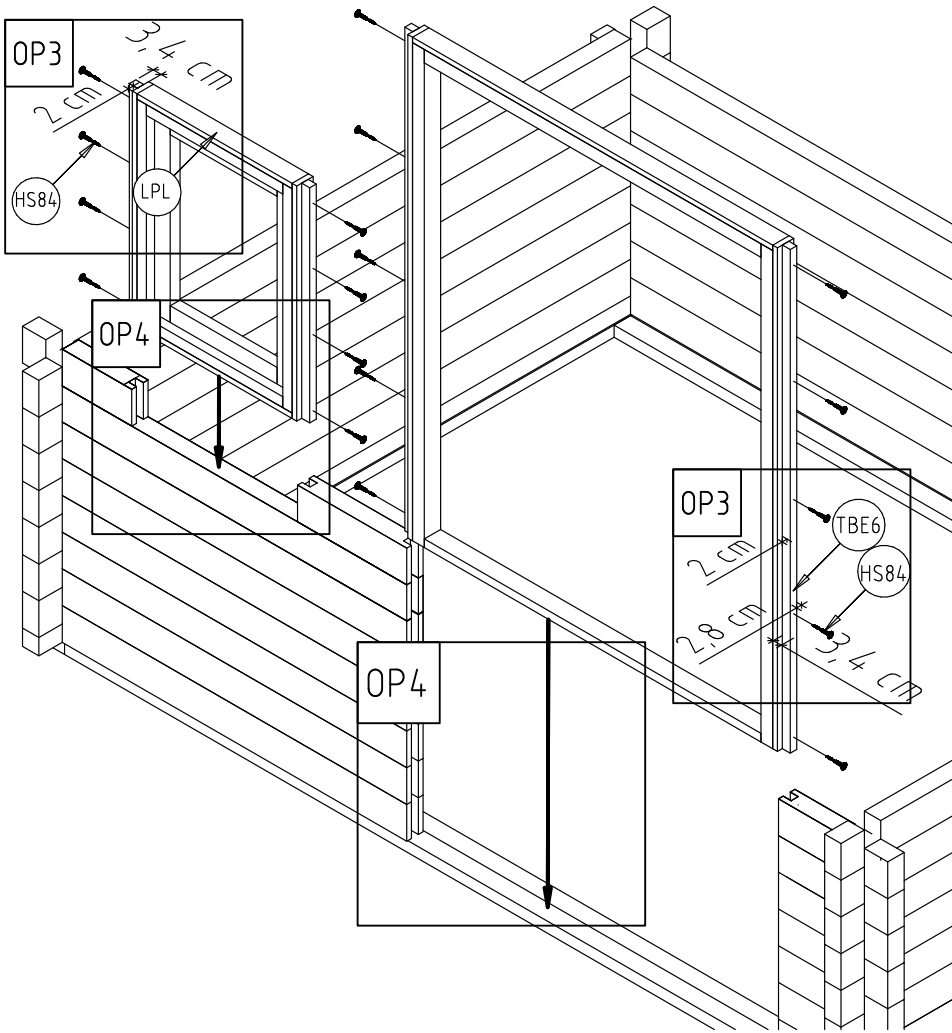
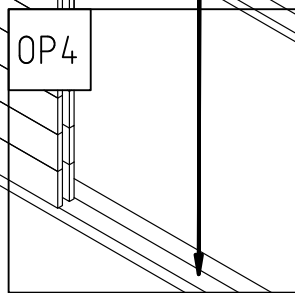
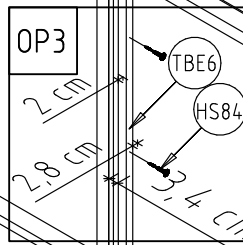
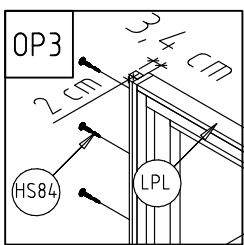
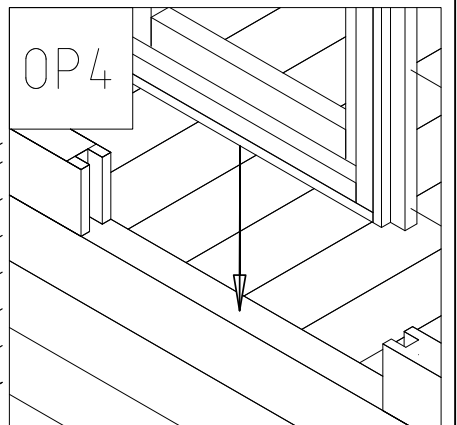
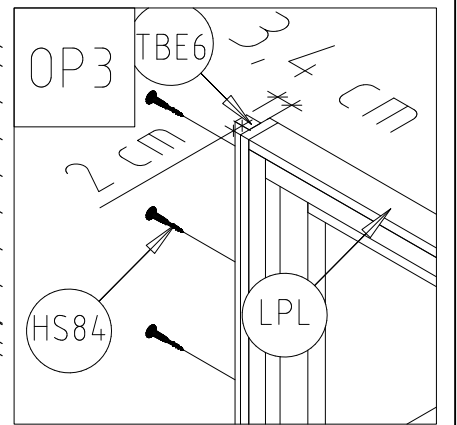
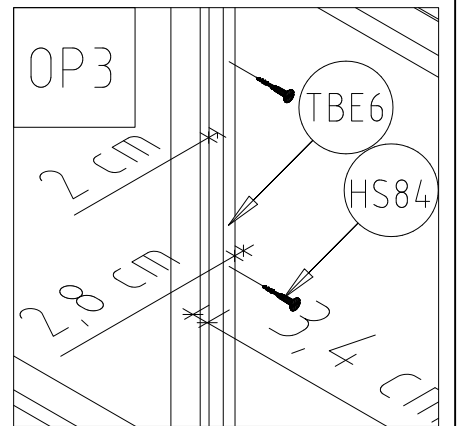
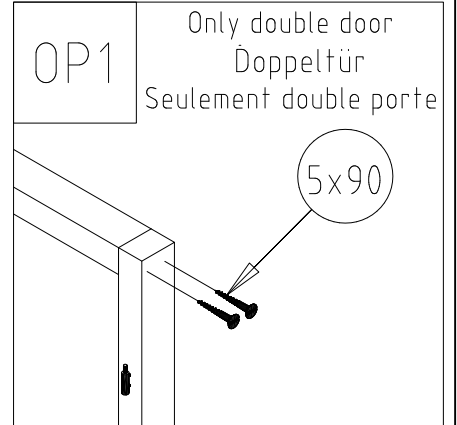
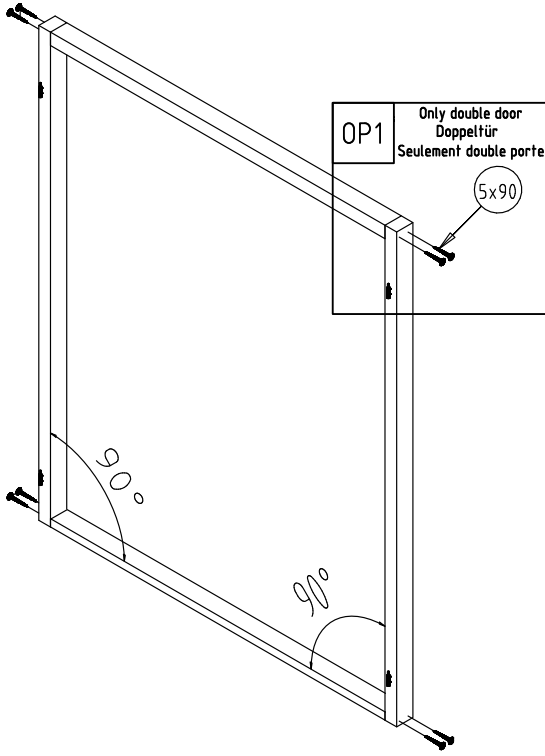
Pos	Exeter 1 - Art.No.7012202 Piece list - Stückliste - Liste des pieces	Q.	P (mm)	L (mm)
026		17	70x136	5440
027		13	70x136	533
028		26	70x136	593
029		13	70x136	2034
030		2	70x136	6395
033		1	70x136	1540
034		15	70x136	1540
035		1	70x106	1540
036		2	70x10	837
WA-1		1		
WB-1		1		
IAR2	FOUNDATION - FUNDAMENT - FONDATION 	15	70x45	3750
IAR1	FOUNDATION - FUNDAMENT - FONDATION 	4	70x45	3243
SR1	RAFTER - DACHSPARREN - CHEVRON 	6	70x140	6746
HLL-1	FLOOR BOARDS - FUSSBODENBRETTER - LAME DE PLANCHER 		137x28	154 m.
RB	ROOF BOARDS - DACHBRETTER - VOLIGES 	75	90x18	4500
SV2	TERRACE BOARDS - TERRASSENBRETTER - PLANCHER DE TERRASSE 	33	120x28	1105
FL	FLOOR FILLET-FUSSBODENLEISTE - CORNIERE DE FINITION DU PLANCHER 		15x40	28 m.
DPL1	ROOFING FELT FILLET - DACHPAPPENLEISTE - BAGUETTE DE FIXATION DU FEUTRE BITUMEUX 	4	18x58	3360
DPL2	ROOFING FELT FILLET - DACHPAPPENLEISTE - BAGUETTE DE FIXATION DU FEUTRE BITUMEUX 	1	18x58	4538
M1	TREADED ROD M12 - GEWINDESTANGE M12 - TIGE FILETÉE M12 	2		270
M2	TREADED ROD M12 - GEWINDESTANGE M12 - TIGE FILETÉE M12 	2		410
M3	TREADED ROD M12 - GEWINDESTANGE M12 - TIGE FILETÉE M12 	4		2000
P	POST - PFOSTEN - POTEAU 	2	90x90	2070
TB	EAVES BOARD - TRAUFBRETT - BANDEAU DE TOIT 	4	18x120	4538

