



Data sheet















PRODUCT

Ecostone consists of a layer of natural slate with 0,3 – 0,8 mm and a backing reinforced with a cotton carrier for strength and dimensional stability.

MATERIAL COLORS

Silver Grey, D-Black, Galaxy Black, Cobre New, Argento Auro, Cobre, Verde, Auro, Verde Gris, Argento, Mare, Molto Rosa, California Gold, Negro, Arkobaleno Colore, Arkobaleno Gris, Falling Leaves, Blanco, Terra Rosso, Tan, Burning Forest, Rustique.

COLOR VARIANCE

Slate is an absolute timeless natural product, which evolved over millions of years in the earth's crust. Slate is a natural product; form and color variation is possible and invariably makes every square meter to a unique design. We are always striving for little color variation in lots and structurally similar sheet deccor. For large areas you should contact us if a specific color and structure is required.

STANDARD SIZES

Standard size 1.220 mm x 610 mm in all material colors.

Special sizes up to 2.400 mm x 1.200 mm available in multiple stones.

DIMENSIONAL TOLERANCE

The dimensional tolerance is $\pm 1,5$ mm in length and width an at the right angles. For industrial use tolerance requirements may be adjusted.

WEIGHT THICKNESS

ca. 800 g/m² 0,5 – 0,9 mm

PROCESSING TEMPERATURE

10 to 35 °C are recommended.



Data sheet

APPLICATION

EcoStone has a very wide range of possible applications. The material can be adhered with a simple wood glue and/or for wall applications wie EcoStone Easy Glue.

Other possibilities for applications can be: walls, ceilings, interior highlights and furniture. For ceiling coverings, we recommend wood glue or any glue, which adheres to the cotton backing. Glue for *EcoStone* is available in all DIY stores.

For light wear in the interior, we recommend sealing with Slate-Lite Special Impregnator.

TOOLS TO WORK WITH

EcoStone can be applied with any commercially available tools for drilling, cutting, bending and pressing. The material is well workable that it can be cut with a carpet knife.

If masking tape is used, please make sure, that no adhesive is left on the sheet. So please use tape with low adhesion and do not leave the tape on the surface for too long.

LAMINATION ON WOOD

When laminating (bonding) on wood, a standard wood glue can be used to apply the *EcoStone* to the surface. This is perfect for the furniture and wood working areas.

SEALING

By a single treatment with a sealing, almost all natural stone surfaces are easier to maintain. Not only water but also oil and grease ca no longer penetrate into the surface. Sun spots are prevented. For light traffic areas indors, we recommend sealing with the water based *Slate-Lite Special Impregnator*. This is suitable for all surfaces without too much use like walls, ceilings, furniture and kitchen fronts. Note the processing information from the manufacturer.

REGULAR MAINTENANCE

All natural stone surfaces, even if impregnated (sealed) must be wiped moist regularly. We recommend our *Slate-Lite Care Cleaner*, which contains a small amount of the impregnator which insures the surface stay sealed. The care cleaner is mixed with water and then can be mopped over the floor. Imporant note: Acid cleaners attack the surface of the stone!

STORAGE

The storage of unsealed material must be dry, preferably frost-free and sun protected. Protect against climatic influences.

QUALITY ASSURANCE

For quality assurance, a German quality management is used. Starting in the purchase of the slate raw-material until the eventual shipment of the finished *EcoStone* through each square cm of the product is out through a strict quality control. All products are inspected by several quality inspectors and tested until the final release to be shipped.



Data sheet

CE CERTIFIKATION

Slate-Lite has been approved by CE-Standard:

DIN EN 15102:2008-01

DIN EN 15102:2007+A1:2001

SHIPPING

Normally, *EcoStone* is packed into boxes and put on paletts or delivered without a palett. The maximum capacity of a palett goes up to 700 pieces. All transport lines can be used. Due to it's low weight, *EcoStone* can be sent worldwide with low cost. For quick delivery even a parcel service can be used.

DISTRIBUTORS

R&D GmbH has an almost worldwide distribution network. Simply send us your request and we will redirect them to their respective distributors.