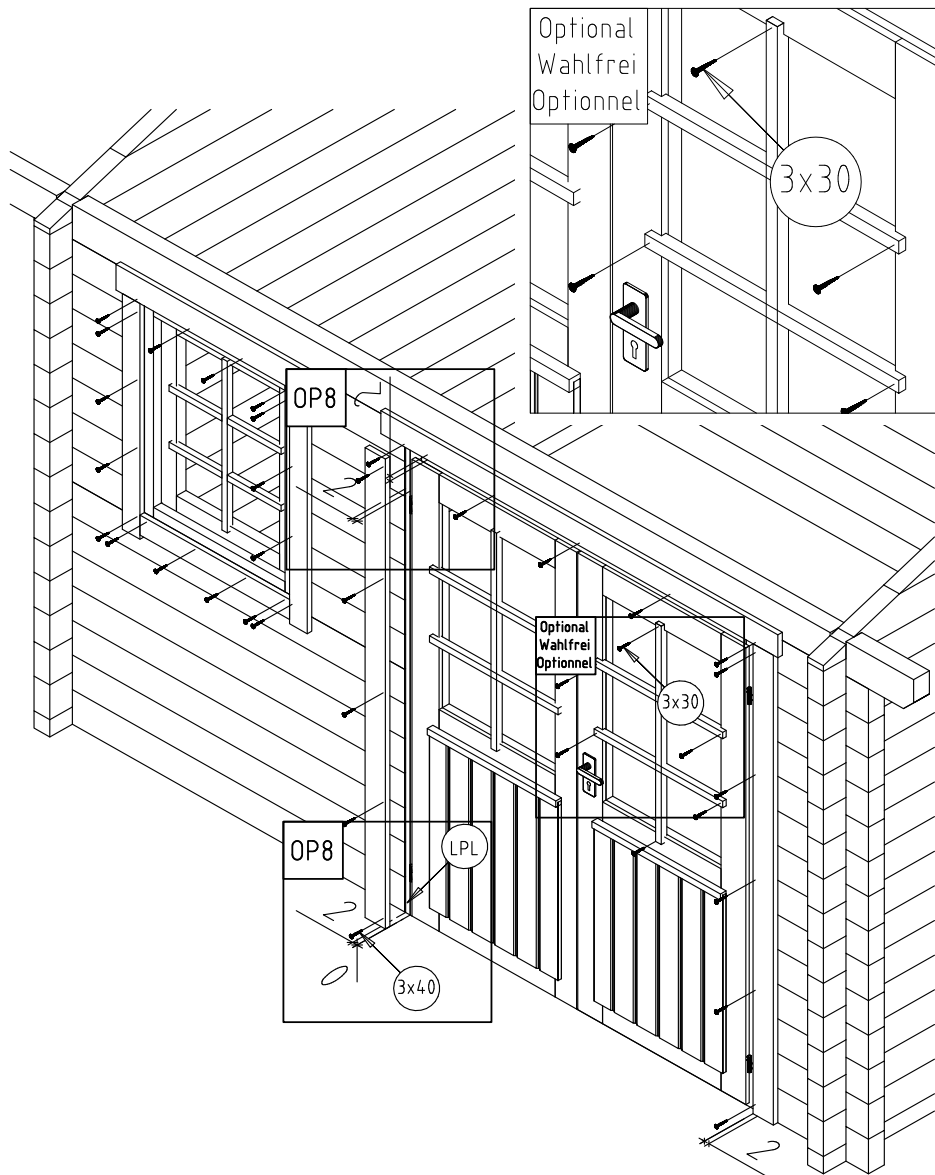
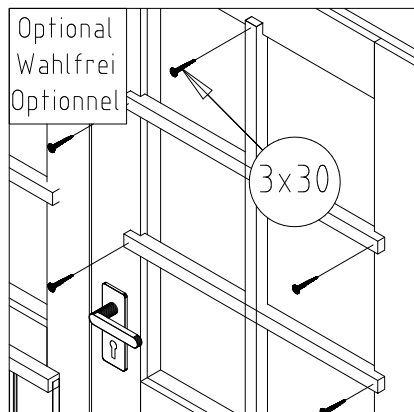
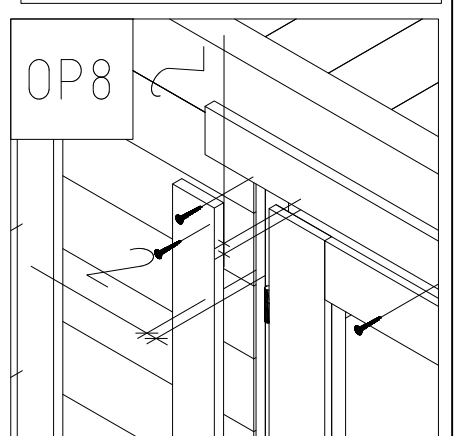
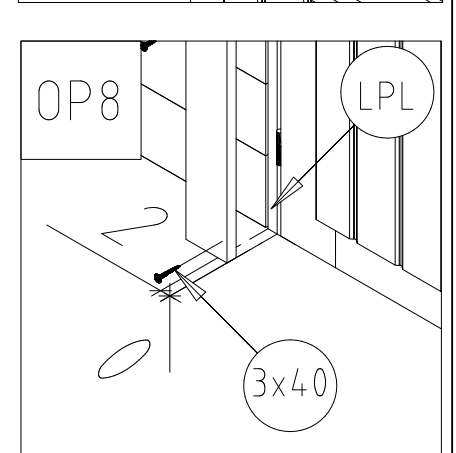
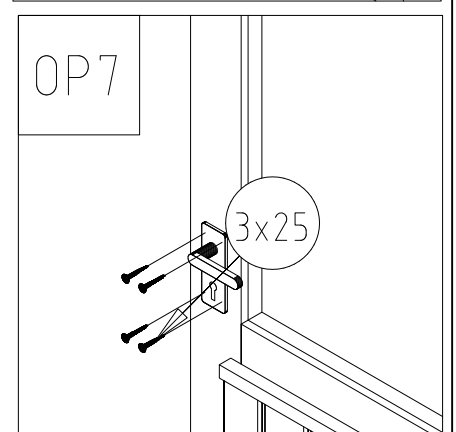
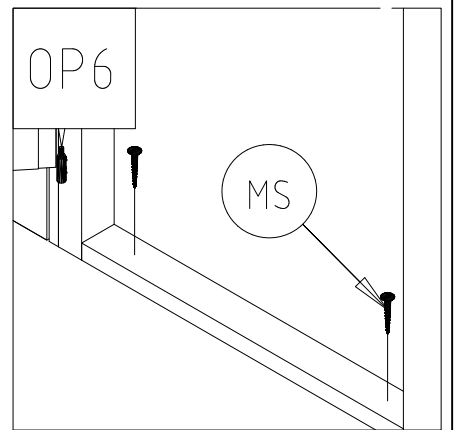
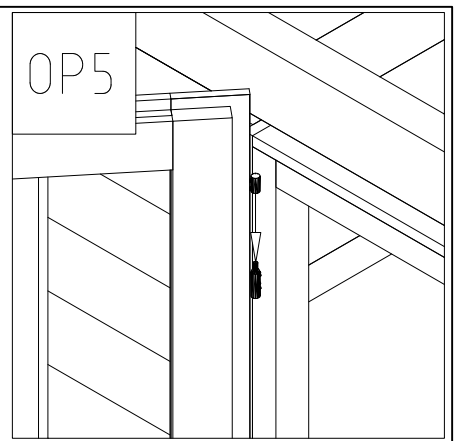
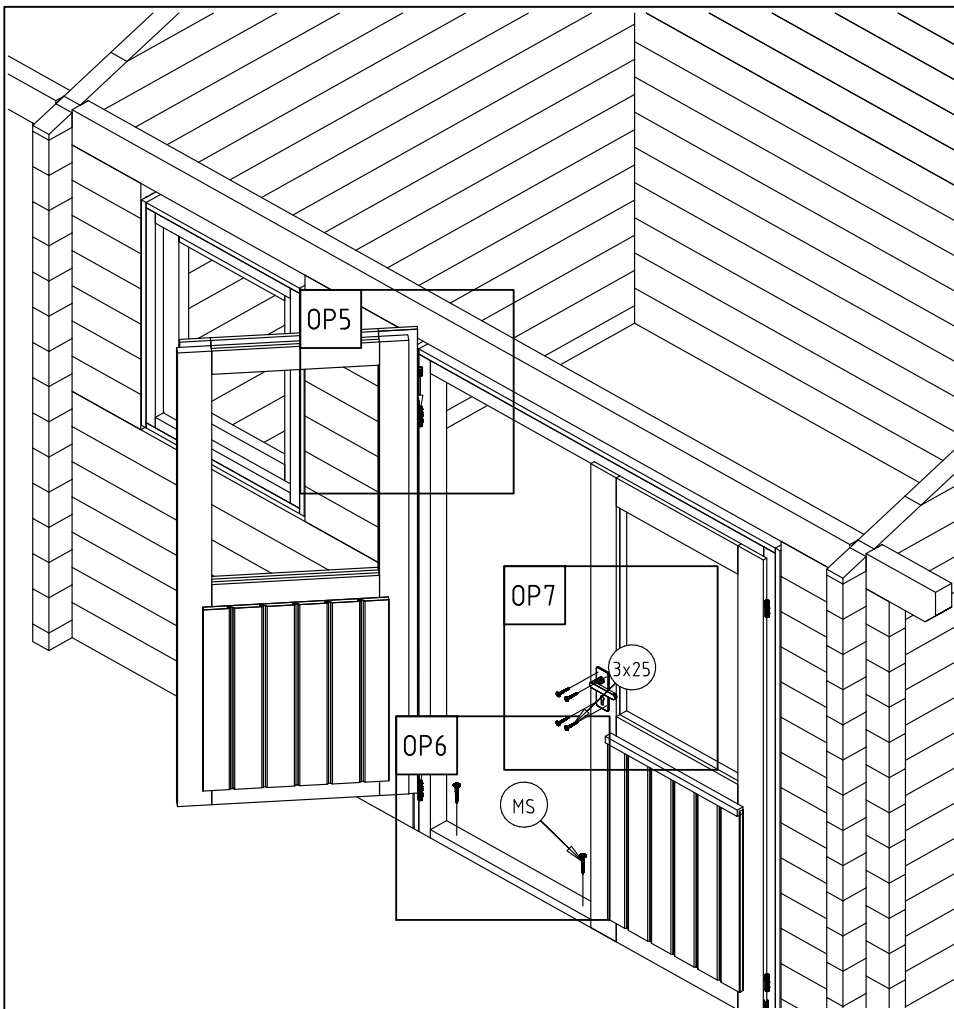
Pos	Exeter 1 - Art.No.7012202 Piece list - Stückliste - Liste des pieces	Q.	P (mm)	L (mm)
TBE6-1	FIXING FILLET FOR WINDOW - FIXIRUNGSLEISTE FÜR FENSTER - PROFIL DE FIXATION DES FENETRES 	4	28x34	510
TBE6-2	FIXING FILLET FOR WINDOW - FIXIRUNGSLEISTE FÜR FENSTER - PROFIL DE FIXATION DES FENETRES 	6	28x34	1729
TBE6-3	FIXING FILLET FOR DOOR - FIXIRUNGSLEISTE FÜR TÜR - PROFIL DE FIXATION DES PORTES 	6	28x34	1933
GL1	GABLE MOULDING - GIEBELLEISTE - PLANCHE DE RIVE 	2	18x120	1237
GL2	GABLE MOULDING - GIEBELLEISTE - PLANCHE DE RIVE 	2	18x120	1609
GL3	GABLE MOULDING - GIEBELLEISTE - PLANCHE DE RIVE 	2	18x120	5140
GL4	GABLE MOULDING - GIEBELLEISTE - PLANCHE DE RIVE 	2	18x120	5510
ORZ	MONTAGE SET FOR DOORS AND WINDOWS - MONTAGE SET FÜR TÜREN UND FENSTER - JEU DE MONTAGE PORTES ET FENETRES	1		
KL4	LENGTHENING BOLT FOR TREADED ROD - VERLÄNGERUNGSMUTTER FÜR GEWINDESTANGE - MANCHON DE RACCORDEMENT DE TIGE FILETÉE 	4		
KL1	DRIVE NUT TREADED ROD - EINSHLAGMUTTER FÜR GEWINDESTANGE - ÉCROU A FRAPPER POUR TIGE FILITÉE 	4		
KL2	NUT FOR TREADED ROD - MUTTER FÜR GEWINDESTANGE - ÉCROU POUR TIGE FILETÉE 	4		
KL3	PLAIN WASHER TREADED ROD - UNTERLEGSSCHEIBE FÜR GEWINDESTANGE - RONDELLE PLATE POUR TIGE FILETÉE 	4		
HS32	SCREW FOR EAVES BOARDS - SCHRAUBEN FÜR TRAUFBRETTEN - VIS DE FIXATION POUR BANDEAU DE TOIT 	56	3.5x50	
HS84	SCREW FOR FIXING FILLET - SCHRAUBEN FÜR FIXIRUNGSLEISTE - VIS POUR PROFIL DE FIXATION 	72	3.5x50	
HS16	SCREW FOR GABLE MOULDING - SCHRAUBEN FÜR GIEBELLEISTE - VIS DE FIXATION POUR PLANCHE DE RIVE 	66	3.5x50	
HS25	SCREW FOR FLOOR - SCHRAUBEN FÜR FUSSBODENBRETTEN - VIS POUR PLANCHER 	302	3.9x70	
HS38	SCREW FOR FIXING TERRACE RAILING - SCHRAUBE FÜR TERRASSE - VIS DE FIXATION DE GARDE-CORPS DE TERRASSE 	10	4.5x80	
HS45	SCREW FOR SLIDING WALL TIE - SCHRAUBEN FÜR WAND SCHIEBEREGLER - VIS POUR FIXATION ÉQUERRE MÉTALLIQUE AU PARAVENT 	16	4x20	
NFD	SCREW FOR ROOFING FELT FILLET - SCHRAUBEN FÜR DACHPAPPENLEISTE - VIS POUR BAGUETTE FIXATION FEUTRE BITUMEUX 	42	4x40	
HS34	SCREW FOR POST - SCHRAUBEN FÜR PFOSTEN - VIS DE FIXATION DES POTEAUX 	4	4x60	
HS40	SCREW FOR 1. WALL BEAM - SCHRAUBE FÜR 1. BOHLENREIHE - VIS DE FIXATION DES FONDATIONS 	12	5x120	
HS39	SCREW FOR FUNDAMENT - SCHRAUBEN ZUR BEFESTIGUNG FUNDAMENT - VIS POUR FONDATION 	64	5x120	
HS42	SCREW FOR GABLE - SCHRAUBEN FÜR GIEBEL - VIS POUR FIXATION DES PIGNONS 	8	5x120	
HS48	SCREW FOR Pos. 005; 006; 013 - SCHRAUBEN FÜR für Pos. 005; 006; 013 - VIS POUR FIXATION DERNIÈRE RANGÉE MADRIERS (Pos. 005; 006; 013) 	20	6x180	
HS44	SCREW FOR RAFTER - SCHRAUBEN ZUR BEFESTIGUNG DACHSPARREN - VIS POUR CHEVRON 	18	6x180	

Pos	Exeter 1 - Art.No.7012202 Piece list - Stückliste - Liste des pieces	Q.	P (mm)	L (mm)
HS49	SCREW FOR POST HEIGHT ADJUSTMENT - SCHRAUBEN FÜR REGULIERUNGSSCHRAUBE FÜR PFOSTEN - VIS DE FIXATION DE SUPPORT RÉGLABLE DE POTEAU 	16	6x50	
MS	SCREW FOR DOORSTEP - SCHRAUBEN FÜR TÜRSCHWELLE - VIS DE FIXATION DU SEUIL DE PORTE 	4	4.5x65	
NF3	SCREW FOR TERRACE BOARD - SCHRAUBEN FÜR TERRASSENBRETT - VIS POUR LAME DE SEUIL D'ENTREE DE TERRASSE 	200	4.2x55	
HS72	SCREW FOR SLIDING WALL TIE - SCHRAUBEN FÜR WAND SCHIEBEREGLER - VIS POUR FIXATION ÉQUERRE MÉTALLIQUE AU PARAVENT 	4	5x60	
SH70	HAMMER BLOCK - SCHLAGHOLZ - CALLE DE FRAPPE 	2		
NFF	ZN NAIL FOR FLOOR FILLETS - ZN NÄGEL FÜR FUSSBODENLEISTEN - POINTE POUR PANNEAUX DE PLANCHER 	55	1.4x40	
NF2	ZN NAIL FOR ROOF - ZN NÄGEL FÜR DACHBRETTTER - POINTE POUR TOIT 	640	2.1x50	
SS	PLAIN WASHER FOR SLIDING WALL TIE - UNTERLEGSSCHEIBE FÜR WAND SCHIEBEREGLER - RONDELLE POUR SABOT MÉTALLIQUE 	4		
WLGR	SLIDING WALL TIE - SCHIEBEREGLER FÜR WAND - EQUERRE MÉTALLIQUE DE FIXATION DU PARAVENT 	4		
RFP	POST HEIGHT ADJUSTMENT - REGULIERUNGSSCHRAUBE FÜR PFOSTEN - SUPPORT RÉGLABLE DE POTEAU 	2		
TRR	TERRACE RAILING - TERRASSE - GARDE-CORPS DE TERRASSE 	2		
	WINDOW-FENSTER-FENETRE 552x1729 2+ A.0P.b 	2		
	WINDOW-FENSTER-FENETRE 510x510 2+ A.0P.h 	1		

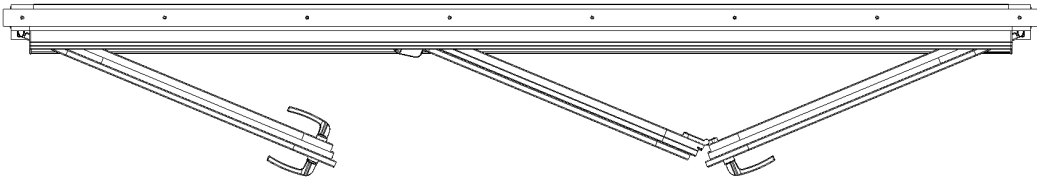
Pos	Exeter 1 - Art.No.7012202 Piece list - Stückliste - Liste des pieces	Q.	P (mm)	L (mm)
	<p data-bbox="544 136 970 197">WINDOW-FENSTER-FENETRE 552x1729 2+ A.0V.b</p> 	1		
	<p data-bbox="544 636 970 696">WINDOW-FENSTER-FENETRE 1500x510 2+ A.0Ü</p> 	1		
	<p data-bbox="588 887 925 947">DOOR-TÜR-PORTE 2600x2000 3+ TU3V.20V</p>   <p data-bbox="290 1473 1246 1559">General installation instructions - Allgemeine aufbauanleitung - Consignes générales de montage - Istruzioni per l'assemblaggio - Algemene opbouwhandleiding - Üldine püstitus juhend http://www.orthez.ee/Folding_new.mp4</p>	1		
	<p data-bbox="596 1635 916 1695">DOOR-TÜR-PORTE 827x1933 U.3TP</p> 	1		





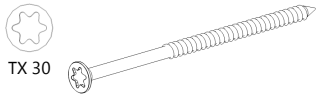


3 DOOR BIFOLD DOOR SET



Hardware

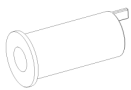
A. 6 x 140 mm Screw x 10



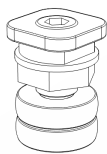
B. 3,5 x 40 mm Screw x 54



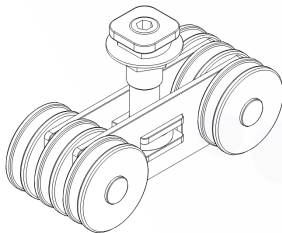
C. Plastic push x 6



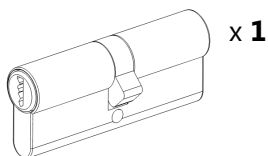
D. Upper guide roll x 1



E. Lower guide roll x 1



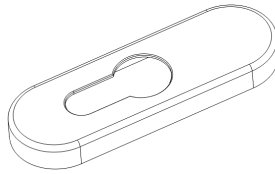
F. Lock set



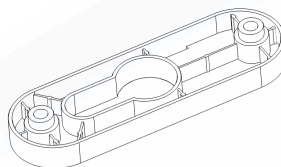
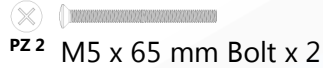
G. Open-end spanner SW17 x 1



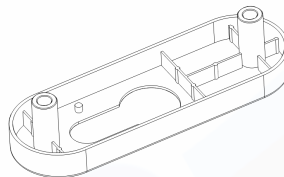
H. Plastic cover x 1



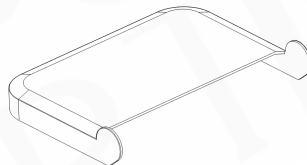
I. CB rosette inside x 1



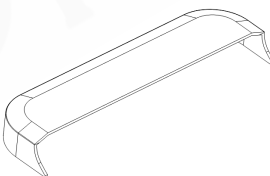
J. CB rosette outside x 1



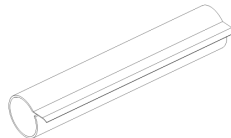
K. Cover cap x 3



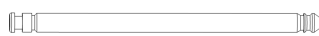
L. Cover cap x 3



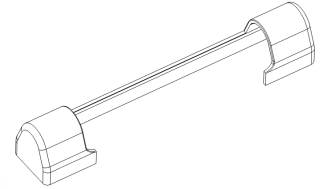
M. Cover cap for stay hinge x 2



Pins (x 5) are pre-installed



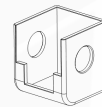
N. Cover cap for stay bearing x 2



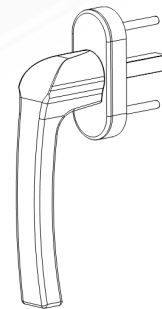
O. Cover cap x 1 RH + x 1 LH



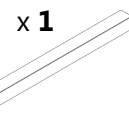
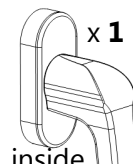
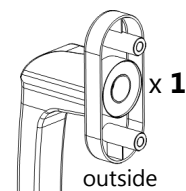
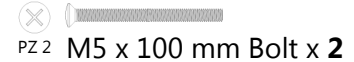
P. Cover cap for pivot rest x 2



R. Turn handle x 1



S. Turn handle set



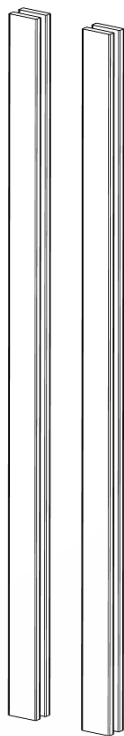
Parts list

LH
x 1

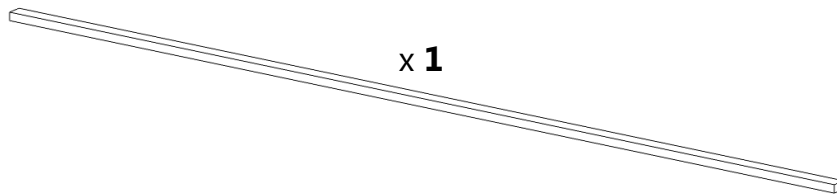
RH
x 1

x 4

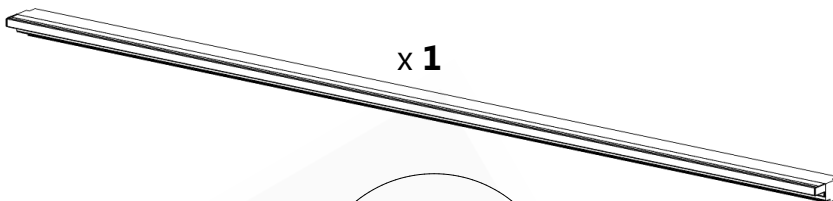
x 2



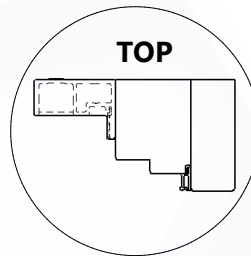
x 1



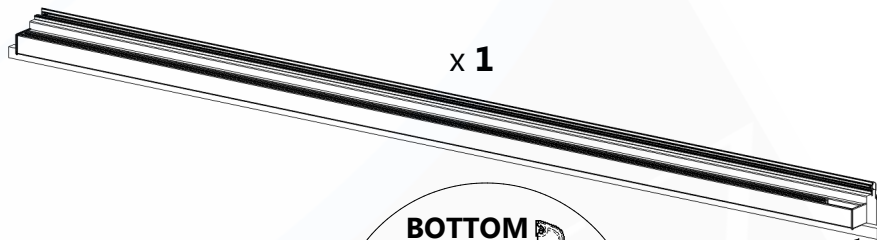
x 1



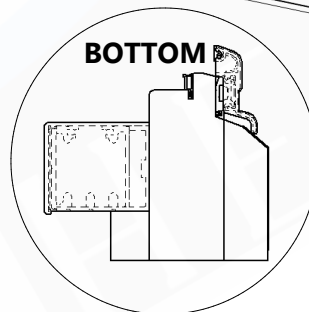
TOP



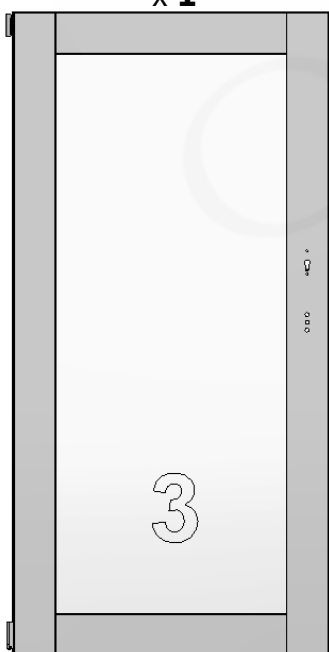
x 1



BOTTOM

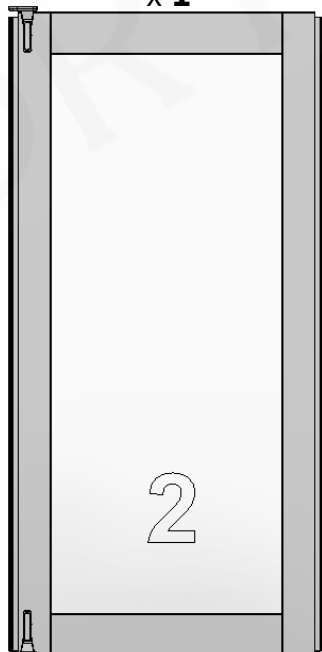


x 1



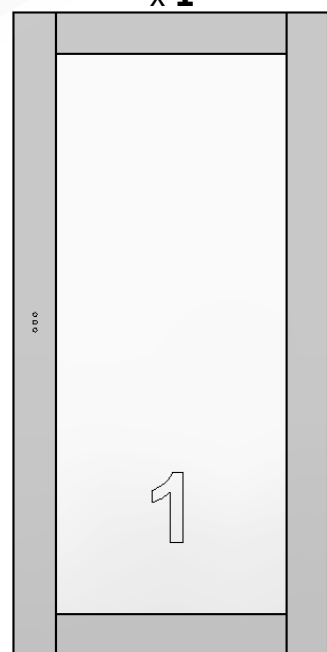
3

x 1



2

x 1

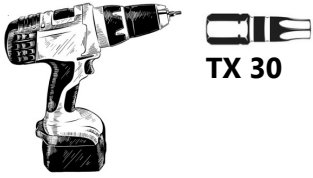


1

Door frame assembling



□ Lay the 4 pcs of frame parts on the floor on top of cardboard or a similar protective material to prevent damage to the parts.

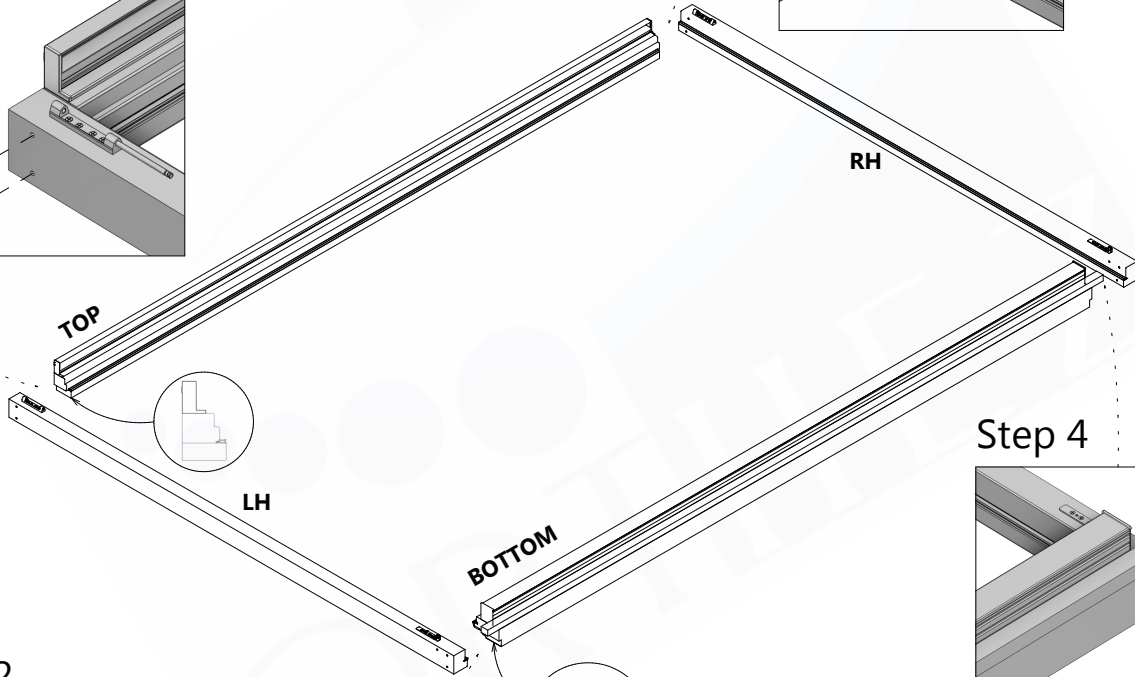
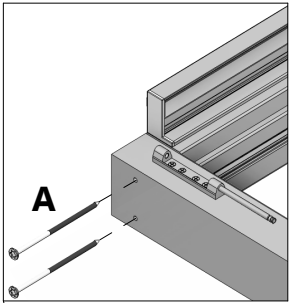


TX 30

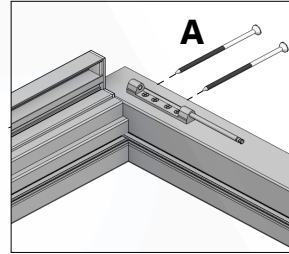
Tools not supplied!

A. 6 x 140 mm Screw x 10

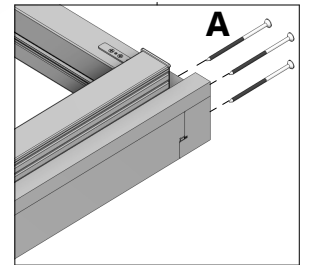
Step 1



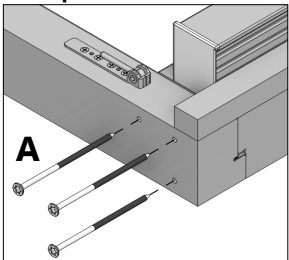
Step 3



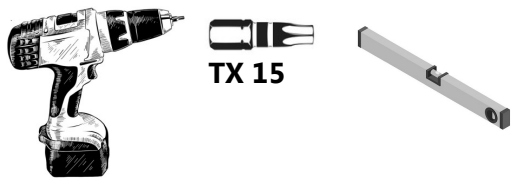
Step 4



Step 2

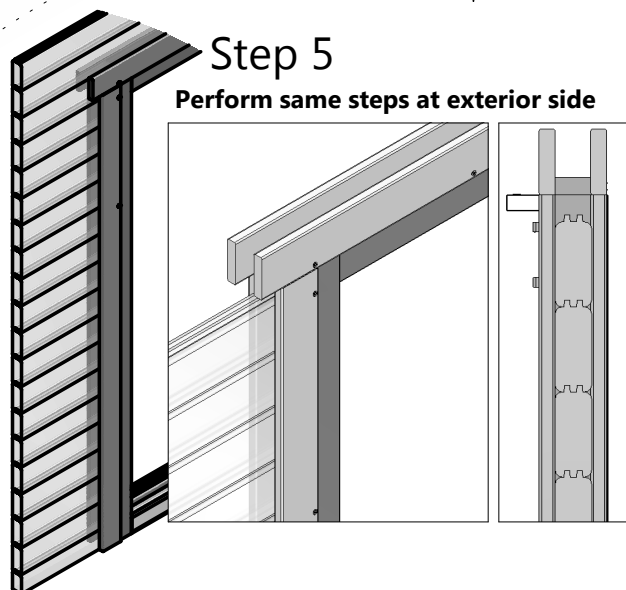
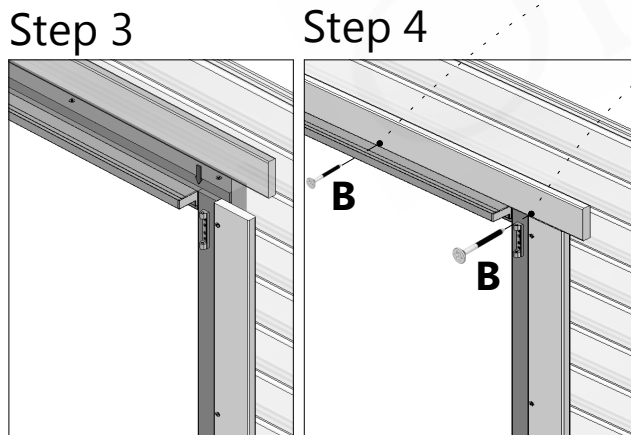
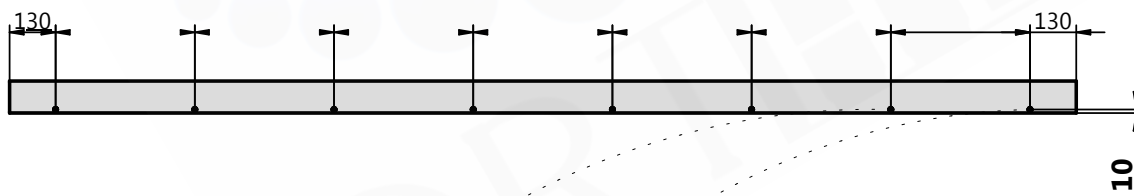
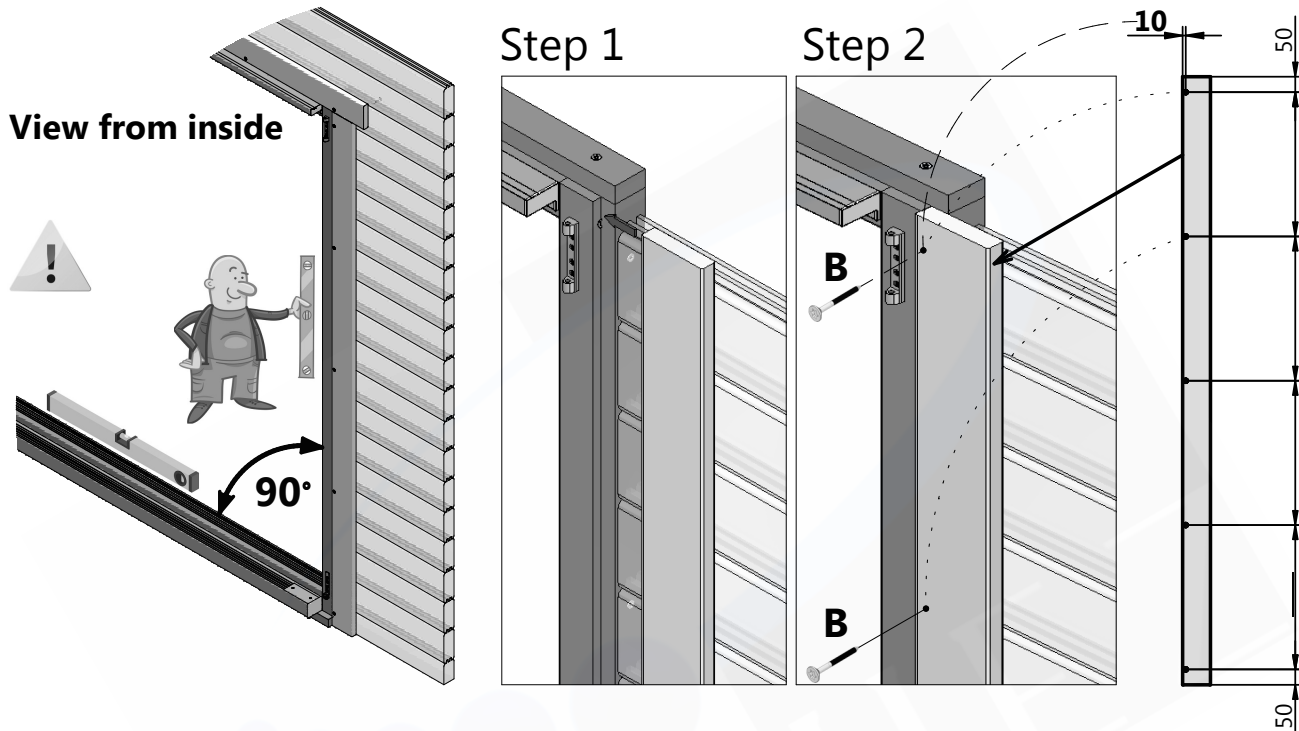


Door frame installation and sideboard fixing



Tools not supplied!

B. 3,5 x 40 mm Screw x 36



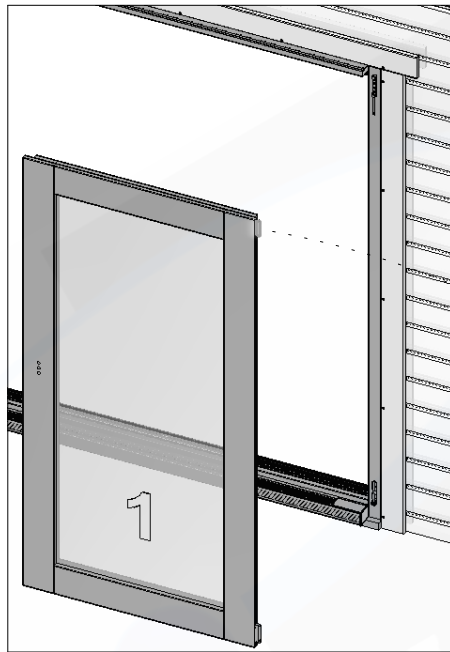
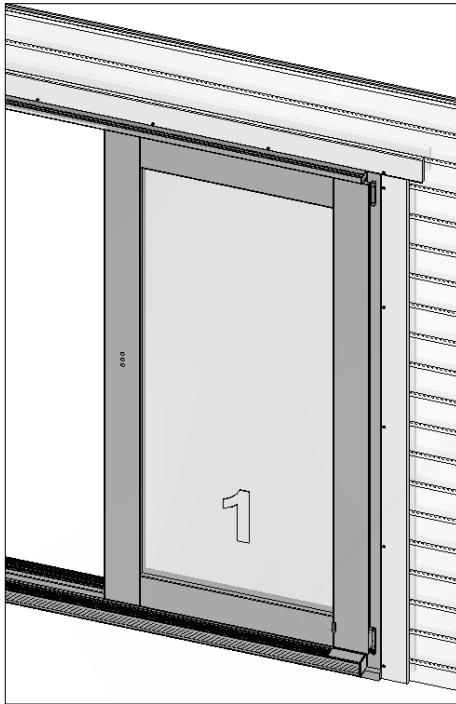
Door sash no. 1 installation



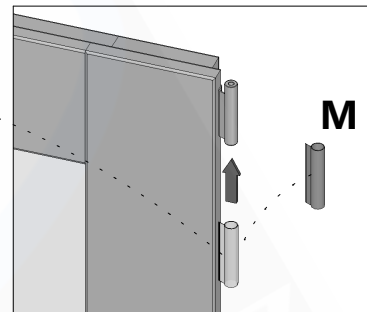
See the page 13

- adjustment of the Turn-Only hinge
- adjustment at the rebate corner hinge
- adjusting the pivot rest

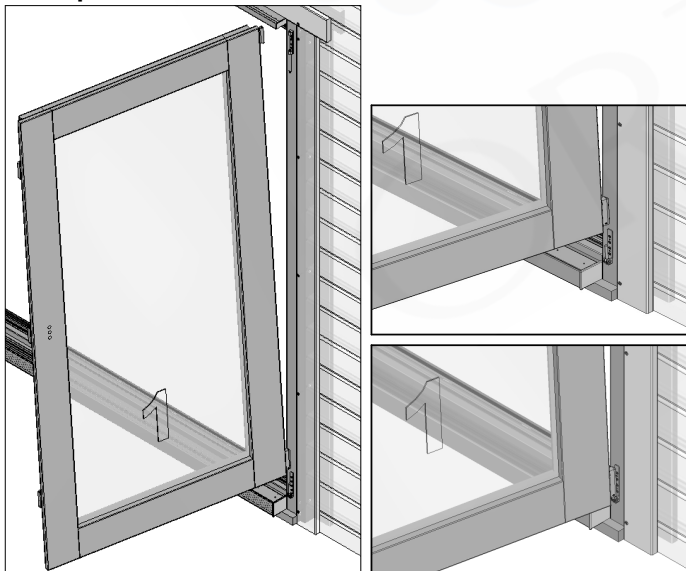
View from inside



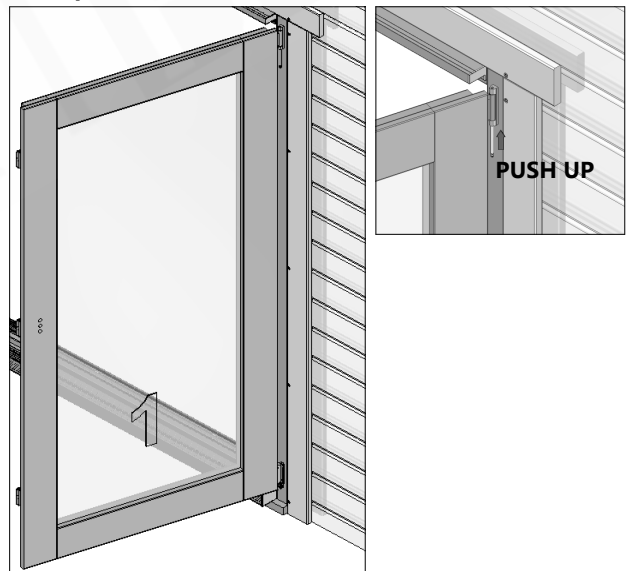
Step 1



Step 2



Step 3



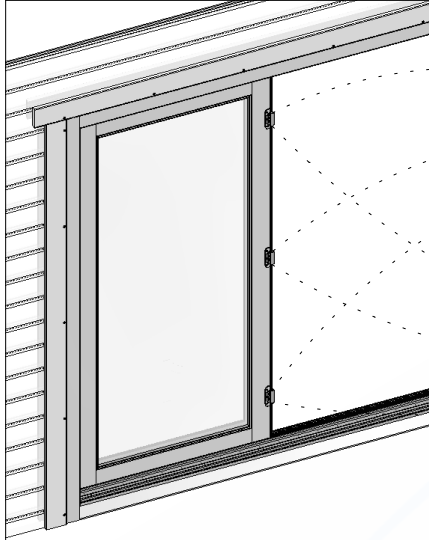
Door sash no. 2 installation



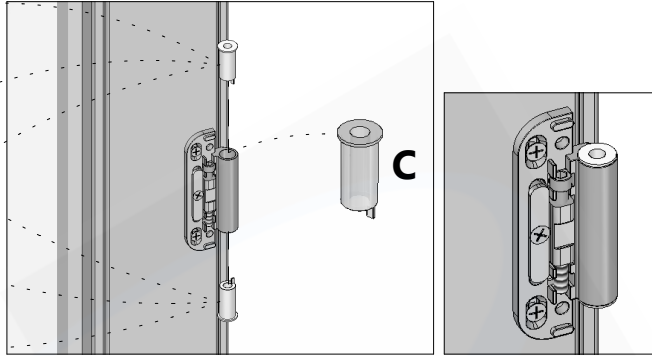
See the page 13

- adjusting the fold and slide hinge
- see additional document *"Installation, operating and maintenance instructions"*

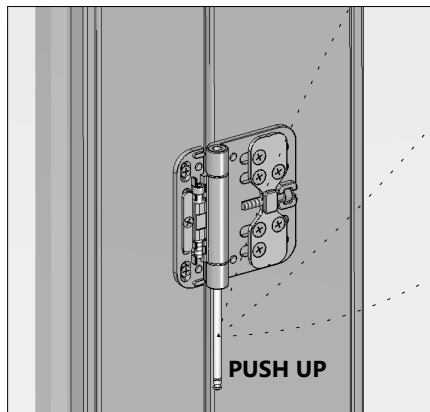
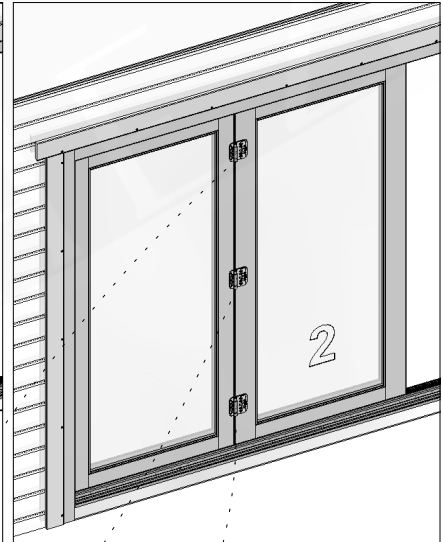
View from outside



Step 1



Step 2



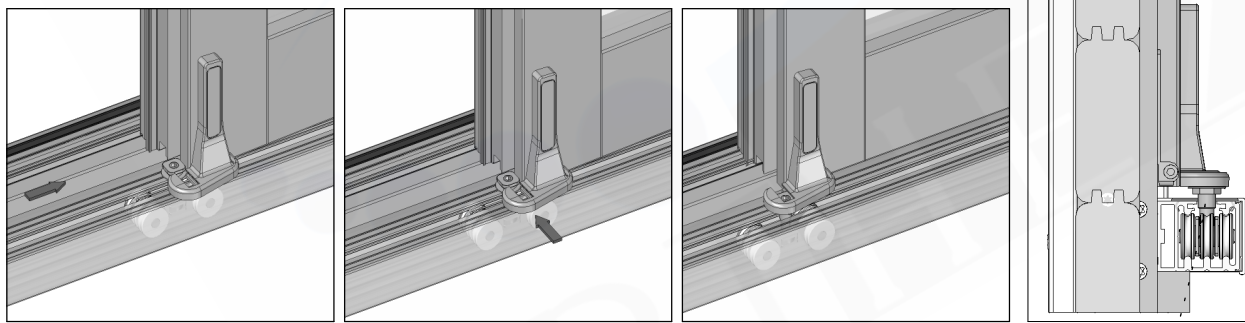
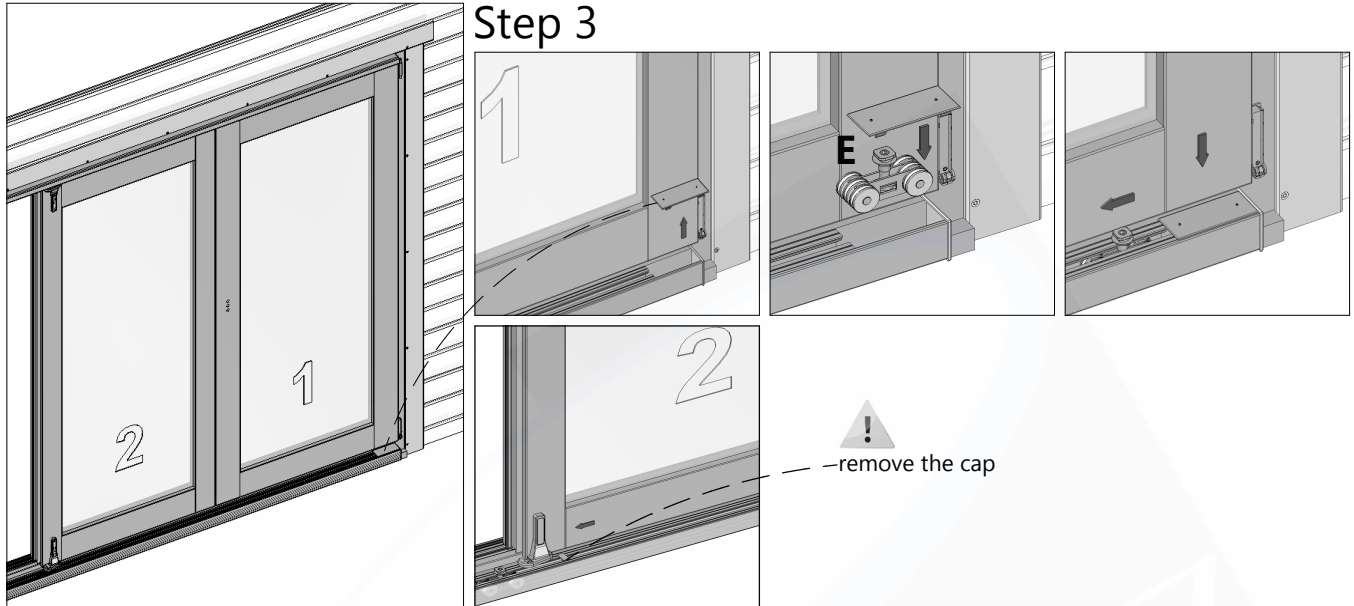
Door sash no. 2 installation continued



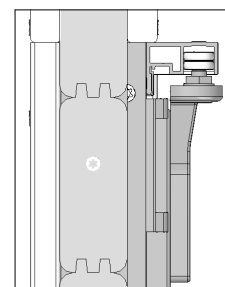
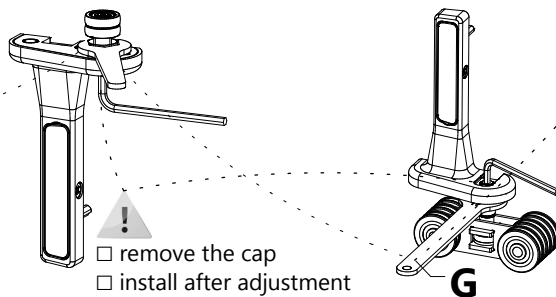
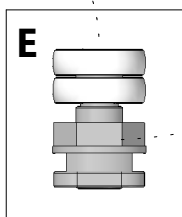
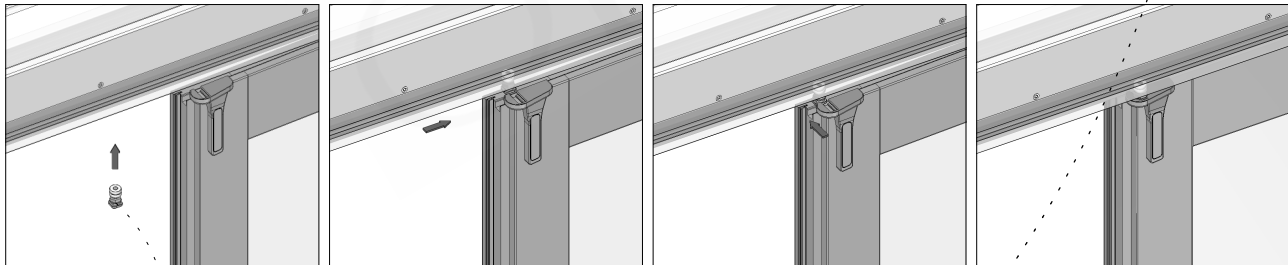
See the page 13

- adjusting the bogie and guide roll
- see additional document *"Installation, operating and maintenance instructions"*

View from inside



Step 4



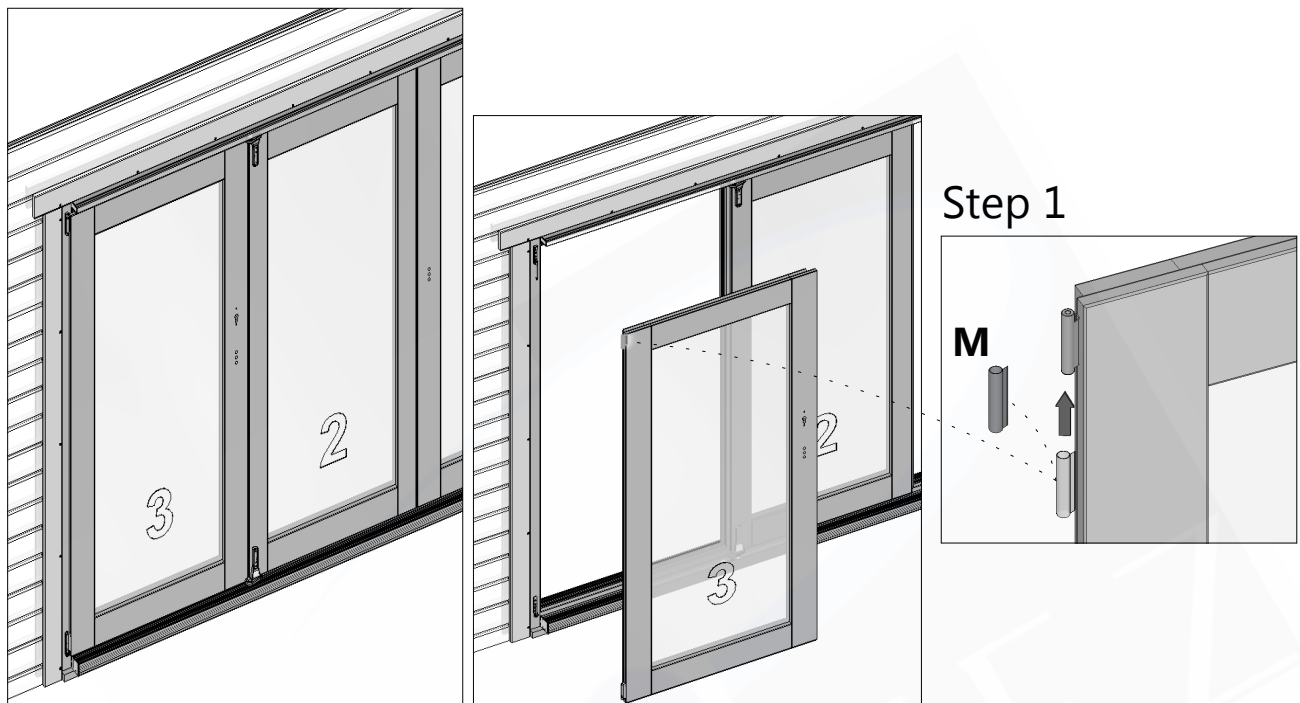
Door sash no. 3 installation



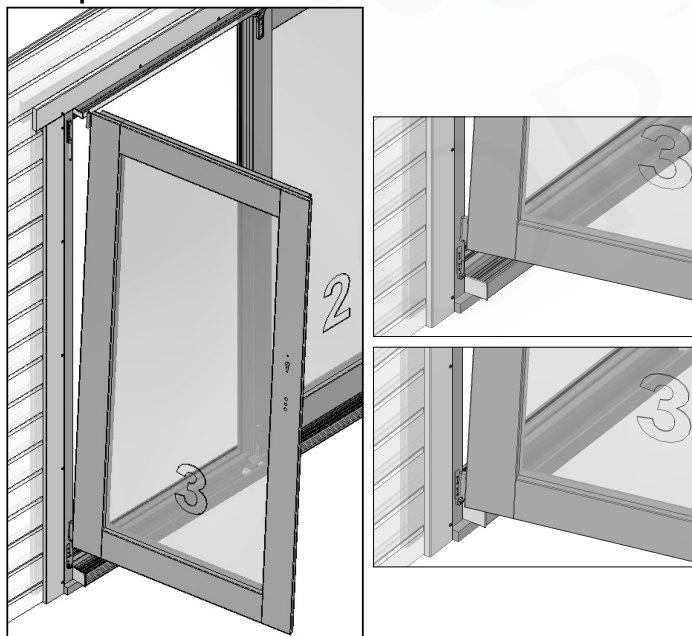
See the page 13

- engaging and disengaging the stay
- adjusting the stay
- adjustment at the rebate corner hinge
- adjusting the pivot rest

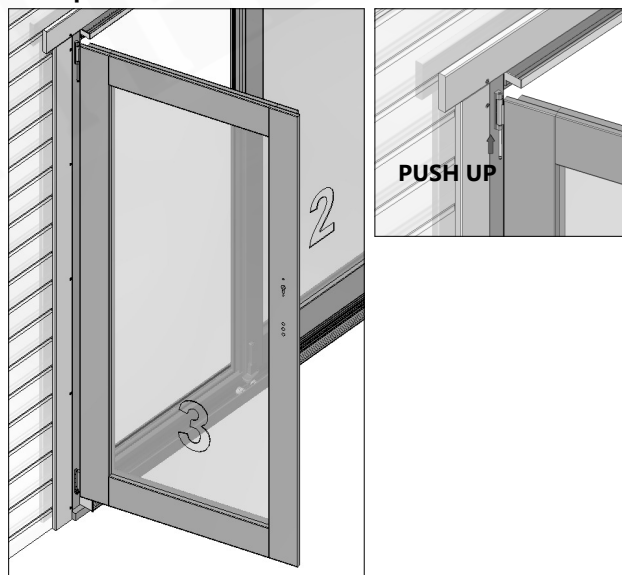
View from inside



Step 2



Step 3



Door handles and lock set installation

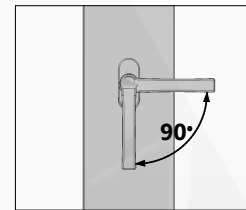
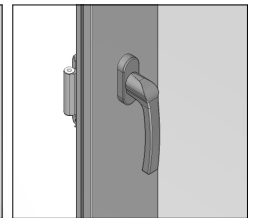
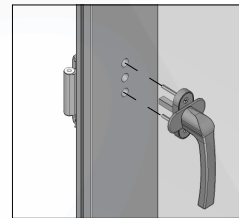
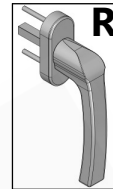
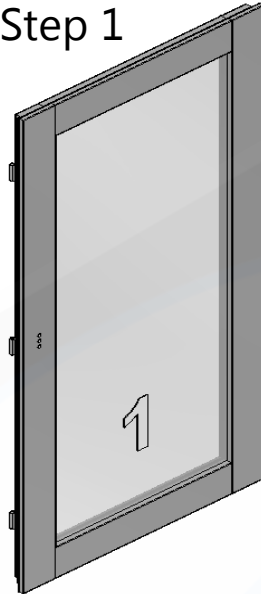


Tools not supplied!

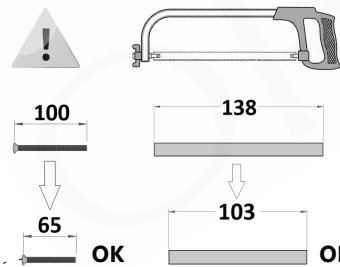
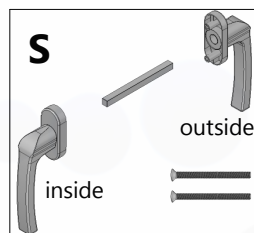
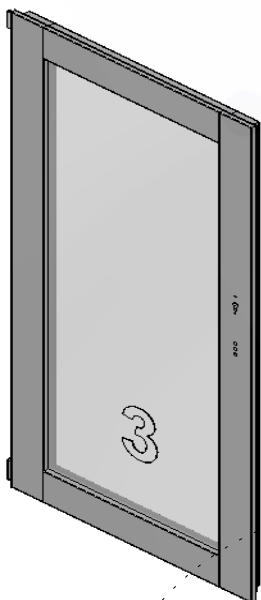
View from inside



Step 1



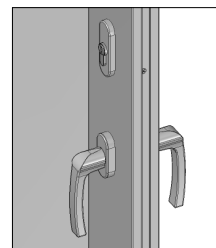
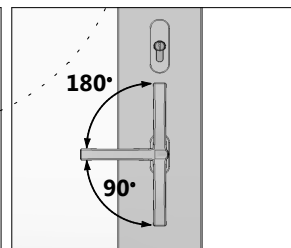
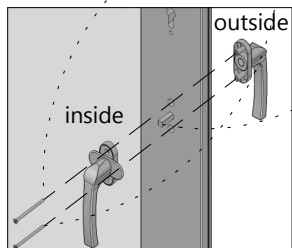
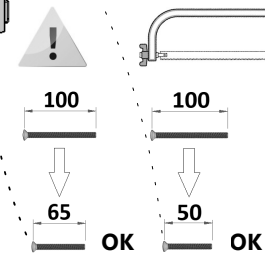
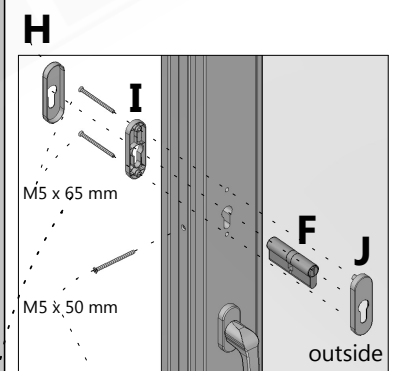
Step 2



View from outside



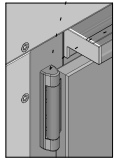
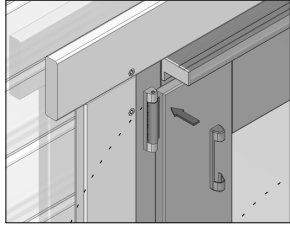
Step 3



Cover caps installation

View from inside

Step 1



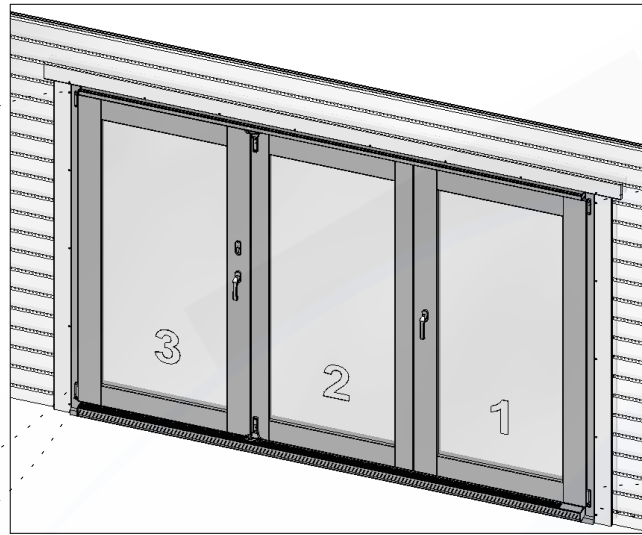
N



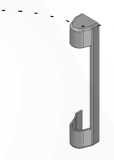
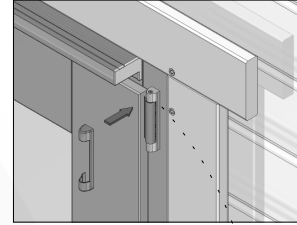
O (RH)



P



Step 2



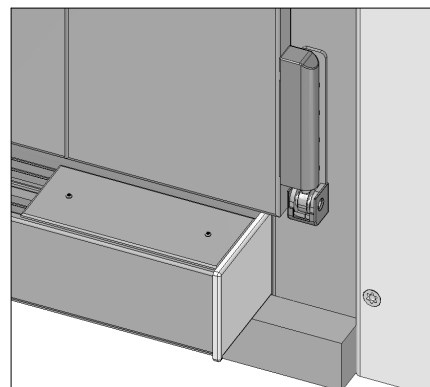
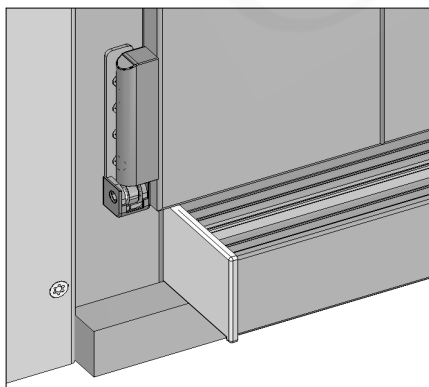
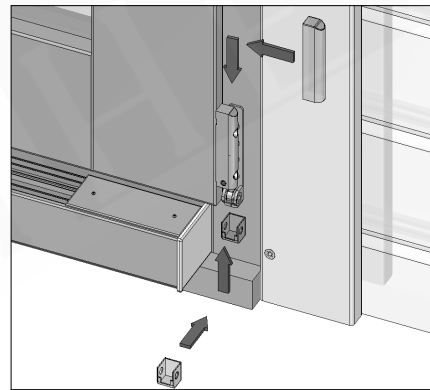
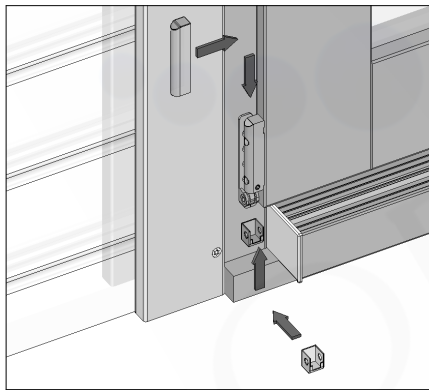
N



O (LH)



P



Hardware adjustment



Tools not supplied!

Engaging and disengaging the stay

Adjusting the stay
Setting + 3,5 mm / -3 mm
TX 15

Adjustment of the Turn-Only hinge

Setting ± 1 mm
TX 15

Setting + 3,5 mm / - 3 mm
TX 15

Adjusting the pivot rest

Setting ± 2 mm
TX 15

Adjustment at the rebate corner-hinge

Adjustable turn-brake

Setting ± 2 mm
SW 4

Setting ± 1 mm
TX 15

Adjusting the pivot rest

Setting ± 2 mm
TX 15

! See additional document
"Installation, operating and maintenance instructions"

Vertical adjustment on bogie / pivot rest

Loosening and adjusting

- Hold the set bolt using an allen key SW 4
- Loosen and hold the locknut using an open-end spanner size 17
- Adjust vertically with Allen key SW 4

Vertical adjustment
+3,5
-1
+ 3,5 mm / -1 mm
SW 4

Locking

- Hold the set bolt using an Allen key SW 4
- Firmly tighten locknut with open end spanner size 17

Adjustment of the sash hinge cover

Loosen screws for vertical adjustment

Loosen screws for horizontal adjustment

SW 4

Vertical adjustment on bogie and guide roll

Loosening and adjusting

- Hold the set bolt using an allen key SW 4
- Loosen and hold the locknut using an open-end spanner size 17
- Adjust vertically with Allen key SW 4

Vertical adjustment
+3,5
-1
+ 3,5 mm / -1 mm
SW 4

Locking

- Hold the set bolt using an Allen key SW 4
- Firmly tighten locknut with open end spanner size 17

Fixing / removing the sash hinge cover

For attachment / removal of sash-hinge covers, the setscrews on the back must be tightened / loosened. Open sashes to access screws, if the F&S unit is already installed.

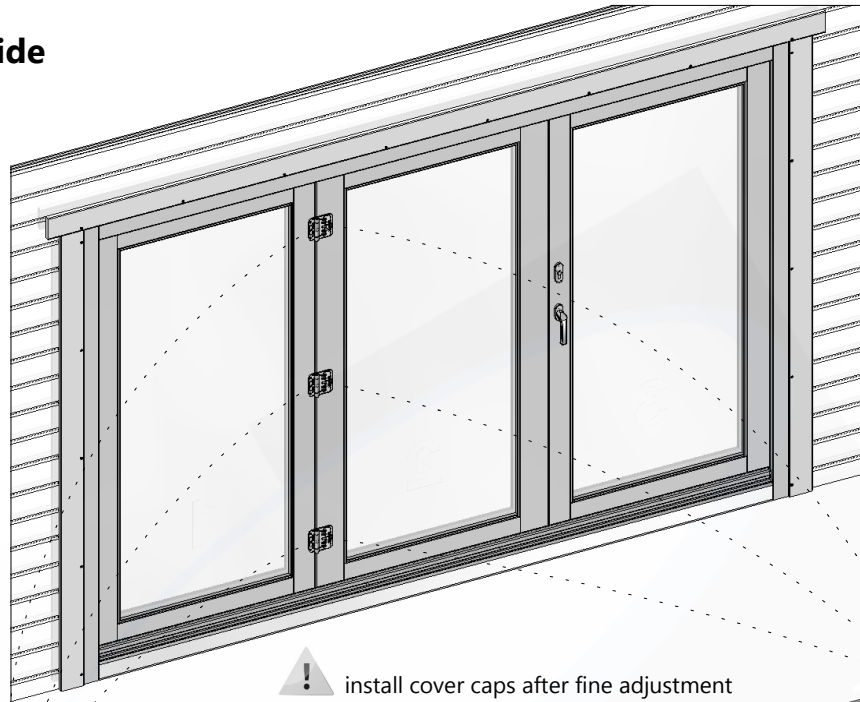
Cover caps installation



See the page 13

□ fixing / removing the sash-hinge cover

View from outside



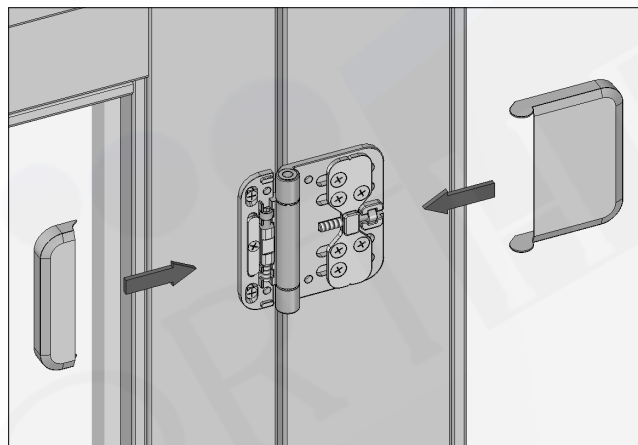
Step 1



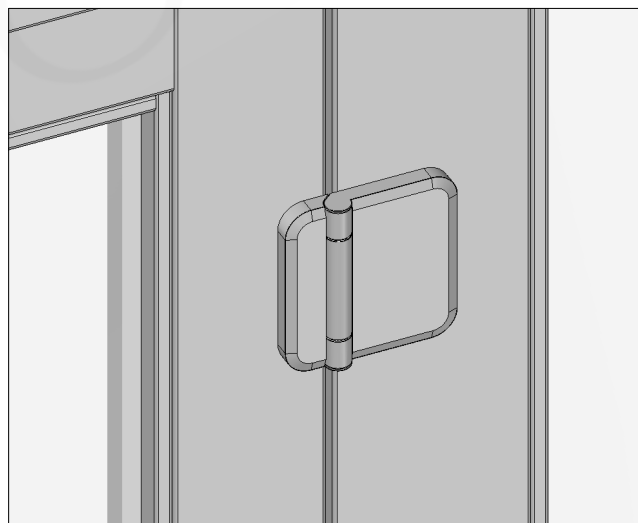
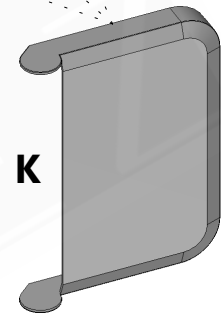
install cover caps after fine adjustment

Step 2

L



K



Operation of bifold doors



- First close doors 1 and 2, by turning the inside handle 90 degrees downwards so the doors then lock.
- Close door 3 by turning handle 90 degrees downwards, for locking turn the key clockwise.
Turn the handle 180 degrees to tilt-open door 3.
- Use door 3 independetly as a daily access door.

View from inside (inward opening)





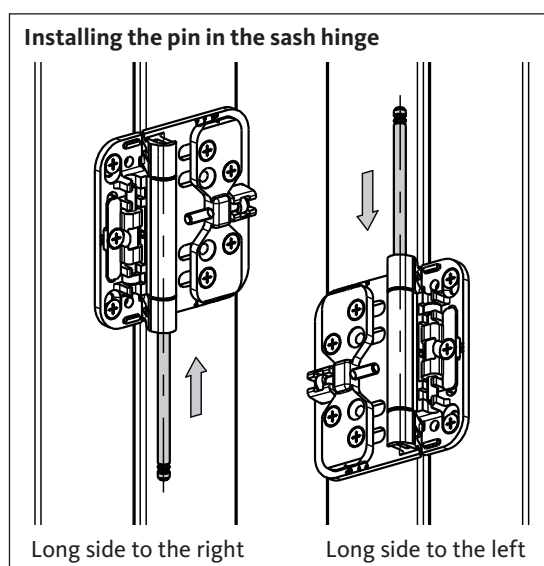
Installing the Fold&Slide sashes

NOTE

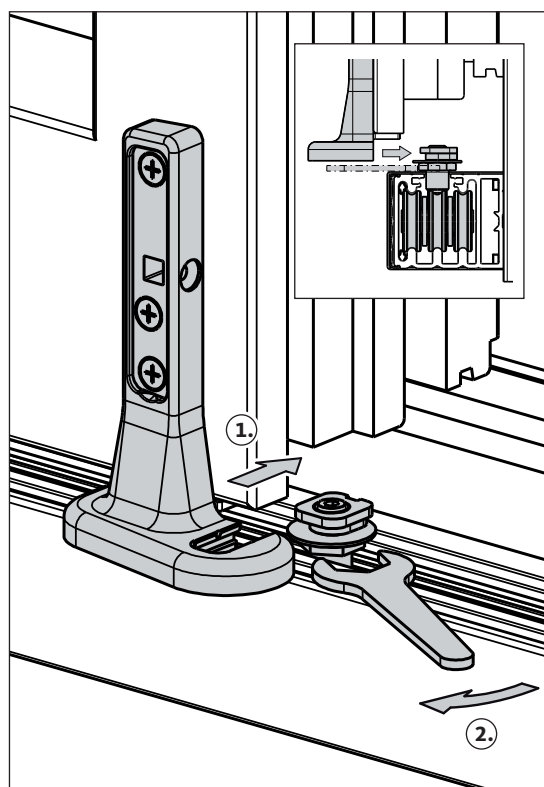
As a prerequisite for installing the Fold&Slide sashes, the Fold&Slide sash with frame hinges on the frame side must already be installed and correctly adjusted (for more information see the corresponding profile-specific installation drawing for Turn-Only or Tilt&Turn hardware).

How to install a Fold&slide sash

- Attach the Fold&Slide sash to be mounted to the sash that is already installed and push the hinges into one another.
- Insert the pins into the three sash hinges from above or from below, depending on the installation position of the sash hinges (see illustration on right). The pins must noticeably engage.



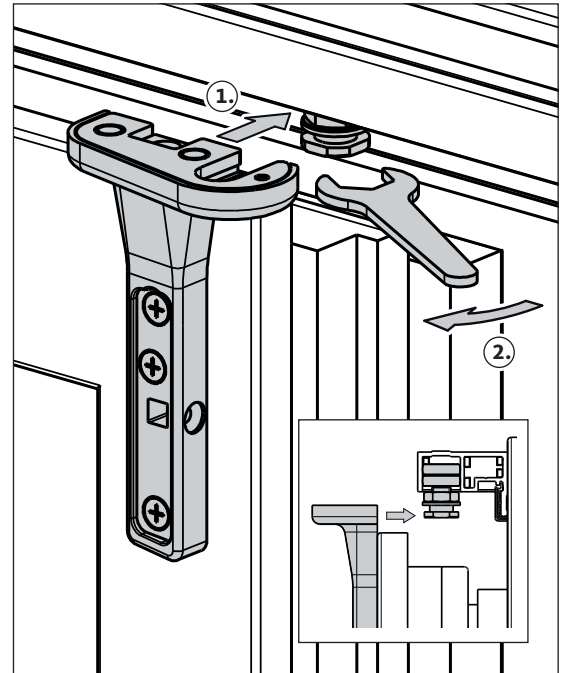
- Push the lower pivot-rest of the Fold&Slide sash to be installed onto the bogie (1).
- Tighten the locknut of the bogie with the open-end spanner (size 17) to prevent the Fold&Slide sash from slipping out (2).



- Push the upper pivot-rest of the Fold&Slide sash to be installed onto the guide roll (1).
- Tighten the locknut on the guide roll with the open-end spanner (size 17) to prevent the Fold&Slide sash from slipping out (2).

NOTE

Depending on the size of the sashes, the upper pivot-rest can be inserted more easily with the sashes open.



NOTE

After each individual Fold&Slide sash is installed, the gap between the threshold and frame rebate must be adjusted.

The procedure for adjusting the gap is explained in chapter "Adjusting the bogie and guide roll" on page 3.

NOTE

After installing each individual Fold&Slide sash, check the frame hinges of the first Fold&Slide sash and readjust if necessary.

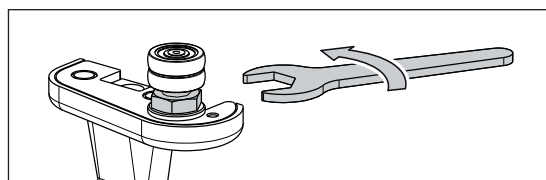
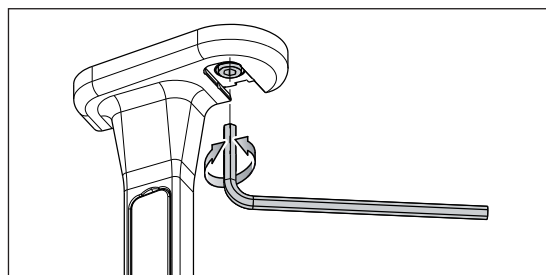
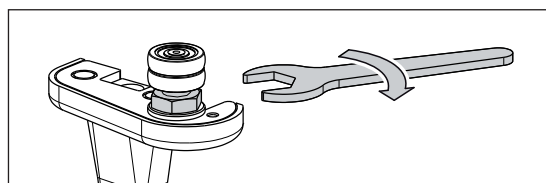
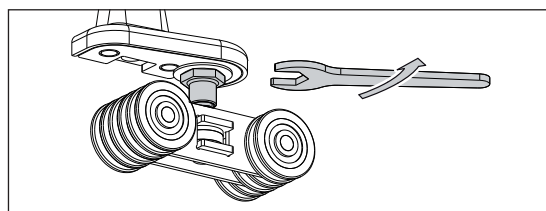
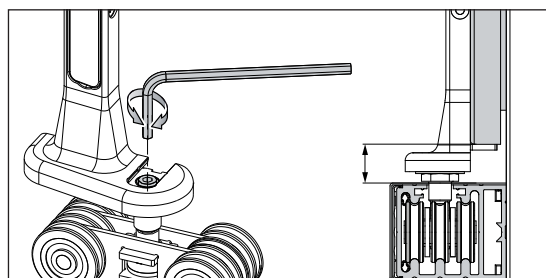
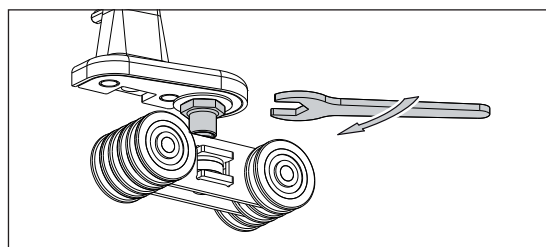


Adjusting the Fold&Slide hardware

Adjusting the bogie and guide roll

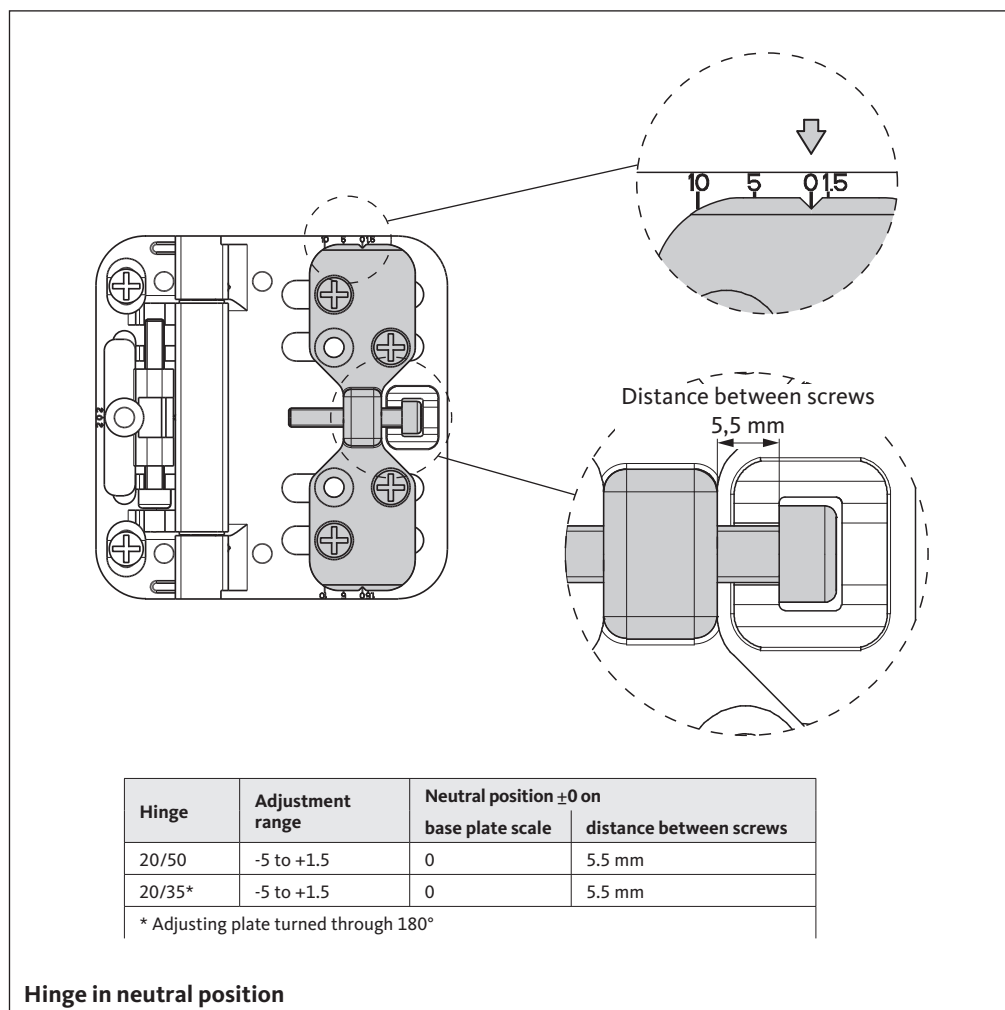
The gap between the threshold and frame rebate and the gasket pressure of a Fold&Slide sash can be adjusted at the bogie and guide roll. Please proceed as follows:

- Move the Fold&Slide sash that is already installed carefully into the closed position.
- Undo the locknut of the bogie on the Fold&Slide sash to be adjusted using the open-end spanner (size 17)
- Adjust the gap between the threshold and frame rebate by turning the set screw with a hexagon spanner (size 4) so it corresponds to the dimension specified in the installation drawing for the specific profile (the set screw can be adjusted from -1 mm to $+3.5$ mm).
- Adjust the gasket pressure by sliding the pivot-rest.
- Then tighten the locknut again with the open-end spanner (size 17) (tightening torque: 15 Nm).
- Undo the locknut on the guide roll of the Slide&Fold sash to be adjusted using the open-end spanner (size 17).
- Adjust the height of the guide roll by turning the set screw with a hexagon spanner (size 4) so the guide roll cannot scrape against the guide track (adjustment range -1 mm to $+3.5$ mm).
- Adjust the gasket pressure by sliding the pivot-rest.
- Then tighten the locknut again with the open-end spanner (size 17) (tightening torque: 15 Nm).



Adjusting the sash hinges

The vertical position of the Fold&Slide sashes relative to one another and the size of the shadow gap between the sashes can be adjusted at the hinges.



You can adjust the vertical position of the Fold&Slide sashes relative to one another and also the shadow gap between the sashes when installed by turning the set screws at the hinge (see figure "Adjustment of the hinge" on page 5):

ATTENTION

Always make the adjustments at the set screws **1** and **2** one by one!

If you undo all screws at once, this could damage the sash hinge!

Aligning the Fold&Slide sash vertically by turning the set screw **1**

To align the Fold&Slide sashes vertically, proceed as follows:

- Slightly loosen the two screws **1a** so that the hinge and sash **1** can move relative to one another.
- Adjust the vertical position of the sliding panel by turning the set screw **1**.
- Tighten the two screws **1a** again.



Adjusting the shadow gap via the set screw 2

To adjust the shadow gap between the Fold&Slide sashes, proceed as follows:

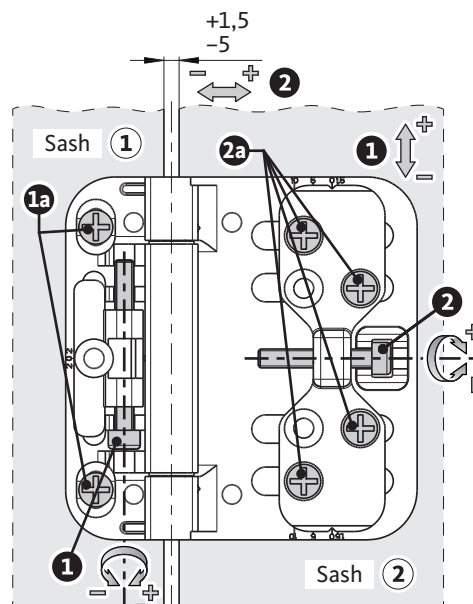
- Slightly loosen the four screws 2a so that the hinge and sash 2 can move relative to one another.
- Adjust the shadow gap by turning the set screw 2.
- Tighten the two screws 2a again.

Adjustment of the hinge

Long side of the hinge on the right

Set screw 1		
Rotational direction of set screw	Direction of movement of sash 2	Max. adjustment range
RH (clockwise)	upwards	+2
Left (counter-clockwise)	downward	-2

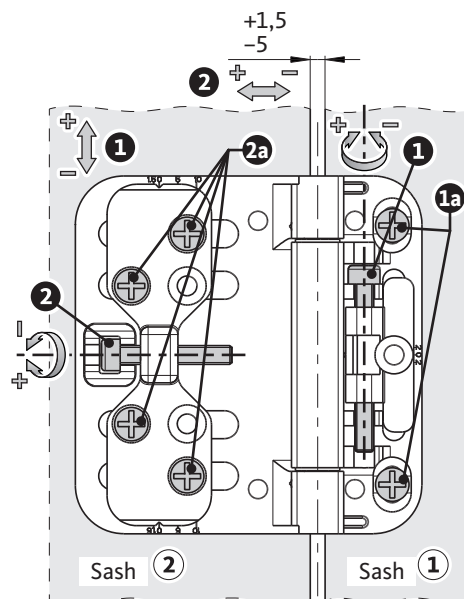
Set screw 2		
Rotational direction of set screw	Direction of movement of sash 2	Max. adjustment range
right (clockwise)	to the right (shadow gap increases)	+1,5
Left (counter-clockwise)	to the left (shadow gap decreases)	-5



Long side of hinge on left

Set screw 1		
Rotational direction of set screw	Direction of movement of sash 2	Max. adjustment range
RH (clockwise)	downward	-2
Left (counter-clockwise)	upwards	+2

Set screw 2		
Rotational direction of set screw	Direction of movement of sash 2	Max. adjustment range
right (clockwise)	to the left (shadow gap increases)	+1,5
Left (counter-clockwise)	to the right (shadow gap decreases)	-5



Checking the setting of the hinges

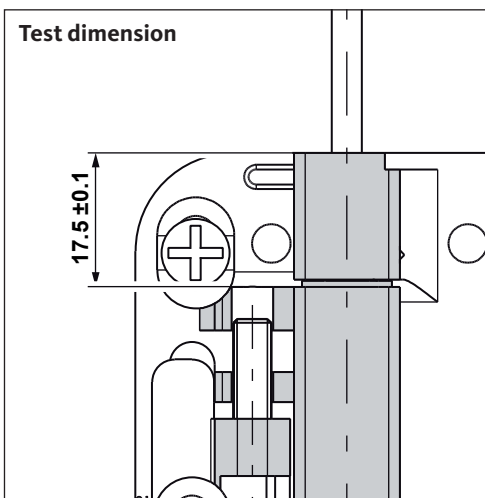
NOTE

Each time you adjust the hinges, check afterwards that they are uniformly aligned!

Please proceed as follows:

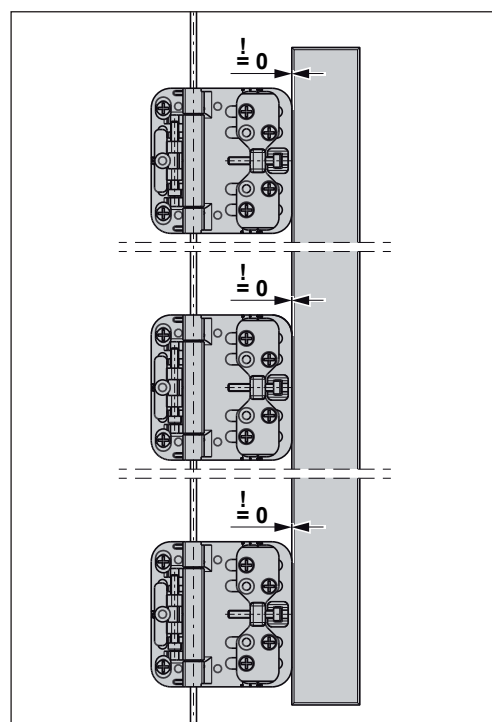
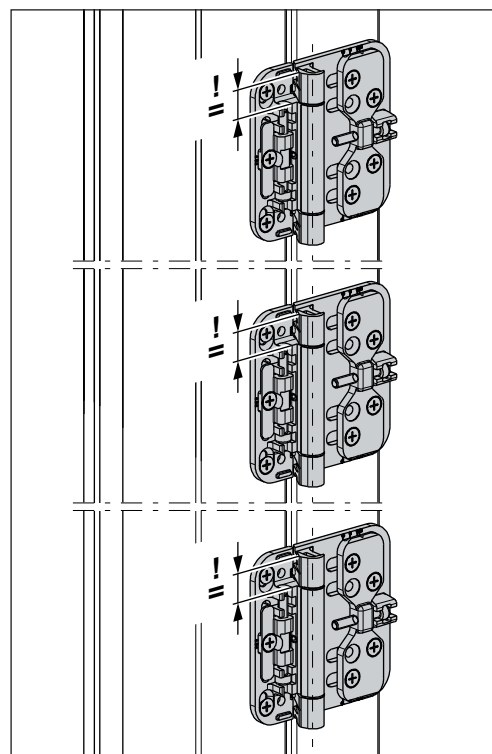
- Make sure that the test dimension shown in the figure below is identical at all three hinges of the sash.

If this is not the case, adjust the height of the Fold&Slide sashes relative to one another again at the set screw **1** until all three test dimensions are exactly the same.



- Make sure, using a straight edge or a long spirit level, that the lateral edges of the long sides of all three hinges on the sash are flush.

If one of the hinges does not line up with the other two, turn the adjusting screw **2** until it does.

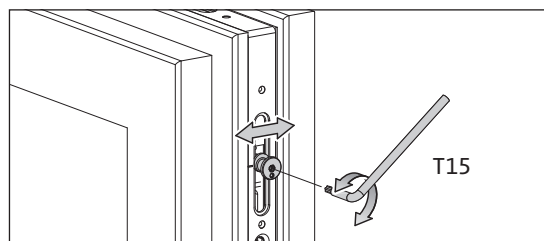




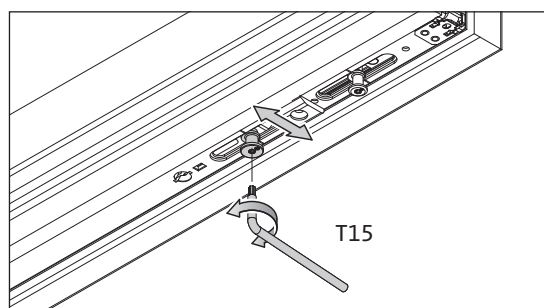
Adjusting the gasket pressure

You can increase or reduce the gasket pressure using a Torx wrench T15, as shown below.

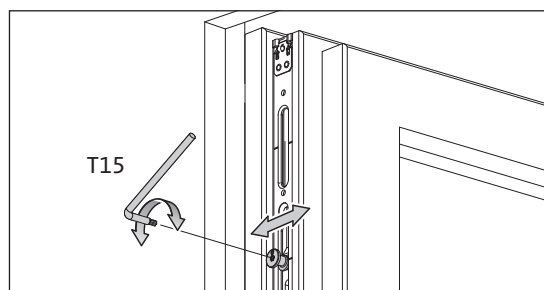
- Adjusting the gasket pressure at the upper locking point on the locking side (at the sash).



- Adjusting the gasket pressure at other locking points on the underside of the sash.



- Adjusting the gasket pressure at the side of the sash at the top.



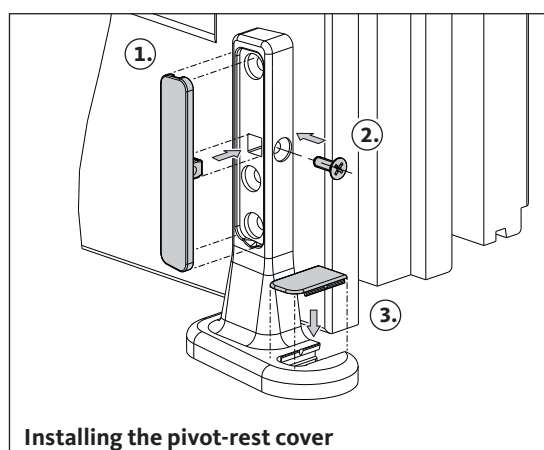
Installing the cover

NOTE

It is advisable to adjust the Fold&Slide system before mounting the cover. Also see chapter "Adjusting the Fold&Slide hardware" on page 3.

Installing the cover of the pivot-rest

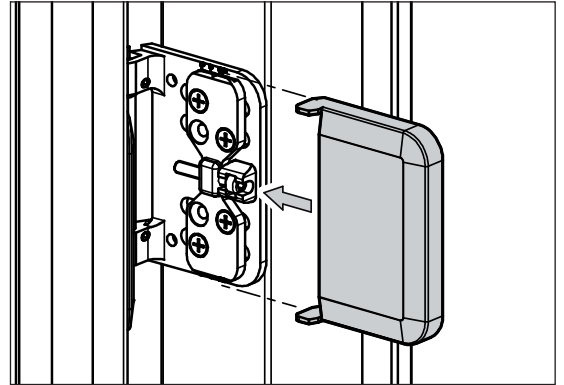
- Plug the long cover onto the pivot-rest (1.).
- Fasten the long cover by screwing in the screw provided (2.) from the side.
- Push the small cover at the bottom into the pivot-rest until it snaps into place (3.).



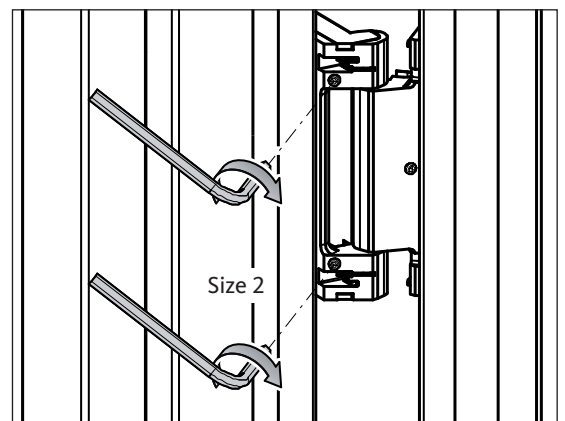
Installing the pivot-rest cover

Installing the hinge cover

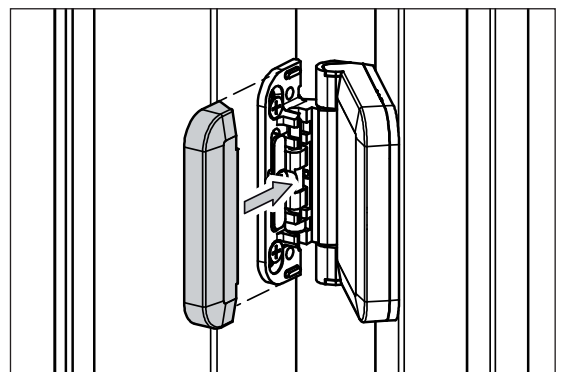
- Open the Fold&Slide system so the sashes are at roughly 90° to one another.
This allows the set screws of the hinges to be accessed from the side opposite to the hinges.
- Push the large cover from the hinge side completely onto the hinge.



- To fasten the cover to the hinge, screw in the two set screws (see illustration) completely by turning them clockwise with a hexagon spanner.



- Push the small cover completely onto the hinge from the hinge side.



- To fasten the cover to the hinge, screw in the set screw (see illustration) completely by turning it clockwise with a hexagon spanner.

